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LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			D	ECR-08-017745	7-2008	MY	TE

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426002-1	D	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426002-2	D	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426002-6	D	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426002-1	D	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426002-2	D	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426002-6	D	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426002-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: JUNIOR POWER TIMER RECEPT WITH BARRIER

CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [.070 IN]	F	0.35mm ² - 1.0mm ²
INSUL	2.79 [.110 IN]	F	2.15 max [.085 IN MAX]
WIRE STRIP LENGTH			APPL INSTRUCTION
4.5-5.5 [.177-.217 IN]			408-8322

TERMINAL	—	—		FEED
APPL SPEC	114-15050	—		14.0 [.551 IN]

TERMINALS APPLIED

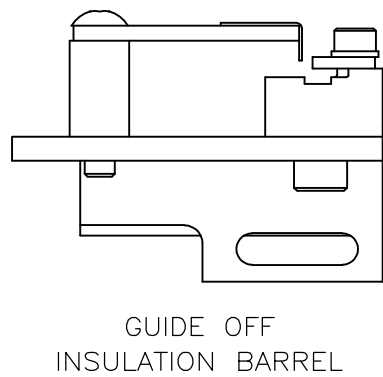
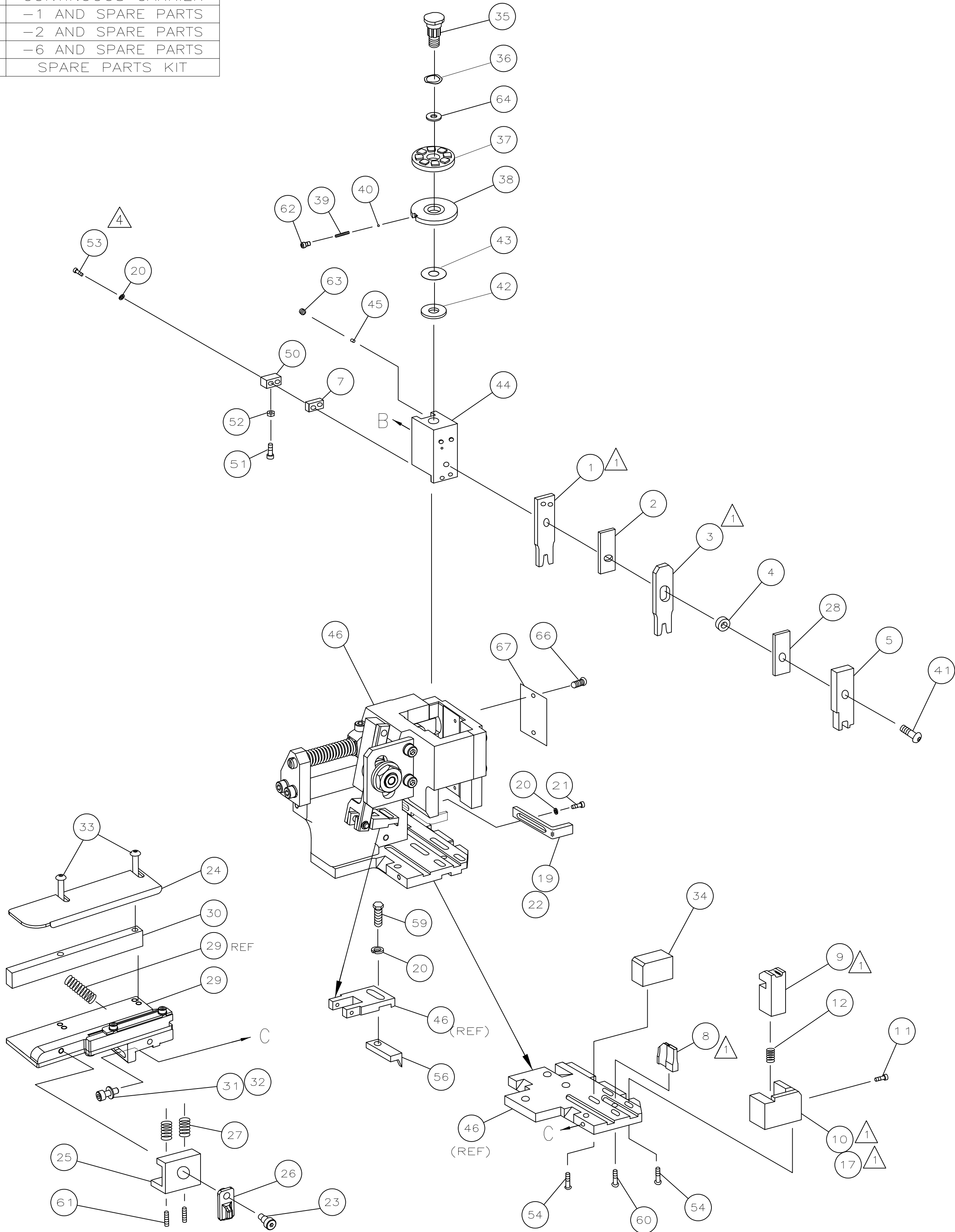
[illegible]

