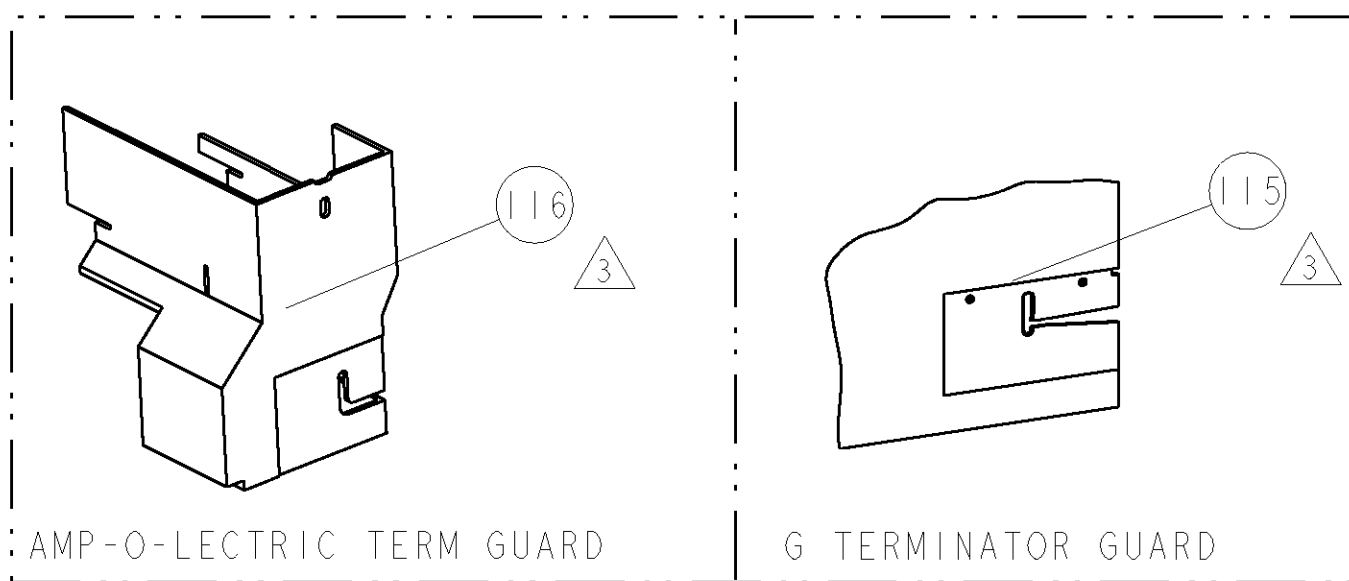
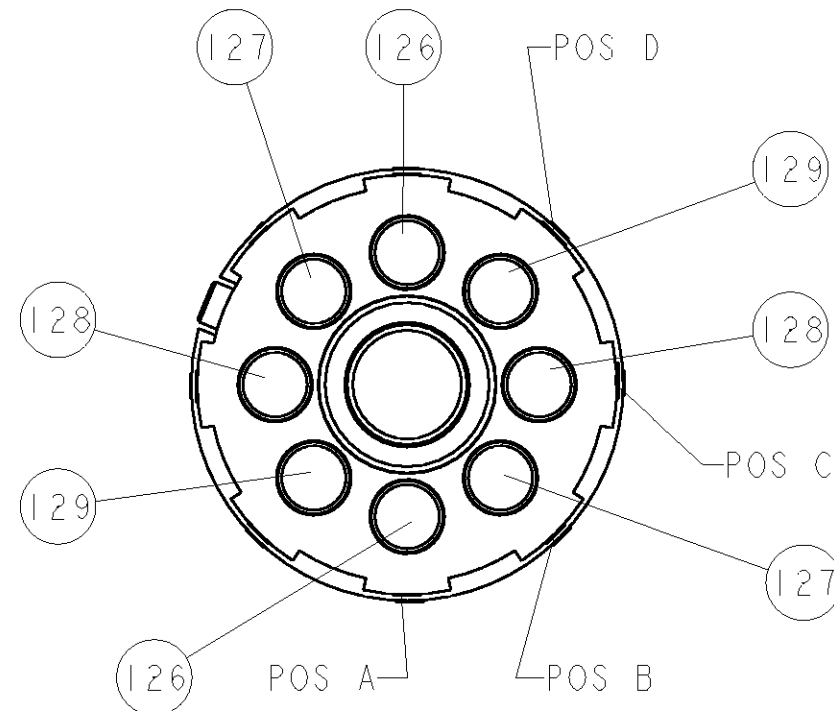
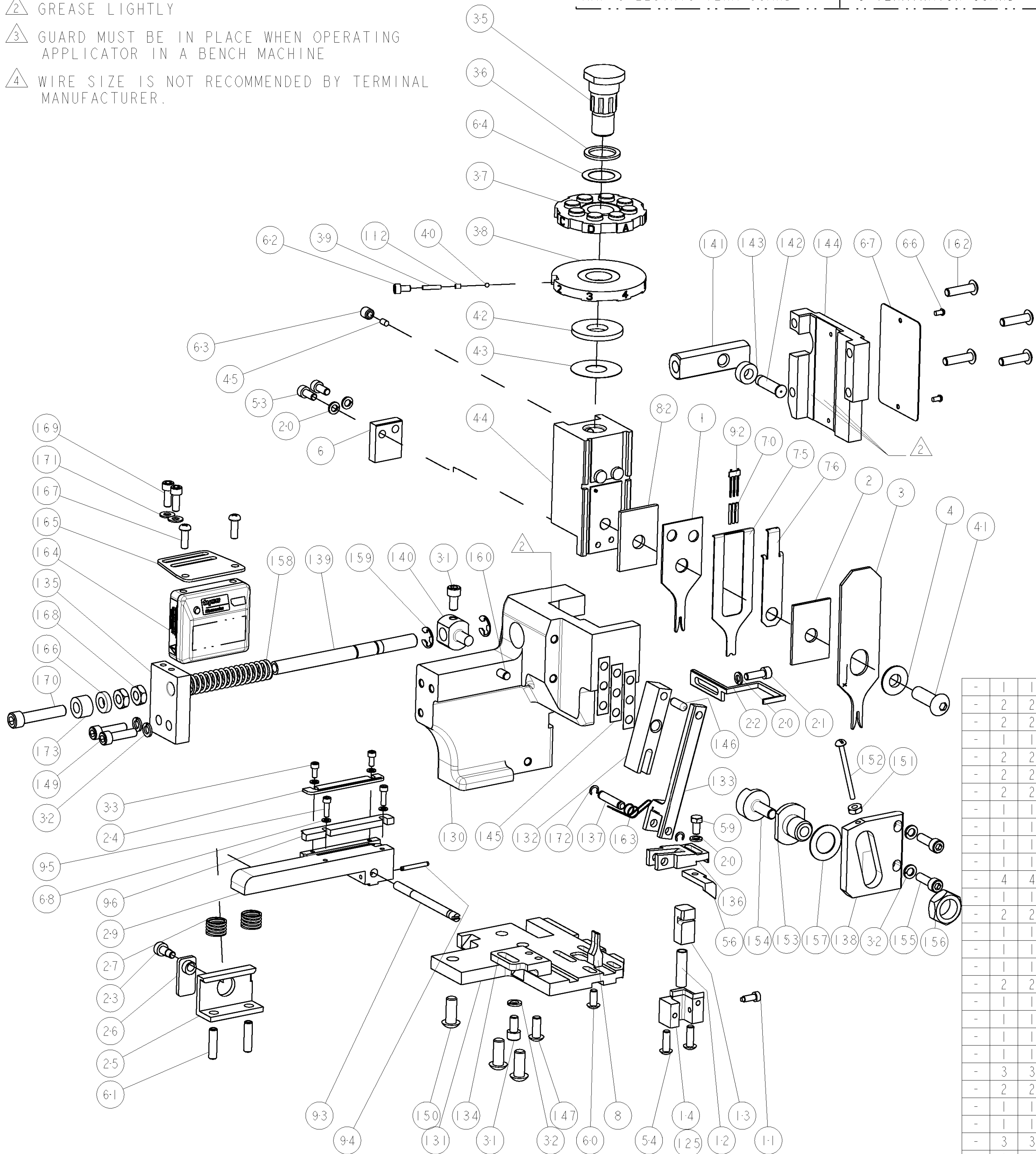


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| THIS DRAWING IS UNPUBLISHED.                          |     |               |               | RELEASED FOR PUBLICATION |                    |  |  |
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| PART<br>NUMBER                                        | REV | FIRST<br>USED | POWER UNIT    | FEED TYPE                | DESCRIPTION        |  |  |
| 1852369-1                                             | A   | 122500-1      | LEADMAKER     | POST FEED                | CUTS CARRIER       |  |  |
| 1852369-2                                             | A   | 565435-5      | BENCH MODEL K | PRE FEED                 | CUTS CARRIER       |  |  |
| 1852369-3                                             | A   | 354500-1      | BENCH MODEL G | PRE FEED                 | CUTS CARRIER       |  |  |
| 1852369-6                                             | A   | 122500-1      | LEADMAKER     | POST FEED                | CONTINUOUS CARRIER |  |  |
| 7-1852369-7                                           | A   | -             | -             | -                        | SPARE PARTS        |  |  |

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ WIRE SIZE IS NOT RECOMMENDED BY TERMINAL MANUFACTURER.



