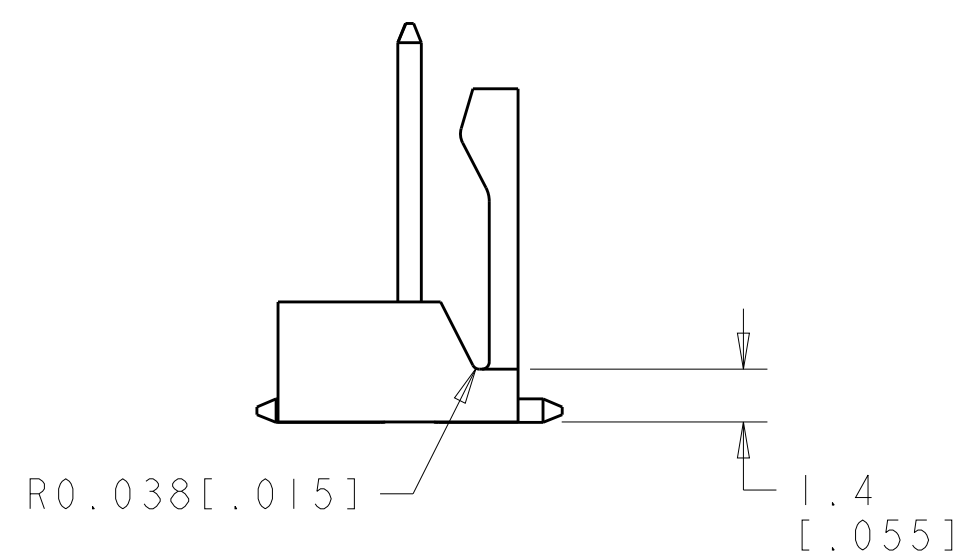




△ POST WITHSTAND 13 NEWTONS (3 LBS) MIN AXIAL FORCE
IN DIRECTION SHOWN WITHOUT DISLODGING.

△ MEASURED AT -A-.

3. PARTS COMPLY WITH SOLDERABILITY SPEC 109-11-2.

△ MATERIAL:
HOUSING: NYLON, 4/6, UL94V-0, HIGH TEMP, BLACK.
POST - COPPER ALLOY (SEE TABLE FOR PLATING).

△ COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.

△ POSTS TO BE MEASURED WHEN STRIP HELD FLAT.

