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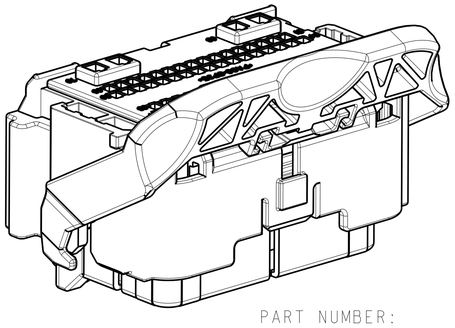
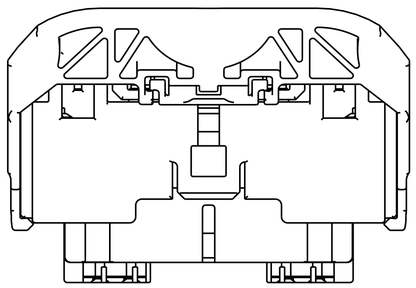
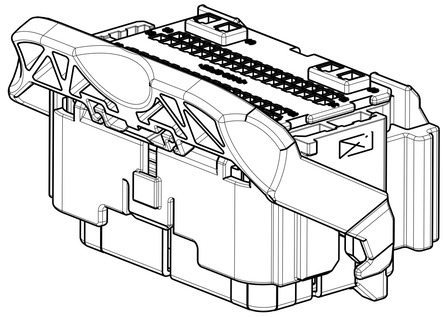
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	G45	REVISED PER ECO-13-011449	16JUL2013	DLD	DCM
	G46	REVISED PER ECO-14-007153	19MAY2014	DLD	DCM
	G47	REVISED PER ECO-14-014965	09OCT2013	DLD	DCM



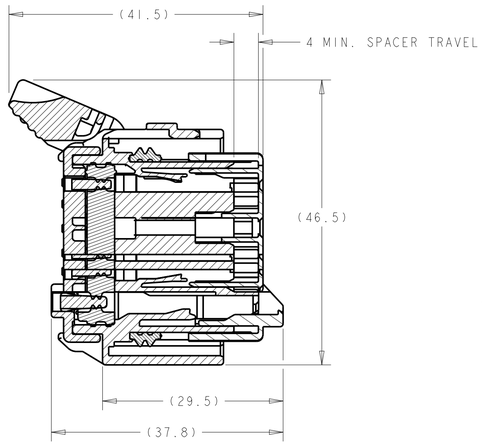
PART NUMBER:
1438136-1
SHOWN WITH SPACER
IN SEATED POSTION



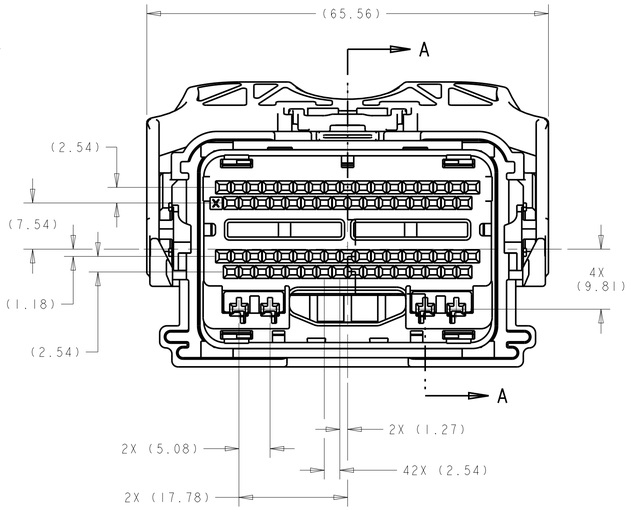


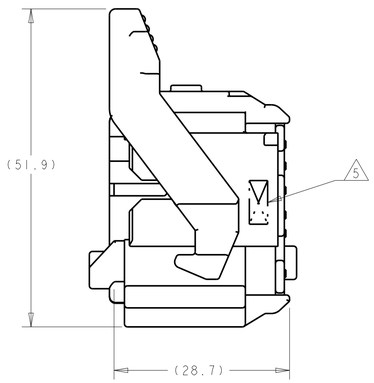
1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEBILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-*) PART NUMBERS.
2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
   33012-0002 TIN 0.50-1.50mm^2
3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
4. REFERENCE TE INSTRUCTION SHEET 408-8893.

5 COMPANY LOGO.

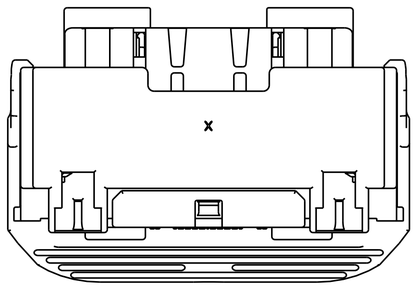


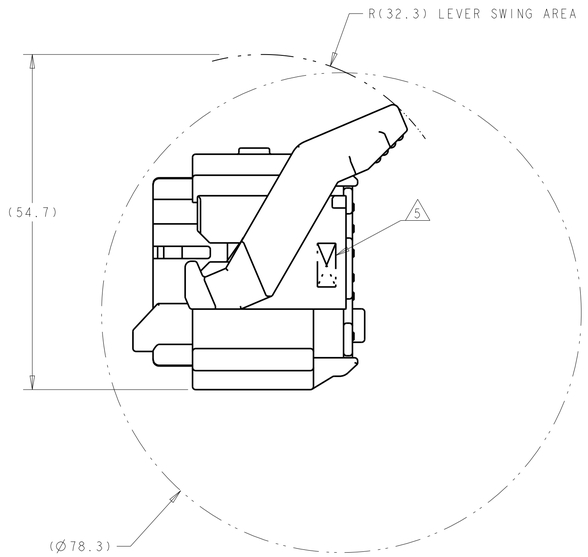
SECTION A-A
SPACER AND LEVER
IN PRE-SEATED POSITION
(DELIVERY POSITION)





SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSTION





MIN. FEED THRU CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH SPACER IN SEATED POSTION

APPLICABLE COMPONENTS (FOR REFERENCE ONLY)

DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR\ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

SEE SHEETS 3 THRU 7
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -
FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1438136	-

CUSTOMER DRAWING SCALE 2:1 SHEET 1 OF 11 REV G47

4805 (3/13)

