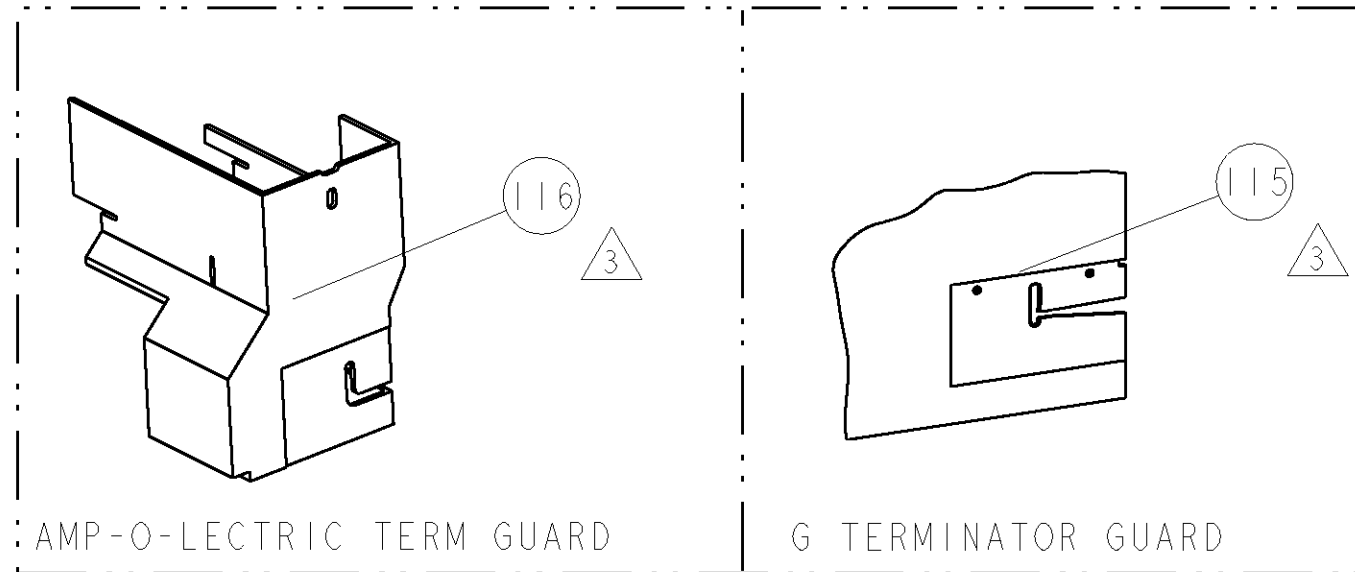
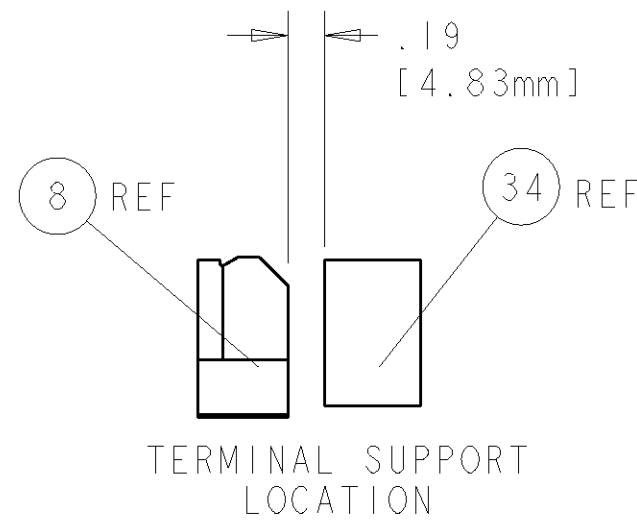
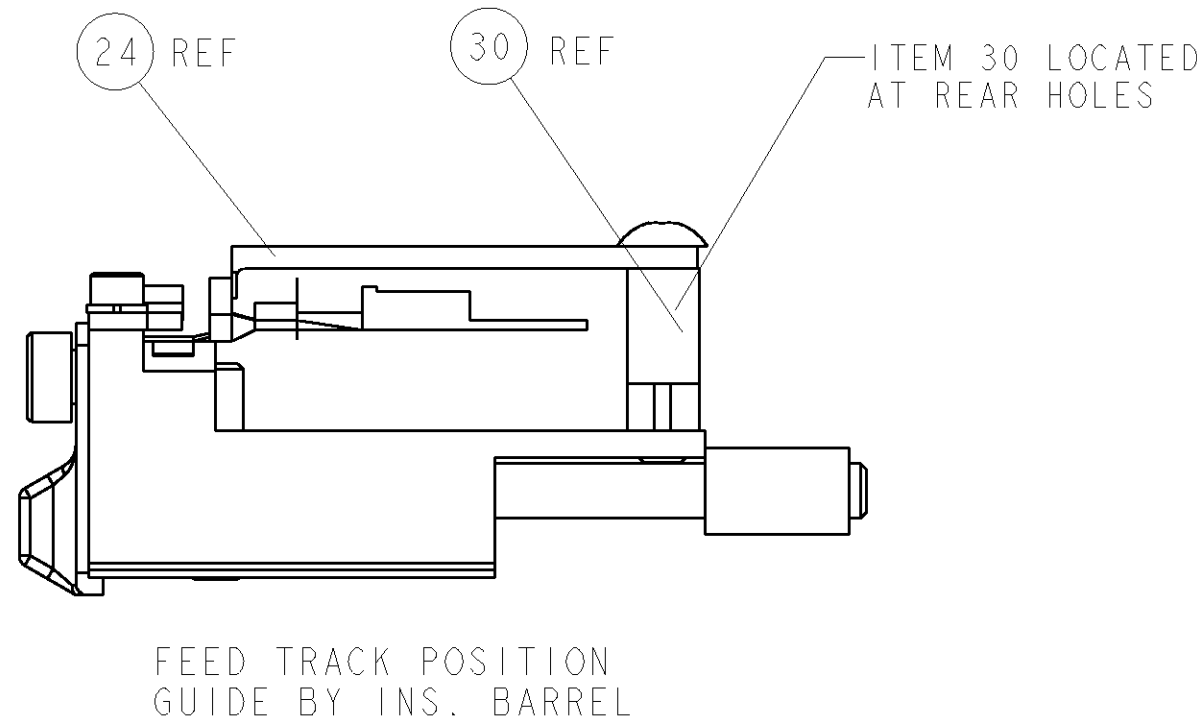
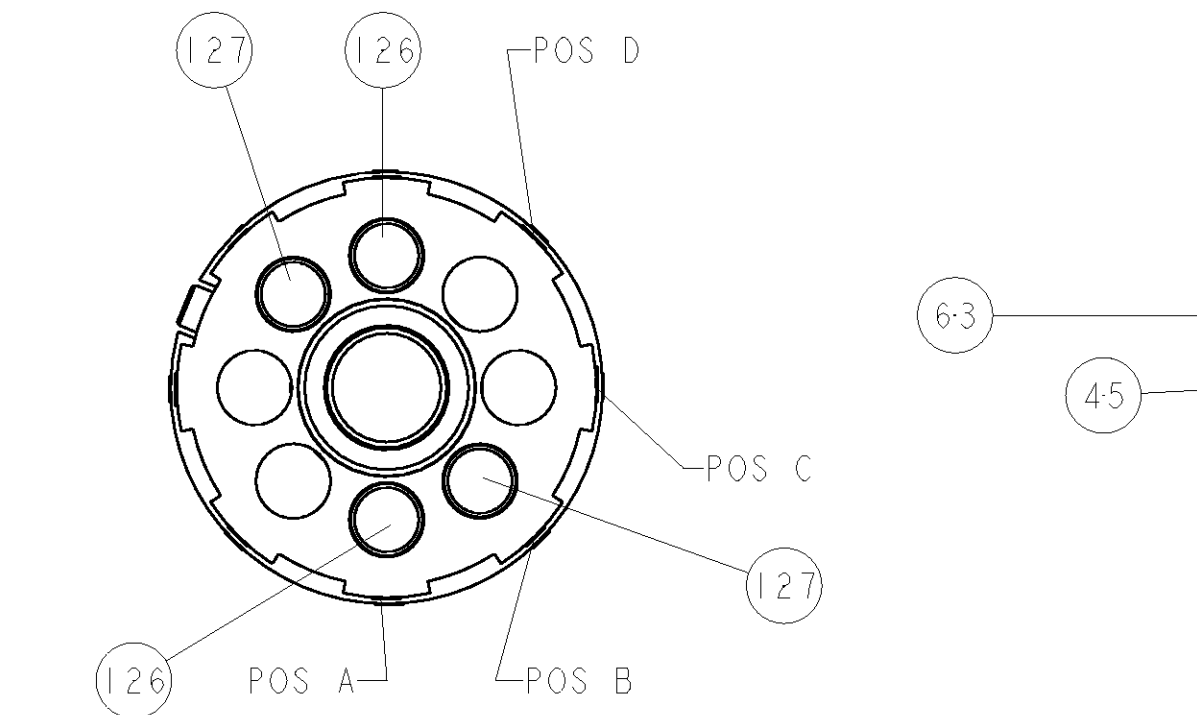
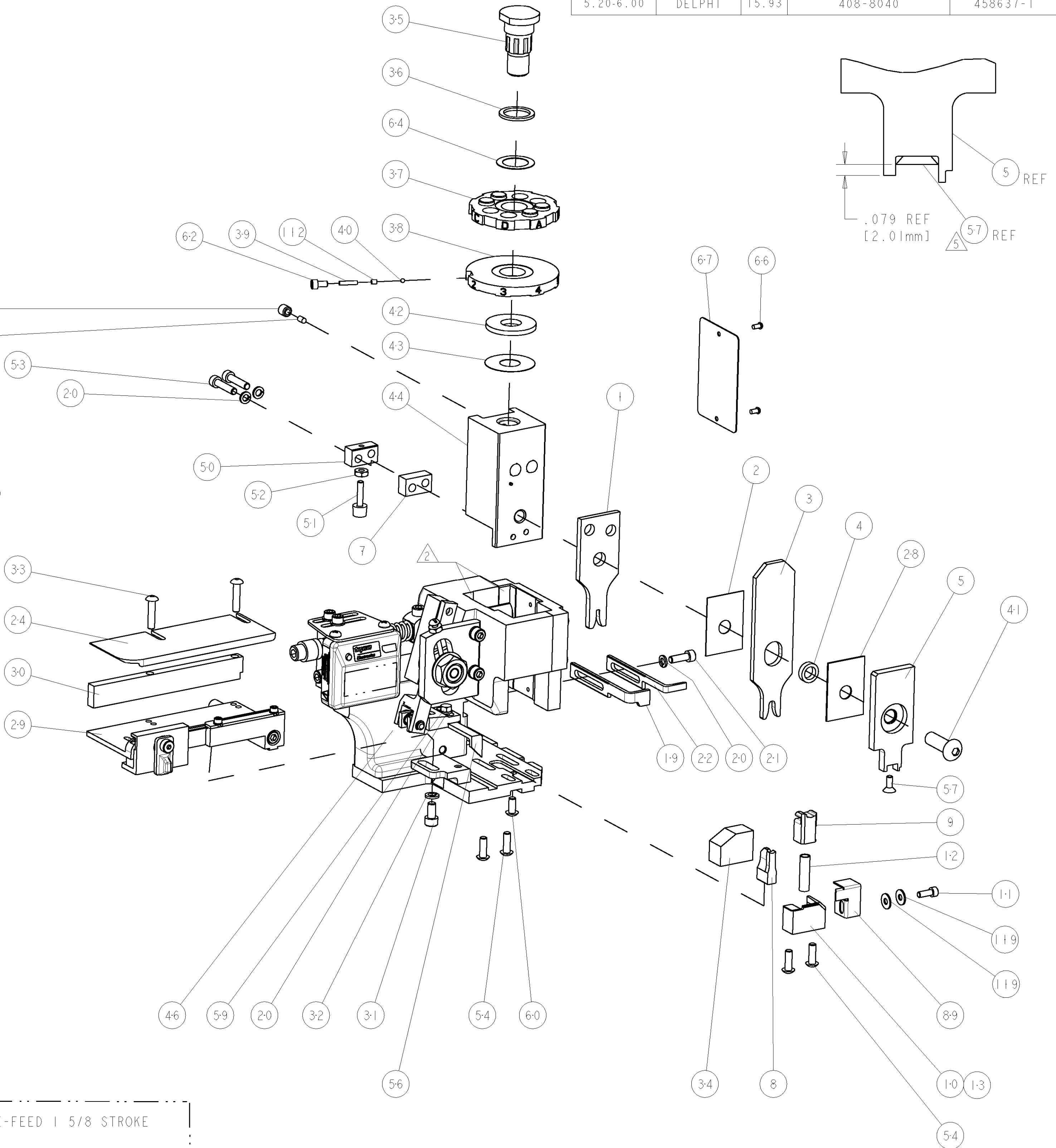


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE	DESCRIPTION	
1852755-1	A	122500-1	LEADMAKER		POST FEED	CUTS CARRIER	
1852755-2	A	565435-5	BENCH MODEL K		PRE FEED	CUTS CARRIER	
1852755-3	A	354500-1	BENCH MODEL G		PRE FEED	CUTS CARRIER	
1852755-6	A	122500-1	LEADMAKER		POST FEED	CONTINUOUS CARRIER	
7-1852755-7	A	-	-		-	SPARE PARTS	

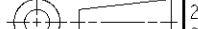
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- △ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.



