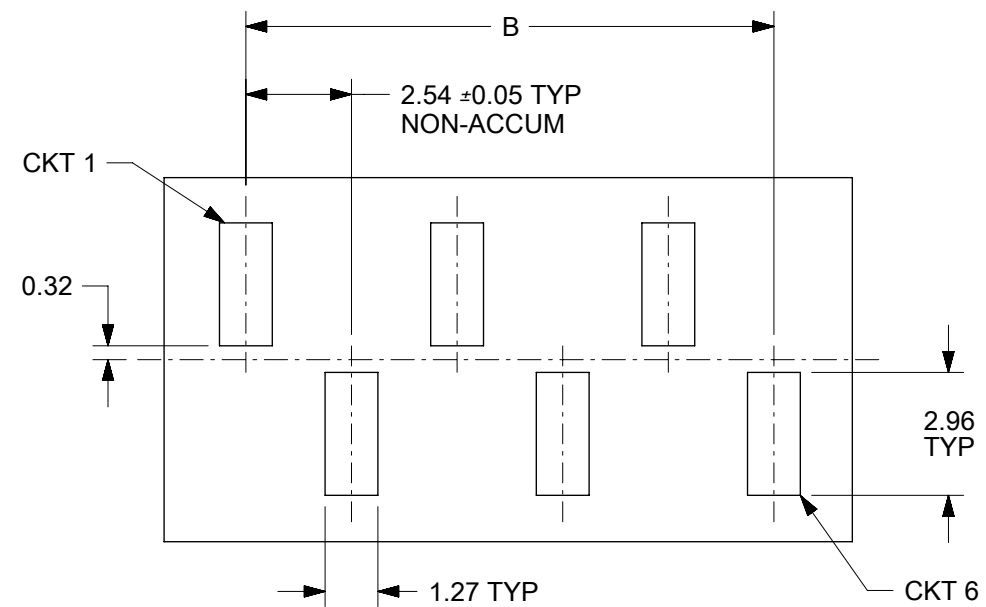
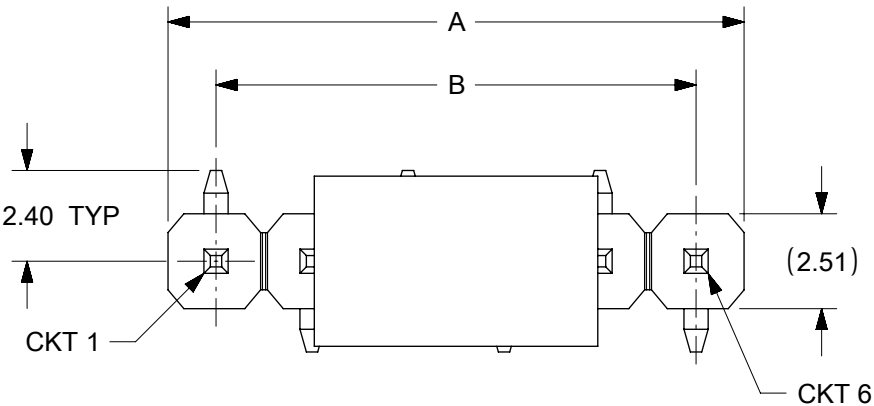
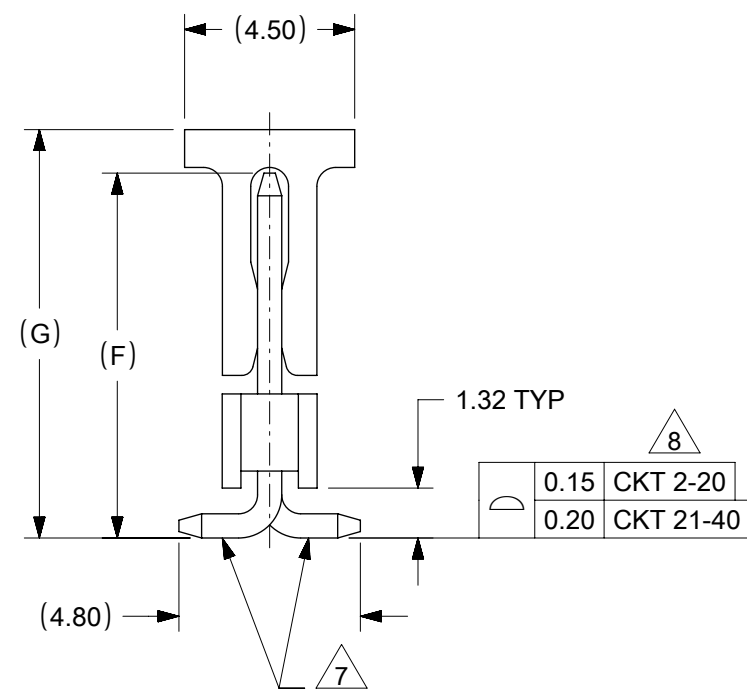
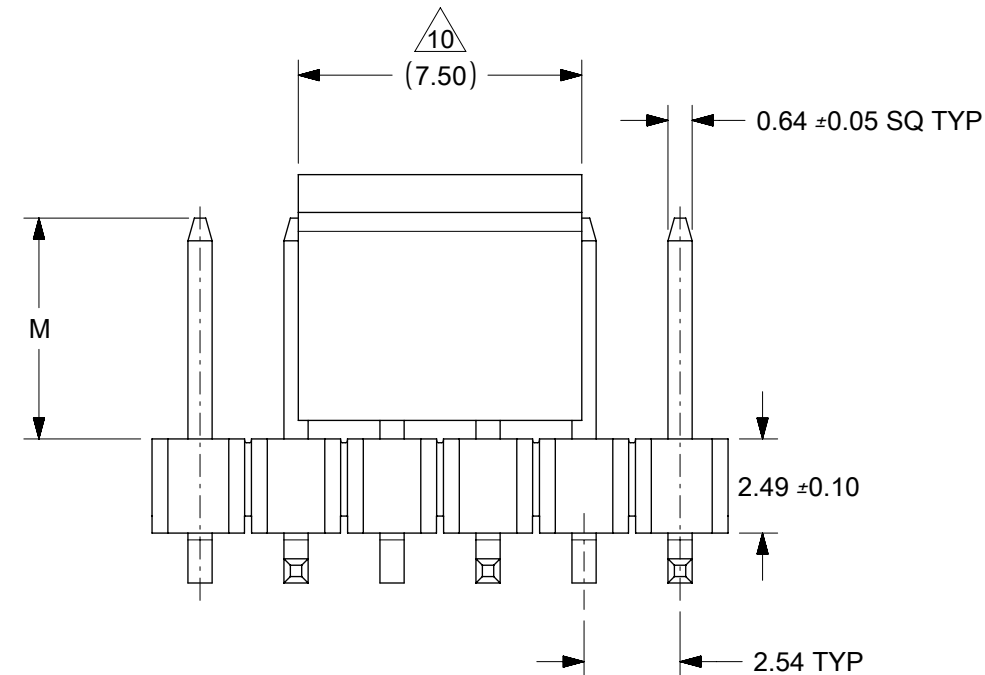
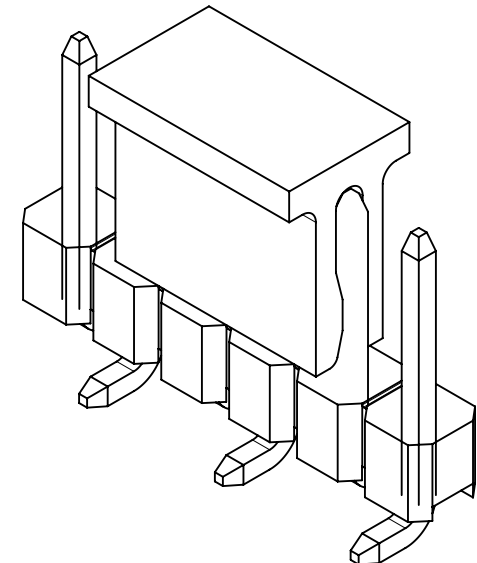




