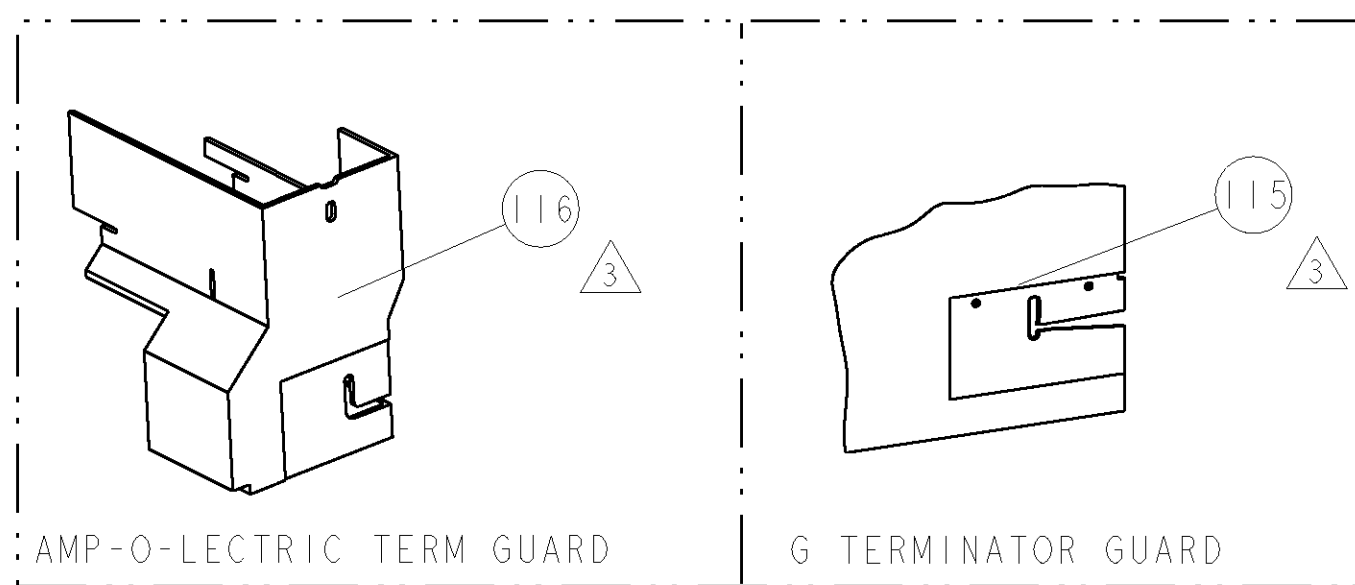
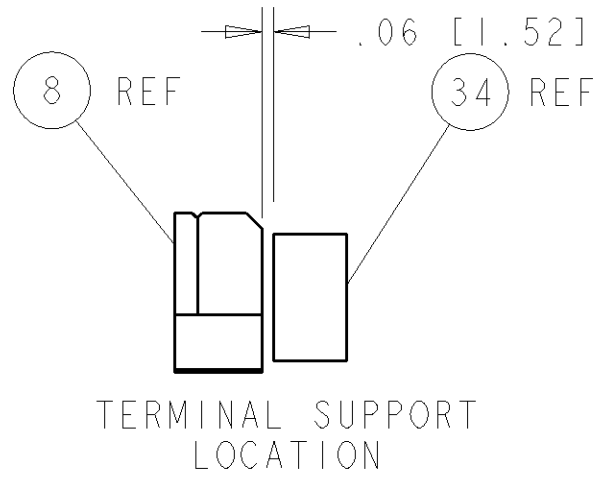
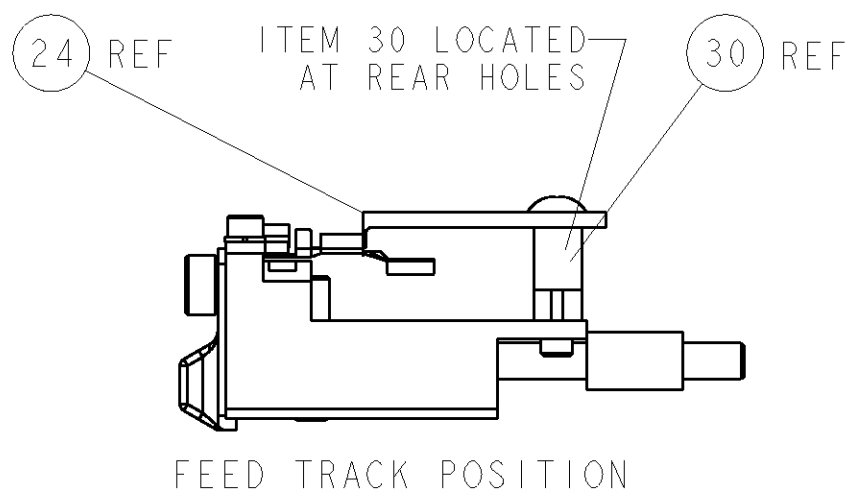
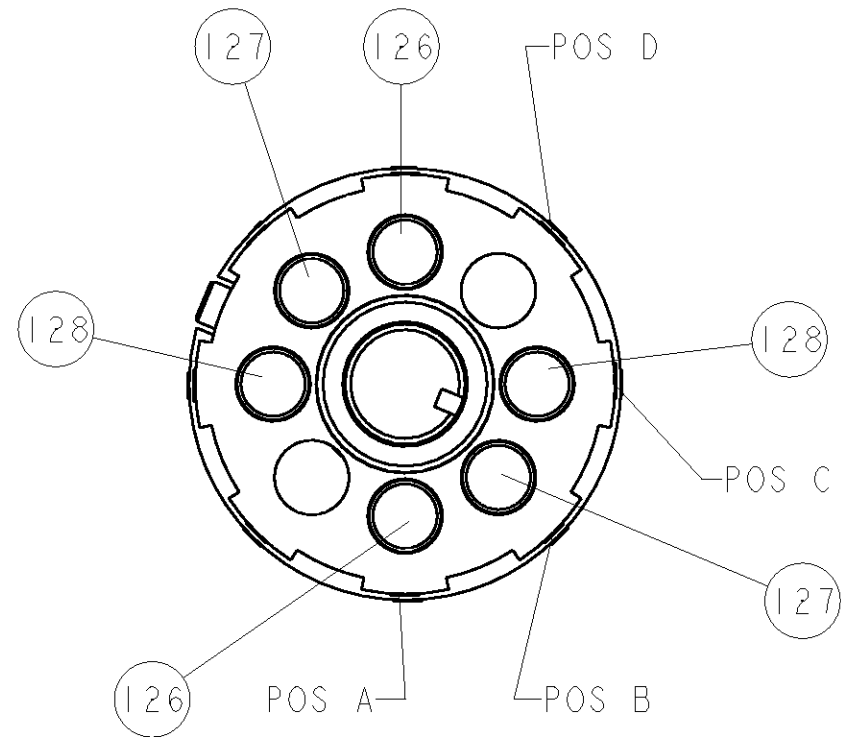
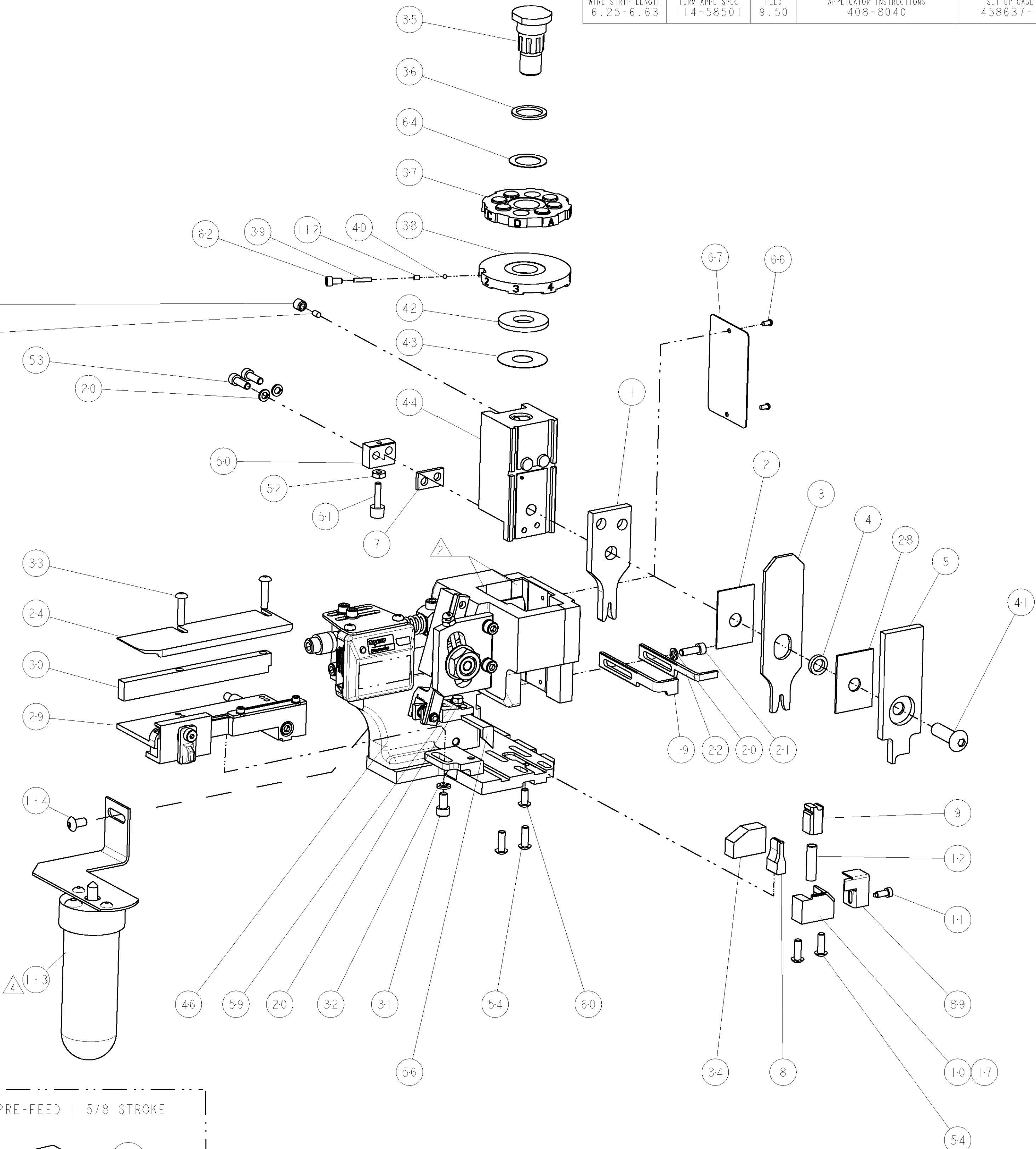


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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852413-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852413-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852413-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852413-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852413-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ TERMINAL LUBRICANT IS RECOMMENDED



TERMINAL NAME: 2.8 X 0.8 TERMINAL					
TYCO PN	PIN	AMP TERMINAL - AMP CRIMP SPECS			
1930002-2	-				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.30±0.05mm [.051±.002]	18AWG or 0.82mm2	
-	-	B	1.15±0.05mm [.045±.002]	20AWG or 0.52mm2	
-	-	C	1.09±0.05mm [.043±.002]	22AWG or 0.38mm2	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.70mm [.067]	F	22-18 AWG
-	-	INSUL	2.79mm [.110]	O	Ø2.1mm MAX