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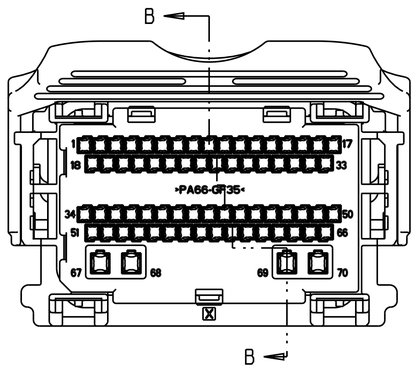
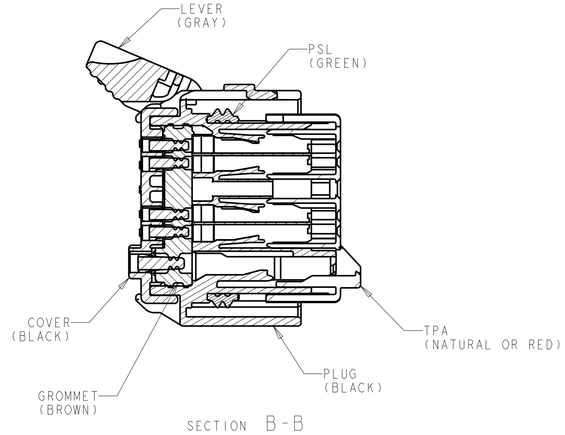
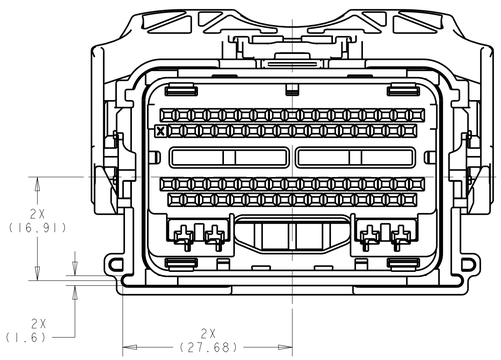
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

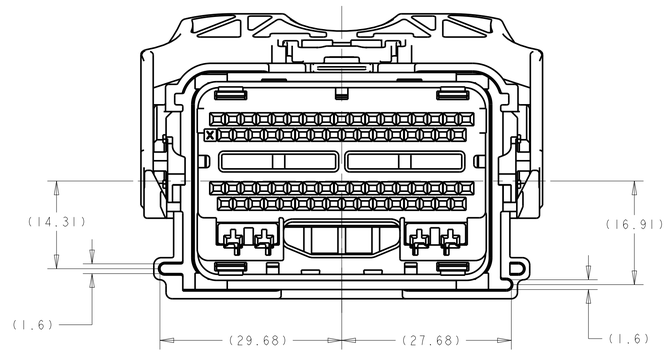




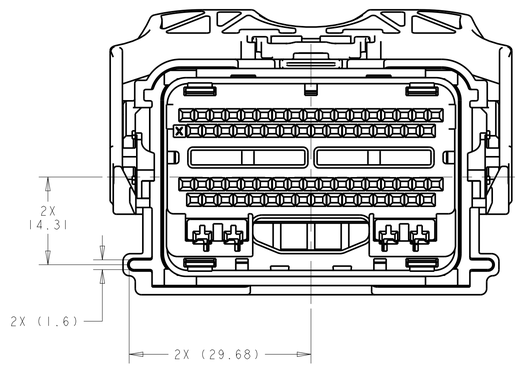
SECTION B-B



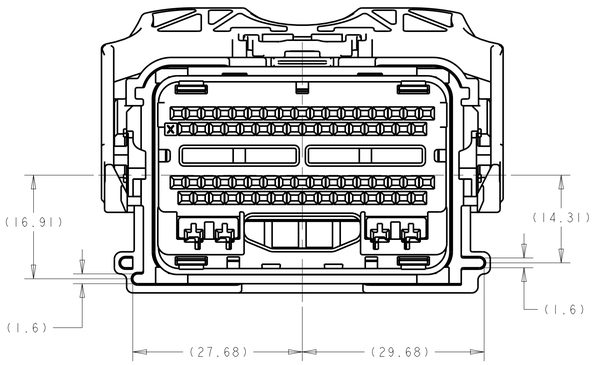
KEYING OPTION "A"



KEYING OPTION "B"



KEYING OPTION "C"



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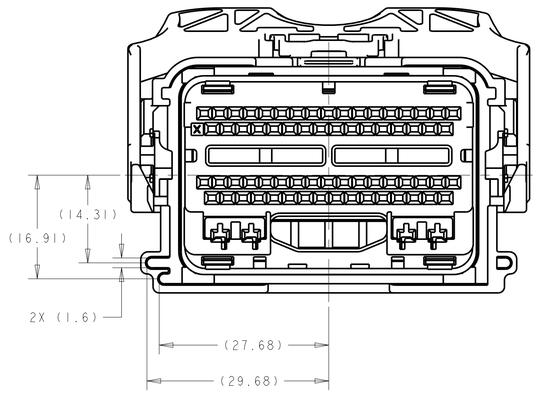
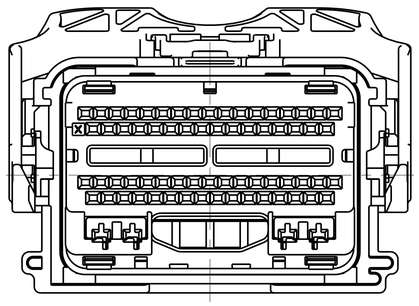


KEYING OPTION "E"



KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -

FINISH - -

DWN	R. VESTAL	15APR2005
CHK	T. VALASEK	15APR2005
APVD	T. VALASEK	15APR2005

PRODUCT SPEC -

APPLICATION SPEC -

WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1438136	-

CUSTOMER DRAWING

SCALE	SHEET	OF	REV
2:1	2	11	G47

4805 (3/13)

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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION A

TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER
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		68	67												56						50					44	43	42		40	39						33		31	30			27	26	25		23	22		20	19	18				13					8	7	6	5	4	3	2	1	1-1438136-6	5L3T-14A464-DA-008
		68	67			64							58		56	55					50					44	43	42	41	40	39	38							31	30			27							20				15	14			11	10	9								2	1	1-1438136-5	5L3T-14A464-DA-007
						64	63	62					58	57	56													42		40	39														24			21	20		18															2	1	1-1438136-4	5L3T-14A464-DA-006
		68	67			64							58	57	56	55					50					44	43	42	41	40	39	38							31	30			27							20				15	14			11	10	9								2	1	1-1438136-3	5L3T-14A464-DA-005
		68	67												56						50					44	43	42		40	39						33		31	30			27	26	25		23	22			19	18					13					8	7	6	5	4	3	2	1	1-1438136-0	5L3T-14A464-DA-004
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS							64	63	62						56													42		40	39						33							26	25		23	22	21	20	19	18				13					8	7	6	5	4	3	2	1	1438136-9	5L3T-14A464-DA-003
							64	63	62						56													42		40	39								31	30				26	25			22	21		19	18				13					8	7	6	5	4	3	2	1	1438136-8	5L3T-14A464-DA-002
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS			68	67											56						50					44	43	42		40	39								31	30			27	26	25			22			19	18				13					8	7	6	5	4	3	2	1	1438136-7	5L3T-14A464-DA-001