RECOMMENDED PCB LAYOUT: COMPONENT SIDE



- NOTES:
- MATERIAL:
HSG: NYLON, GLASS-FILLED, UL94V-0, COLOR: BLACK
CAP: NYLON, GLASS-FILLED, UL94V-0, COLOR: BLACK
PIN: 0.64MM SQ, COPPER ALLOY
 - PLATING TYPE:
(1) GOLD FLASH OVER
1.25µm MIN. NICKEL OVERALL.
(2) GOLD FLASH ON CONTACT AND
2.50µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
(4) 0.38µm MIN. GOLD PLATE ON CONTACT AND
2.00µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
(5) 0.75µm MIN. GOLD PLATE ON CONTACT AND
2.00µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
(6) 2.50µm MIN. TIN OVERALL
1.25µm MIN. NICKEL OVERALL
 - PRODUCT SPECIFICATION: PS-87920-019
 - PACKAGING TYPE: SEE TABLE
 - PACKAGING SPEC:
TUBE WITH CAP VERSION: PK-89990-558
TUBE W/O CAP VERSION: PK-89990-545
TRAY W/O CAP: PK-89990-489
EMBOSS TAPE WITH CAP: PK-89990-486 AND PK-87898-400
 - 7 BEND DEPRESSION IS ACCEPTED SO LONG AS IT DOES NOT AFFECT THE OVERALL COPLANARITY OF TAIL
 - 8 COPLANARITY IS TO BE MEASURED BY RESTING THE SOLDER TAIL ON A FLAT SURFACE
 - 9 IRREGULAR CIRCUIT CUTOFF WITHIN BREAKAWAY SECTION IS PERMISSIBLE. CUTTING OR CHIPPING OF THE MAIN BODY IS NOT ACCEPTABLE
 - 10 CAP LOCATION IS CENTERED ALONG THE MATING ENDS AS SHOWN. TOP SURFACE OF CAP TO BE FLAT FOR THE PURPOSE OF PICK & PLACE BY VACUUM SUCTION NOZZLE
 11. RECOMMENDED PCB THICKNESS IS 1.60mm±0.10
 12. THE ABOVE CKT 6 IS FOR ILLUSTRATION PURPOSE ONLY
 13. TUBE LENGTH AS PER STANDARD 560mm



RELEASE STATUS	RELEASE DATE
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THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											
ADD -0318 & -0458 EC NO: 168622 DRWN: FCSOO CHK'D: CGOH APPR: KHLIM	2017/11/27 2017/11/27 2017/12/12	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION UNITS	SCALE	molex® CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER					
				MM	NTS						
				DRWN BY	DATE						
		4 PLACES	±	YQIAO	2005/03/14	PRODUCT CUSTOMER DRAWING					
		3 PLACES	±	CHK'D BY	DATE						
		2 PLACES	± 0.2	PTLIM	2005/03/29						
		1 PLACES	±	APPR BY	DATE						
		0 PLACES	±	MLONG	2010/10/04						
		ANGULAR TOL ± 3.0		DRAWING SIZE	THIRD ANGLE PROJECTION						
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		A3							
B19	REV					SERIES		MATERIAL NUMBER		CUSTOMER	
						87898		SEE TABLE		GENERAL MARKET	
						DOCUMENT NUMBER		DOC TYPE	DOC PART	SHEET NUMBER	
						SD-87898-001		PSD	000	1 OF 21	