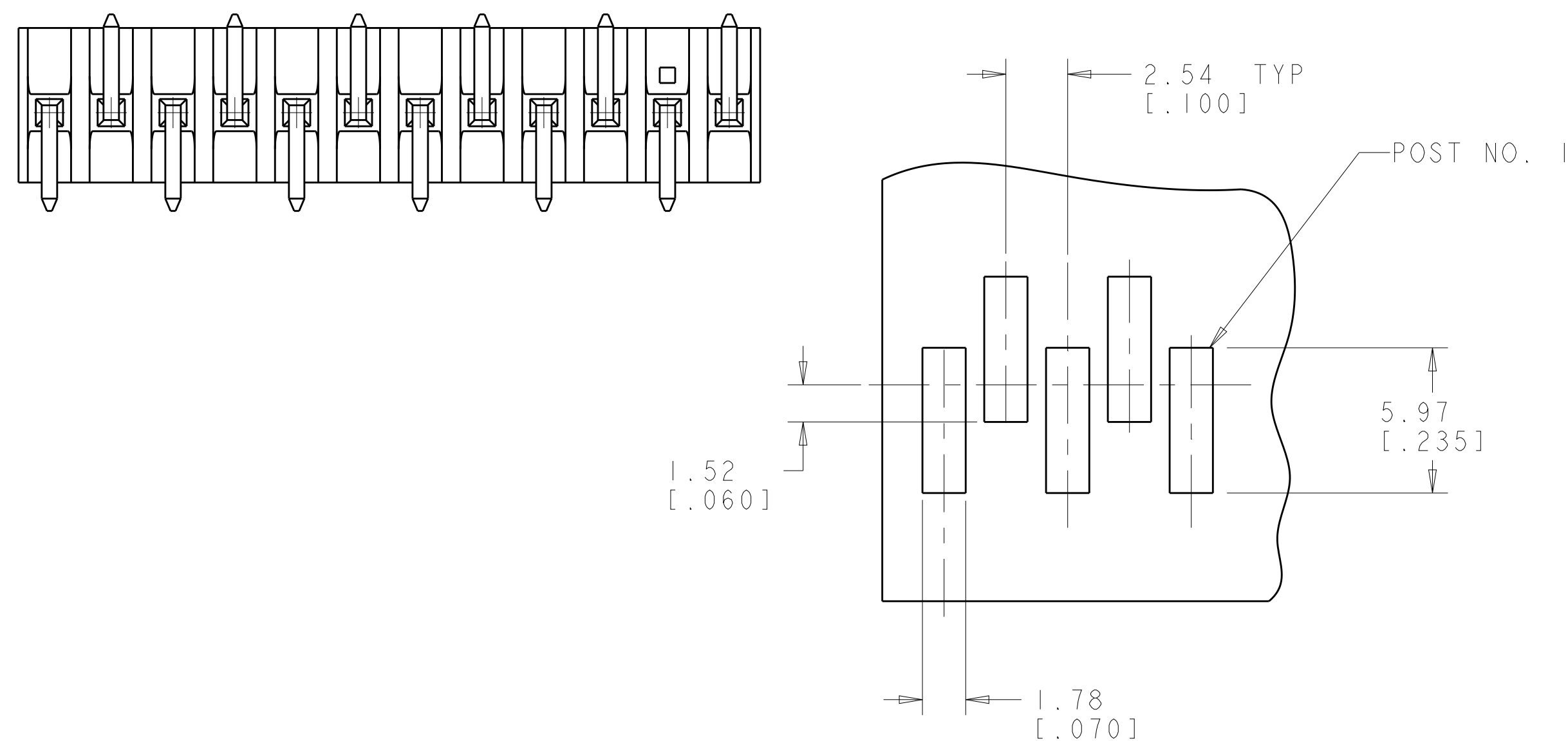
△ PLATING: GOLD PLATE AREA, 0.00076 [0.00030] GOLD OR
0.00008 [0.00003] MIN GOLD FLASH OVER 0.00068 [0.00027]
PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION,
ALL SIDES, OVER NICKEL UNDERPLATE, .00127 [0.00050] MIN,
ALL SIDES AND ENTIRE LENGTH OF POST.

9. DIMENSIONS IN BRACKETS ARE IN INCHES.

 TE LOGO, UL, AND CSA TRADEMARKS TO APPEAR ON THIS SURFACE.

 MATTE TIN PLATE AREA, 0.00381-0.00889
[.000150-.000350] THICK, ALL FOUR SIDES, 3.56 [.140] MIN.

 OBSOLETE PARTS.



	SUPERSEDED BY 4-647168-2
	SUPERSEDED BY 4-647168-1
	SUPERSEDED BY 4-647168-0
	SUPERSEDED BY 3-647168-9
	SUPERSEDED BY 3-647168-7
	SUPERSEDED BY 3-647168-5
	SUPERSEDED BY 3-647168-2