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KEYING OPTION A

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KEYING OPTION B

TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER
								63			60											49				45					40	39	38		36				32	31							24				20	19		17		15	14	13	12	11	10				6	5	4			1	2035383-4	5L3T-14A464-EA-047
								63			60											49				45					40	39	38		36				32	31							24				20	19		17	16	15	14	13	12	11	10				6	5	4			1	2035383-3	5L3T-14A464-EA-046
	69	68		66	65	64						59			55	54	53	52	51	50	49	48	47									39	38	37		35	34	33	32	31	30								21	20	19	18				14									5					1	7-1456659-0	5L3T-14A464-EA-045
70																					50	49	48								40	39	38		36				32	31							24	23	22		20	19			16	15	14	13	12	11		9		7	6	5				1	5-1456659-0	5L3T-14A464-EA-044
								63			60											49				45					40	39	38		36				32	31							24				20	19			16	15	14	13	12	11	10				6	5	4			1	4-1456659-6	5L3T-14A464-EA-043
								63			60											49				45					40	39	38		36				32	31							24				20	19			16	15		12	11	10				6	5	4			1	4-1456659-0	5L3T-14A464-EA-042
						64					60											49							42	41								32	31															16	15	14	13	12			9	8		6	5	4			1	3-1456659-0	5L3T-14A464-EA-041
70						65												53			50	49	48								40	39	38		36				32	31							24	23	22		20		18	17		15	14	13	12	11		9		7	6	5				1	2-1456659-4	5L3T-14A464-EA-040
70																					50	49	48								40	39	38		36				32	31							24	23	22		20				16	15	14	13	12	11		9		7	6	5				1	2-1456659-3	5L3T-14A464-EA-039
70						65																49	48								40	39	38		36				32	31							24	23	22		20		18	17		15	14	13	12	11		9		7	6	5					2-1456659-2	5L3T-14A464-EA-038
70						65															50	49	48								40	39	38		36				32	31							24	23	22		20		18	17		15	14	13	12	11		9		7	6	5				1	2-1456659-1	5L3T-14A464-EA-037
																						49							42	41		39	38					32	31															16	15	14	13	12			9	8		6	5	4			1	1-1456659-7	5L3T-14A464-EA-036
											60											49				45					40	39	38		36				32	31							24				20	19				15	14	13	12	11	10				6	5	4			1	1-1456659-6	5L3T-14A464-EA-035
																						49							42	41																																9	8		6	5	4			1	1-1456659-5	5L3T-14A464-EA-034
							64				60											49							42	41		39	38																												9	8		6	5	4			1	1-1456659-4	5L3T-14A464-EA-033
																						49							42	41								32	31															16	15	14	13	12			9	8		6	5	4			1	1-1456659-3	5L3T-14A464-EA-032
70						65												53				49	48								40	39	38		36		33	32	31							24	23	22		20	19	18	17		15	14	13	12	11		9		7	6	5				1	1-1456659-1	5L3T-14A464-EA-031
							64				60											49												37	36	35		32	31															16	15	14	13	12			9			6	5	4			1	1456659-7	5L3T-14A464-EA-030
								63			60											49				45					40	39	38		36				32	31							24				20	19				15	14	13	12	11	10				6	5	4			1	1456659-2	5L3T-14A464-EA-029
																						49						43	42	41																														9	8	7	6	5	4			1	8-1438136-7	5L3T-14A464-EA-028
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																						49						43	42	41							32	31															16	15	14	13	12			9	8	7	6	5	4			1	8-1438136-5	5L3T-14A464-EA-026
								63			60											49				45					40	39	38		36	35		32	31							24				20	19				15	14	13	12	11	10				6	5	4			1	8-1438136-0	5L3T-14A464-EA-025
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							64				60											49												37	36	35		32	31							24							17	16	15	14	13	12			9			6	5	4			1	7-1438136-6	5L3T-14A464-EA-023
70						65												53			50	49	48								40	39	38		36				32	31							24	23	22		20	19	18	17		15	14	13	12	11		9		7	6	5				1	7-1438136-0	5L3T-14A464-EA-022
											60											49				45					40	39	38		36	35		32	31							24				20	19				15	14	13	12	11	10				6	5	4			1	6-1438136-1	5L3T-14A464-EA-021
						65	64				60										50	49	48									39	38																	20				16	15	14	13	12	11	10	9	8	7	6	5	4			1	5-1438136-4	5L3T-14A464-EA-020
						65															50	49	48																										20								11	10	9	8	7	6	5	4			1	5-1438136-3	5L3T-14A464-EA-019
						65	64				60										50	49	48									39	38																	20								11	10	9	8	7	6	5	4			1	5-1438136-2	5L3T-14A464-EA-018
						65															50	49	48															32	31											20				16	15	14	13	12	11	10	9	8	7	6	5	4			1	5-1438136-1	5L3T-14A464-EA-017
70																					50	49	48								40	39	38		36				32	31							24	23	22		20	19			16	15	14	13	12	11	10	9		7	6	5				1	5-1438136-0	5L3T-14A464-EA-016
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70						65															50	49	48								40	39	38		36				32	31							24	23	22		20	19	18	17		15	14	13	12	11		9		7	6	5				1	4-1438136-7	5L3T-14A464-EA-014
70						65																49	48								40	39	38		36				32	31							24	23	22		20	19	18	17		15	14	13	12	11	10	9		7	6	5					4-1438136-6	5L3T-14A464-EA-013
						65	64				60										50	49	48															32	31											20				16	15	14	13	12	11	10	9	8	7	6	5	4			1	4-1438136-5	5L3T-14A464-EA-012
						65	64				60										50	49	48									39	38						32	31											20				16	15	14	13	12	11	10	9	8	7	6	5	4			1	4-1438136-4	5L3T-14A464-EA-011
						65	64				60										50	49	48								40						33	32	31											20			17	16	15	14	13	12	11	10	9	8	7	6	5	4			1	2-1438136-9	5L3T-14A464-EA-010
						65	64				60										50	49	48								40						33													20			17					11	10	9	8	7	6	5	4			1	2-1438136-8	5L3T-14A464-EA-009
						65	64				60										50	49	48								40	39	38				33	32	31											20			17	16	15	14	13	12	11	10	9	8	7	6	5	4			1	2-1438136-5	5L3T-14A464-EA-008
						65	64				60										50	49	48								40	39	38				33													20			17					11	10	9	8	7	6	5	4			1	2-1438136-1	5L3T-14A464-EA-007
						65	64				60										50	49	48								40	39	38				33	32	31											20			17	16	15	14	13	12	11	10	9	8	7	6	5	4			1	2-1438136-0	5L3T-14A464-EA-006
						65	64				60										50	49	48			45					40	39	38				33	32	31											20			17	16	15	14	13	12	11	10	9	8	7	6	5	4			1	1-1438136-9	5L3T-14A464-EA-005
						65	64				60										50	49	48			45					40	39	38				33													20			17					11	10	9	8	7	6	5	4			1	1-1438136-8	5L3T-14A464-EA-004
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS						65	64				60										50	49	48								40	39	38				33													20			17					11	10	9	8	7	6	5	4			1	1-1438136-7	5L3T-14A464-EA-003
						65	64				60										50	49	48								40	39	38				33															17					11	10	9	8	7	6	5				1-1438136-2	5L3T-14A464-EA-002
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS						65	64				60										50	49	48								40	39	38				33															17					11	10	9	8	7	6	5	4			1	1-1438136-1	5L3T-14A464-EA-001
																																																																														1438136-2	5L3T-14A464-EA-000

