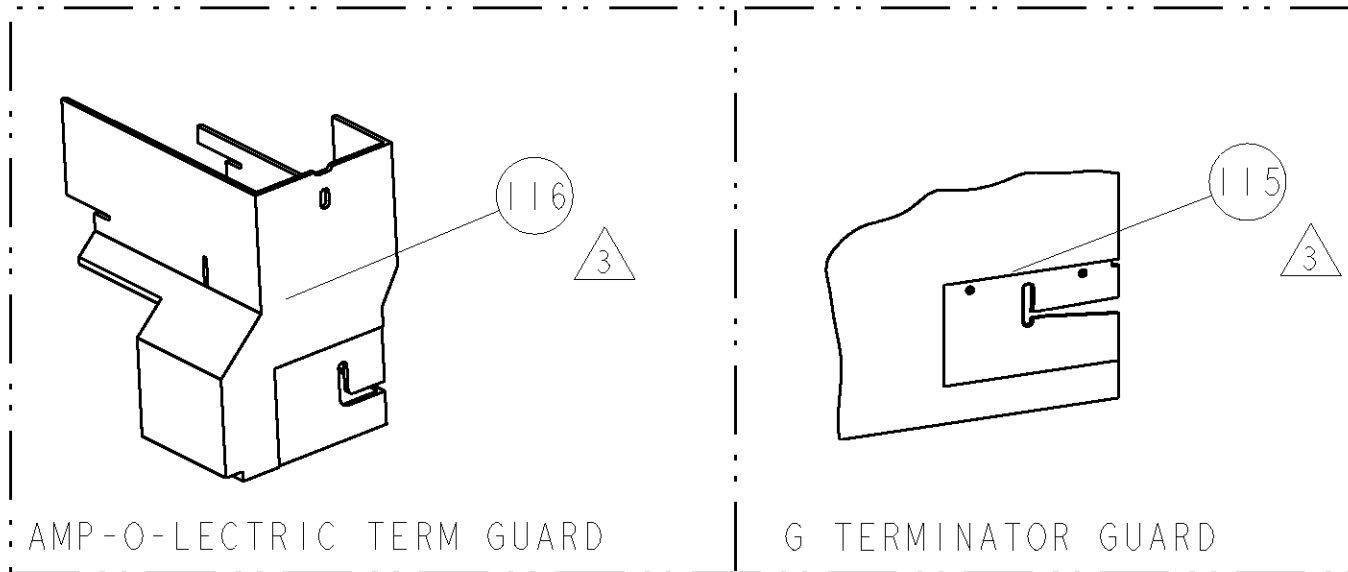
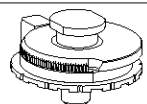


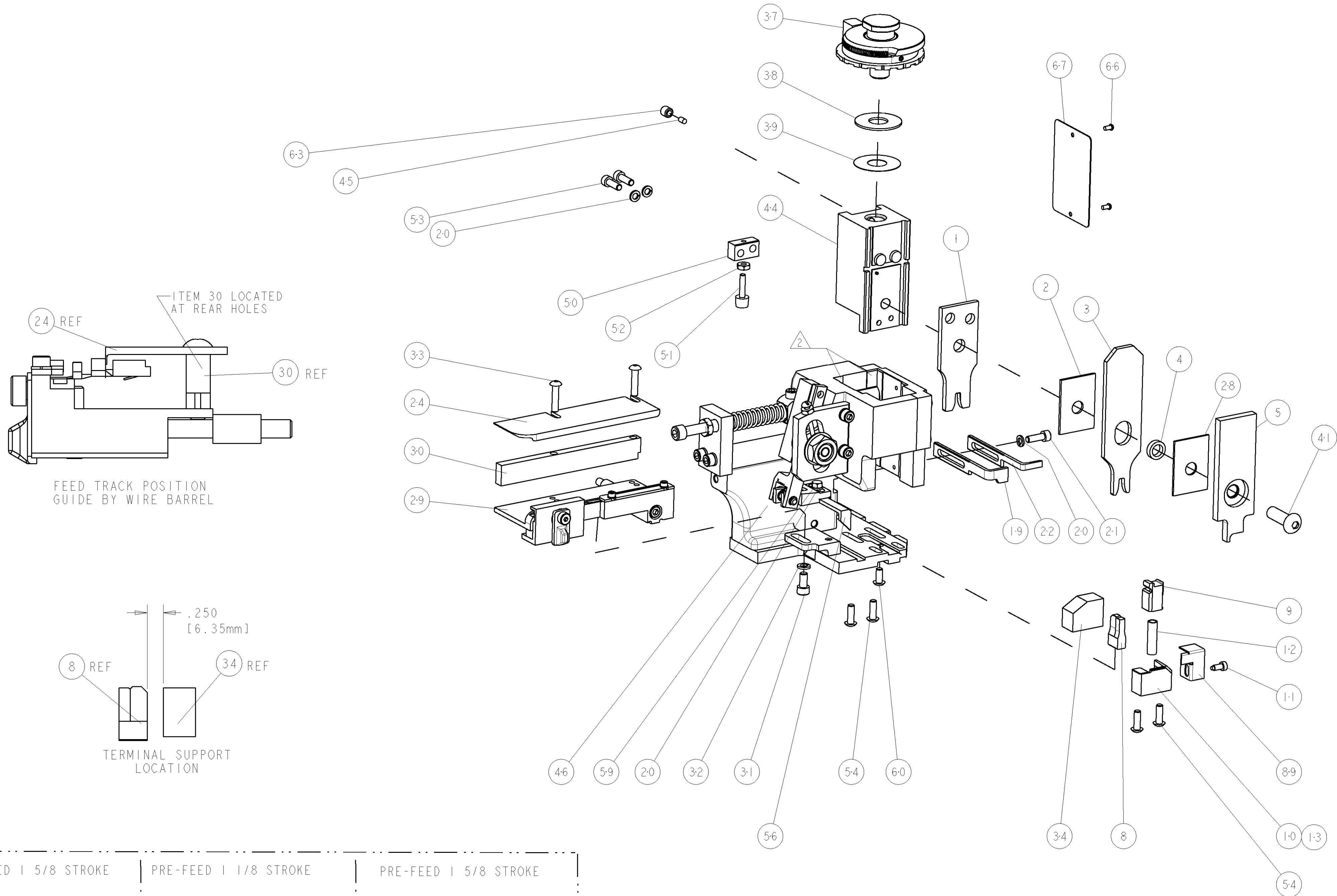
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855512-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855512-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855512-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855512-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855512-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

