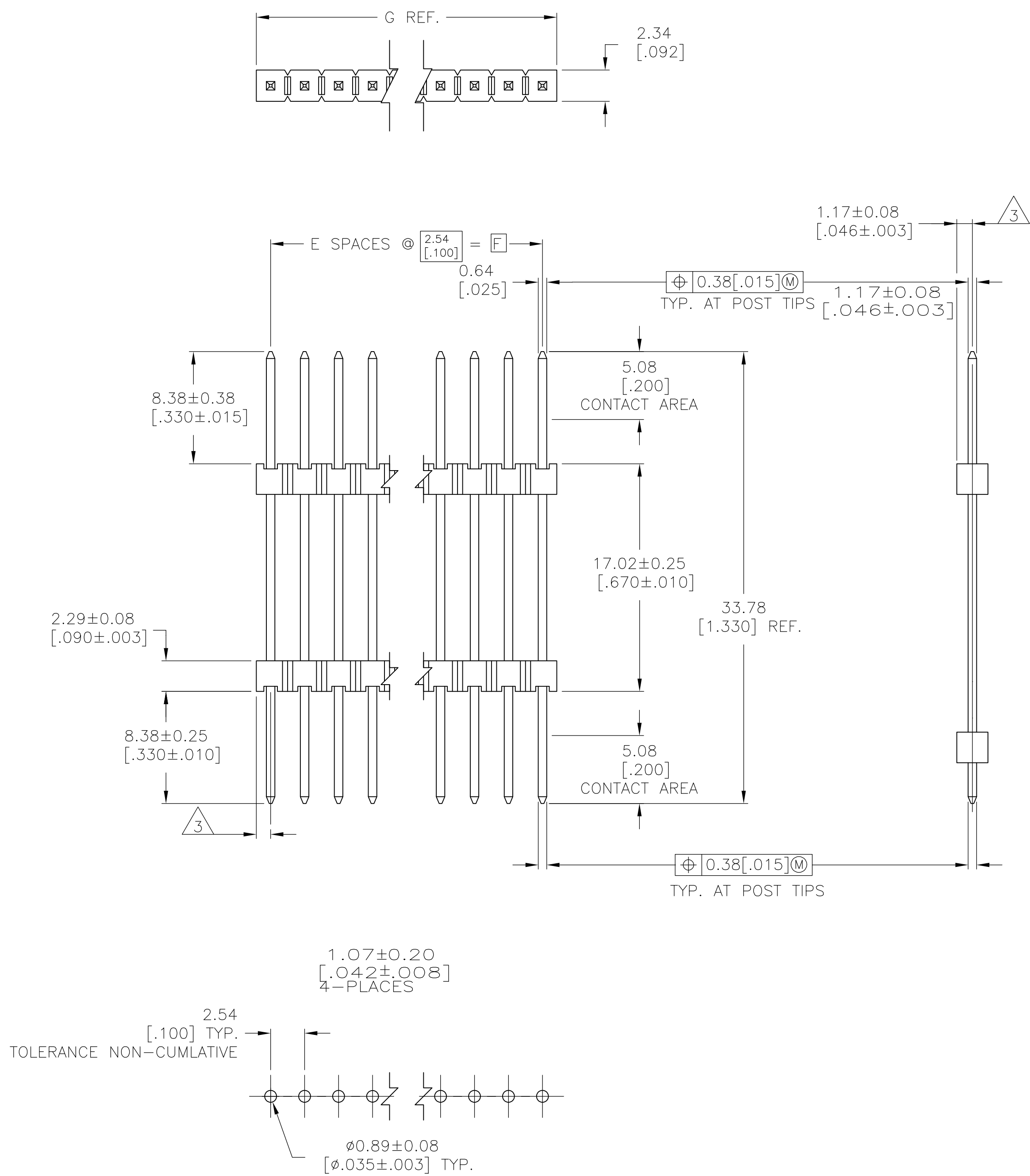




RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER
IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
3. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
4. FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,
5. ALL OVER 0.00127 [.000050] NICKEL ENTIRE POST.

