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				P LTR DESCRIPTION DATE DWN APVD			
				B1	ECR-13-018173	29NOV13	RS LZ

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151164-5

FOR REPLACEMENT PARTS FOR APPLICATOR 2034059
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 2034059

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO			
0 PLC ±		PRODUCT SPEC			
1 PLC ±		APPLICATION SPEC			
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		FINISH		SIZE A3	
				CAGE CODE C- 2034059	
		DRAWING NO		SCALE	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SHEET 1 OF 2	
				REV B1	

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
2034059-1	B	CUTS CARRIER	8-2034059-1
2034059-6	B	CONTINUOUS CARRIER	8-2034059-6
7-2034059-1	B	-1 AND SPARE PARTS	9-2034059-1
7-2034059-6	B	-6 AND SPARE PARTS	9-2034059-6
7-2034059-7	A	SPARE PARTS KIT	-
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	2.03mm [.080]	F	
INSUL	2.54mm [.100]	OV	
APPL INSTRUCTIONS	408-10135		
TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: AMP MCP2.8 FLAT TYPE RECEPTACLE			
WIRE STRIP LENGTH 4.0-4.6 mm [.157-.181 IN]		INSULATION DIAMETER RANGE 1.40-2.10mm [.055-.082 IN]	
TERMINAL APPL SPEC	114-18148 (A) 114-18144 (B)	-	-
TERMINALS APPLIED			
I-968849-1 (A)	I-968849-2 (A)	I-968849-3 (A)	967702-1 (B)
967702-2 (B)	-	-	-

WIRE SIZE	CRIMP HEIGHT mm [INCH]	REF SETTING*
(B+C) 1mm ²	1.36±.05 [.054±.002]	B6
(B+C) 0.75mm ²	1.27±.05 [.050±.002]	C2
(B+C) 0.5mm ²	1.18±.05 [.048±.002]	D0
(A) 1mm ²	1.20±.05 [.047±.002]	D0
(A) 0.75mm ²	1.18±.05 [.046±.002]	D2
(A) 0.5mm ²	1.15±.05 [.045±.002]	D4

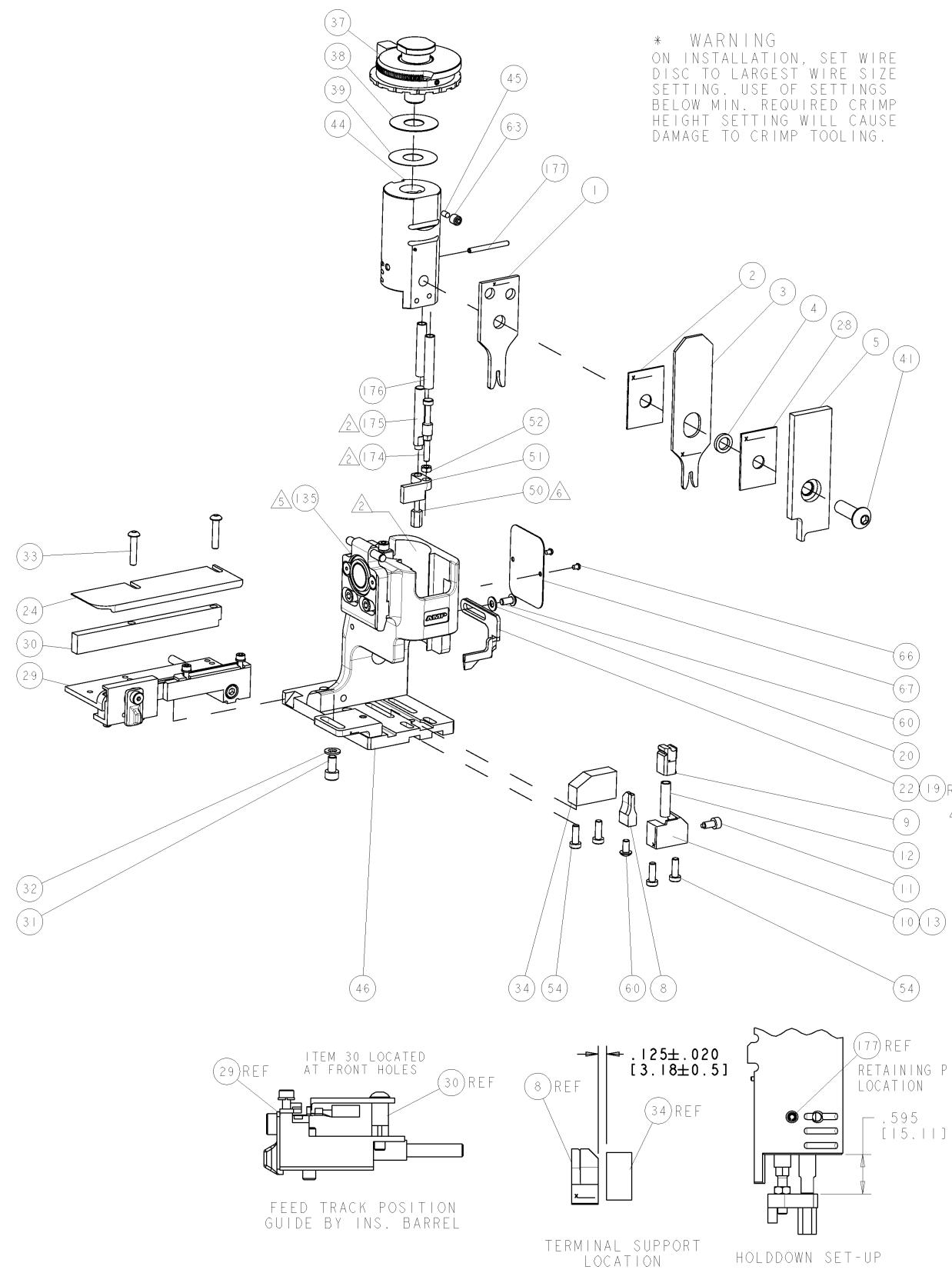
2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