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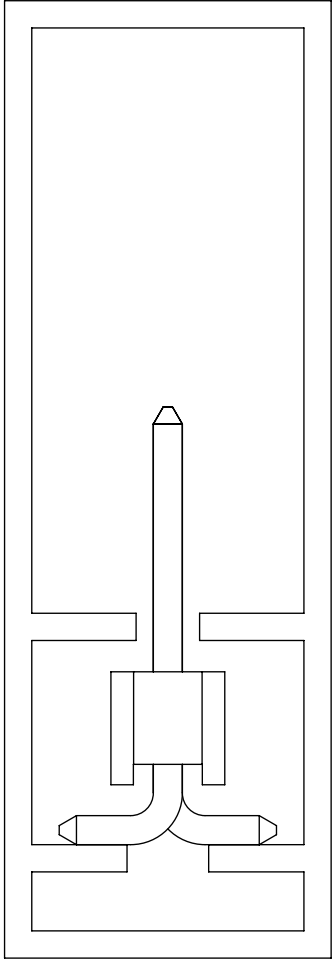
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PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION														
TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M										
-----	-----	87898-3421	87898-3431	-----	-----	34	-----	1	86.36	83.82	10.81	9.65	5.84										
-----	-----	87898-3422	87898-3432	-----	-----	34	-----	2	86.36	83.82	10.81	9.65	5.84										
-----	-----	87898-3424	87898-3434	-----	-----	34	-----	4	86.36	83.82	10.81	9.65	5.84										
-----	-----	87898-3425	87898-3435	-----	-----	34	-----	5	86.36	83.82	10.81	9.65	5.84										
-----	-----	87898-3426	87898-3436	-----	-----	34	-----	6	86.36	83.82	10.81	9.65	5.84										
-----	-----	87898-3521	87898-3531	-----	-----	35	-----	1	88.90	86.36	10.81	9.65	5.84										
-----	-----	87898-3522	87898-3532	-----	-----	35	-----	2	88.90	86.36	10.81	9.65	5.84										
-----	-----	87898-3524	87898-3534	-----	-----	35	-----	4	88.90	86.36	10.81	9.65	5.84										
-----	-----	87898-3525	87898-3535	-----	-----	35	-----	5	88.90	86.36	10.81	9.65	5.84										
-----	-----	87898-3526	87898-3536	-----	-----	35	-----	6	88.90	86.36	10.81	9.65	5.84										
-----	-----	87898-3621	87898-3631	-----	-----	36	-----	1	91.44	88.90	10.81	9.65	5.84										
-----	-----	87898-3622	87898-3632	-----	-----	36	-----	2	91.44	88.90	10.81	9.65	5.84										
-----	-----	87898-3624	87898-3634	-----	-----	36	-----	4	91.44	88.90	10.81	9.65	5.84										
-----	-----	87898-3625	87898-3635	-----	-----	36	-----	5	91.44	88.90	10.81	9.65	5.84										
-----	-----	87898-3626	87898-3636	-----	-----	36	-----	6	91.44	88.90	10.81	9.65	5.84										

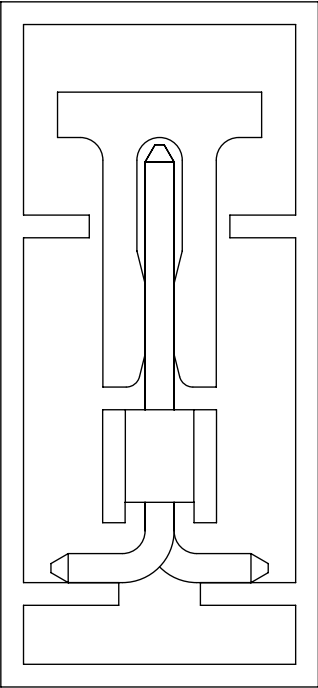
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	PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION										
	TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M						
	-----	-----	87898-4021	87898-4031	-----	-----	40	-----	1	101.60	99.06	10.81	9.65	5.84						
	-----	-----	87898-4022	87898-4032	-----	-----	40	-----	2	101.60	99.06	10.81	9.65	5.84						
	-----	-----	87898-4024	87898-4034	-----	-----	40	-----	4	101.60	99.06	10.81	9.65	5.84						
D	-----	-----	87898-4025	87898-4035	-----	-----	40	-----	5	101.60	99.06	10.81	9.65	5.84						
	-----	-----	87898-4026	87898-4036	-----	-----	40	-----	6	101.60	99.06	10.81	9.65	5.84						
C																				
B																				
A																				
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				
ADD -0318 & -0458 EC NO: 168622 DRWN: FCSOO CHK'D: CGOH REV APPR: KHLIM		2017/11/27 2017/11/27 2017/12/12	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION UNITS		SCALE		molex®										
						MM		NTS												
			4 PLACES		±	MM	INCH	DRWN BY		DATE		CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER								
			3 PLACES		±			YLQIAO		2005/03/14										
			2 PLACES		± 0.2			CHK'D BY		DATE										
			1 PLACES		±			PTLIM		2005/03/29										
			0 PLACES		±			APPR BY		DATE										
			ANGULAR TOL ± 3.0			MLONG		2010/10/04		PRODUCT CUSTOMER DRAWING										
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			DRAWING SIZE		THIRD ANGLE PROJECTION												
			B19		REV				A3				SERIES		MATERIAL NUMBER		CUSTOMER			
										87898		SEE TABLE		GENERAL MARKET						
RELEASE STATUS			RELEASE DATE							DOCUMENT NUMBER		DOC TYPE		DOC PART		SHEET NUMBER				
										SD-87898-001		PSD		000		15 OF 21				
9		8		7		6		5		4		3		2		1				
FORMAT: Met-lega-master-db-prod-A3 REVISION: C DATE: 2016/02/04																				

PART WITHOUT CAP
IN TUBE ORIENTATION

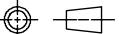


PART WITH CAP
IN TUBE ORIENTATION



RELEASE STATUS		RELEASE DATE	
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FORMAT: Met-lega-master-db-prod-A3
REVISION: C
DATE: 2016/02/04

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION															
ADD -0318 & -0458 EC NO: 168622 DRWN: FCSOO CHK'D: CGOH APPR: KHLIM		2017/11/27 2017/11/27 2017/12/12		GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION UNITS		SCALE		molex®				
							MM		NTS						
		4 PLACES		±	±	DRWN BY		DATE		CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER					
		3 PLACES		±	±	YLQIAO		2005/03/14							
		2 PLACES		± 0.2	±	CHK'D BY		DATE							
		1 PLACES		±	±	PTLIM		2005/03/29							
		0 PLACES		±	±	APPR BY		DATE		PRODUCT CUSTOMER DRAWING					
		MLONG		2010/10/04											
		ANGULAR TOL ± 3.0			DRAWING SIZE		THIRD ANGLE PROJECTION			SERIES	MATERIAL NUMBER		CUSTOMER		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			A3					87898	SEE TABLE		GENERAL MARKET		
DOCUMENT NUMBER										DOC TYPE		DOC PART	SHEET NUMBER		
B19		REV						SD-87898-001		PSD	000	16 OF 21			

