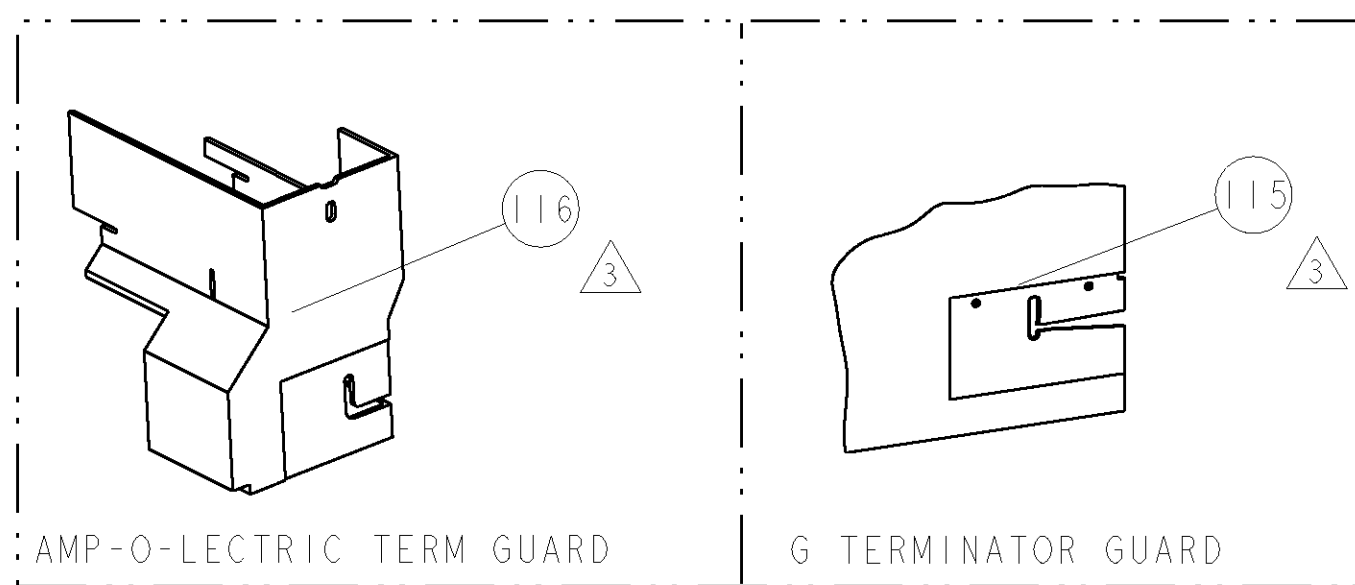
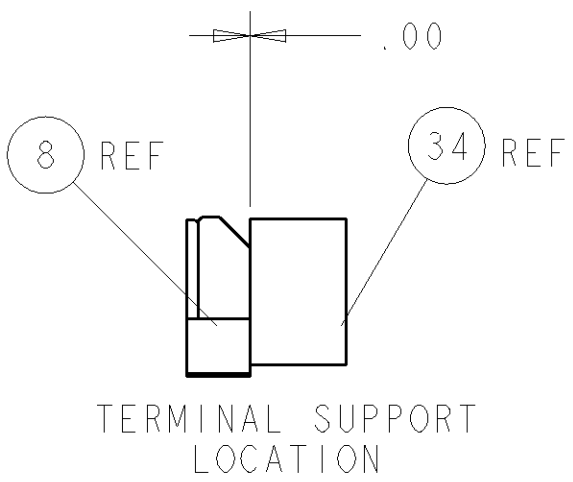
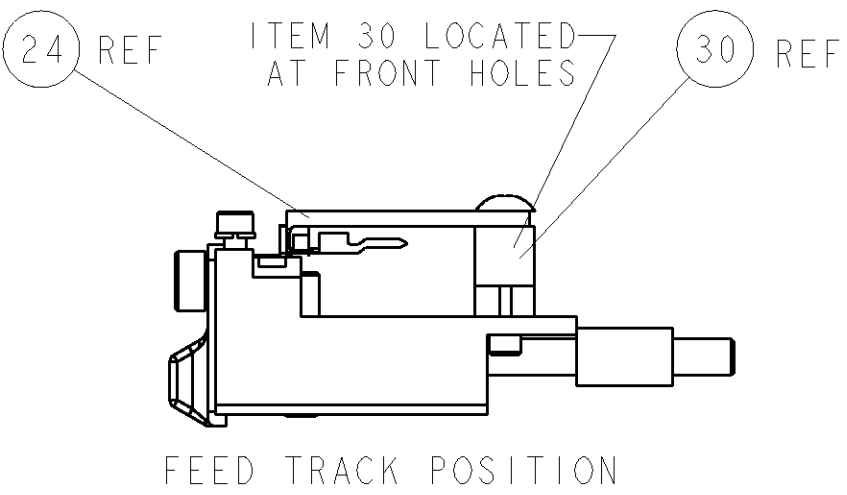
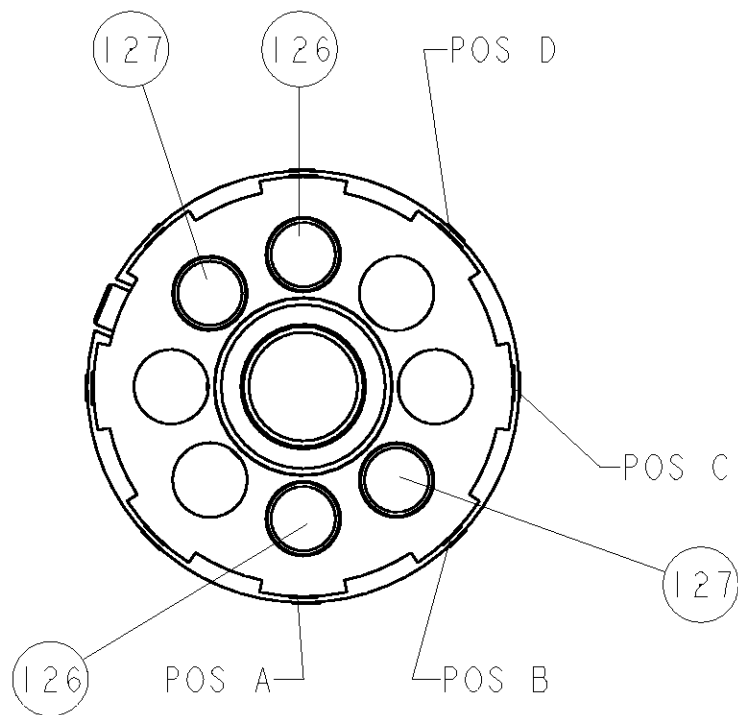
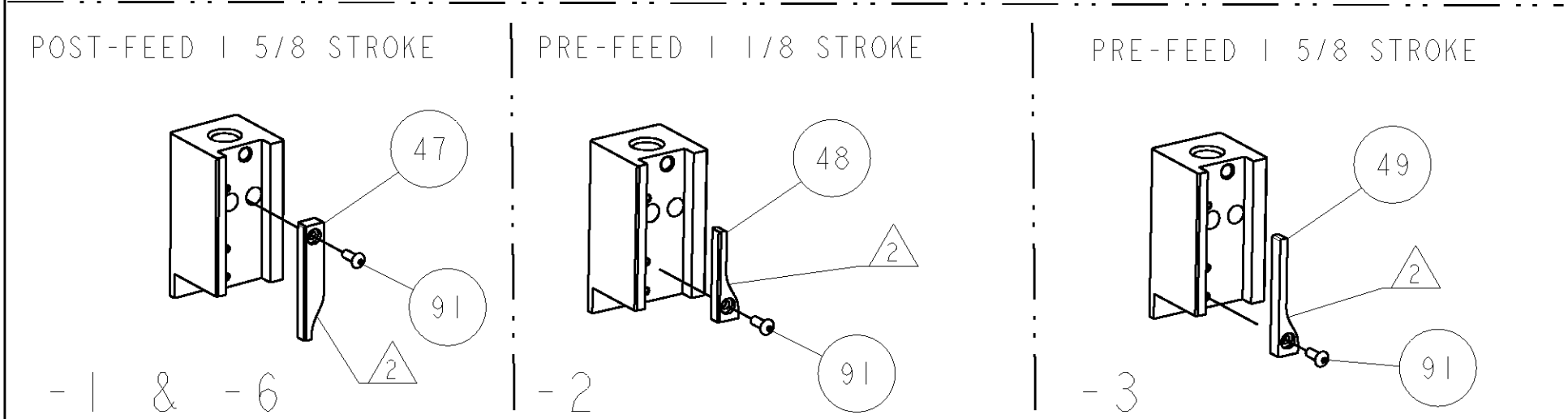
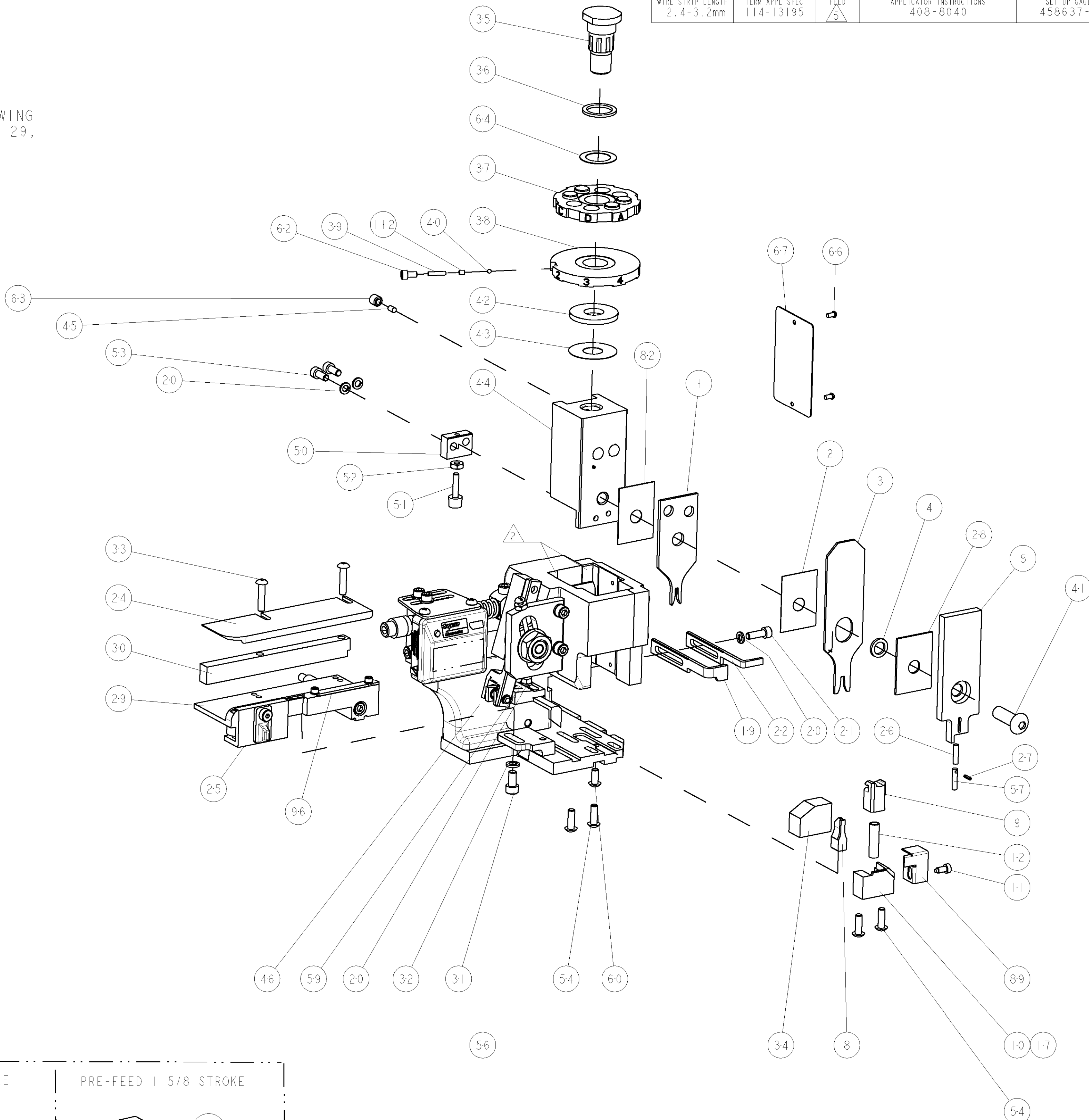


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852467-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852467-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852467-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852467-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852467-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ INSULATION RANGE 18&22 AWG 3.9max
18 AWG 2.2max
- △ TERMINAL FEED 1934183 (11.40mm)
TERMINAL FEED 1934185 (13.0mm)
- △ WHEN SWITCHING TERMINALS THE FOLLOWING ITEMS MUST BE ADJUSTED: ITEM #24, 29, 56, 96 AND TERMINAL FEED.