WIRE STRIP LENGTH 6.25-6.63	TERM APPL SPEC 114-58501	FEED 9.50	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REV		DESCRIPTION		DATE	DWN	APVD
A		66		A		RELEASED		09MAR2007	MEH	TE
- 2		2		2		8-354778-0		PIN, WIRE DISC, .2895	128	
- 2		2		2		7-354778-5		PIN, WIRE DISC, .2870	127	
- 2		2		2		6-354778-2		PIN, WIRE DISC, .2805	126	
- -		REF		-		455749-1		GUARD WINDOW	116	
- -		REF		-		679532-1		INSERT, GUARD	115	
- -		1		-		2-21002-6		SCR, BTN SKT HD CAP 10-32 X .375	114	
- -		1		-		1-465184-0		LUBRICATOR ASSY	113	
- 1		1		1		690603-1		SPRING ASSIST AMP-O-MATOR APPLICATOR	112	
- 1		1		1		1-21002-7		SCR, BTN SKT HD CAP 6-32 X .375	91	
- 1		1		1		318563-1		GUARD, FRONT CHIP	89	
- 1		1		1		4088040		SF APPL INST 408-8040	72	
- 1		1		1		217238-1		GENERAL INSTRUCTION PKG	71	
- 1		1		1		461264-1		PLATE, IDENTIFICATION	67	
- 2		2		2		21017-2		SCREW, DRIVE	66	
- 1		1		1		986950-1		WASHER, FLAT PRECISION	64	
- 1		1		1		21009-2		SCR, SET, SELF LOCKING 1/4-20 X .250	63	
- 1		1		1		23030-1		SCR, SKT HD CAP 6-32 X .25	62	
- 1		1		1		22733-8		SCR, BHSC, SELF-LOCKING, 8-32 X .375	60	
- 1		1		1		2-22603-0		SCR, HEX HD CAP 8-32 X .312	59	