**4 ITEM 19 - OPTIONAL STRIPPER FOR BENCH
MACHINE APPLICATIONS.**

5) APPLICATOR SPECIFIC DATA TO BE ENTERED INTO
BLANK MEMORY CHIP AT ASSEMBLY.

6 APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



-	I	I	I	I	I-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	I	I	I	I	1752353-1	GUIDE PIN, HOLDDOWN	175
-	I	I	I	I	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	I	I	I	I	1633565-1	DOCUMENTATION PACKAGE SIII	71
-	I	I	I	I	1976552-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	I	I	I	I	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	I	I	I	I	I-18030-0	NUT, HEX, REG M3.5	52
-	I	I	I	I	1901681-1	HOLDDOWN, TERMINAL	51
-	I	I	I	I	2-1752354-5	STANDOFF, HOLD-DOWN	50
-	I	I	I	I	1752300-1	SF SYSTEM III APPLICATOR	46
-	I	I	I	I	690191-1	PLUG, NYLON	45
-	I	I	I	I	1901069-1	RAM ASSEMBLY, SYSTEM III RETROFIT	44
-	I	I	I	I	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	I	I	I	I	690125-1	SHIM SUB-ASSY	39
-	I	I	I	I	469367-9	SHIM	38
-	I	I	I	I	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	I	I	I	I	I-1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	I	I	I	I	18028-3	WASHER, FLAT, REG M5	32
-	I	I	I	I	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	I	I	I	I	1320908-1	SPACER, STRIP GUIDE	30
-	I	I	I	I	1901087-4	ASSEMBLY, STRIP GUIDE	29
-	I	I	I	I	I-455888-0	SPACER, CRIMPER	28
-	I	I	I	I	1320928-1	PLATE, STRIP GUIDE	24
-	I	I	I	I	1976045-1	STRIPPER	22
-	I	I	I	I	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	I	-	I	-	1338684-1	SHEAR HOLDER, FRONT	13
-	I	I	I	I	3-22280-3	SPRING, COMPRESSION	12
-	I	I	I	I	356885-4	STOP, SHEAR	11
-	-	I	-	I	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	I	I	I	I	462006-1	FLOATING SHEAR, FRONT	9
I	2	2	I	I	I-1333204-7	ANVIL, COMBINATION	8
-	I	I	I	I	I-455889-4	DEPRESSOR, SHEAR	5
-	I	I	I	I	2-238011-2	BLOCK, CRIMPER SPACER	4
I	2	2	I	I	2-854830-4	CRIMPER, INSULATION SPECIAL	3
-	I	I	I	I	455888-8	SPACER, CRIMPER	2
I	2	2	I	I	I-456405-6	CRIMPER, WIRE PREMIUM	1
-77	-76	-71	-6	-1	PART NO	ITEM NO	
					DESCRIPTION		
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TOLERANCES UNLESS OTHERWISE SPECIFIED:					CHK BY E. ELBIN	07/07/2008	
0 PLC \pm 1 PLC \pm 2 PLC \pm 3 PLC \pm 4 PLC \pm ANGLES \pm					APU/N DEMING	07/07/2008	
PRODUCT SPEC					APPLICATION SPEC		
SEE TABLE					SEE TABLE		
FINISH					WEIGHT		
CUSTOMER DRAWING					SCALE		
					3:1	SHEET 1 OF REV B	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING							

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