WIRE SIZE mm ² awg		CRIMP HEIGHT 	PIN PN & LENGTH [IN]
1.00mm ²		1.51 ±0.05 [.059 ±.002 IN]	354779-6 [.3020]
0.75mm ²		1.40 ±0.05 [.055 ±.002 IN]	1-354779-4 [.3060]
0.60mm ²		1.32 ±0.05 [.052 ±.002 IN]	2-354779-0 [.3090]
0.50mm ²		1.27 ±0.05 [.050 ±.002 IN]	2-354779-6 [.3120]
0.35mm ²		1.21 ±0.05 [.048 ±.002 IN]	3-354779-2 [.3150]

[illegible]

SET UP GAGE 458637-3	LAYOUT L1426002
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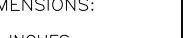
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 1. RECOMMENDED SPARE PARTS.
 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
 4. CUT TO LENGTH ON ASSY.



VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
(REF) 44 47 49	(REF) 44 47 49	(REF) 44 47 48 49	(REF) 44 48 49

4	-	1	1	1	1	1	1	1426002	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
										71
										70
										69
										68
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
										65
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6 LW)RAM	63
	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
	-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
										57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4X16)TERM H DWN	53	
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52	
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51	
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50	
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49	
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48	
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47	
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46	
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45	
-	1	1	1	1	1	1	1338660-1	RAM	44	
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43	
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42	
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41	
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40	
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39	
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38	
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37	
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36	
-	1	1	1	1	1	1	690212-1	POST, RAM	35	
-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34	
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33	
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32	
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31	
-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30	
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29	
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28	
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27	
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26	
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25	
-	1	1	1	1	1	1	1320928-1	GUIDE, STRIP (REAR)	24	
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23	
-	1	-	1	1	-	1	690472-2	STRIPPER	22	
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21	
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20	
-	-	1	-	-	1	-	690472-1	STRIPPER	19	
1										18
	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
1	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	133203-1	ANVIL	8
	-	1	1	1	1	1	1	1-240641-6	SPACER, DEPRESSOR (REAR)	7
										6
	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	1-238011-7	SPACER, BLOCK CRIMPER	4
1	1	2	2	2	1	1	1	2-456134-9	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	2
1	1	2	2	2	1	1	1	3-456404-1	CRIMPER, WIRE	1
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN T.L. LOFFHOUSE	11MAY00	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	APD F. BACKHURST	11MAY00	NAME
		0 PL/C ± —	PRODUCT SPEC		SIDE FEED HD-I APPLICATOR
		2 PL/C ± —	—		
		2 PL/C ± 0.5 [0.02]	—		
		2 PL/C ± —	—		
ANGLES		± —	APPLICATION SPEC		—
MATERIAL	FINISH	—	SIZE	CAGE CODE	DRAWING NO
—	—	—	A1 00779		C-1426002
CUSTOMER DRAWING		SCALE	—	SHEET	1 OF 1
		REV	—	REV	D

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