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						B1		ECR-14-003108			03MAR2014	GK	HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151268-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1530122  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1530122

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
				0 PLC	±										
				1 PLC	±										
				2 PLC	±										
				3 PLC	±										
				4 PLC	±										
				ANGLES	±										
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
								A 3				C- 1530122			

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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1530122-1	B	LEADMAKER	PNEUMATIC FEED	CUTS CARRIER
1530122-2	B	BENCH	PNEUMATIC FEED	CUTS CARRIER
1530122-6	B	LEADMAKER	PNEUMATIC FEED	CONTINUOUS CARRIER
7-1530122-1	B	LEADMAKER	PNEUMATIC FEED	-1 AND SPARE PARTS
7-1530122-2	B	BENCH	PNEUMATIC FEED	-2 AND SPARE PARTS
7-1530122-6	B	LEADMAKER	PNEUMATIC FEED	-6 AND SPARE PARTS
7-1530122-7	A	-	-	SPARE PARTS KIT

- ② GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- ③ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE TERMINATING UNITS DOCUMENTATION.

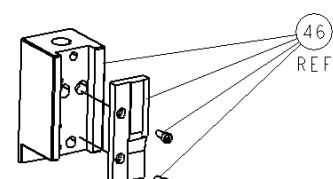
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

5 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.  
INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL.  
WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING  
APPLIED. SEAL PN 828904 INS. DIA RANGE IS 1-2-1

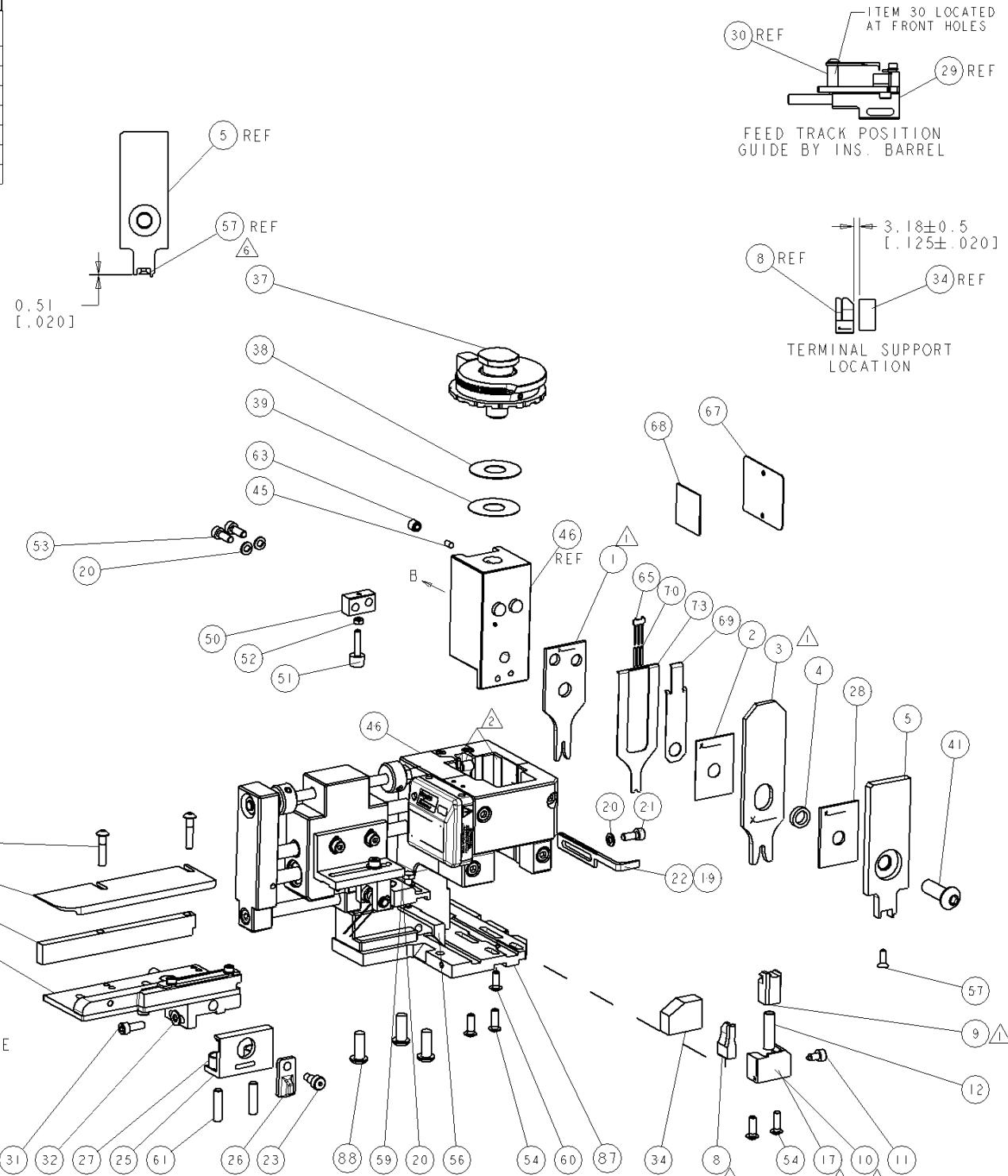
6 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER  
FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT  
QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