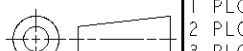
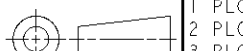
| TERMINAL NAME: TERMINAL      |                     |                                  |                      |                                 |           |
|------------------------------|---------------------|----------------------------------|----------------------|---------------------------------|-----------|
| TYCO PN                      |                     | ELCO PN                          |                      | ELCO TERMINAL - AMP CRIMP SPECS |           |
| 1949202                      | -                   | 60 8283 0513 99 808              | -                    |                                 |           |
| -                            | -                   | -                                | PAD LTR              | CRIMP HEIGHT                    | WIRE SIZE |
| -                            | -                   | -                                | A                    | .031±.002 [.79±0.05mm]          | 22AWG     |
| -                            | -                   | -                                | B                    | .027±.002 [.69±0.05mm]          | 24AWG     |
| -                            | -                   | -                                | C                    | .025±.002 [.64±0.05mm]          | 26AWG     |
| -                            | -                   | -                                | D                    | .024±.002 [.61±0.05mm]          | 28AWG     |
| -                            | -                   | -                                | CRIMP                | SIZE                            | TYPE      |
| -                            | -                   | -                                | WIRE                 | .042 [1.07mm]                   | F         |
| -                            | -                   | -                                | INSUL                | .062 [1.57mm]                   | F         |
| -                            | -                   | -                                | FEED                 | .218                            | Ø.046 MAX |
| WIRE STRIP LENGTH .097 -.112 | TERM APPL SPEC NONE | APPLICATOR INSTRUCTIONS 408-8040 | SET UP GAGE 458637-1 |                                 |           |



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|-----|----|----|----|----|-----|-----------|----------------------------------------|---------|
| -   | 1  | 1  | 1  | 1  | -   | 1804299-1 | SPACER, MAGNET                         | 173     |
| -   | 2  | 2  | 2  | 2  | -   | 21045-3   | RETAINING RING                         | 172     |
| -   | 2  | 2  | 2  | 2  | -   | 18028-2   | WASHER, FLAT, REG M4                   | 171     |
| -   | 1  | 1  | 1  | 1  | -   | 3-21081-3 | SHCS, 1/4-20 X 1.25                    | 170     |
| -   | 2  | 2  | 2  | 2  | -   | 9-21000-9 | SCR, SKT HD CAP 8-32 X .438            | 169     |
| -   | 2  | 2  | 2  | 2  | -   | 22593-1   | NUT, HEX, JAM, SS                      | 168     |
| -   | 2  | 2  | 2  | 2  | -   | 994991-5  | SCREW, OVL HD, M4X12                   | 167     |
| -   | 1  | 1  | 1  | 1  | -   | 1804310-1 | MAGNET, RING                           | 166     |
| -   | 1  | 1  | 1  | 1  | -   | 1804303-1 | BRACKET, COUNTER MOUNTING              | 165     |
| -   | 1  | 1  | 1  | 1  | -   | 1804300-1 | ASSEMBLY, APPLICATOR COUNTER           | 164     |
| -   | 1  | 1  | 1  | 1  | -   | 691499-1  | SPRING-FEED FINGER                     | 163     |
| -   | 4  | 4  | 4  | 4  | -   | 2-21002-9 | SCR, BTN SKT HD CAP 10-32 X .750       | 162     |
| -   | 1  | 1  | 1  | 1  | -   | 1-21030-6 | PIN, DOWEL .1875 X 1.250               | 160     |
| -   | 2  | 2  | 2  | 2  | -   | 1-21046-6 | RING, RETAIN, EXTERN, 5/16 E-RING      | 159     |
| -   | 1  | 1  | 1  | 1  | -   | 4-22284-9 | SPRING, COMPRESSION                    | 158     |
| -   | 1  | 1  | 1  | 1  | -   | 458109-1  | WASHER, SPECIAL ADJUST PLATE           | 157     |
