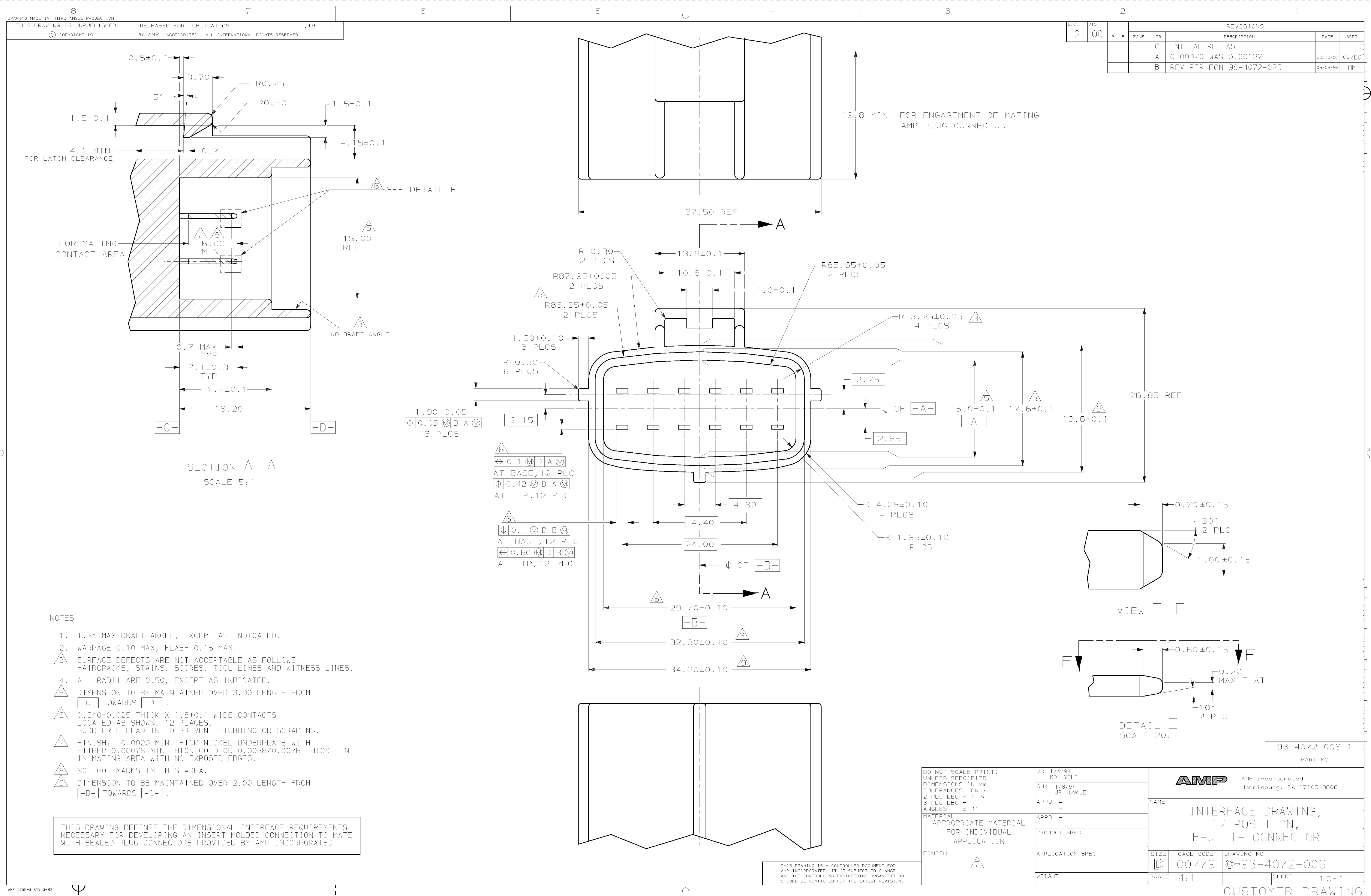
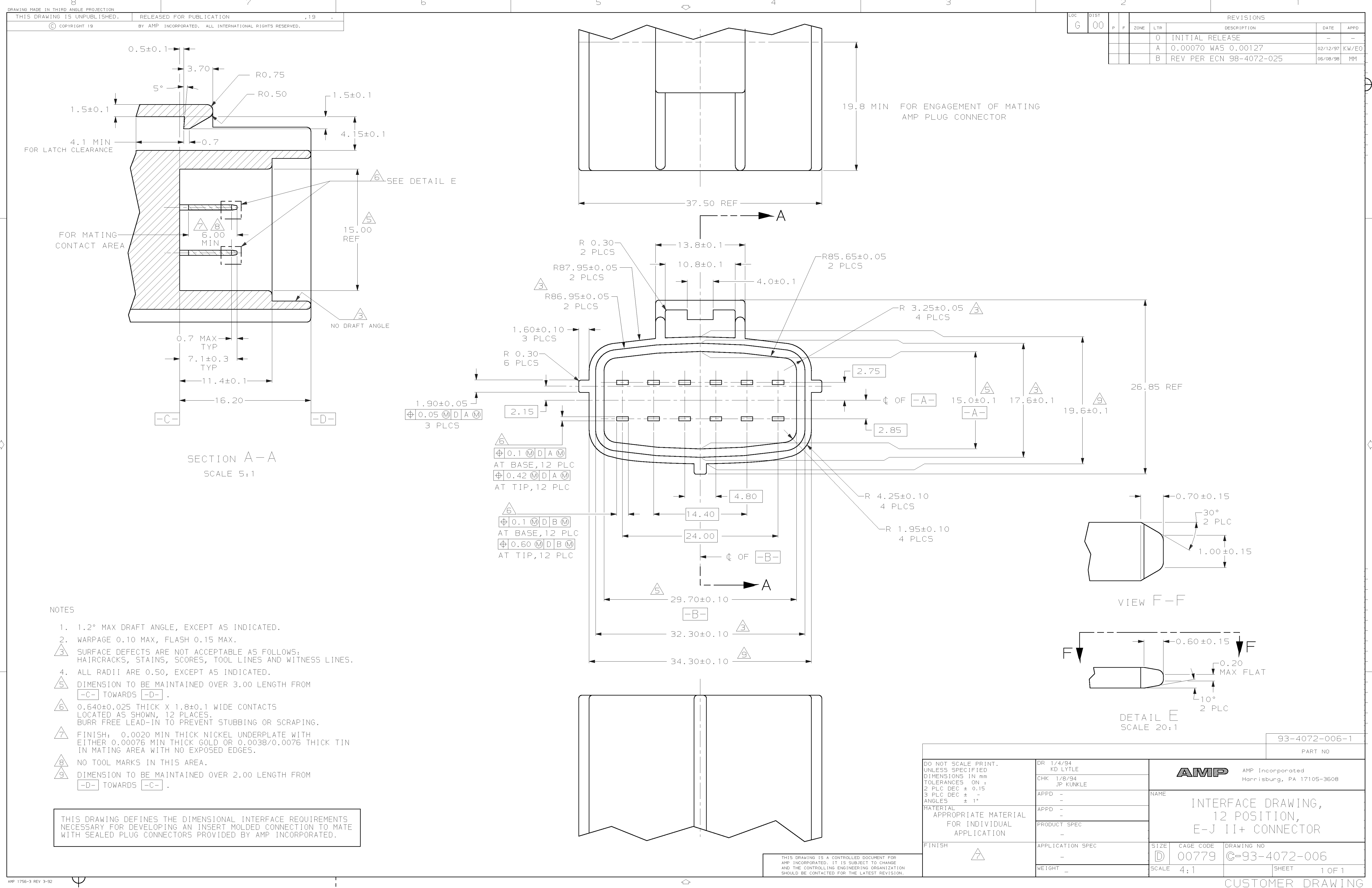




