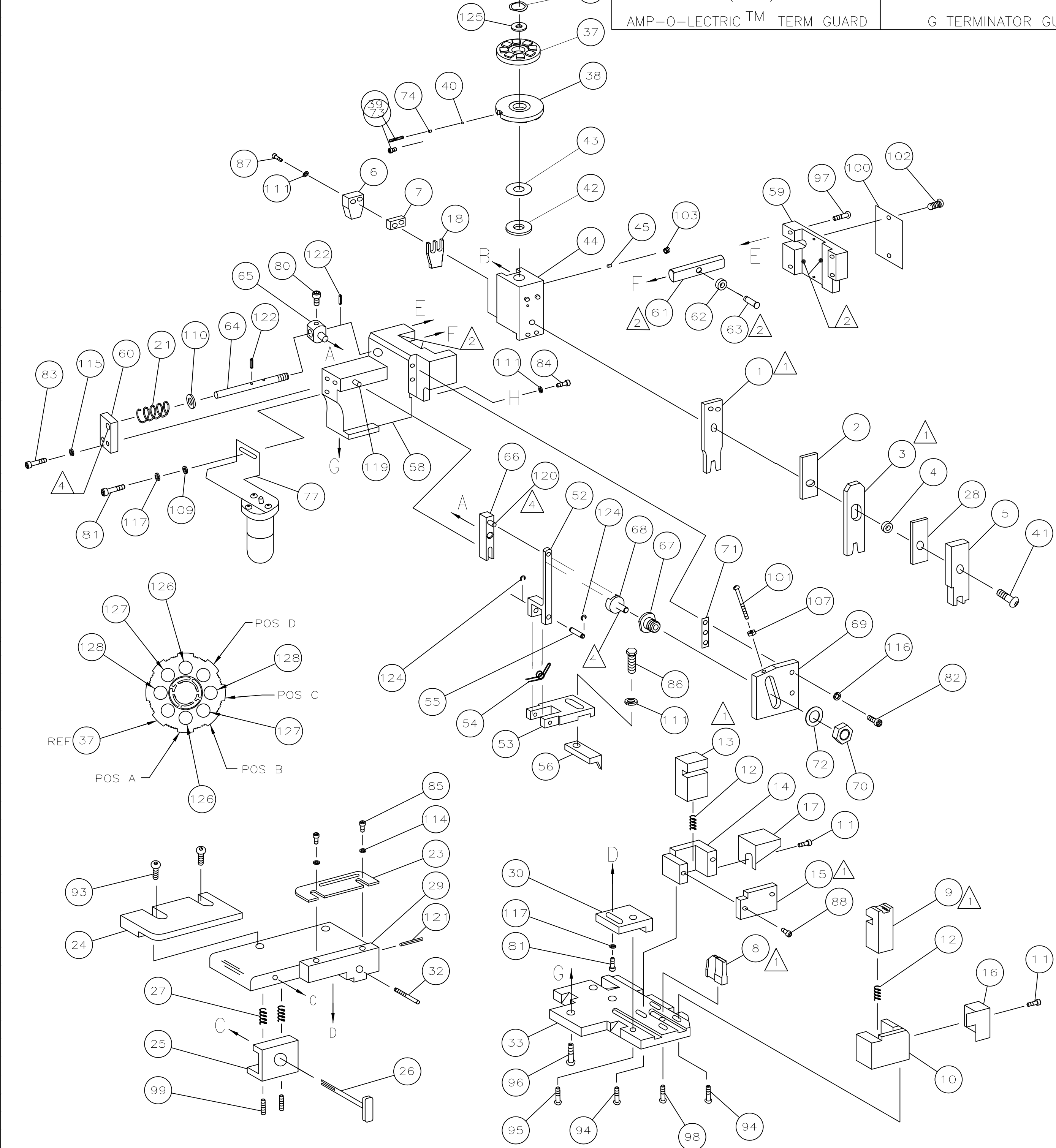


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PART NUMBER	REV	FIRST USED	SEE DRAWING 466571-3		
466571-1	U	854400-1			
466571-2	U	565435-5			
466571-3		DUAL HDM			
466571-4	U	354500-1			
7-466571-7	T				



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
ROTATED 180°	ROTATED 180°	ROTATED 180°
G OR T TERMINATOR	K TERMINATOR	G TERMINATOR
LEADMAKER & BENCH MACHINE		

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: MOD IV FEMALE CONTACT			CRIMPING DATA			
		87666	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
		87756	A	.036 ±.002	22	
		87809	B	.032 ±.002	24	
		102548	C	.030 ±.002	26	
		103171	D	NOT	USED	
			CRIMP	SIZE	TYPE	RANGE
			WIRE	.042	F	26-22
			INSUL	.062	0	.061 MAX
			FEED	.300	APPL INST 408-8040	SET UP GAGE 458637-1
					LAYOUT	893
TERM APPL SPEC 114-25003			WIRE STRIP LENGTH .109-.172			

-	2	2	2	-	6-354779-2	PIN, WIRE DISC (.3300)C	129
-	2	2	2	-	6-354779-0	PIN, WIRE DISC (.3290)B	128
-	2	2	2	-	5-354779-0	PIN, WIRE DISC (.3240)A	126
-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
-	REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	124
-	REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	122
-	1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
-	REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
-	REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
-	1	2	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	118
-	REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	117
-	REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	116
-	2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	115
-	4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	114
-	REF	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	113
-	-	1	-	-	21899-2	WASHER,FLAT(NO.10)LUB ASSY	112
-	REF	REF	REF	-	21018-5	NUT,HEX(6-32)FEED ADJ	111
-	1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	110
-	2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	109
-	REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	108
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	107
-	2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	106
-	1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	105
-	REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	104
-	REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	103
-	REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	102
-	4	4	4	-	2-21002-2	SCR,BHC(8-32x.50)SHEAR	101
-	2	2	2	-	2-21002-1	SCR,BHC(8-32x.38)R STRIP GUIDE	100
-	1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	99
-	2	2	2	-	1-21000-8	SCR,SHC(6-32x.25)R SHEAR PLATE	98
-	2	2	2	-	2-21000-8	SCR,SHC(8-32x.62)DEP-HOLD	97
-	1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	96
-	2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	95
-	1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	94
-	REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	93
-	REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	92
-	1	2	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	91
-	REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	90
-	-	REF	-	-	455749-1	GUARD, WINDOW	89
-	REF	-	-	-	679532-1	INSERT, GUARD	88
-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	87
-	1	1	1	-	690603-1	SPRING, ASSIST	86
-	1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	85
-	REF	REF	REF	-	458109-1	WASHER, SPECIAL	84
-	REF	REF	REF	-	690517-1	SPACER	83
-77	-4	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

		LOC		DIST		REVISIONS											
		A		66		P		LTR		DESCRIPTION		DATE		OWN		APRD	
						U1				ECR-07-029569		12-2007		MY		GB	

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