5L3T-14A464-E* PIN-OUT CHART

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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -

FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005

PRODUCT SPEC -

APPLICATION SPEC -

WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1438136	-

CUSTOMER DRAWING

SCALE 2:1 SHEET 5 OF 11 REV G47

4805 (3/13)

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KEYING OPTION C

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KEYING OPTION D

TERMINAL HOLE POSITION	ASSEMBLY PART NUMBER	FORD PART NUMBER
57 55 51 49 43 36 35 33 30 27 25 24 23 22 18 17 15 11 10 9 8 6 3 2 1	3-2035383-0	8U5T-14A464-BA-056
56 55 54 52 51 49 39 36 35 34 33 31 27 26 25 24 23 22 18 17 15 12 9 4 1	2-2035383-9	8U5T-14A464-BA-055
55 54 51 49 41 36 35 34 33 30 27 26 24 23 22 18 17 15 11 9 8 6 4 3 2 1	2-2035383-7	8U5T-14A464-BA-054
64 63 55 54 51 49 48 41 36 33 30 27 26 25 24 23 18 15 9 4	2-2035383-5	8U5T-14A464-BA-053
57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 17 15 12 10 9 8 5 4 1	2-2035383-4	8U5T-14A464-BA-052
57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 17 15 12 11 10 9 8 6 5 4 3 1	1-2035383-9	8U5T-14A464-BA-051
64 63 55 54 51 49 48 41 36 33 30 27 26 25 18 15 9 4	1-2035383-8	8U5T-14A464-BA-050
57 55 54 49 43 41 39 35 33 30 26 24 23 22 17 15 11 10 9 8 6 5 4 3 2 1	1-2035383-3	8U5T-14A464-BA-049
57 55 54 51 49 43 41 39 36 35 33 30 27 26 25 24 23 22 17 15 11 10 9 8 6 5 4 3 2 1	1-2035383-2	8U5T-14A464-BA-048
57 55 54 49 41 40 39 33 30 27 26 25 18 17 15 11 10 9 8 6 5 3 2 1	2035383-9	8U5T-14A464-BA-047
64 63 55 54 51 49 48 41 36 33 30 27 26 25 18 15 9 4 2	2035383-7	8U5T-14A464-BA-046
57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 17 12 11 10 9 8 6 5 4 3 1	2035383-1	8U5T-14A464-BA-045
55 54 49 39 33 30 27 26 25 18 17 15 11 10 9 8 6 5 3 2 1	9-1456659-8	8U5T-14A464-BA-044
56 55 54 52 51 49 39 36 35 34 33 31 27 26 25 24 23 18 17 15 12 11 10 9 8 6 5 4 3 1	9-1456659-6	8U5T-14A464-BA-043
57 55 54 53 51 49 37 33 32 30 27 26 25 24 23 22 19 17 16 15 12 9 7 3 2 1	9-1456659-3	8U5T-14A464-BA-042
57 55 54 53 52 51 49 37 33 32 31 30 27 25 24 23 22 19 17 16 15 12 9 7 3 1	9-1456659-1	8U5T-14A464-BA-041
57 55 54 51 49 43 39 36 35 33 30 27 26 25 22 18 17 15 11 10 9 8 6 4 3 2 1	8-1456659-9	8U5T-14A464-BA-040
57 55 54 51 49 43 39 36 35 33 27 26 25 24 23 22 18 17 15 11 10 9 8 6 4 3 2 1	8-1456659-8	8U5T-14A464-BA-039
57 55 54 53 51 49 37 35 34 33 32 30 27 26 25 24 23 22 19 18 17 16 15 12 9 8 7 3 2 1	8-1456659-7	8U5T-14A464-BA-038
57 55 54 51 49 43 39 36 35 33 30 27 26 25 24 23 22 18 17 15 11 10 9 8 6 4 3 2 1	8-1456659-4	8U5T-14A464-BA-037
57 55 54 49 39 33 30 27 26 25 24 23 18 17 15 11 10 9 8 6 5 3 2 1	8-1456659-3	8U5T-14A464-BA-036
57 55 54 49 39 33 30 27 26 25 18 17 15 11 10 9 8 6 5 3 2 1	8-1456659-2	8U5T-14A464-BA-035
57 55 54 49 41 40 39 33 30 26 25 18 17 15 11 10 9 8 6 5 3 2 1	8-1456659-1	8U5T-14A464-BA-034
56 55 54 51 49 39 36 35 34 33 31 26 25 24 23 18 17 15 12 9 4 1	8-1456659-0	8U5T-14A464-BA-033
56 55 54 52 51 49 39 36 35 34 33 31 27 26 25 24 23 18 17 15 12 9 4 1	7-1456659-9	8U5T-14A464-BA-032
56 55 54 52 51 49 39 36 35 34 33 31 27 26 25 24 23 18 17 15 12 11 10 9 8 6 4 3 1	7-1456659-8	8U5T-14A464-BA-031
57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 18 17 11 10 9 8 6 5 4 3 7-1456659-7		8U5T-14A464-BA-030
57 55 54 51 49 43 39 36 35 33 27 26 25 24 23 22 17 15 11 10 9 8 6 5 4 3 2 1	7-1456659-6	8U5T-14A464-BA-029
57 55 54 51 49 43 39 36 35 33 30 27 26 25 24 23 22 17 15 11 10 9 8 6 5 4 3 2 1	7-1456659-5	8U5T-14A464-BA-028
57 55 54 51 43 39 36 35 33 27 26 25 24 23 22 18 17 15 11 10 9 8 6 5 4 3 2 1	7-1456659-4	8U5T-14A464-BA-027
57 55 54 53 51 49 37 33 32 30 27 26 25 24 23 22 19 17 16 15 12 9 7 2 1	7-1456659-2	8U5T-14A464-BA-026
57 55 54 53 51 49 37 33 32 30 27 26 25 24 23 22 19 17 16 15 12 9 7 5 1	6-1456659-9	8U5T-14A464-BA-025
57 56 54 51 49 39 36 35 33 30 27 26 25 24 23 22 17 15 12 11 10 9 8 6 5 4 3 1	6-1456659-8	8U5T-14A464-BA-024
57 55 51 49 43 39 36 35 33 30 27 26 25 24 23 22 17 11 10 9 8 6 5 3 2 1	6-1456659-7	8U5T-14A464-BA-023
57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 17 12 11 10 9 8 6 5 3 1	6-1456659-6	8U5T-14A464-BA-022
57 55 54 51 43 39 36 35 33 27 26 25 24 23 22 18 17 15 11 10 9 8 6 5 4 3 2 1	6-1456659-5	8U5T-14A464-BA-021
56 55 54 51 49 39 36 35 34 33 31 26 25 24 23 18 17 15 12 9 1	6-1456659-3	8U5T-14A464-BA-020
57 55 54 53 52 51 49 37 33 32 31 30 27 25 24 23 22 19 17 16 15 12 9 7 1	6-1456659-2	8U5T-14A464-BA-019
56 55 54 52 51 49 39 36 35 34 33 31 27 26 25 24 23 18 17 15 12 9 1	6-1456659-1	8U5T-14A464-BA-018
56 55 54 51 49 39 36 35 34 33 31 26 25 24 23 18 17 15 12 9 1	6-1456659-0	8U5T-14A464-BA-017
57 55 54 51 49 43 39 36 35 33 30 27 26 25 24 23 22 17 15 11 10 9 8 6 5 3 2 1	5-1456659-2	8U5T-14A464-BA-016
57 55 54 51 49 43 39 36 35 33 27 26 25 24 23 22 17 15 11 10 9 8 6 5 3 2 1	5-1456659-1	8U5T-14A464-BA-015
57 55 54 53 52 51 49 37 33 32 31 30 27 25 24 23 22 19 17 16 15 12 9 7 5 1	4-1456659-1	8U5T-14A464-BA-014
57 56 54 52 51 49 39 36 35 33 31 30 27 26 25 24 23 22 17 15 12 11 10 9 8 6 4 3 2 1	2-1456659-8	8U5T-14A464-BA-013
57 56 54 51 49 39 36 35 33 30 27 26 25 24 23 22 17 15 12 11 10 9 8 6 4 3 1	2-1456659-7	8U5T-14A464-BA-012
57 55 54 53 51 49 37 33 32 30 27 26 25 24 23 22 19 17 16 15 12 9 7 5 1	2-1456659-6	8U5T-14A464-BA-011
57 55 54 51 49 43 39 36 35 33 30 27 26 25 24 23 22 17 15 11 9 8 6 5 3 2 1	2-1456659-5	8U5T-14A464-BA-010
57 55 54 53 51 49 37 36 35 33 32 30 27 26 25 24 23 22 19 18 17 16 15 12 9 8 7 3 2	1-1456659-2	8U5T-14A464-BA-009
57 56 55 54 51 49 39 36 35 33 27 26 25 24 23 22 18 17 11 10 9 8 6 5 3 1456659-8		8U5T-14A464-BA-008
57 56 55 54 51 49 39 36 35 33 30 27 26 25 24 23 22 18 17 11 10 9 8 6 5 3 1456659-1		8U5T-14A464-BA-007
59 57 56 55 54 51 49 43 39 36 35 33 27 26 25 24 22 18 17 10 9 8 6 5 3 9-1438136-5		8U5T-14A464-BA-006
57 56 54 51 49 39 36 35 33 30 27 26 25 24 23 22 17 15 12 11 10 9 8 7 6 4 3 1	9-1438136-2	8U5T-14A464-BA-005
57 56 54 52 51 49 39 36 35 33 31 30 27 26 25 24 23 22 17 15 12 11 10 9 8 7 6 4 3 2 1	9-1438136-1	8U5T-14A464-BA-004
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS: 57 56 54 51 49 39 36 35 33 30 27 26 25 24 23 22 17 15 12 11 10 9 8 7 6 5 3 1	9-1438136-0	8U5T-14A464-BA-003
57 56 54 52 51 49 39 36 35 33 31 30 27 26 25 24 23 22 17 15 12 11 10 9 8 7 6 5 3 2 1	8-1438136-9	8U5T-14A464-BA-002
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS: 57 56 54 53 51 49 39 37 36 35 34 33 30 27 26 25 24 23 22 18 17 16 15 14 12 11 10 9 8 7 6 4 3 1	8-1438136-4	8U5T-14A464-BA-001
HOLE LOCATIONS:	1438136-4	8U5T-14A464-BA-000

