

This exploded view diagram illustrates the assembly of a mechanical component. The parts are numbered as follows:

- Top Section:** 35 (Screw), 36 (Washer), 64 (Washer), 37 (Plate), 38 (Plate), 40 (Pin), 39 (Pin), 62 (Pin), 43 (Washer), 42 (Washer), 45 (Pin), 63 (Pin).
- Central Section:** 44 (Bracket), 1 (Bracket), 75 (Bracket), 2 (Bracket), 3 (Bracket), 4 (Bracket), 28 (Bracket), 5 (Bracket), 41 (Bracket).
- Bottom Section:** 46 (Bracket), 66 (Bracket), 67 (Bracket), 20 (Bracket), 21 (Bracket), 19 (Bracket), 22 (Bracket), 59 (Bracket), 20 (Bracket), 46 (REF) (Bracket), 56 (Bracket), 46 (REF) (Bracket), 54 (Bracket), 60 (Bracket), 54 (Bracket), 34 (Bracket), 8 (Bracket), 9 (Bracket), 12 (Bracket), 10 (Bracket), 17 (Bracket).

Assembly notes and labels include:

- B**: Label for the central bracket assembly.
- C**: Label for the bottom bracket assembly.
- 1**: Triangle symbol indicating a specific orientation or fit.
- 5**: Triangle symbol indicating a specific orientation or fit.
- 8**: Triangle symbol indicating a specific orientation or fit.
- 9**: Triangle symbol indicating a specific orientation or fit.
- 10**: Triangle symbol indicating a specific orientation or fit.
- 17**: Triangle symbol indicating a specific orientation or fit.
- 22**: Triangle symbol indicating a specific orientation or fit.
- 46 (REF)**: Reference to a previous assembly step or drawing.

-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	75
-	1	1	1	1	1	1	1426432	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
									70
									69
									68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
									65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
									58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
									53
									52
									51
									50
-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	992285-2	SCR,SHC (M8X25)RAM.LOW HD.	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1333245-1	STOP, WIRE	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-5	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
-	2	2	2	2	2	2	18025-2	WASHER,LOCK (M4) STRIPPER	20
-	-	1	-	-	1	-	690472-5	STRIPPER	19
									18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (N0-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	4-1333203-3	ANVIL	8
									7
									6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-2	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	8-683453-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	3-455888-2	SPACER, CRIMPER	2
1	2	2	2	1	1	1	5-456404-2	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY							PARTS LIST		



1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CRIMP HEIGHTS FOR JST TERMINAL SUPPLIED BY CUSTOMER.
CRIMP WIDTHS CALCULATED BY TYCO LTD.
5. POSITION STRIPPER ITEM 19 OR 22 BETWEEN ITEM 1 AND 3.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

LOC
A
DIST
66

44 (REF)
47
49

LOC
A
DIST
66

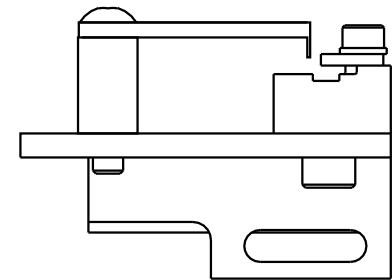
44 (REF)
47
49

LOC
A
DIST
66

44 (REF)
48
49

LOC
A
DIST
66

44 (REF)
48
49



GUIDE OFF
INSULATION BARREL

		B	ECR-05-018464
		A	SEE ECN 015A-0371-C
P F	LTR		REVISION RECORD

DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
DO NOT SCALE PRINT.							
TOLERANCES UNLESS OTHERWISE SPECIFIED:							
1 P/L DEC ±		OR 26APR03 APP		26APR03 F. BACKHURST		 AMP Incorporated Harrisburg, PA 17105-3608	
2 P/L DEC ±		L1 LOFHOUSE		REL 07JUL03			
3 P/L DEC ±		-		L1 LOFHOUSE			
ANGLES ±		NAME				MACHINE	
SURF TEXTURE: ✓		SIDE FEED HD-I APPLICATOR				HD-I	
REMOVE BURRS, BREAK		SCALE		D		REF	
SHARP EDGES RO. 3X MAX		-		DWG NO		APPL	
				1426432		SHEET	
						1 of 1	
						REV	
						B	

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