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				P LTR DESCRIPTION DATE DWN APVD			
				E2	ECR-14-003312	05MAR2014	GK HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART

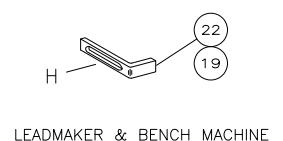
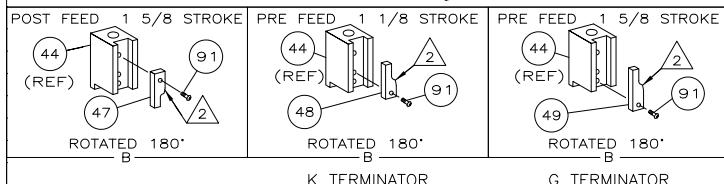
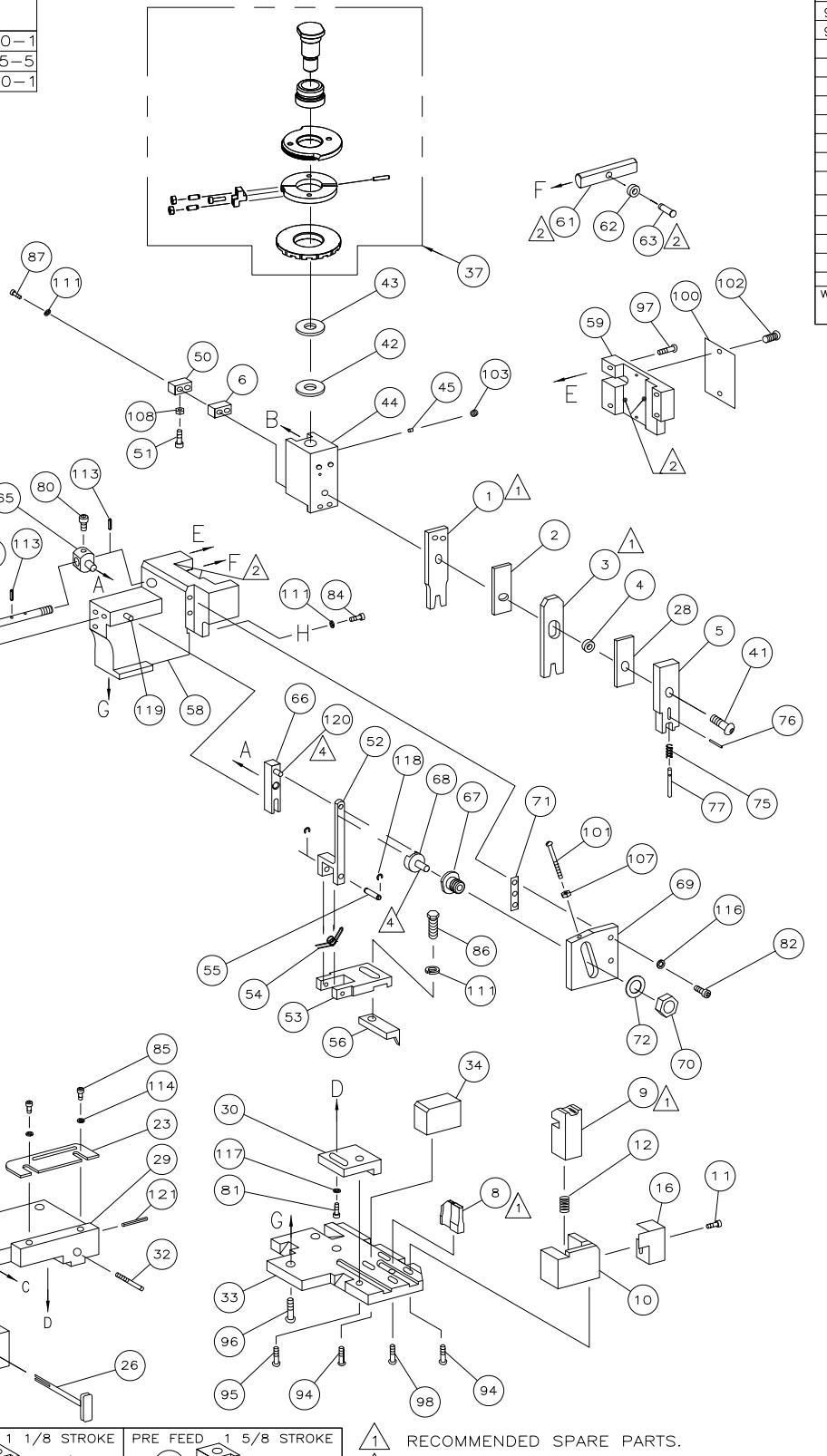
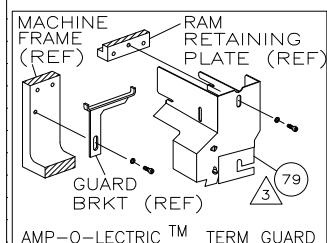
## NUMBER 2151245-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385559  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1385559