8U5T-14A464-B* PIN-OUT CHART

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DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -

FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005

PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE A1 | CAGE CODE 00779 | DRAWING NO C-1438136 | RESTRICTED TO -

CUSTOMER DRAWING | SCALE 2:1 | SHEET 7 OF 11 | REV G47

4805 (3/13)

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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION D

TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER
							64	63						57		55	54			51		49	48					43				39			36					30			27	26	25			22						15				11		9	8		6	5	4	3	2	1	9-2035383-7	8U5T-14A464-BA-107
							64							57		55	54			51		49	48					43		41		39			36	35		33		30				26	25	24	23	22			18	17		15				11	10	9	8		6	5	4	3		1	9-2035383-4	8U5T-14A464-BA-106
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															56	55	54			51		49										39			36	35		33					27	26	25	24	23					17		15			12	11	10	9	8		6		4	3		1	9-2035383-0	8U5T-14A464-BA-104
				66	65	64	63							57			54			51		49	48					43							36					30				26	25			22		20				15				11	10		8		6	5		3	2		8-2035383-9	8U5T-14A464-BA-103
							64	63						57			54			51		49	48					43				39	38		36					30			27	26	25			22						15				11	10		8		6	5	4	3	2		8-2035383-8	8U5T-14A464-BA-102
							64	63						57						51		49	48					43				39	38		36					30			27	26	25			22						15				11	10		8		6	5	4		2		8-2035383-7	8U5T-14A464-BA-101
				66			64	63						57			54			51		49	48					43					38		36					30				26	25					20				15				11	10		8		6	5		3	2		8-2035383-6	8U5T-14A464-BA-100
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																55	54			51		49								41					36	35	34	33		31	30				26	25	24	23				18	17		15						9					4	3		1	8-2035383-2	8U5T-14A464-BA-097
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														57		55	54					49						43		41		39				35		33		30			27	26		24	23	22				17		15				11	10	9			6	5	4	3		1	7-2035383-6	8U5T-14A464-BA-092
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							64	63						57		55				51		49	48					43				39			36					30			27	26	25	24	23	22						15				11	10	9	8		6	5	4		2		5-2035383-7	8U5T-14A464-BA-076
							64	63						57		55				51		49	48					43				39			36					30			27	26	25			22						15				11	10	9	8		6	5	4		2		5-2035383-6	8U5T-14A464-BA-075
															56	55	54			51		49										39			36	35		33					27	26	25	24	23					17		15			12	11	10	9	8		6	5	4	3		1	5-2035383-5	8U5T-14A464-BA-074
							64							57	56		54			51		49	48									39			36	35		33		30			27	26	25	24	23	22				17		15			12	11	10	9	8		6	5	4	3		1	5-2035383-4	8U5T-14A464-BA-073