- 1		1		1		458537-2		PAWL, FEED	56	
- 4		4		4		2-21002-2		SCR, BTN SKT HD CAP 8-32 X .500	54	
- 2		2		2		2-21000-7		SCR, SKT HD CAP 8-32 X .500	53	
- 1		1		1		21018-5		NUT, HEX, REG 6-32	52	
- 1		1		1		811242-2		BUMPER, HOLD DOWN	51	
- 1		1		1		690753-1		SPACER, TONKER	50	
- -		1		-		690602-6		CAM, PRE FEED, 1 5/8	49	
- -		1		-		690602-5		CAM, PRE FEED, 1 1/8	48	
- 1		-		1		690501-4		CAM, POST FEED, 1 5/8	47	
- 1		1		1		459456-1		APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46	
- 1		1		1		690191-1		PLUG, NYLON	45	
- 1		1		1		819307-1		RAM, SIDE FEED	44	
- 1		1		1		690125-1		SHIM SUB-ASSY	43	
- 1		1		1		690124-1		WASHER, RAM (.115)	42	
- 1		1		1		7-21002-9		SCR, BTN SKT HD CAP 5/16-24 X 1.00	41	
- 1		1		1		23241-6		BALL, STEEL	40	
- 1		1		1		690170-1		SPRING, COMPRESSION	39	
- 1		1		1		690142-5		DISC, INSULATION	38	
- 1		1		1		354777-1		WIRE DISC, ASSEMBLY	37	
- 1		1		1		22480-5		SPRING, COMPRESSION	36	
- 1		1		1		690212-1		POST, RAM	35	
- 1		1		1		5-690786-2		TERMINAL SUPPORT	34	
- 2		2		2		2-21002-4		SCR, BTN SKT HD CAP 8-32 X .750	33	
- 1		1		1		21024-5		WASHER, SPRG LOCK, REG NO 10	32	