987654321

8

7

6

5

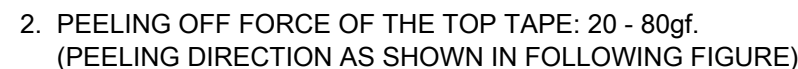
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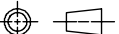
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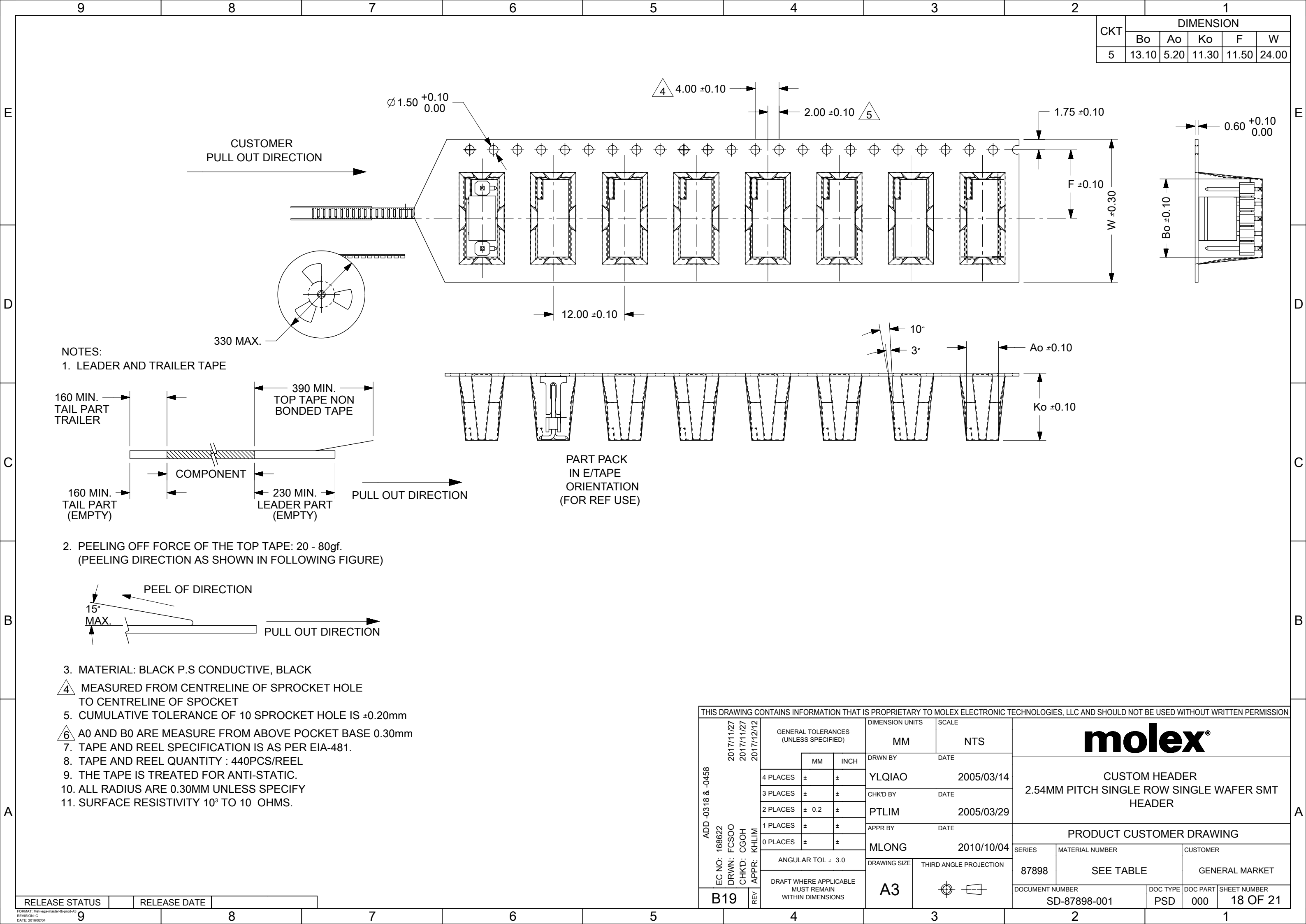
CKT	DIMENSION				
	Bo	Ao	Ko	F	W
2	8.02	5.20	13.60	11.50	24.00
3	8.02	5.20	13.60	11.50	24.00
4	10.55	5.20	13.60	11.50	24.00