								63						57		55	54			51								43				39			36	35	34	33					27	26	25	24	23	22			18	17		15				11	10	9	8		6		4	3	2	1	5-2035383-1	8U5T-14A464-BA-072
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								63						57		55	54			51								43				39			36	35		33					27	26	25	24	23	22			18	17		15				11	10	9	8		6	5	4	3	2	1	4-2035383-5	8U5T-14A464-BA-067
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														57		55	54					49						43		41		39				35		33		30			27	26		24	23	22				17		15				11	10	9	8		6	5	4	3		1	3-2035383-7	8U5T-14A464-BA-062
														57		55	54			51		49						43		41		39			36	35		33		30			27	26	25	24	23					17		15					10	9	8		6	5	4	3		1	3-2035383-5	8U5T-14A464-BA-061
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS														57		55				51		49						43							36	35		33		30			27		25			22			18	17		15				11	10	9	8		6			3	2	1	3-2035383-4	8U5T-14A464-BA-060
							64	63						57		55	54			51		49	48							41					36			33		30			27	26	25	24	23				18			15						9					4				3-2035383-3	8U5T-14A464-BA-059
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS								63						57		55				51		49						43				39			36	35		33		30			27	26	25			22			18	17		15				11	10	9	8		6	5	4		2	1	3-2035383-2	8U5T-14A464-BA-058
								63						57		55				51		49						43				39			36	35		33		30			27	26	25	24	23	22			18	17		15				11	10	9	8		6	5	4		2	1	3-2035383-1	8U5T-14A464-BA-057

8U5T-14A464-B* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -
FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1438136	-

CUSTOMER DRAWING | SCALE 2:1 | SHEET 8 OF 11 | REV G47

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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING OPTION F

	53	52	37	36	17	15	8	7					3-2035383-6	AU5T-14A464-CA-003
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS	53	52		36			8	7					2-2035383-8	AU5T-14A464-CA-002
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS	53	52	37	36	17	15							9-1456659-0	AU5T-14A464-CA-001
													1438136-6	AU5T-14A464-CA-000

TERMINAL HOLE POSITION	70	69	68	67	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	40	39	38	37	36	35	34	33	32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	ASSEMBLY PART NUMBER	FORD PART NUMBER
											60	59	58	57				53	52								44								36								28				24										13		11			8	7																				

AU5T-14A464-C* PIN-OUT CHART

KEYING OPTION E

| | | | | | | | | | | | | | | | | | | |

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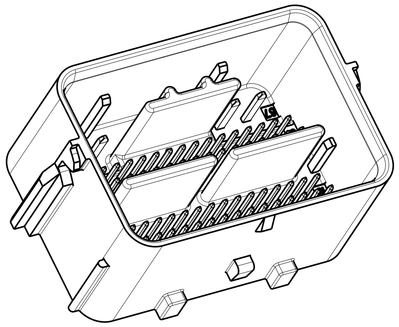
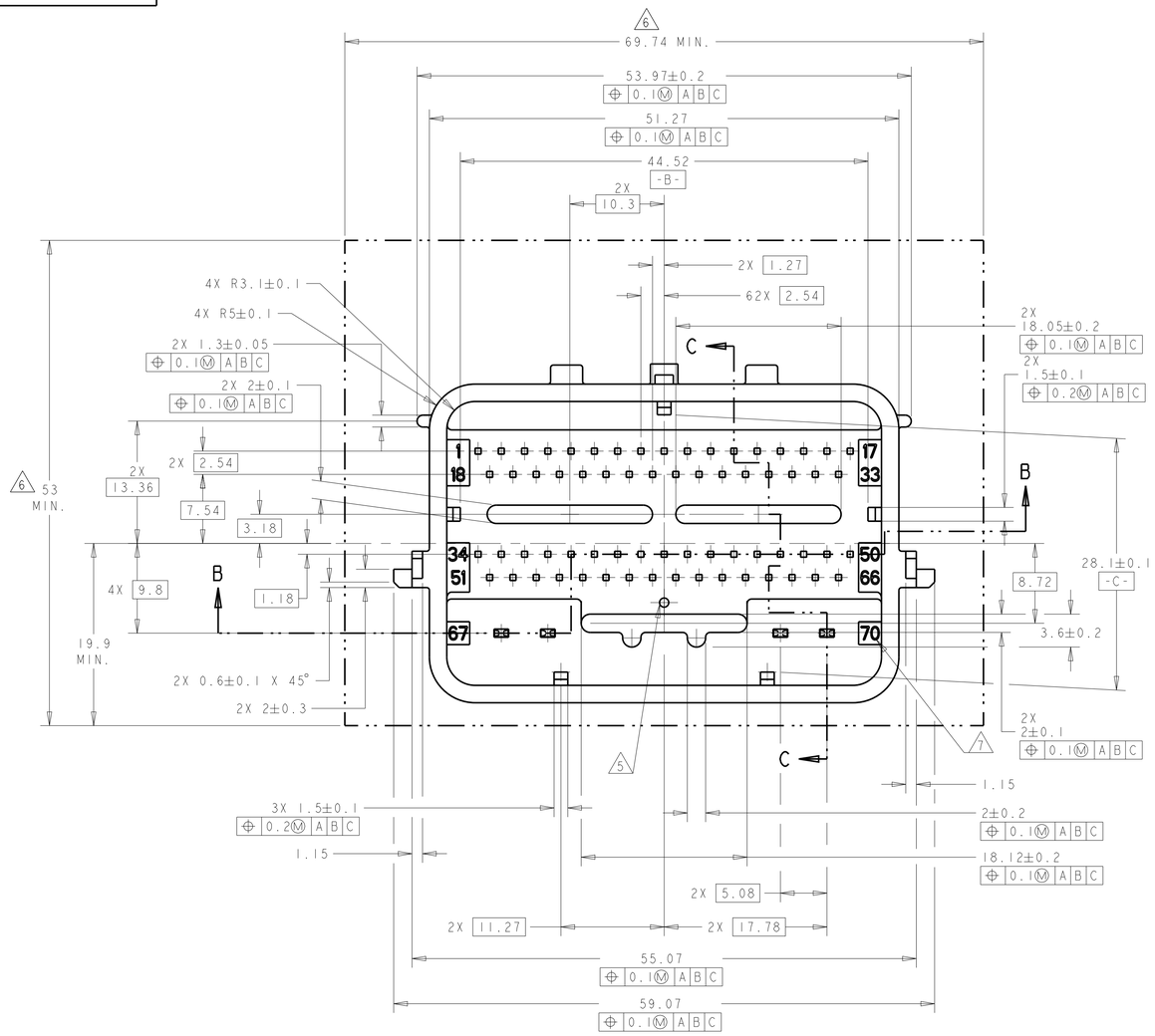
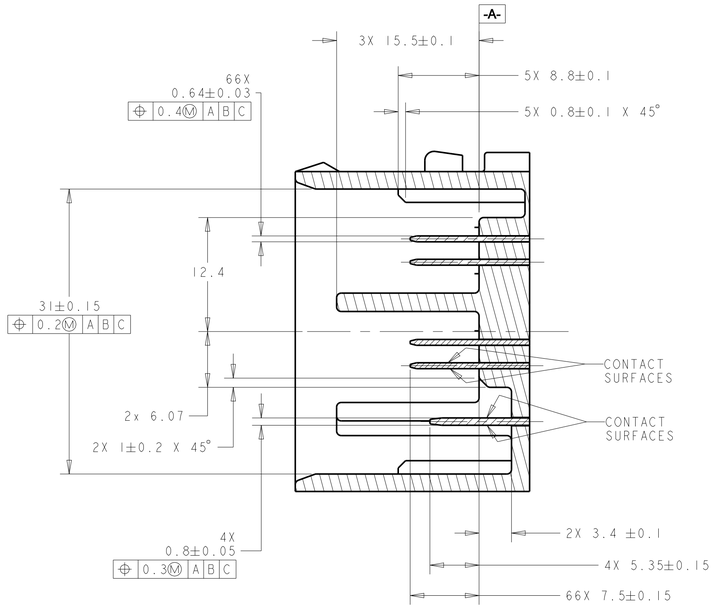
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