| -   | 1  | 1  | 1  | 1  | -   | 22594-8   | NUT, HEX, JAM                          | 156     |
| -   | 2  | 2  | 2  | 2  | -   | 3-21000-6 | SCR, SKT HD CAP 10-32 X .625           | 155     |
| -   | 1  | 1  | 1  | 1  | -   | 240626-1  | SHAFT-PIVOT AMP-O-MATOR                | 154     |
| -   | 1  | 1  | 1  | 1  | -   | 240633-1  | BUSHING                                | 153     |
| -   | 1  | 1  | 1  | 1  | -   | 3-21016-2 | SCREW, MACHINE, SLOTTED ROUND HEAD     | 152     |
| -   | 1  | 1  | 1  | 1  | -   | 21068-5   | NUT, HEX, REG 6-32                     | 151     |
| -   | 3  | 3  | 3  | 3  | -   | 2-22733-8 | SCR, BHSC, SELF-LOCKING, 1/4-20 X .625 | 150     |
| -   | 2  | 2  | 2  | 2  | -   | 3-21000-7 | SCR, SKT HD CAP 10-32 X .750           | 149     |
| -   | 1  | 1  | 1  | 1  | -   | 2-21002-7 | SCR, BTN SKT HD CAP 10-32 X .500       | 147     |
| -   | 1  | 1  | 1  | 1  | -   | 1-21030-1 | PIN, DOWEL .1875 X .500                | 146     |
| -   | 3  | 3  | 3  | 3  | -   | 690517-1  | SPACER, ADJ PLATE                      | 145     |
| -   | 1  | 1  | 1  | 1  | -   | 454220-1  | CAP, RAM                               | 144     |
| -   | 1  | 1  | 1  | 1  | -   | 240658-1  | ROLLER-CAM                             | 143     |
| -   | 1  | 1  | 1  | 1  | -   | 240659-3  | PIN, CAM ROLLER                        | 142     |
| -   | 1  | 1  | 1  | 1  | -   | 454398-2  | ROD, FEED                              | 141     |
| -   | 1  | 1  | 1  | 1  | -   | 240629-1  | BLOCK, PIVOT                           | 140     |
| -   | 1  | 1  | 1  | 1  | -   | 1804311-1 | SCREW, ADJUSTMENT                      | 139     |
| -   | 1  | 1  | 1  | 1  | -   | 240628-1  | PLATE, ADJUSTING                       | 138     |
| -   | 1  | 1  | 1  | 1  | -   | 240624-1  | PIN, FEED FINGER                       | 137     |
| -   | 1  | 1  | 1  | 1  | -   | 690541-1  | HOLDER, FEED FINGER MACHINING          | 136     |
| -   | 1  | 1  | 1  | 1  | -   | 1804305-2 | GUIDE, FEED ROD                        | 135     |
| -77 | -6 | -3 | -2 | -1 | U/M | PART NO   | DESCRIPTION                            | ITEM NO |

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| A   |  | 66   |  | P         | LTR | DESCRIPTION |  | DATE      | DWN | APVD |
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| - | 1 | 1   | 1   | 1 | -  | 455689-3    | BLOCK, STRIP GUIDE ADJUST            | 134 |
| - | 1 | 1   | 1   | 1 | -  | 455679-1    | ARM, FEED MACHINING                  | 133 |
| - | 1 | 1   | 1   | 1 | -  | 455680-1    | LEVER, INTERMEDIATE                  | 132 |
| - | 1 | 1   | 1   | 1 | -  | 455675-1    | PLATE, BASE                          | 131 |
| - | 1 | 1   | 1   | 1 | -  | 454485-1    | HOUSING, SIDE FEED                   | 130 |
| - | 2 | 2   | 2   | 2 | -  | 6-354779-2  | PIN, WIRE DISC, .3300                | 129 |
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| - | 2 | 2   | 2   | 2 | -  | 5-354779-7  | PIN, WIRE DISC, .3275                | 127 |
| - | 2 | 2   | 2   | 2 | -  | 4-354779-9  | PIN, WIRE DISC, .3235                | 126 |
| - | 1 | -   | -   | - | -  | 681023-1    | SHEAR HOLDER, REAR                   | 125 |
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| - | 2 | 2   | 2   | 2 | -  | 1-21000-4   | SCR, SKT HD CAP 4-40 X .375          | 95  |
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| - | 1 | 1   | 1   | 1 | -  | 1424350-1   | HOLDER, PIN, WIRED                   | 92  |
| - | 1 | 1   | 1   | 1 | -  | 1-21002-7   | SCR, BTN SKT HD CAP 6-32 X .375      | 91  |
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| - | 1 | 1   | 1   | 1 | -  | 1490524-1   | DEPRESSOR, SPACER                    | 76  |
| - | 1 | 1   | 1   | 1 | -  | 1490525-3   | DEPRESSOR, WIRE                      | 75  |
| - | 1 | 1   | 1   | 1 | -  | 4088040     | SF APPL INST 408-8040                | 72  |
| - | 1 | 1   | 1   | 1 | -  | 217238-1    | GENERAL INSTRUCTION PKG              | 71  |