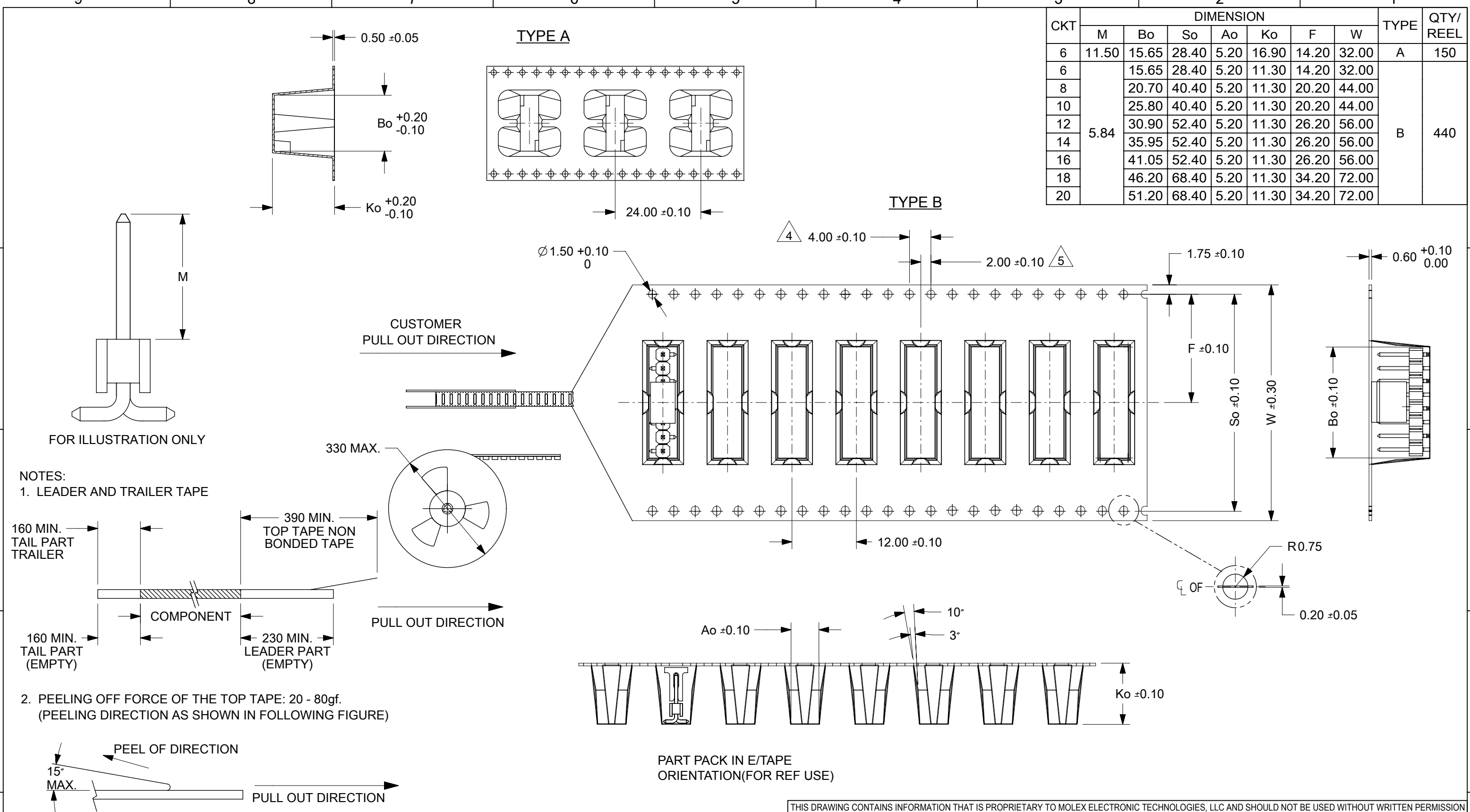


4. MEASURED FROM CENTRELINE OF SPROCKET HOLE TO CENTRELINE OF SPOCKET
5. CUMULATIVE TOLERANCE OF 10 SPROCKET HOLE IS $\pm 0.20\text{mm}$
6. A0 AND B0 ARE MEASURE FROM ABOVE POCKET BASE 0.30mm
7. TAPE AND REEL SPECIFICATION IS AS PER EIA-481.
8. TAPE AND REEL QUANTITY : 440PCS/REEL
9. THE TAPE IS TREATED FOR ANTI-STATIC.
10. ALL RADIUS ARE 0.30MM UNLESS SPECIFY
11. SURFACE RESISTIVITY 10^3 TO 10^9 OHMS.

PART PACK
IN E/TAPE
ORIENTATION
(FOR REF USE)

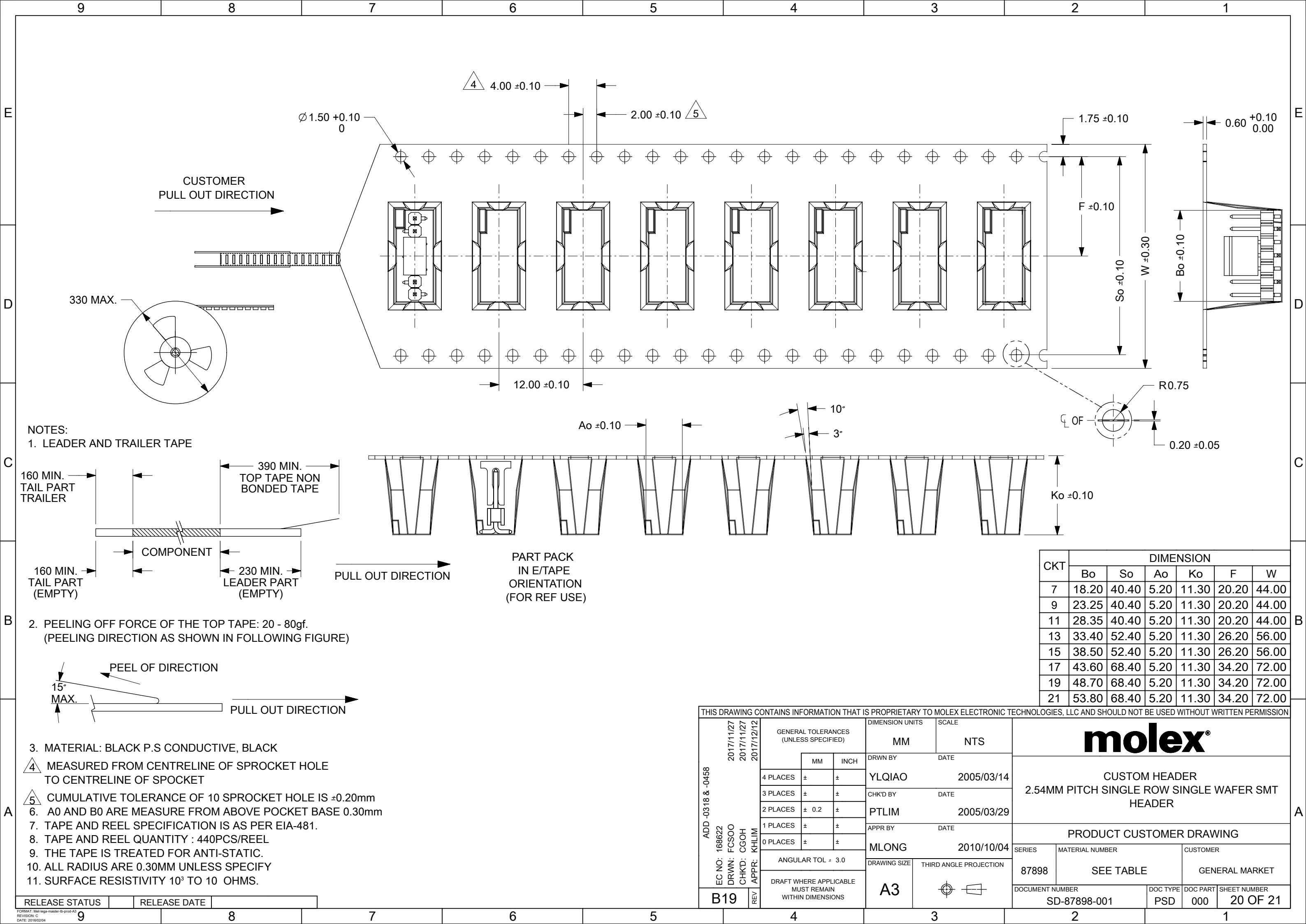
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION															
ADD -0318 & -0458 EC NO: 168622 DRWN: FCSOO CHKD: CGOH APPR: KHLIM	2017/11/27 2017/11/27 2017/12/12	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION UNITS		SCALE		molex®						
					MM		NTS								
			MM	INCH	DRWN BY		DATE		CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER						
		4 PLACES	±	±	YLQIAO		2005/03/14								
		3 PLACES	±	±	CHK'D BY		DATE								
		2 PLACES	± 0.2	±	PTLIM		2005/03/29								
		1 PLACES	±	±	APPR BY		DATE								
		0 PLACES	±	±	MLONG		2010/10/04		PRODUCT CUSTOMER DRAWING						
		ANGULAR TOL ± 3.0			DRAWING SIZE		THIRD ANGLE PROJECTION			SERIES	MATERIAL NUMBER		CUSTOMER		
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			A3					87898	SEE TABLE		GENERAL MARKET		
DOCUMENT NUMBER										DOC TYPE	DOC PART	SHEET NUMBER			
B19	REV							SD-87898-001		PSD	000	17 OF 21			