- 1		1		1		3-21000-4		SCR, SKT HD CAP 10-32 X .375	31	
- 1		1		1		1-1320908-5		SPACER, STRIP GUIDE	30	
- 1		1		1		1633091-1		ASSEMBLY, STRIP GUIDE	29	
- 1		1		1		1-455888-0		SPACER, CRIMPER	28	
- 1		1		1		1320928-1		PLATE, STRIP GUIDE	24	
- 1		-		1		690472-2		STRIPPER	22	
- 1		1		1		2-21000-7		SCR, SKT HD CAP 8-32 X .500	21	
- 4		4		4		21024-4		WASHER, SPRG LOCK, REG NO 8	20	
- -		1		-		691353-1		STRIPPER	19	
- 1		-		-		679625-1		SHEAR HOLDER, FRONT (NO CUT)	17	
- 1		1		1		3-22280-3		SPRING, COMPRESSION	12	
- 1		1		1		690461-1		STOP, SHEAR	11	
- -		1		1		690459-1		SHEAR HOLDER, FRONT	10	
- 1		1		1		462006-1		FLOATING SHEAR, FRONT	9	
1		1		1		1633535-2		ANVIL, COMBINATION	8	
- 1		1		1		240641-9		SPACER	7	
- 1		1		1		2-455889-0		DEPRESSOR, SHEAR	5	
- 1		1		1		238011-4		BLOCK, CRIMPER SPACER	4	
1		1		1		9-456135-3		CRIMPER, INSULATION O PREMIUM	3	
- 1		1		1		455888-7		SPACER, CRIMPER	2	
1		1		1		5-1673600-5		CRIMPER, WIRE	1	
-77		-6		-3		-2		-1		U/M
										PART NO
										DESCRIPTION
										ITEM NO

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