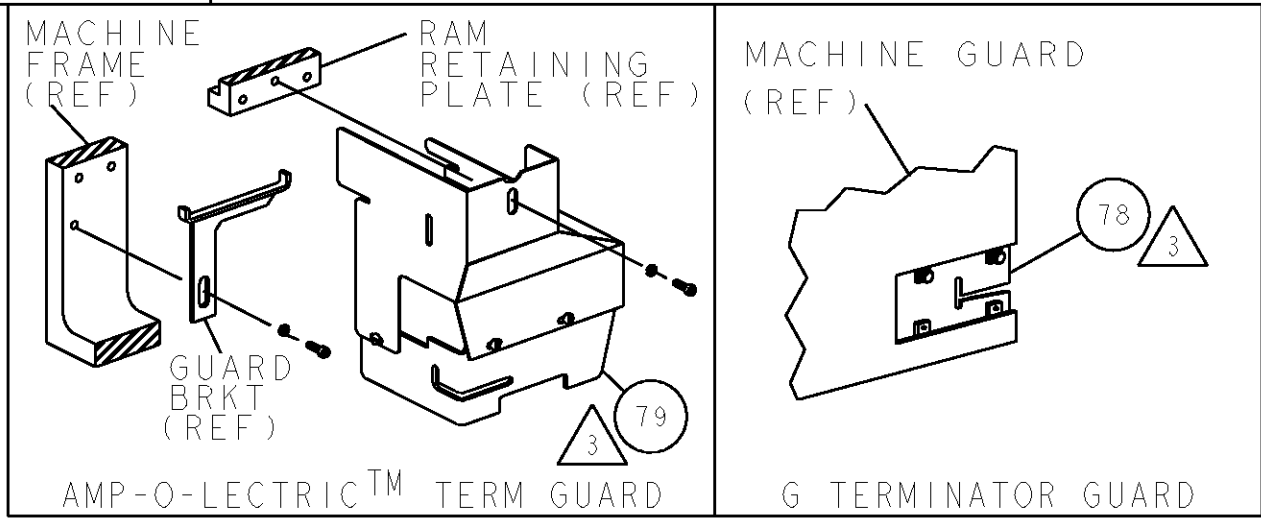


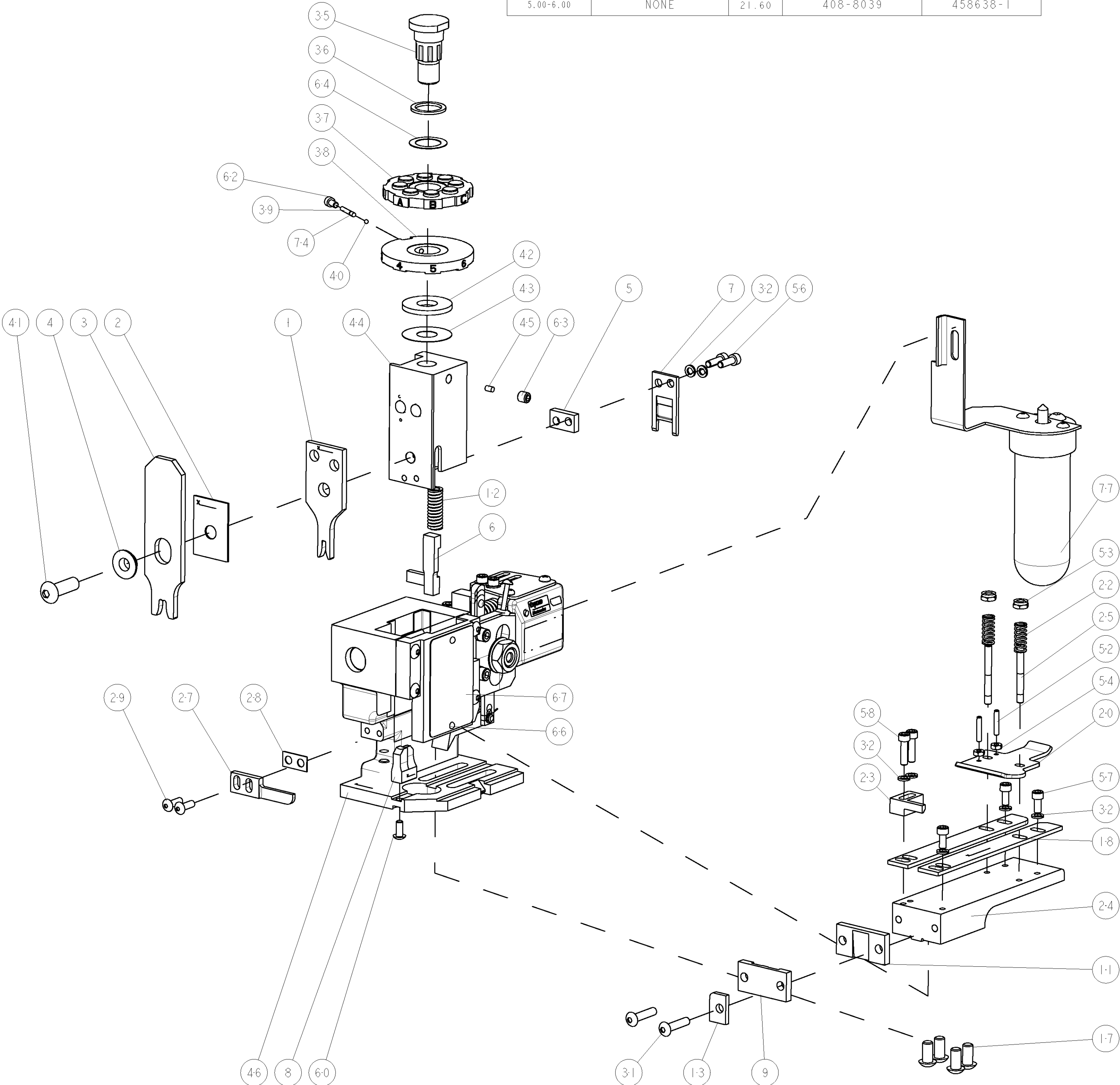
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PART NUMBER	REV	FIRST USED	POWER UNIT
1852700-1	A	122500-1	LEADMAKER & BENCH MODEL G
1852700-2	A	565435-5	BENCH MODEL K
7-1852700-7	A	-	SPARE PARTS
		FEED TYPE	
		POST FEED	
		POST FEED	
		-	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: YAZAKI FAST-ON TYPE TERMINAL					
TE PN	COMP PN	YAZAKI TERMINAL - YAZAKI CRIMP SPECS			
1949639-1	7116-2871	PAD LTR			
1949639-2	7116-2871-02	CRIMP HEIGHT		WIRE SIZE	
-	-	A	1.50±0.05mm[.059±.002]	1.5mm2	
-	-	B	1.45±0.05mm[.057±.002]	1.25mm2	
-	-	C	1.40±0.05mm[.055±.002]	1mm2	
-	-	D	1.30±0.05mm[.051±.002]	0.85mm2	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.54mm [1.000]	F	14-18 AWG
-	-	INSUL	5.65mm [1.222]	F	Ø 3.1 MAX
WIRE STRIP LENGTH 5.00-6.00		TERM APPL SPEC NONE	FEED 21.60	APPL INSTRUCTIONS 408-8039	SET UP GAGE 458638-1