TERMINAL NAME: TAXI TERMINAL			
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS	
1949771	12124977		
-	-	PAD LTR	CRIMP HEIGHT
-	-	A	1.15mm+.05/- .05 [.045+ .002/- .002]
-	-	B	1.10mm+.05/- .05 [.043+ .002/- .002]
-	-	C	-
-	-	D	-
-	-	CRIMP	SIZE
SEAL PN	-	WIRE	1.98mm [.078]
1949772	15324983	INSUL	4.42mm [.174]
-	-	FEED	15.93
WIRE STRIP LENGTH	5.20-6.00	APPLICATOR INSTRUCTIONS	408-8040
TERM-APPL SPEC	DELPHI	SET UP GAGE	458637-1



LOC		DIST		REV		DESCRIPTION		DATE		DWN		APVD	
A	66	F	LTR	A	RELEASED	21OCT2008	BH	BH					
-	2	2	2	2	-	4-354779-1	PIN, WIRE DISC, .3195						
-	2	2	2	2	-	3-354779-6	PIN, WIRE DISC, .3170						
-	2	2	2	2	-	21055-5	WASHER, FLAT, REG NO 6						
-	-	-	REF	-	..	455749-1	GUARD WINDOW						
-	-	-	REF	-	..	679532-1	INSERT, GUARD						
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR						
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375						
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP						
-	1	1	1	1	-	4088040	SF APPL INST 408-8040						
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG						
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION						
-	2	2	2	2	-	21017-2	SCREW, DRIVE						
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION						
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250						
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25						
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375						
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312						
-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375						
-	1	1	1	1	-	458537-2	PAWL, FEED						
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500						
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750						
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32						
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN						
-	1	1	1	1	-	690753-1	SPACER, TONKER						
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8						
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8						
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8						
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)						
-	1	1	1	1	-	690191-1	PLUG,NYLON						
-	1	1	1	1	-	455673-1	RAM, SIDE FEED						
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY						
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)						
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00						
-	1	1	1	1	-	23241-6	BALL, STEEL						
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION						
-	1	1	1	1	-	1-690142-3	DISC, INSULATION						
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY						
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION						
-	1	1	1	1	-	690212-1	POST, RAM						
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT						
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750						
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10						
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375						
-	1	1	1	1	-	1320908-3	SPACER, STRIP GUIDE						
-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE						
-	1	1	1	1	-	455888-7	SPACER, CRIMPER						
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE						
-	1	-	-	1	-	690472-2	STRIPPER						
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500						
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8						
-	-	1	1	-	-	691353-1	STRIPPER						
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)						
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION						
-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375						
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT						
-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT						
1	1	1	1	1	-	8-1633535-5	ANVIL, COMBINATION						
-	1	1	1	1	-	2-240641-7	SPACER						
-	-	-	-	-	..	-	-						
-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR						
-	1	1	1	1	-	2-238011-6	BLOCK, CRIMPER SPACER						
1	1	1	1	1	-	1-318712-0	CRIMPER, INSULATION						
-	1	1	1	1	-	455888-3	SPACER, CRIMPER						
1	1	1	1	1	-	8-1633305-0	CRIMPER, WIRE PREMIUM						
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO					

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DIMENSIONS: INCHES				CHK T. ELBIN 17SEPT2008	NAME SIDE FEED HDM APPLICATOR				
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD N. DEMING 17SEPT2008					
9 PLC ±.01				PRODUCT SPEC					
1 PLC ±.01				APPLICATION SPEC					
				3 PLC ±.01					
4 PLC ±.0001									
ANGLES ±.0001									
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
-		-		-	A1	00779	C=1852755	-	
CUSTOMER DRAWING				SCALE		3:5		SHEET	
								1	
								OF	
								REV	
								A	

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