TERMINAL NAME: AMP-DUCA UPC CONTACT					
1934183	-	AMP TERMINAL - AMP CRIMP SPECS			
1934185	-				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.04±0.05mm[.041±.002]	18+22 AWG	
-	-	B	0.95±0.05mm[.037±.002]	18 AWG	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.78mm [.070]	F	18-22
-	-	INSUL	2.79mm [.110]	F	△ 4
WIRE STRIP LENGTH 2.4-3.2mm	TERM APPL SPEC 114-13195	FEED △ 5	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	3-354779-3	PIN, WIRE DISC, .3155	127
-	2	2	2	2	-	2-354779-6	PIN, WIRE DISC, .3120	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	693855-2	FRONT STRIP GUIDE	96
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	854769-1	HOLDER, INS	57
△ 6	-	1	1	1	1	4-694433-1	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-3	SPACER, TONKER	50
-	-	-	1	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	1-690124-4	WASHER, RAM (.120)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-3	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1-1633091-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
-	1	1	1	1	-	1-22278-0	SPRING, COMPRESSION	26
△ 6	-	1	1	1	-	240792-5	DRAG, TERMINAL	25
△ 6	-	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
△ 1	-	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
△ 1	-	-	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
△ 1	-	1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
△ 1	1	1	1	1	-	1-1633108-8	ANVIL, COMBINATION .070	8
-	1	1	1	1	-	854772-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	2-238011-5	BLOCK, CRIMPER SPACER	4
△ 1	1	1	1	1	-	3-683453-8	CRIMPER, INSULATION PREMIUM	3
△ 1	1	1	1	1	-	455888-2	SPACER, CRIMPER	2
△ 1	1	1	1	1	-	2-456404-5	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M				PART NO		DESCRIPTION				ITEM NO	
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DWN C. REICHELDERFER 29MARCH2007				tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608				T ELBIN 29MARCH2007			
APVD T. BENCHOFF 29MARCH2007				NAME				SIDE FEED HDM APPLICATOR			
DIMENSIONS: INCHES				TOLERANCES UNLESS OTHERWISE SPECIFIED:				SIZE			
				1 PLC ±.01				CAGE CODE			
				2 PLC ±.01				DRAWING NO			
				3 PLC ±.01				A1 00779 C=1852467			
				4 PLC ±.0001				RESTRICTED TO			
				ANGLES							
MATERIAL				FINISH				SCALE			
-				-				3:5			
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