VIEW B ROTATED 180°

40mm STROK



\* WARNING  
ON INSTALLATION, SET WIRE  
DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS  
BELOW MIN. REQUIRED CRIMP  
HEIGHT SETTING WILL CAUSE  
DAMAGE TO CRIMP TOOLING.



-	3	3	3	3	3	3	994988-1	SCR, BTN SKT HD CAP M6X16.0 W/NYLOK	88
-	I	I	I	I	I	I	1320992-1	PLATE, BASE	87
-	-	-	-	-	-	-	-	-	86
-	-	-	-	-	-	-	-	-	85
-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-71	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM

SET UP GAGE 458637-3	LOC E	DIST B	REVISIONS			
			P	LTR	DESCRIPTION	DATE
			A	RELEASED		07MAY2009
			B	REVISED ECR-10-0008180		23APR2010

I	I	I	I	I	I	I	1490525-3	DEPRESSOR, WIRE	73	
-	-	-	-	-	-	-	-	-	72	
I	I	I	I	I	I	I	1338705-8	DOCUMENTATION PACKAGE	71	
3	3	3	3	3	3	3	2-23147-2	SPRING, COMPRESSION	70	
I	I	I	I	I	I	I	1490524-1	DEPRESSOR, SPACER	69	
AR	AR	AR	AR	AR	AR	AR	982057-2	TAPE, FOAM	68	
I	I	I	I	I	I	I	1-461264-0	PLATE, IDENTIFICATION	67	
-	-	-	-	-	-	-	-	-	66	
I	I	I	I	I	I	I	1424350-1	HOLDER, PIN, WIRED	65	
-	-	-	-	-	-	-	-	-	64	
I	I	I	I	I	I	I	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63	
-	-	-	-	-	-	-	-	-	62	
2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61	
I	I	I	I	I	I	I	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60	
I	I	I	I	I	I	I	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59	
-	-	-	-	-	-	-	-	-	58	
I	I	I	I	I	I	I	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57	
I	I	I	I	I	I	I	1338685-1	PAWL, FEED	56	
-	-	-	-	-	-	-	-	-	55	
4	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54	
2	2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53	
I	I	I	I	I	I	I	18030-1	NUT, HEX, REG M3	52	
I	I	I	I	I	I	I	811242-5	BUMPER, HOLD DOWN	51	
I	I	I	I	I	I	I	690753-2	SPACER, TONKER	50	
-	-	-	-	-	-	-	-	-	49	
-	-	-	-	-	-	-	-	-	48	
-	-	-	-	-	-	-	-	-	47	
I	I	I	I	I	I	I	1333303-1	ASSEMBLY, AIR FEED	46	
I	I	I	I	I	I	I	690191-1	PLUG, NYLON	45	
-	-	-	-	-	-	-	-	-	44	
-	-	-	-	-	-	-	-	-	43	
-	-	-	-	-	-	-	-	-	42	
I	I	I	I	I	I	I	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41	
-	-	-	-	-	-	-	-	-	40	
I	I	I	I	I	I	I	690125-1	SHIM SUB-ASSY	39	
I	I	I	I	I	I	I	469367-9	SHIM	38	
I	I	I	I	I	I	I	879103-2	FINE ADJUST HEAD ASSEMBLY	37	
-	-	-	-	-	-	-	-	-	36	