LOC		DIST				REVISIONS					
G	00	P	F	ZONE	LTR	DESCRIPTION			DATE	APPD	
					O	INITIAL RELEASE			—	—	
					A	0.00070 WAS 0.00127			02/12/97	KW/EO	
					B	REV PER ECN 98-4072-025			06/08/98	MM	



- NOTES
1. 1.2° MAX DRAFT ANGLE, EXCEPT AS INDICATED.
 2. WARPAGE 0.10 MAX, FLASH 0.15 MAX.
 3. SURFACE DEFECTS ARE NOT ACCEPTABLE AS FOLLOWS: HAIRCRACKS, STAINS, SCORES, TOOL LINES AND WITNESS LINES.
 4. ALL RADII ARE 0.50, EXCEPT AS INDICATED.
 5. DIMENSION TO BE MAINTAINED OVER 3.00 LENGTH FROM -C- TOWARDS -D-.
 6. 0.640±0.025 THICK X 1.8±0.1 WIDE CONTACTS LOCATED AS SHOWN, 12 PLACES. BURR FREE LEAD-IN TO PREVENT STUBBING OR SCRAPING.
 7. FINISH: 0.0020 MIN THICK NICKEL UNDERPLATE WITH EITHER 0.00076 MIN THICK GOLD OR 0.0038/0.0076 THICK TIN IN MATING AREA WITH NO EXPOSED EDGES.
 8. NO TOOL MARKS IN THIS AREA.
 9. DIMENSION TO BE MAINTAINED OVER 2.00 LENGTH FROM -D- TOWARDS -C-.

THIS DRAWING DEFINES THE DIMENSIONAL INTERFACE REQUIREMENTS NECESSARY FOR DEVELOPING AN INSERT MOLDED CONNECTION TO MATE WITH SEALED PLUG CONNECTORS PROVIDED BY AMP INCORPORATED.

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

93-4072-006-1											
PART NO											
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm TOLERANCES - ON - 2 PLC DEC ± 0.15 3 PLC DEC ± - ANGLES ± 1°						DR 1/4/94 KD LYTLE			CHK 1/8/94 JP KUNKLE		
MATERIAL APPROPRIATE MATERIAL FOR INDIVIDUAL APPLICATION						APPD -			NAME		
FINISH						APPD -			AMP Incorporated Harrisburg, PA 17105-3608		
						PRODUCT SPEC -			INTERFACE DRAWING, 12 POSITION, E-J II+ CONNECTOR		
						APPLICATION SPEC -			SIZE D		
						WEIGHT -			CAGE CODE 00779		
									DRAWING NO C-93-4072-006		
									SCALE 4:1		
									SHEET 1 OF 1		

CUSTOMER DRAWING

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