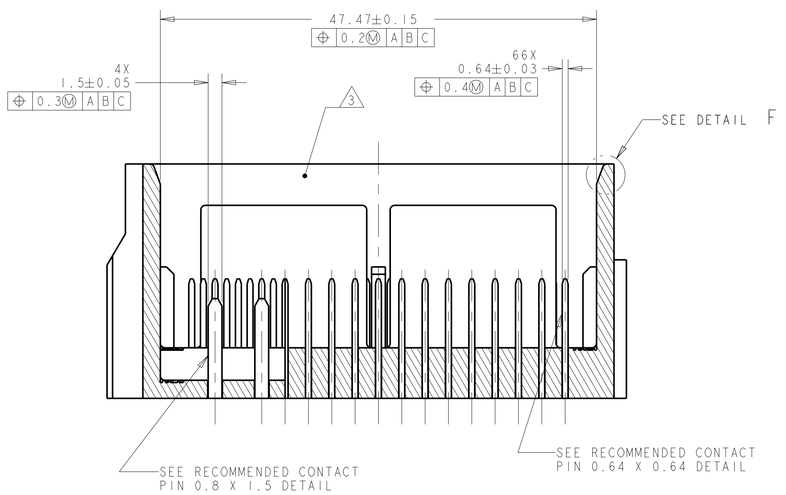


SCALE 2:1

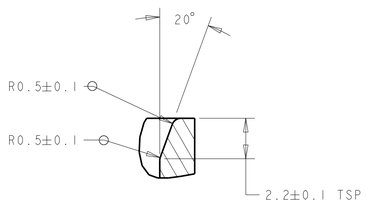




SECTION C-C



SECTION B-B



DETAIL F
SCALE 6:1

NOTES: UNLESS OTHERWISE SPECIFIED

1. GENERAL TOLERANCE:
   ±0.3 ALL ONE PLACE DIMENSIONS
   ±0.10 ALL TWO PLACE DIMENSIONS
   ±1°00′ ALL ANGULAR DIMENSIONS
2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.

3. SEALING SURFACE, NO WITNESS LINES OF DAMAGE PERMITTED.

4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED

5. VENT HOLE SIZE AND LOCATION IS OPTIONAL.

6. THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.

7. TERMINAL POSITION INDENTIFICATION.

8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL - -
FINISH - -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-1438136	-

CUSTOMER DRAWING

SCALE	SHEET	OF	REV
2:1	10	11	G47

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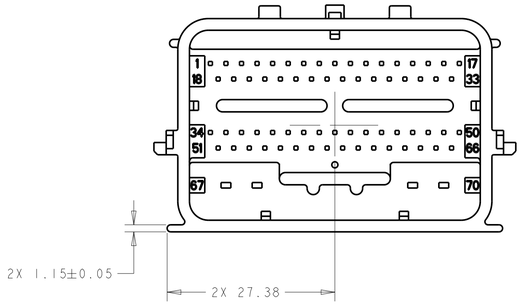
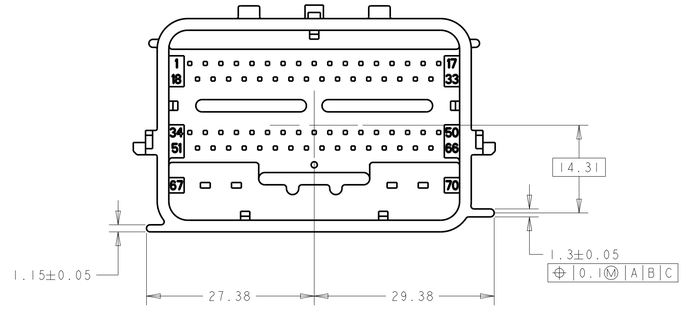
HEADER INTERFACE KEYING OPTIONS

REVISIONS

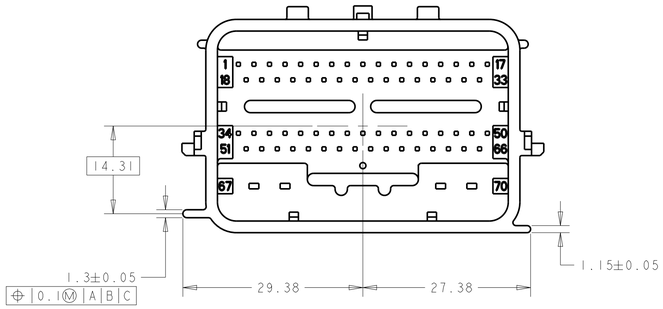
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