| - | 3 | 3   | 3   | 3 | -  | 1-23147-4   | SPRING, COMPRESSION                  | 70  |
| - | 4 | 4   | 4   | 4 | -  | 21024-2     | WASHER, SPRG LOCK, REG NO 4          | 68  |
| - | 1 | 1   | 1   | 1 | -  | 461264-1    | PLATE, IDENTIFICATION                | 67  |
| - | 2 | 2   | 2   | 2 | -  | 21017-2     | SCREW, DRIVE                         | 66  |
| - | 1 | 1   | 1   | 1 | -  | 986950-1    | WASHER, FLAT PRECISION               | 64  |
| - | 1 | 1   | 1   | 1 | -  | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250 | 63  |
| - | 1 | 1   | 1   | 1 | -  | 23030-1     | SCR, SKT HD CAP 6-32 X .25           | 62  |
| - | 2 | 2   | 2   | 2 | -  | 5-21006-6   | SCR, SET, CUP POINT 10-32 X .750     | 61  |
| - | 1 | 1   | 1   | 1 | -  | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375 | 60  |
| - | 1 | 1   | 1   | 1 | -  | 2-22603-0   | SCREW, MACH, HEX HD, 8-32 X .312     | 59  |
| - | 1 | 1   | 1   | 1 | -  | 4-694433-0  | FEED PAWL                            | 56  |
| - | 2 | 2   | 2   | 2 | -  | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500      | 54  |
| - | 2 | 2   | 2   | 2 | -  | 2-21000-6   | SCR, SKT HD CAP 8-32 X .375          | 53  |
| - | - | 1   | -   | - | .. | 690602-6    | CAM, PRE FEED, 1 5/8                 | 49  |
| - | - | -   | 1   | - | .. | 690602-5    | CAM, PRE FEED, 1 1/8                 | 48  |
| - | 1 | -   | -   | 1 | -  | 690501-4    | CAM, POST FEED, 1 5/8                | 47  |
| - | 1 | 1   | 1   | 1 | -  | 690191-1    | PLUG, NYLON                          | 45  |
| - | 1 | 1   | 1   | 1 | -  | 2-819307-2  | RAM, SIDE FEED                       | 44  |
| - | 1 | 1   | 1   | 1 | -  | 690125-1    | SHIM SUB-ASSY                        | 43  |
| - | 1 | 1   | 1   | 1 | -  | 690124-1    | WASHER, RAM (.115)                   | 42  |
| - | 1 | 1   | 1   | 1 | -  | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00   | 41  |
| - | 1 | 1   | 1   | 1 | -  | 23241-6     | BALL, STEEL                          | 40  |
| - | 1 | 1   | 1   | 1 | -  | 690170-1    | SPRING, COMPRESSION                  | 39  |
| - | 1 | 1   | 1   | 1 | -  | 690142-1    | DISC, INSULATION                     | 38  |
| - | 1 | 1   | 1   | 1 | -  | 354777-1    | WIRE DISC, ASSEMBLY                  | 37  |
| - | 1 | 1   | 1   | 1 | -  | 22480-5     | SPRING, COMPRESSION                  | 36  |
| - | 1 | 1   | 1   | 1 | -  | 690212-1    | POST, RAM                            | 35  |
| - | 2 | 2   | 2   | 2 | -  | 1-21000-3   | SCR, SKT HD CAP 4-40 X .250          | 33  |
| - | 5 | 5   | 5   | 5 | -  | 21024-5     | WASHER, SPRG LOCK, REG NO 10         | 32  |
| - | 2 | 2   | 2   | 2 | -  | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375         | 31  |
| - | 1 | 1   | 1   | 1 | -  | 844048-9    | PLATE, REAR STRIP GUIDE              | 29  |
| - | 2 | 2   | 2   | 2 | -  | 1-22284-0   | SPRING, COMPRESSION                  | 27  |
| - | 1 | 1   | 1   | 1 | -  | 356835-1    | LEVER, DRAG RELEASE                  | 26  |
| - | 1 | 1   | 1   | 1 | -  | 240792-1    | DRAG, TERMINAL                       | 25  |
| - | 1 | 1   | 1   | 1 | -  | 690438-1    | FRONT STRIP GUIDE                    | 24  |
| - | 1 | 1   | 1   | 1 | -  | 21989-8     | SCR, SKT HD SHLDR 3/16 DIA X .250    | 23  |
| - | 1 | 1   | 1   | 1 | -  | 458230-4    | STRIPPER                             | 22  |
| - | 1 | 1   | 1   | 1 | -  | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500          | 21  |
| - | 4 | 4   | 4   | 4 | -  | 21024-4     | WASHER, SPRG LOCK, REG NO 8          | 20  |
| - | - | 1   | 1   | 1 | -  | 690462-1    | SHEAR HOLDER, REAR                   | 14  |
| - | 1 | 1   | 1   | 1 | -  | 1-690463-8  | FLOATING SHEAR, REAR                 | 13  |
| - | 1 | 1   | 1   | 1 | -  | 3-22280-3   | SPRING, COMPRESSION                  | 12  |
| - | 1 | 1   | 1   | 1 | -  | 690461-1    | STOP, SHEAR                          | 11  |