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1385559	
		SCALE		SHEET 1 OF 2	
				REV E2	

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PART NUMBER	REV	FIRST USED	
1385559-1	E	122500-1	
1385559-2	E	565435-5	
1385559-3	E	354500-1	



## TERMINAL NAME: DOUBLE FLAT-LEAF CONTACT

## CRIMPING DATA

REF	SETTING	CRIMP HEIGHT		WIRE SIZE
		WIRE	TYPE	
925595	B2	.067	$\pm .002$ [1.70 $\pm .05$ mm]	2.5mm <sup>2</sup>
925621	B9	.063	$\pm .002$ [1.59 $\pm .05$ mm]	14
926006	C2	.062	$\pm .002$ [1.58 $\pm .05$ mm]	2.00mm <sup>2</sup>
926923	C3	.060	$\pm .002$ [1.52 $\pm .05$ mm]	1.75mm <sup>2</sup>
928805	C9	.057	$\pm .002$ [1.45 $\pm .05$ mm]	1.50mm <sup>2</sup> or (2)18
926973	D2	.055	$\pm .002$ [1.40 $\pm .05$ mm]	1.25mm <sup>2</sup> or 16
	D6	.052	$\pm .002$ [1.32 $\pm .05$ mm]	1.0mm <sup>2</sup>
	D9	.050	$\pm .002$ [1.27 $\pm .05$ mm]	0.8mm <sup>2</sup> OR 18
	CRIMP	SIZE	TYPE	RANGE
	WIRE	.110	[2.79mm]	F 0.8-2.5mm <sup>2</sup> or 18-14
	INSUL	.155	[3.94mm]	F .118-.170
	WIRE STRIP LENGTH	.156-.188	TERM APPL SPEC	APPL INSTRUCTION
			114-18079-0	SET UP GAGE
			114-18080-0	LAYOUT

LOC	DIST	REVISIONS		
A	66	P	LTR	DESCRIPTION
		E1		DATE 4-2009
				DNW MY GB
-1		LEADMAKER	MECH POST FEED	
-2		BENCH MODEL K	MECH PRE FEED	
-3		BENCH MODEL G	MECH PRE FEED	

REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)	70
REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	240633-1	BUSHING	67
REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	240658-1	ROLLER, CAM	62
REF	REF	REF	-	454398-2	ROD, FEED	61
REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	454220-1	CAP, RAM	59
REF	REF	REF	-	454485-1	HOUSING	58
1	1	1	-	458537-2	PAWL, FEED	56
REF	REF	REF	-	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	-	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	690753-1	SPACER, TONKER	50
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	1	-	-	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	-	455673-1	RAM	44
1	1	1	-	469367-2	SPACER, FINE ADJUST	43
1	1	1	-	469367-9	SPACER, FINE ADJUST	42
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
						39
1	1	1	-	879103-2	FINE ADJUST HEAD SUBASSY	37
						36
1	1	1	-	690786-1	SUPPORT, TERMINAL	34
REF	REF	REF	-	455675-1	PLATE, BASE	33
1	1	1	-	690432-3	SCREW, ADJUSTMENT	32
REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	455671-6	PLATE, STRIP GUIDE	29
1	1	1	-	1-455888-8	SPACER, FRONT SHEAR DEP	28
2	2	2	-	1-22284-0	SPRING, DRAG	27
1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	240792-5	DRAG, TERMINAL	25
1	1	1	-	7-690504-6	GUIDE, STRIP (REAR)	24
1	1	1	-	1-690438-0	GUIDE, STRIP (FRONT)	23
-	-	1	-	690472-2	STRIPPER	22
REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	691353-1	STRIPPER	20
						19
						18
1	1	1	-	318563-1	GUARD, CHIP, FRONT	16
						15
						14
						13
1	1	1	-	3-22280-3	SPRING, SHEAR	12
1	1	1	-	690461-1	STOP, SHEAR	11
1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	462006-1	SHEAR, FLOAT (FRONT)	9
1	1	1	-	2-803653-7	ANVIL	8
1	1	1	-	1-240641-6	SPACER	6
1	1	1	-	854772-1	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	2-238011-2	SPACER, BLOCK CRIMPER	4
1	1	1	-	683453-3	CRIMPER, INSULATION	3
1	1	1	-	455888-8	SPACER, CRIMPER	2
1	1	1	-	456408-2	CRIMPER, WIRE	1
						ITEM NO
						PARTS LIST
						PARTS LIST
						PARTS LIST

THIS DRAWING IS A CONTROLLED DOCUMENT.	11FEB03	TYCO Electronics Corporation
CHK	11FEB03	Horriburg, PA 17105-3608
TELBIN		
APL	11FEB03	SIDE FEED HDM APPLICATOR
PRODUCT SPEC		
APPLICATION SPEC		
MATERIAL	-	RESTRICTED TO
FINISH	-	
WEIGHT	-	A1 00779 C1385559
CUSTOMER DRAWING		SCALE -
		SHOOT 1 OF 1 REV E1

# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385559-2](#)