LOC		DIST		REVISONS			
A		66		P LTR	DESCRIPTION	DATE	OWN
				A	RELEASED	29MAY2008	BH



-	2	2	-	3-354779-9	PIN, WIRE DISC, .3185	129
-	2	2	-	3-354779-2	PIN, WIRE DISC, .3150	128
-	2	2	-	2-354779-5	PIN, WIRE DISC, .3115	127
-	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	126
△	REF	-	...	455745-1	GUARD WINDOW	79
△	-	REF	...	679532-1	INSERT, GUARD	78
-	1	-	-	465184-9	LUBRICATOR ASSY	77
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	58
-	3	3	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
-	1	-	...	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	-	458980-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	1-690142-3	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	7	7	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	3-21002-0	SCR, BTN SKT HD CAP 10-32 X .875	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-7	SPACER, STRIPPER	28
-	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	1	1	-	240825-8	PLATE, STRIP HOLD DOWN	23
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	2	2	-	454204-3	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	690481-9	SPACER, HOLD DOWN	13
-	1	1	-	23846-1	SPRING, DIE	12
△	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	-	-	...	-	-	10
△	1	1	-	1-690482-0	PLATE, FRONT SHEAR	9
△	1	1	-	2-1633249-7	ANVIL, COMBINATION	8
△	1	1	-	690474-3	BLADE, SLUG	7
-	1	1	-	1-455892-4	HOLD DOWN, TERMINAL	6
-	1	1	-	5-240641-0	SPACER	5
-	1	1	-	238009-3	BLOCK, FL CRIMPER SPACER	4
△	1	1	-	456134-2	CRIMPER, INSULATION F PREMIUM	3
△	1	1	-	455888-8	SPACER, CRIMPER	2
△	1	1	-	3-456407-2	CRIMPER, WIRE PREMIUM	1

-77		-2	-1	U/M	PART NO	DESCRIPTION			ITEM NO
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DIMENSIONS: INCHES					CHK: T. ELBIN	15MAY2008	NAME		
TOLERANCES UNLESS OTHERWISE SPECIFIED:					APVD: W. DEWING	15MAY2008	END FEED HDM APPLICATOR		
					PRODUCT SPEC		-		
					APPLICATION SPEC		-		
					WEIGHT		-		
					CUSTOMER DRAWING		-		
MATERIAL		FINISH		SCALE		3:5		SHEET	1 OF 1
-		-		A		00779		C	1852700
				REV		A			

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