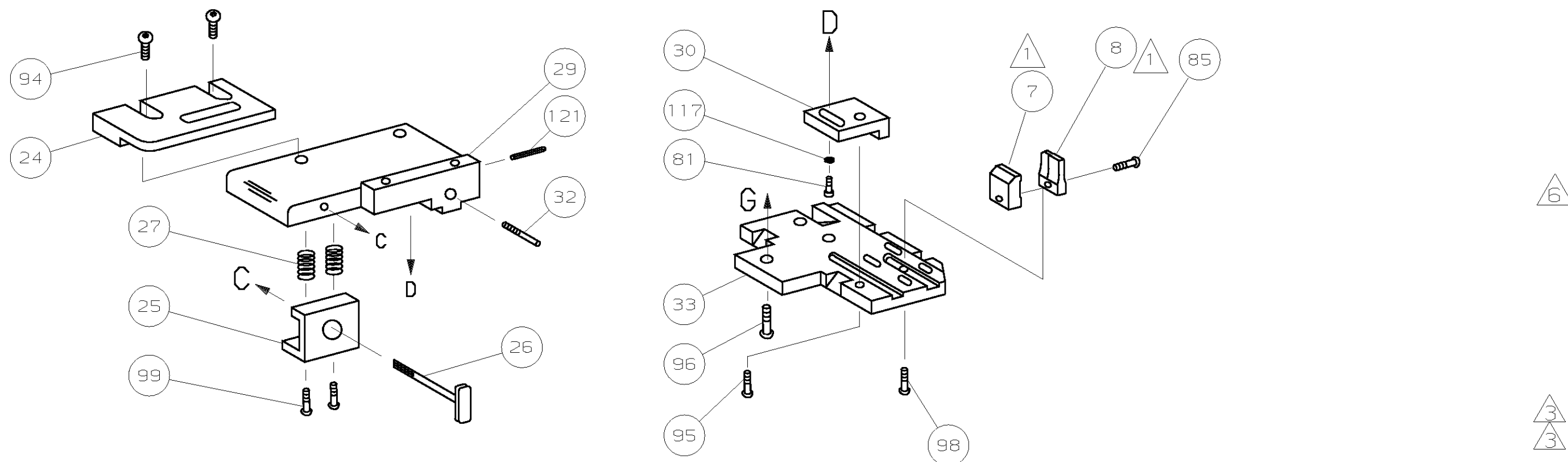


3 PLC DEC ±		CHK 290CT99	REL -	Harrisburg, PA 17105-3608	
4 PLC DEC ±		B.HIGMAN			
ANGLES ±		NAME SIDE FEED HDM APPLICATOR		MACHINE MINI	REF APPL
SURF TEXTURE: ✓		SCALE -	DWG NO 680890	SHEET 1 OF 1	REV D1
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					
CASE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO -



K TERMINATOR

G TERMINATOR

H

20

89

19

104

BENCH MACHINE

- ① RECOMMENDED SPARE PARTS.
 - ② GREASE LIGHTLY.
 - ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
 - ④ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
 - ⑥ CUT TO LENGTH.
 - ⑦ APPLY LOC-TITE (GREEN) TO THREADS AFTER INSTALLED TO CORRECT DEPTH.

									129
									128
2	2	2	-	C	3-354779-6	PIN, WIRE DISC (.3170)B			127
2	2	2	-	C	3-354779-2	PIN, WIRE DISC (.3150)A			126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION			125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE			124
1	1	1	-	-	4088040	SF APPL INST 408-8040			123
									122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL			121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL(ø.187x.50)LEVER			120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL(ø.187x1.25)HOUSING			119
REF	REF	REF	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN			118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK			117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE			116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)FEED GDE ROD			115
									114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD			113
									112
2	2	2	-	A	21024-4	WASHER, LOCK (#8)STRIPPER			111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (ø5/16) SCREW ADJ			110
									109
									108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32)FEED ADJ			107
									106
									105
1	1	-	-	A	992031-1	PIN, CLEVIS			104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW)RAM			103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE			102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ			101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION			100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG			99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL			98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP			97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING			96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK			95
2	2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN			94
									93
									92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM			91
									90
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER			89
									88
2	2	2	-	A	2-21000-9	SCR, SHC (8-32x.75) SHEAR			87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER			86
1	1	1	-	A	2-21000-8	SCR, SHC (8-32x.62) SHEAR			85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER			84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD			83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK			82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL			81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK			80
-	REF	-	-	B	455749-1	GUARD, WINDOW			79
REF	-	-	-	B	679532-1	INSERT, GUARD			78
									77
									76
									75
1	1	1	-	A	690603-1	SPRING, ASSIST			74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC			73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL			72
REF	REF	REF	-	A	690517-1	SPACER			71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION			ITEM NO
QTY REQD PER ASSY				PARTS LIST					

			D1	ECN 0150-0459-04	
			D	0150-0489-00	
			C	0150-0303-00	
			B	0150-0211-00	
			A	REVISED	
P	F	LTR		REVISION RECORD	

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