-	-	-	-	-	-	-	-	-	35	
I	I	I	I	I	I	I	1-1320934-3	SUPPORT, TERMINAL	34	
2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33	
I	I	I	I	I	I	I	18027-2	WASHER, FLAT, REG M4	32	
I	I	I	I	I	I	I	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31	
I	I	I	I	I	I	I	1320908-1	SPACER, STRIP GUIDE	30	
I	I	I	I	I	I	I	1633073-1	STRIP GUIDE ASSEMBLY	29	
I	I	I	I	I	I	I	1-455888-6	SPACER, CRIMPER	28	
2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27	
I	I	I	I	I	I	I	356835-1	LEVER, DRAG RELEASE	26	
I	I	I	I	I	I	I	240792-1	DRAG, TERMINAL	25	
I	I	I	I	I	I	I	1320928-1	PLATE, STRIP GUIDE	24	
I	I	I	I	I	I	I	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23	
I	-	I	I	-	I	-	690472-2	STRIPPER	22	
I	I	I	I	I	I	I	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21	
4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20	
-	I	-	-	I	-	I	690472-1	STRIPPER	19	
-	-	-	-	-	-	-	-	-	18	
I	-	-	I	-	-	I	1338684-2	SHEAR HOLDER, FRONT	17	
-	-	-	-	-	-	-	-	-	16	
-	-	-	-	-	-	-	-	-	15	
-	-	-	-	-	-	-	-	-	14	
-	-	-	-	-	-	-	-	-	13	
I	I	I	I	I	I	I	3-22280-3	SPRING, COMPRESSION	12	
I	I	I	I	I	I	I	356885-5	STOP, SHEAR	11	
-	I	I	-	I	I	I	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10	
I	I	I	I	I	I	I	318707-1	FLOATING SHEAR, FRONT	9	
2	2	2	I	I	I	I	1333202-9	ANVIL, COMBINATION	8	
-	-	-	-	-	-	-	-	-	7	
-	-	-	-	-	-	-	-	-	6	
I	I	I	I	I	I	I	1338680-2	DEPRESSOR, SHEAR	5	
I	I	I	I	I	I	I	2380111-2	BLOCK, CRIMPER SPACER	4	
2	2	2	I	I	I	I	3-456135-7	CRIMPER, INSULATION O PREMIUM	3	
I	I	I	I	I	I	I	455888-3	SPACER, CRIMPER	2	
2	2	2	I	I	I	I	1-456403-3	CRIMPER, WIRE PREMIUM	1	
7	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	
DIMENSIONS: mm	TOLERANCES: UNLESS OTHERWISE SPECIFIED						DWG NO	R.KNEPPER 28APR2009	TYCO ELECTRONICS UK LTD	
							CHE	0TMAY2009	TYCO ELECTRONICS	Terminal House, Stannore, Middlesex
							ELB1N	0TMAY2009		
							APRD			
							N.DEMING	0TMAY2009		
							PRODUCT SPEC			
							APPLICATION SPEC			
							See Table			
							WEIGHT			
							SIZE	CAGE CODE	DRAWING NO	RESTRICTED
							A	00779	C=1530122	
							CUSTOMER DRAWING		SCALE	SHEET
									3.5	1 OF
										REV B

# Mouser Electronics

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