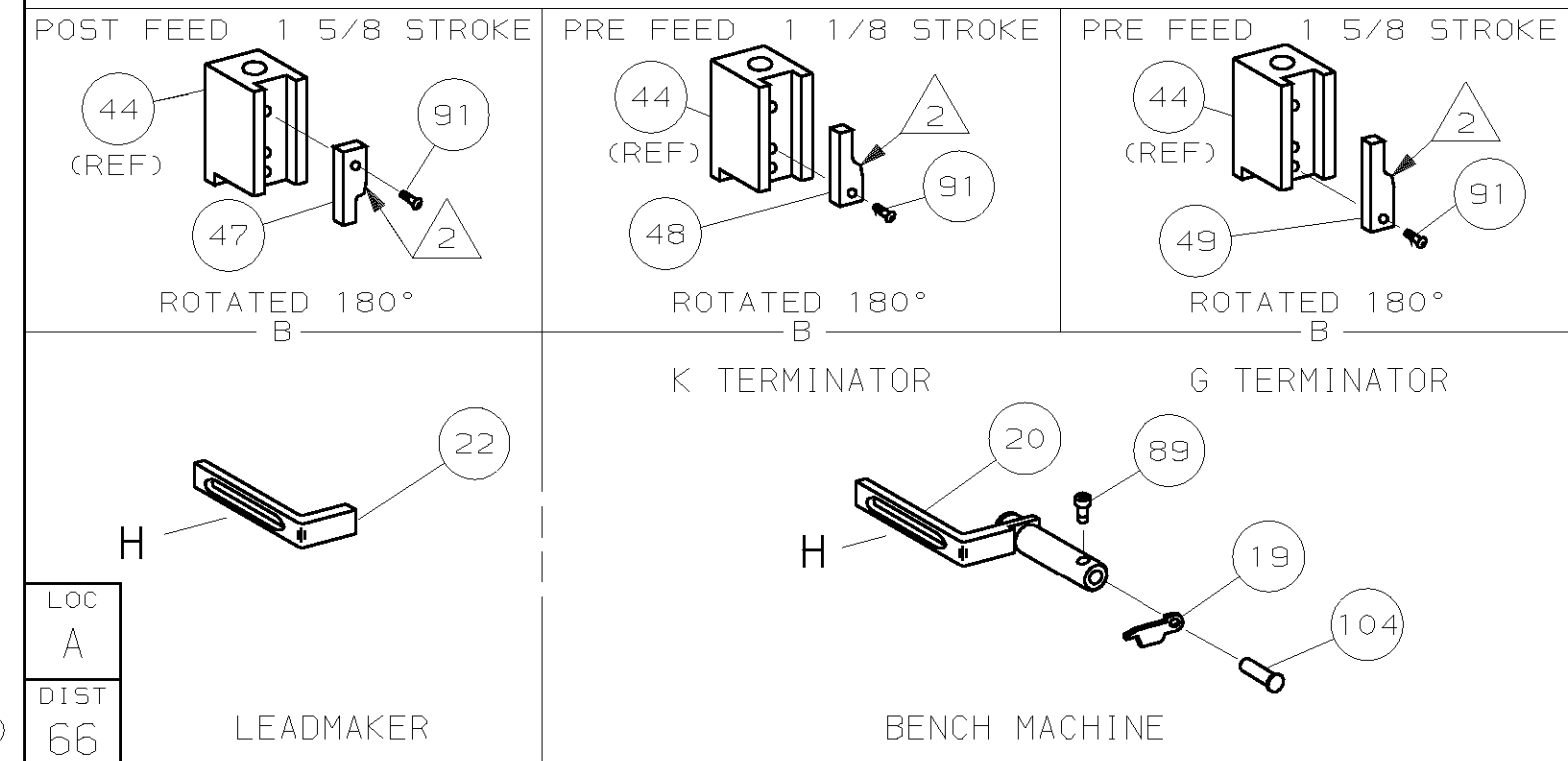


QTY REQD PER ASSY		PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATL		HT TR	FIN
		-		-	-
		-		-	-
		OR 19APR00	APP 19APR00	 AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC +/-		B.HIGMAN	T.ELBIN		
3 PLC DEC +/-		CHK 19APR00	REL -		
4 PLC DEC +/-		B.HIGMAN	-		
ANGLES +/-					
SURF TEXTURE: ✓		NAME SIDE FEED HDM APPLICATOR			
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE -	D	DWG NO 1385044	MACHINE REF MINI APPL. 
					SHEET 1 OF 1 REV 01
CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO -



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- ⑥ CUT TO LENGTH AT ASSEMBLY.
- ⑦ ANVIL TO BE ASSEMBLED IN FAR RIGHT SLOT IN CURRENT VIEW.
- ⑧ THIS IS A TWO STAGE APPLICATOR. FIRST STAGE SHEARS REAR CARRIER; SECOND STAGE CRIMPS, BENDS TERMINAL TO 90° AND SHEARS FRONT CARRIER STRIP.

2	2	2	-	C	5-354778-7	PIN, WIRE DISC (.2780)C	128
2	2	2	-	C	4-354778-7	PIN, WIRE DISC (.2730)B	127
2	2	2	-	C	3-354778-1	PIN, WIRE DISC (.2650)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL	122
1	1	1	-	A	1-21030-1	PIN,DOWEL(ø.187x.50)LEVER	120
1	1	1	-	A	1-21030-6	PIN,DOWEL(ø.187x1.25)HOUSING	111
2	2	2	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
1	1	1	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE	116
1	1	1	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE	114
2	2	2	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD	113
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
1	1	1	-	A	21899-4	WASHER, FLAT (ø5/16) SCREW ADJ	110
1	1	1	-	A	21068-5	NUT, HEX (6-32) FEED ADJ	107
1	1	1	-	A	22353-8	SCR, 5HLD (ø.187x.25) DRAG LEVER	105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
1	1	1	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	94
6	6	6	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWG	93
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89
2	2	2	-	A	1-21002-7	SCR, SHC (6-32x.38) SHEAR PLATE	88
2	2	2	-	A	3-21000-2	SCR, SHC (8-32x.62) DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR, HEHL (8-32x.31) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83
1	1	1	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
-	1	-	-	B	455748-1	GUARD, WINDOW	79
1	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
							74
							73
1	1	1	-	A	458109-1	WASHER, SPECIAL	72
1	1	1	-	A	690517-1	SPACER	71
-3	-2	-1	-	A			ITEM NO
QTY REQ	REF ASSY	REF ASSY	REF ASSY	REF ASSY	PART NO	DESCRIPTION	ITEM NO
PARTS LIST							

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