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				A2		ECR-16-009821	12JUL2016
							GK SD

REPLACED BY OCEAN STYLE APPLICATOR PART

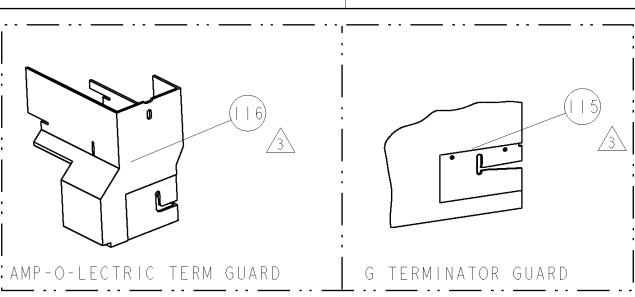
NUMBER 2836066-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1855299
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855299

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK GOPALAKRISHNA HV			
		APVD STOUGH DALE			
0 PLC \pm		PRODUCT SPEC			
1 PLC \pm		APPLICATION SPEC			
2 PLC \pm					
3 PLC \pm					
4 PLC \pm					
ANGLES \pm		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A 3	
FINISH		DRAWING NO		C- 1855299	
		SCALE		SHEET 1 OF 2	
		REV A2			

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1855299-1	A	I22500-1	LEADMAKER	AIR FEED CUTS CARRIER
1855299-2	A	565435-5	BENCH MODEL K	AIR FEED CUTS CARRIER
1855299-3	A	354500-1	BENCH MODEL G	AIR FEED CUTS CARRIER
1855299-6	A	I22500-1	LEADMAKER	AIR FEED CONTINUOUS CARRIER
7-1855299-7	A	-	-	SPARE PARTS



TERMINAL NAME: FORD TERMINAL					
TYCO PN	MFR PN	FORD TERMINAL - TYCO CRIMP SPECS			REF SETTING
1949398	F4UB-14474-AA	CRIMP HEIGHT			BI
-	-	2.51±0.05mm [0.099±.002]			10AWG
-	-	2.11±0.05mm [0.083±.002]			12AWG
-	-	-			-
-	-	-			-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.56mm [.140]	F	12-10 AWG
-	-	INSUL	4.32mm [.170]	F	4.6mm MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
4.7mm-5.08mm	NONE	18.75mm	408-8040		458637-1

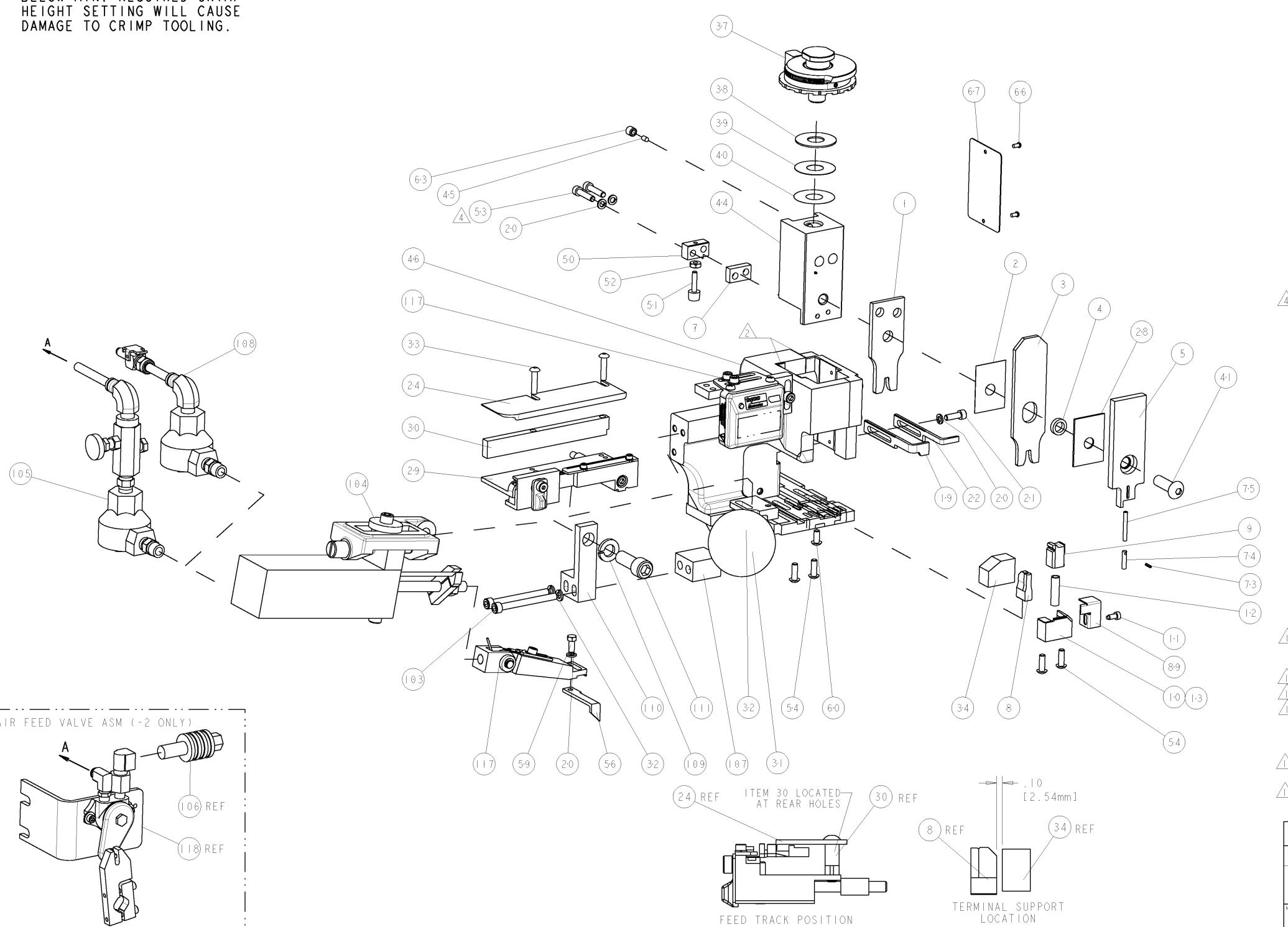
1 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4 CUT TO LENGTH AT ASSEMBLY.

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



Mouser Electronics

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[TE Connectivity:](#)

[1855299-1](#)