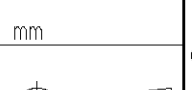
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERMIANL						
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS				
1949980	12052221					
-	-	CRIMP HEIGHT		WIRE SIZE		
-	-	2.15mm+.05/- .05[.085+ .002/- .002]		3mm2		
-	-			-		
-	-			-		
-	-			-		
-	-	CRIMP	SIZE	TYPE	RANGE	
-	-	WIRE	3.61mm [.142]	F	3.0mm	
-	-	INSUL	4.20mm [.165]	F	Ø 3.040 - 3.200	
WIRE STRIP LENGTH 5.10-6.10	TERM APPL SPEC DELPHI-CRIMP DATE	FEED 15.29	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	..	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	..	318563-1	GUARD, FRONT CHIP	89
-	-	-	-	-	-	..	4088040	SF APPL INST 408-8040	72
-	-	-	-	-	-	..	217238-1	GENERAL INSTRUCTION PKG	71
-	-	-	-	-	-	..	461264-5	PLATE, IDENTIFICATION	67
-	-	-	-	-	-	..	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	..	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	-	-	-	-	-	..	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	-	-	-	-	-	..	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	-	-	-	-	-	..	458537-2	PAWL, FEED	56
-	-	-	-	-	-	..	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	-	-	-	-	..	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
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-	-	-	-	-	-	..	690753-1	SPACER, TONKER	50
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-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
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-	-	-	-	-	-	..	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
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-	-	-	-	-	-	..	690472-2	STRIPPER	22
-	-	-	-	-	-	..	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	-	-	-	-	-	..	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	..	691353-1	STRIPPER	19
-	-	-	-	-	-	..	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
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-	-	-	-	-	-	..	1633767-9	ANVIL, COMBINATION	8
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-	-	-	-	-	-	..	-	-	6
-	-	-	-	-	-	..	1-455889-4	DEPRESSOR, SHEAR	5
-	-	-	-	-	-	..	2-238011-6	BLOCK, CRIMPER SPACER	4
-	-	-	-	-	-	..	8-1424909-9	CRIMPER, INSULATION F	3
-	-	-	-	-	-	..	1-455888-4	SPACER, CRIMPER	2
-	-	-	-	-	-	..	3-1633609-0	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		01JUN2009		Tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608	
mm		9 PLC ±.01		EHR		01JUN2009		G.BAILEY		NAME	
		1 PLC ±.01		APVD		01JUN2009		W.DEMING		PRODUCT SPEC	
		3 PLC ±.001								APPLICATION SPEC	
		4 PLC ±.0001								SIZE CAGE CODE DRAWING NO	
MATERIAL		FINISH		WEIGHT		A1 00779		C=1855512		RESTRICTED TO	
										SCALE 3:5	
										SHEET 1 OF 1	
										REV A	

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