CKT	DIMENSION							TYPE	QTY/ REEL
	M	Bo	So	Ao	Ko	F	W		
6	11.50	15.65	28.40	5.20	16.90	14.20	32.00	A	150
6	5.84	15.65	28.40	5.20	11.30	14.20	32.00	B	440
8		20.70	40.40	5.20	11.30	20.20	44.00		
10		25.80	40.40	5.20	11.30	20.20	44.00		
12		30.90	52.40	5.20	11.30	26.20	56.00		
14		35.95	52.40	5.20	11.30	26.20	56.00		
16		41.05	52.40	5.20	11.30	26.20	56.00		
18		46.20	68.40	5.20	11.30	34.20	72.00		
20		51.20	68.40	5.20	11.30	34.20	72.00		

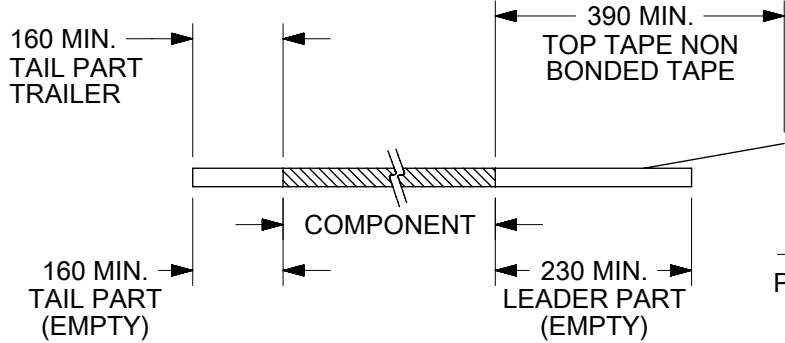
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																															
ADD -0318 & -0458 EC NO: 168622 DRWN: FCSOO CHK'D: CGOH APPR: KHLIM	2017/11/27 2017/11/27 2017/12/12	2017/12/12	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION UNITS		SCALE		molex®																					
						MM		NTS																							
			4 PLACES	±	MM	INCH	DRWN BY		DATE		CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER																				
							YLQIAO		2005/03/14																						
							CHK'D BY		DATE																						
							PTLIM		2005/03/29																						
							APPR BY		DATE																						
			1 PLACES	±	0.2	±	MLONG		2010/10/04		PRODUCT CUSTOMER DRAWING <table><tr><td>SERIES</td><td>MATERIAL NUMBER</td><td colspan="2">CUSTOMER</td></tr><tr><td>87898</td><td>SEE TABLE</td><td colspan="2">GENERAL MARKET</td></tr><tr><td colspan="2">DOCUMENT NUMBER</td><td>DOC TYPE</td><td>DOC PART</td><td>SHEET NUMBER</td></tr><tr><td colspan="2">SD-87898-001</td><td>PSD</td><td>000</td><td>19 OF 21</td></tr></table>			SERIES	MATERIAL NUMBER	CUSTOMER		87898	SEE TABLE	GENERAL MARKET		DOCUMENT NUMBER		DOC TYPE	DOC PART	SHEET NUMBER	SD-87898-001		PSD	000	19 OF 21
							SERIES	MATERIAL NUMBER	CUSTOMER																						
							87898	SEE TABLE	GENERAL MARKET																						
DOCUMENT NUMBER		DOC TYPE	DOC PART	SHEET NUMBER																											
SD-87898-001		PSD	000	19 OF 21																											
ANGULAR TOL ± 3.0		DRAWING SIZE		THIRD ANGLE PROJECTION																											
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		A3																													