101.19 [3.984]	99.06 [3.900]	39	40	4-146479-0
98.65 [3.884]	96.52 [3.800]	38	39	3-146479-9
96.11 [3.784]	93.98 [3.700]	37	38	3-146479-8
93.57 [3.684]	91.44 [3.600]	36	37	3-146479-7
91.03 [3.584]	88.90 [3.500]	35	36	3-146479-6
88.49 [3.484]	86.36 [3.400]	34	35	3-146479-5
85.95 [3.384]	83.82 [3.300]	33	34	3-146479-4
83.41 [3.284]	81.28 [3.200]	32	33	3-146479-3
80.87 [3.184]	78.74 [3.100]	31	32	3-146479-2
78.33 [3.084]	76.20 [3.000]	30	31	3-146479-1
75.79 [2.984]	73.66 [2.900]	29	30	3-146479-0
73.25 [2.884]	71.12 [2.800]	28	29	2-146479-9
70.71 [2.784]	68.58 [2.700]	27	28	2-146479-8
68.17 [2.684]	66.04 [2.600]	26	27	2-146479-7
65.63 [2.584]	63.50 [2.500]	25	26	2-146479-6
63.09 [2.484]	60.96 [2.400]	24	25	2-146479-5
60.55 [2.384]	58.42 [2.300]	23	24	2-146479-4
58.01 [2.284]	55.88 [2.200]	22	23	2-146479-3
55.47 [2.184]	53.34 [2.100]	21	22	2-146479-2
52.93 [2.084]	50.80 [2.000]	20	21	2-146479-1
50.39 [1.984]	48.26 [1.900]	19	20	2-146479-0
47.85 [1.884]	45.72 [1.800]	18	19	1-146479-9
45.31 [1.784]	43.18 [1.700]	17	18	1-146479-8
42.77 [1.684]	40.64 [1.600]	16	17	1-146479-7
40.23 [1.584]	38.10 [1.500]	15	16	1-146479-6
37.69 [1.484]	35.56 [1.400]	14	15	1-146479-5
35.15 [1.384]	33.02 [1.300]	13	14	1-146479-4
32.61 [1.284]	30.48 [1.200]	12	13	1-146479-3
30.07 [1.184]	27.94 [1.100]	11	12	1-146479-2
27.53 [1.084]	25.40 [1.000]	10	11	1-146479-1
24.99 [.984]	22.86 [.900]	9	10	1-146479-0
22.45 [.884]	20.32 [.800]	8	9	146479-9
19.91 [.784]	17.78 [.700]	7	8	146479-8
17.37 [.684]	15.24 [.600]	6	7	146479-7
14.83 [.584]	12.70 [.500]	5	6	146479-6
12.29 [.484]	10.16 [.400]	4	5	146479-5
9.75 [.384]	7.62 [.300]	3	4	146479-4
7.21 [.284]	5.08 [.200]	2	3	146479-3
4.67 [.184]	2.54 [.100]	1	2	146479-2
2.13 [.084]	- -	-	1	146479-1
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.						DWG 14-MAR-97			TE Connectivity		
						CHK G. DUBNICZKI	14-MAR-97				
						APPV G. DUBNICZKI	14-MAR-97				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		HEADER ASSEMBLY, MOD II, STACKING, SINGLE ROW, .025 SQ.POST, UNSHROUDED					
mm		0 PLC ± 1 PLC ± 2 PLC ± 0.51(.02) 3 PLC ± 0.127(.005) 4 PLC ± 0.0127(.0005) ANGLES ± °		PRODUCT SPEC							
				APPLICATION SPEC							
MATERIAL		FINISH		WEIGHT	—	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
						A1	00779	 146479			
CUSTOMER DRAWING						SCALE	4:1	SHEET	1 OF 1	REV	P

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