### SPECIFICATION CONTROL DRAWING

SCD 55/0212

WIRE, RADIATION-CROSSLINKED, MODIFIED ETFE-INSULATED, MEDIUM WEIGHT, OUTER SPACE, 600 VOLT

Date 4-28-17 Revision D

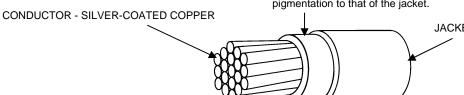
This specification sheet forms a part of the latest issue of Raychem Specification 55/

PRIMARY INSULATION - RADIATION-CROSSLINKED,

MODIFIED ETFE

Primary insulation shall be of a contrasting

pigmentation to that of the jacket.



JACKET - RADIATION-CROSSLINKED, MODIFIED ETFE

TABLE I. CONSTRUCTION DETAILS								
	WIRE SIZE (AWG)	CONDUCTOR STRANDING (number x AWG)	DIAMETER OF STRANDED CONDUCTOR (inch)		FINISHED WIRE			
PART NUMBER 1/					MAXIMUM RESISTANCE AT 20°C	DIAMETER (inch)	MAXIMUM WEIGHT	
			MINIMUM	MAXIMUM	(ohms/1000 ft.)	, ,	(lbs/1000 ft.)	
55/0212-26-*	26	19 x 38	.018	.019	38.4	.034 ± .002	1.5	
55/0212-24-*	24	19 x 36	.023	.025	24.3	.039 ± .002	2.1	
55/0212-22-*	22	19 x 34	.029	.031	15.1	.045 ± .002	3.1	
55/0212-20-*	20	19 x 32	.037	.039	9.19	.053 ± .003	4.6	
55/0212-18-*	18	19 x 30	.046	.048	5.79	.063 ± .003	7.0	
55/0212-16-*	16	19 x 29	.052	.054	4.52	.071 ± .003	8.9	
55/0212-14-*	14	19 x 27	.065	.068	2.88	.088 ± .004	13.7	
55/0212-12-*	12	37 x 28	.084	.087	1.90	.106 ± .004	20.7	
55/0212-10-*	10	37 x 26	.106	.112	1.19	.131 ± .006	32.5	
55/0212-8-*	8	133 x 29	.158	.169	.658	.190 ± .008	60.4	

TABLE II. PERFORMANCE DETAILS						
DARTAU MARER	CROSSLINKED VERIFICATION - BEND TESTING					
PART NUMBER <u>1</u> /	MANDREL DIAMETER (inch) (± 3%)	WEIGHT (lb) (± 3%)				
55/0212-26-*	.375	.125				
55/0212-24-*	.375	.250				
55/0212-22-*	.500	.375				
55/0212-20-*	.500	.500				
55/0212-18-*	.500	.500				
55/0212-16-*	.750	.750				
55/0212-14-*	1.00	1.00				
55/0212-12-*	1.50	1.50				
55/0212-10-*	2.00	1.50				
55/0212-8-*	3.00	2.00				

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. TE Connectivity also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

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DIMENSIONS ARE IN INCHES AND, UNLESS OTHERWISE DESIGNATED, ARE NOMINAL.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



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# SPECIFICATION CONTROL DRAWING Page Revision SCD 2 of 2 D 55/0212

#### WIRE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature VOLTAGE RATING: 600 volts (rms) at sea level

COLOR: White preferred

CROSSLINKED VERIFICATION:  $300 \pm 3^{\circ}$ C for 1 hour IDENTIFICATION AND COLOR STRIPING DURABILITY:

125 cycles (250 strokes) (minimum), 500 g weight INSULATION ELONGATION: 50% (minimum)

INSULATION FLAWS: Primary Insulation,

Spark Test, 1.5 kV (rms)

Impulse Dielectric Test, 6.0 kV (peak)

Finished Wire,

Spark Test, 3.0 kV (rms)

Impulse Dielectric Test, 8.0 kV (peak)

INSULATION THICKNESS: .006 in. (minimum) for total insulation

RADIATION RESISTANCE: 500 megarads

SHRINKAGE: 230 ± 3°C for 1 hour, 0.125 in. (maximum) in 12 inches

**VACUUM STABILITY:** 

Total Mass Loss (TML), 1.00% (maximum)

Volatile Condensable Material (VCM): 0.10% (maximum)

VOLTAGE WITHSTAND (Post Environmental): 2500 volts (rms), 60 Hz, 5 minutes

#### 1/ PART NUMBER:

The "\*" in the part numbers in Tables I and II shall be replaced by a color code designator.

Example: AWG 22, white: 55/0212-22-9

AWG 22, white with a black stripe: 55/0212-22-90

## **Mouser Electronics**

**Authorized Distributor** 

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<u>TE Connectivity</u>: 55/0212-24-9