	0.15 [.006]	7.62 [.300]	12.70 [.500]	30.48 [1.200]	12	4-647168-2
	0.15 [.006]	-	10.16 [.400]	27.94 [1.100]	11	4-647168-1
	0.15 [.006]	-	7.62 [.300]	25.40 [1.000]	10	4-647168-0
	0.15 [.006]	-	5.08 [.200]	22.86 [.900]	9	3-647168-9
	0.15 [.006]	-	2.54 [.100]	20.32 [.800]	8	3-647168-8
	0.15 [.006]	-	-	17.78 [.700]	7	3-647168-7
	0.15 [.006]	-	-	15.24 [.600]	6	3-647168-6
	0.15 [.006]	-	-	12.70 [.500]	5	3-647168-5
	0.15 [.006]	-	-	10.16 [.400]	4	3-647168-4
	0.15 [.006]	-	-	7.62 [.300]	3	3-647168-3
0.15 [.006]	-	-	5.08 [.200]	2	3-647168-2	
	0.20 [.008]	12.70 [.500]	20.32 [800]	38.10 [1.500]	15	1-647168-5
	0.15 [.006]	7.62 [.300]	12.70 [.500]	30.48 [1.200]	12	1-647168-2
	0.15 [.006]	-	10.16 [.400]	27.94 [1.100]	11	1-647168-1
	0.15 [.006]	-	7.62 [.300]	25.40 [1.000]	10	1-647168-0
	0.15 [.006]	-	5.08 [.200]	22.86 [.900]	9	647168-9
	0.15 [.006]	-	2.54 [.100]	20.32 [.800]	8	647168-8
	0.15 [.006]	-	-	17.78 [.700]	7	647168-7
	0.15 [.006]	-	-	15.24 [.600]	6	647168-6
	0.15 [.006]	-	-	12.70 [.500]	5	647168-5
	0.15 [.006]	-	-	10.16 [.400]	4	647168-4
0.15 [.006]	-	-	7.62 [.300]	3	647168-3	
0.15 [.006]	-	-	5.08 [.200]	2	647168-2	
POST FINISH	TOL K	W	G	L	NO OF POSN	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 14-NOV-2001 CHK S. WHITAKER D. BOSSI APP'D D. BOSSI 14-NOV-2001		 TE Connectivity	
DIMENSIONS: mm [INCHES] 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 P/LC ±.010 1 P/LC ±.010 2 P/LC ±.010 3 P/LC ±.010 4 P/LC ±.010 5 P/LC ±.010 6 P/LC ±.010 7 P/LC ±.010 8 P/LC ±.010 9 P/LC ±.010 10 P/LC ±.010 11 P/LC ±.010 12 P/LC ±.010 13 P/LC ±.010 14 P/LC ±.010 15 P/LC ±.010 16 P/LC ±.010 17 P/LC ±.010 18 P/LC ±.010 19 P/LC ±.010 20 P/LC ±.010 21 P/LC ±.010 22 P/LC ±.010 23 P/LC ±.010 24 P/LC ±.010 25 P/LC ±.010 26 P/LC ±.010 27 P/LC ±.010 28 P/LC ±.010 29 P/LC ±.010 30 P/LC ±.010 31 P/LC ±.010 32 P/LC ±.010 33 P/LC ±.010 34 P/LC ±.010 35 P/LC ±.010 36 P/LC ±.010 37 P/LC ±.010 38 P/LC ±.010 39 P/LC ±.010 40 P/LC ±.010 41 P/LC ±.010 42 P/LC ±.010 43 P/LC ±.010 44 P/LC ±.010 45 P/LC ±.010 46 P/LC ±.010 47 P/LC ±.010 48 P/LC ±.010 49 P/LC ±.010 50 P/LC ±.010 51 P/LC ±.010 52 P/LC ±.010 53 P/LC ±.010 54 P/LC ±.010 55 P/LC ±.010 56 P/LC ±.010 57 P/LC ±.010 58 P/LC ±.010 59 P/LC ±.010 60 P/LC ±.010 61 P/LC ±.010 62 P/LC ±.010 63 P/LC ±.010 64 P/LC ±.010 65 P/LC ±.010 66 P/LC ±.010 67 P/LC ±.010 68 P/LC ±.010 69 P/LC ±.010 70 P/LC ±.010 71 P/LC ±.010 72 P/LC ±.010 73 P/LC ±.010 74 P/LC ±.010 75 P/LC ±.010 76 P/LC ±.010 77 P/LC ±.010 78 P/LC ±.010 79 P/LC ±.010 80 P/LC ±.010 81 P/LC ±.010 82 P/LC ±.010 83 