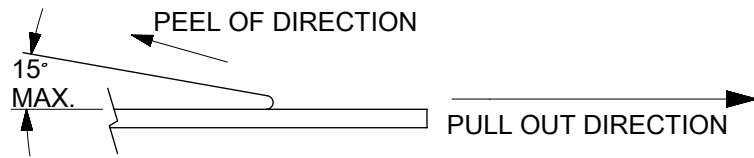
CUSTOMER
PULL OUT DIRECTION

330 MAX.

NOTES:
1. LEADER AND TRAILER TAPE



2. PEELING OFF FORCE OF THE TOP TAPE: 20 - 80gf.
(PEELING DIRECTION AS SHOWN IN FOLLOWING FIGURE)



3. MATERIAL: BLACK P.S CONDUCTIVE, BLACK

- 4 MEASURED FROM CENTRELINE OF SPROCKET HOLE TO CENTRELINE OF SPOCKET
- 5 CUMULATIVE TOLERANCE OF 10 SPROCKET HOLE IS ±0.20mm
6. A0 AND B0 ARE MEASURE FROM ABOVE POCKET BASE 0.30mm
7. TAPE AND REEL SPECIFICATION IS AS PER EIA-481.
8. TAPE AND REEL QUANTITY : 440PCS/REEL
9. THE TAPE IS TREATED FOR ANTI-STATIC.
10. ALL RADIUS ARE 0.30MM UNLESS SPECIFY
11. SURFACE RESISTIVITY 10³ TO 10 OHMS.

RELEASE STATUS	RELEASE DATE
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CKT	DIMENSION					
	Bo	So	Ao	Ko	F	W
7	18.20	40.40	5.20	11.30	20.20	44.00
9	23.25	40.40	5.20	11.30	20.20	44.00
11	28.35	40.40	5.20	11.30	20.20	44.00
13	33.40	52.40	5.20	11.30	26.20	56.00
15	38.50	52.40	5.20	11.30	26.20	56.00
17	43.60	68.40	5.20	11.30	34.20	72.00
19	48.70	68.40	5.20	11.30	34.20	72.00
21	53.80	68.40	5.20	11.30	34.20	72.00

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ADD -0318 & -0458

EC NO: 168622

DRWN: FCSOO

CHK'D: CGOH

REV APPR: KHLIM

2017/11/27

2017/11/27

2017/12/12

GENERAL TOLERANCES (UNLESS SPECIFIED)

MM

INCH

4 PLACES ± ±

3 PLACES ± ±

2 PLACES ± 0.2 ±

1 PLACES ± ±

0 PLACES ± ±

ANGULAR TOL ± 3.0

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION UNITS

MM

SCALE

NTS

DRWN BY

YLQIAO

DATE

2005/03/14

CHK'D BY

PTLIM

DATE

2005/03/29

APPR BY

MLONG

DATE

2010/10/04

DRAWING SIZE

A3

THIRD ANGLE PROJECTION

moLEX®

CUSTOM HEADER

2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER

PRODUCT CUSTOMER DRAWING

SERIES

87898

MATERIAL NUMBER

SEE TABLE

CUSTOMER

GENERAL MARKET

DOCUMENT NUMBER

SD-87898-001

DOC TYPE

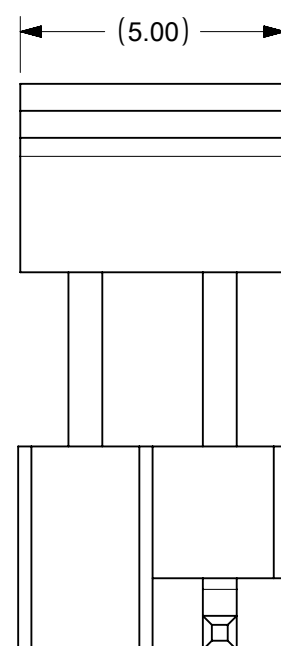
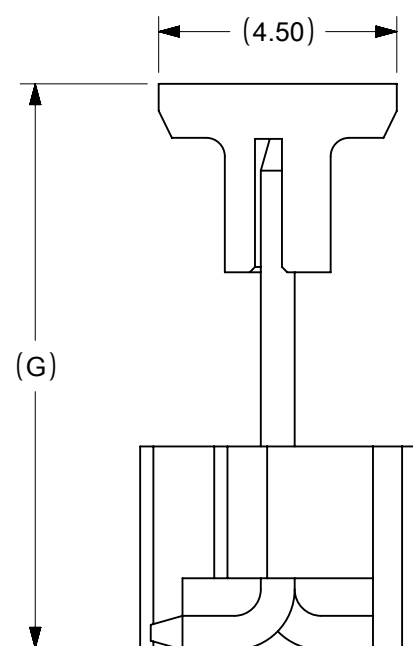
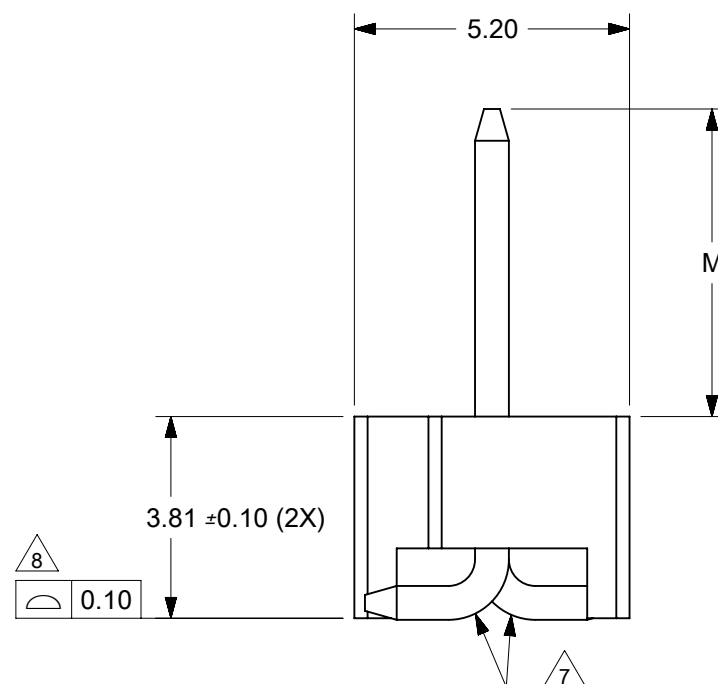
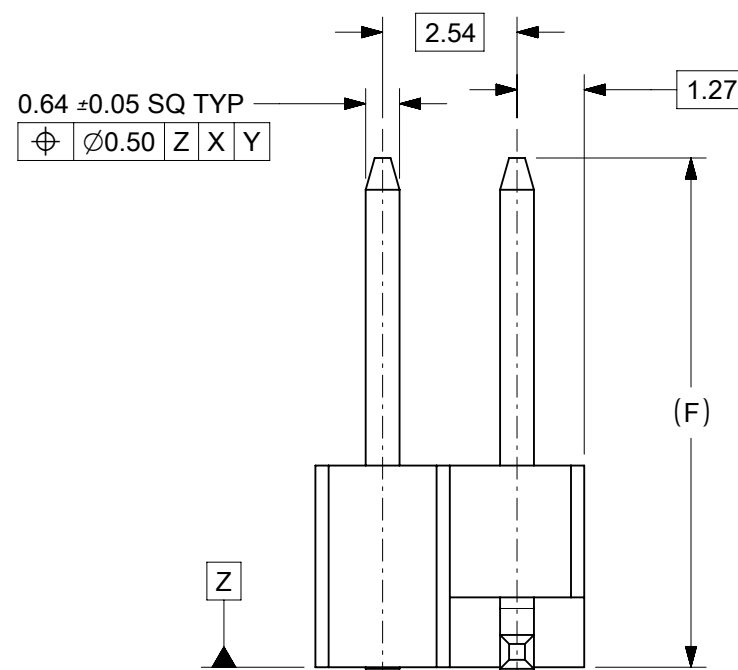
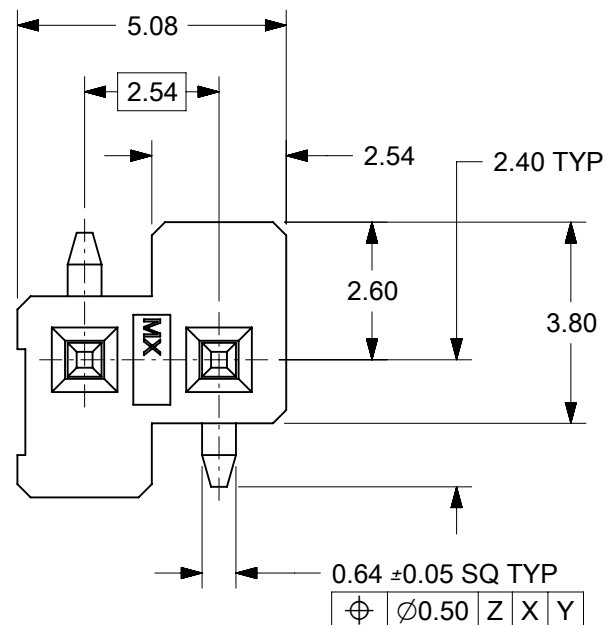
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DOC PART

