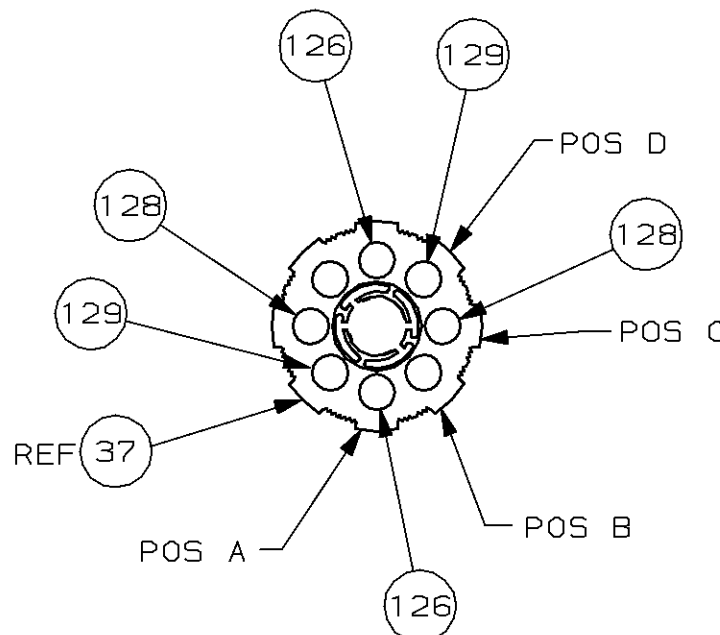


SIM TO HDM 680004



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REF	-	B	694433-8	PAWL, FEED	56
					55
					54
					53
					52
1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	-	A	690753-1	SPACER, TONKER	50
					49
1	-	A	690602-6	CAM, PRE-FEED 1.62 STROKE	48
					47
					46
1	-	A	690191-1	PLUG, NYLON	45
1	-	C	455673-1	RAM	44
1	-	A	690125-1	WASHER, LAMINATED	43
1	-	A	690124-1	WASHER, RAM	42
1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	-	A	23241-6	BALL, STEEL	40
1	-	A	690170-1	SPRING, COMPRESSION	39
1	-	C	690142-1	DISC, INSULATION	38
1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	-	A	22480-5	WASHER, SPRING	36
1	-	B	690212-1	POST, RAM	35
1	-	B	690786-1	SUPPORT, TERMINAL	34
1	-	C	462544-1	PLATE, BASE SPECIAL	33
1	-	A	690432-3	SCREW, ADJUSTMENT	32
1	-	B	462543-1	BLOCK, SCREW SPECIAL	31
1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C	455671-1	PLATE, STRIP GUIDE	29
1	-	C	1-455888-2	SPACER, FRONT SHEAR DEP	28
2	-	A	1-22284-0	SPRING, DRAG	27
1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	-	B	240792-1	DRAG, TERMINAL	25
1	-	D	856873-3	GUIDE, STRIP (REAR)	24
1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
					22
1	-	A	463756-1	GUIDE, SCRAP	21
					20
REF	-	C	462615-1	STRIPPER	19
					18
					17
					16
					15
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					13
1	-	A	5-22280-0	SPRING, SHEAR	12
1	-	B	690461-2	STOP, SHEAR (FRONT)	11
1	-	B	462548-1	HOLDER, SHEAR (FRONT) SP	10
1	-	B	462547-1	SHEAR, FLOAT (FRONT) SP	9
1	-	C	6-854014-4	ANVIL	8
1	-	C	2-240641-9	SPACER, DEPRESSOR (REAR)	7
					6
1	-	A	462838-1	DEPRESSOR, SHEAR (FRONT) SP	5
1	-	B	2-238011-5	SPACER, BLOCK CRIMPER	4
1	-	C	3-683453-8	CRIMPER, INSULATION	3
1	-	C	455888-7	SPACER, CRIMPER	2
1	-	C	2-456403-6	CRIMPER, WIRE	1

	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
				REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY			PARTS LIST			

DIMENSIONS IN INCHES.		MATL		HT TR		FIN	
DO NOT SCALE PRINT.		-		-		-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 4/29/94 APP 5/4/94		-		-	
		R O WILSON		T BEDDICK		 AMP Incorporated Harrisburg, PA 17105-3608	
36	2 PLC DEC ±	CHK 5/4/94		REL 5/16/94			
	3 PLC DEC ±	C ERISMAN		B. MORGAN			
	2 PLC DEC ±						
	ANGLES ±	NAME STRIPPER CRIMPER APPLICATOR					MACHINE REF
	SURF TEXTURE: ✓						STRIPPER CRIMPER
	REMOVE BURRS, BREAK	SCALE		DWG NO		SHEET	
E	SHARP EDGES R.015 MAX	-		567904		1 of 1 REV E	

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