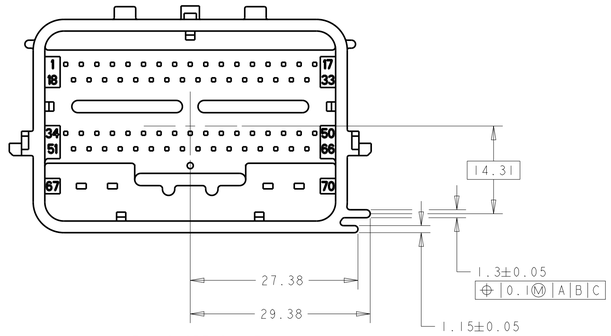
KEYING OPTION "A"
SCALE 2:1



KEYING OPTION "B"
SCALE 2:1



KEYING OPTION "D"
SCALE 2:1



KEYING OPTION" E"
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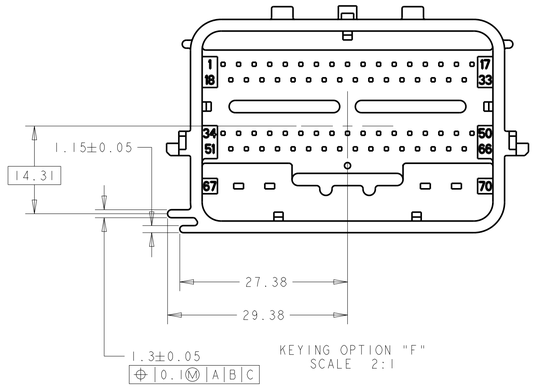
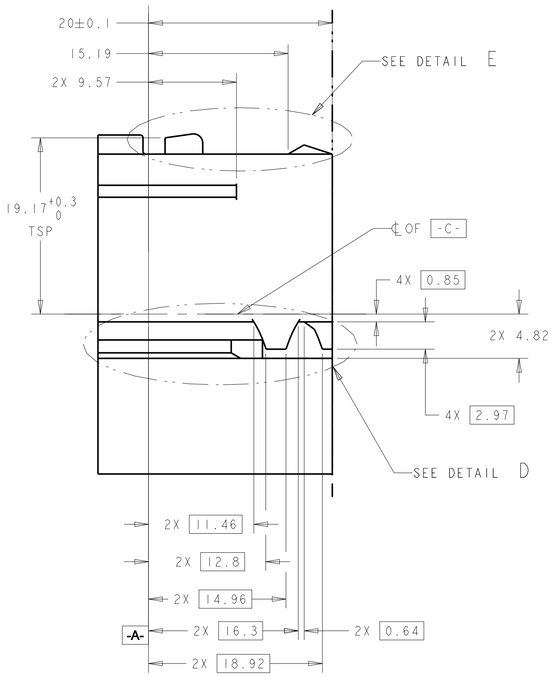
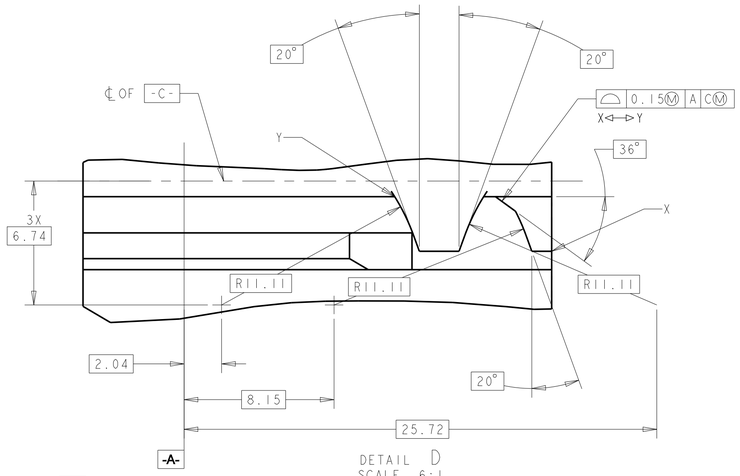
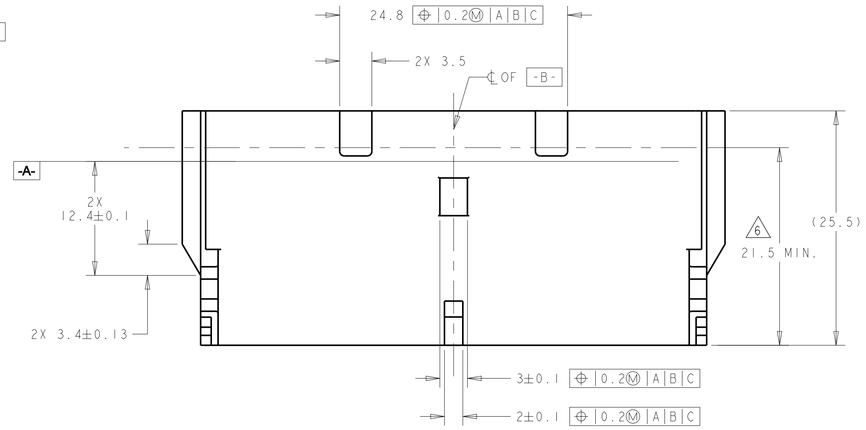


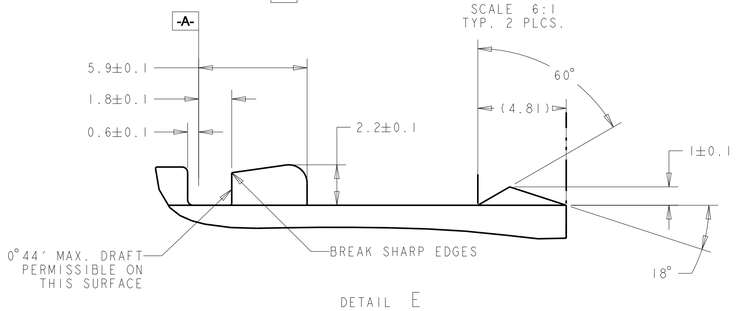
KEYING OPTION "F"
SCALE 2:1





DETAIL D
SCALE 6:1
TYP. 2 PLCS.





DETAIL E
SCALE 6:1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±-
1 PLC ±0.3
2 PLC ±0.10
3 PLC ±-
4 PLC ±-
ANGLES ±1°

MATERIAL -
FINISH -

DWN R. VESTAL 15APR2005
CHK T. VALASEK 15APR2005
APVD T. VALASEK 15APR2005
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

TE Connectivity

NAME 70-WAY HARNESS ASSEMBLY

SIZE A1 | CAGE CODE 00779 | DRAWING NO C-1438136 | RESTRICTED TO -

CUSTOMER DRAWING | SCALE 2:1 | SHEET 11 OF 11 | REV 647

4805 (3/13)

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