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SHEET NUMBER

20 OF 21

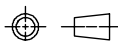


PACKAGING OPTION PART NO.						CKT SIZE	PLATING TYPE	DIMENSION		
TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP			G	F	M
-----	-----	-----	-----	-----	87898-0218	2	4	10.69	9.65	5.84
-----	-----	-----	-----	-----	87898-0219	2	6	10.69	9.65	5.84

ONLY APPLICABLE TO 2CKT SIZE

NOTES:

1. MATERIAL:
HSG: LCP, GLASS-FILLED, UL94V-0, COLOR: BLACK
CAP: NYLON, GLASS-FILLED, UL94V-0, COLOR: BLACK
PIN: 0.64MM SQ, COPPER ALLOY
2. PLATING TYPE:
 - (1) GOLD FLASH OVER
1.25µm MIN. NICKEL OVERALL.
 - (2) GOLD FLASH ON CONTACT AND
2.50µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
 - (4) 0.38µm MIN. GOLD PLATE ON CONTACT AND
2.00µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
 - (5) 0.75µm MIN. GOLD PLATE ON CONTACT AND
2.00µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
 - (6) 2.50µm MIN. TIN OVERALL
1.25µm MIN. NICKEL OVERALL
3. PRODUCT SPECIFICATION: PS-87920-019
4. PACKAGING TYPE: SEE TABLE
5. PACKAGING SPEC:
TUBE WITH CAP VERSION: PK-89990-558
TUBE W/O CAP VERSION: PK-89990-545
EMBOSS TAPE WITH CAP: PK-87898-400
6. WAFER TO BE FLAT WITHIN 0.003 mm/mm
7. BEND DEPRESSION IS ACCEPTED SO LONG AS IT DOES NOT AFFECT THE OVERALL COPLANARITY OF TAIL
8. COPLANARITY IS TO BE MEASURED BY RESTING THE SOLDER TAIL ON A FLAT SURFACE
9. CAP LOCATION IS CENTERED ALONG THE MATING ENDS AS SHOWN. TOP SURFACE OF CAP TO BE FLAT FOR THE PURPOSE OF PICK & PLACE BY VACUUM SUCTION NOZZLE
10. RECOMMENDED PCB THICKNESS IS 1.60mm±0.10

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																
ADD -0318 & -0458 EC NO: 168622 DRWN: FCSOO CHK'D: CGOH APPR: KHLIM	2017/11/27 2017/11/27 2017/12/12	GENERAL TOLERANCES (UNLESS SPECIFIED)			DIMENSION UNITS		SCALE		molex®							
					MM		NTS									
			MM	INCH	DRWN BY		DATE		CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER							
		4 PLACES	±	±	YLQIAO		2005/03/14									
		3 PLACES	±	±	CHK'D BY		DATE									
		2 PLACES	± 0.2	±	PTLIM		2005/03/29									
		1 PLACES	±	±	APPR BY		DATE									
		0 PLACES	±	±	MLONG		2010/10/04		PRODUCT CUSTOMER DRAWING							
		ANGULAR TOL ± 3.0			DRAWING SIZE		THIRD ANGLE PROJECTION								SERIES	MATERIAL NUMBER
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			A3				87898		SEE TABLE		GENERAL MARKET			
DOCUMENT NUMBER									DOC TYPE		DOC PART		SHEET NUMBER			
B19		REV	SD-87898-001PSD00021 OF 21													

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