| - | 1 | 1   | 1   | 1 | -  | 1633515-1   | ANVIL, COMBINATION                   | 8   |
| - | 1 | 1   | 1   | 1 | -  | 690468-1    | DEPRESSOR SHEAR, REAR                | 6   |
| - | 1 | 1   | 1   | 1 | -  | 1-238009-2  | BLOCK, FL CRIMPER SPACER             | 4   |
| - | 1 | 1   | 1   | 1 | -  | 5-683453-9  | CRIMPER, INSULATION PREMIUM          | 3   |
| - | 1 | 1   | 1   | 1 | -  | 1-455888-5  | SPACER, CRIMPER                      | 2   |
| - | 1 | 1   | 1   | 1 | -  | 6-1490019-3 | CRIMPER, WIRE PREMIUM                | 1   |

|                                                                                                                                                                                                                               |  |  |  |  |  |                                        |             |                    |                              |               |                          |     |   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|----------------------------------------|-------------|--------------------|------------------------------|---------------|--------------------------|-----|---|
| -77 -6 -3 -2 -1 U/M                                                                                                                                                                                                           |  |  |  |  |  | PART NO                                | DESCRIPTION |                    |                              | ITEM NO       |                          |     |   |
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| DIMENSIONS:                                                                                                                                                                                                                   |  |  |  |  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: | APVD        | 27NOV2006          |                              | NAME          | SIDE FEED HDM APPLICATOR |     |   |
| INCHES                                                                                                                                                                                                                        |  |  |  |  |  |                                        | T. BENCHOFF |                    | PRODUCT SPEC                 |               |                          |     |   |
|                                                                                                                                          |  |  |  |  |  | APPLICATION SPEC                       |             |                    |                              |               |                          |     |   |
|                                                                                                                                                                                                                               |  |  |  |  |  | SIZE                                   |             | CAGE CODE          | DRAWING NO                   | RESTRICTED TO |                          |     |   |
|                                                                                                                                                                                                                               |  |  |  |  |  | MATERIAL                               |             | FINISH             |                              | WEIGHT        |                          | -   |   |
| CUSTOMER DRAWING                                                                                                                                                                                                              |  |  |  |  |  | SCALE                                  |             | 3:5                |                              | SHEET         | 1 OF 1                   | REV | A |

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