P/LC ±.010 84 P/LC ±.010 85 P/LC ±.010 86 P/LC ±.010 87 P/LC ±.010 88 P/LC ±.010 89 P/LC ±.010 90 P/LC ±.010 91 P/LC ±.010 92 P/LC ±.010 93 P/LC ±.010 94 P/LC ±.010 95 P/LC ±.010 96 P/LC ±.010 97 P/LC ±.010 98 P/LC ±.010 99 P/LC ±.010 100 P/LC ±.010 101 P/LC ±.010 102 P/LC ±.010 103 P/LC ±.010 104 P/LC ±.010 105 P/LC ±.010 106 P/LC ±.010 107 P/LC ±.010 108 P/LC ±.010 109 P/LC ±.010 110 P/LC ±.010 111 P/LC ±.010 112 P/LC ±.010 113 P/LC ±.010 114 P/LC ±.010 115 P/LC ±.010 116 P/LC ±.010 117 P/LC ±.010 118 P/LC ±.010 119 P/LC ±.010 120 P/LC ±.010 121 P/LC ±.010 122 P/LC ±.010 123 P/LC ±.010 124 P/LC ±.010 125 P/LC ±.010 126 P/LC ±.010 127 P/LC ±.010 128 P/LC ±.010 129 P/LC ±.010 130 P/LC ±.010 131 P/LC ±.010 132 P/LC ±.010 133 P/LC ±.010 134 P/LC ±.010 135 P/LC ±.010 136 P/LC ±.010 137 P/LC ±.010 138 P/LC ±.010 139 P/LC ±.010 140 P/LC ±.010 141 P/LC ±.010 142 P/LC ±.010 143 P/LC ±.010 144 P/LC ±.010 145 P/LC ±.010 146 P/LC ±.010 147 P/LC ±.010 148 P/LC ±.010 149 P/LC ±.010 150 P/LC ±.010 151 P/LC ±.010 152 P/LC ±.010 153 P/LC ±.010 154 P/LC ±.010 155 P/LC ±.010 156 P/LC ±.010 157 P/LC ±.010 158 P/LC ±.010 159 P/LC ±.010 160 P/LC ±.010 161 P/LC ±.010 162 P/LC ±.010 163 P/LC ±.010 164 P/LC ±.010 165 P/LC ±.010 166 P/LC ±.010 167 P/LC ±.010 168 P/LC ±.010 169 P/LC ±.010 170 P/LC ±.010 171 P/LC ±.010 172 P/LC ±.010 173 P/LC ±.010 174 P/LC ±.010 175 P/LC ±.010 176 P/LC ±.010 177 P/LC ±.010 178 P/LC ±.010 179 P/LC ±.010 180 P/LC ±.010 181 P/LC ±.010 182 P/LC ±.010 183 P/LC ±.010 184 P/LC ±.010 185 P/LC ±.010 186 P/LC ±.010 187 P/LC ±.010 188 P/LC ±.010 189 P/LC ±.010 190 P/LC ±.010 191 P/LC ±.010 192 P/LC ±.010 193 P/LC ±.010 194 P/LC ±.010 195 P/LC ±.010 196 P/LC ±.010 197 P/LC ±.010 198 P/LC ±.010 199 P/LC ±.010 200 P/LC ±.010 201 P/LC ±.010 202 P/LC ±.010 203 P/LC ±.010 204 P/LC ±.010 205 P/LC ±.010 206 P/LC ±.010 207 P/LC ±.010 208 P/LC ±.010 209 P/LC ±.010 210 P/LC ±.010 211 P/LC ±.010 212 P/LC ±.010 213 P/LC ±.010 214 P/LC ±.010 215 P/LC ±.010 216 P/LC ±.010 217 P/LC ±.010 218 P/LC ±.010 219 P/LC ±.010 220 P/LC ±.010 221 P/LC ±.010 222 P/LC ±.010 223 P/LC ±.010 224 P/LC ±.010 225 P/LC ±.010 226 P/LC ±.010 227 P/LC ±.010 228 P/LC ±.010 229 P/LC ±.010 230 P/LC ±.010 231 P/LC ±.010 232 P/LC ±.010 233 P/LC ±.010 234 P/LC ±.010 235 P/LC ±.010 236 P/LC ±.010 237 P/LC ±.010 238 P/LC ±.010 239 P/LC ±.010 240 P/LC ±.010 241 P/LC ±.010 242 P/LC ±.010 243 P/LC ±.010 244 P/LC ±.010 245 P/LC ±.010 246 P/LC ±.010 247 P/LC ±.010 248 P/LC ±.010 249 P/L			

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