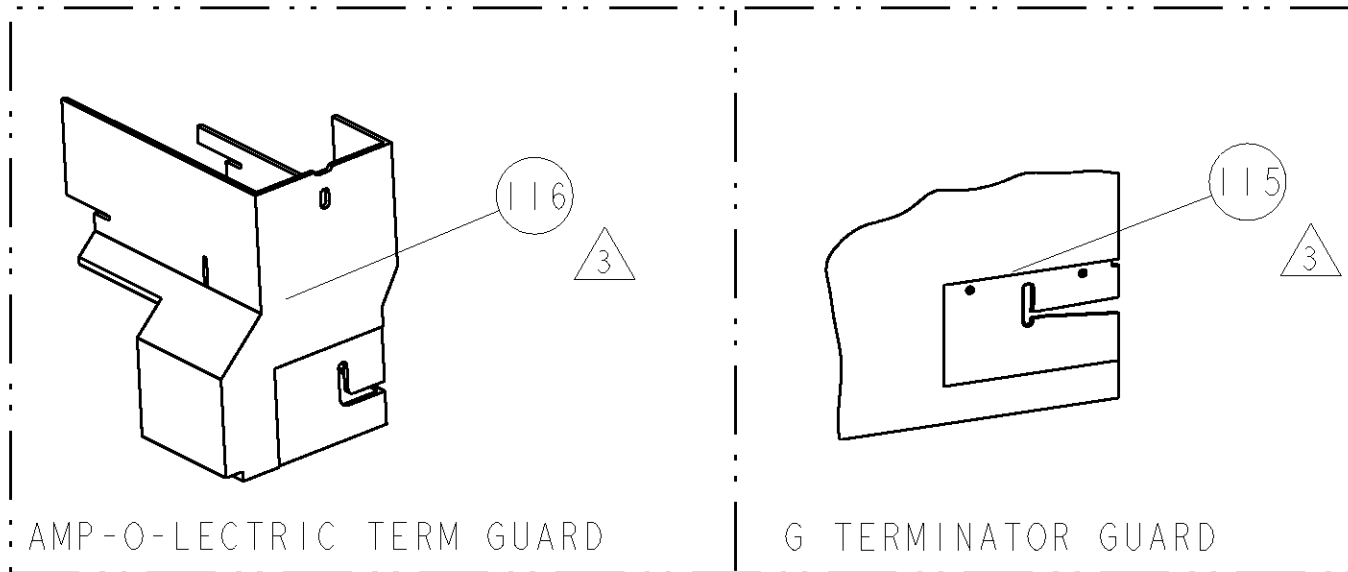


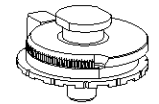
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855370-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855370-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855370-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855370-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855370-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: RECEPTACLE, MOLEX					
TE PN	1949602-1	MOLEX TERMINAL - FORD CRIMP SPECS			
MOLEX PN	33044-0003				
FORD PN	XL3T-14474-HA	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.90mm+.05/- .05[.075+ .002/- .002]		14AWG	C0
-	-	1.80mm+.05/- .05[.071+ .002/- .002]		16AWG	C4
-	-			-	-
-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.79mm [.110]	F	16-14 AWG
-	-	INSUL	3.05mm [.120]	F	Ø2.794 MAX
WIRE STRIP LENGTH	4.661-5.042	TERM APPL SPEC	FORD	FEED	18.593
		APPLICATOR INSTRUCTIONS		SET UP GAGE	
		408-8040		458637-1	



REF SETTING

C0

C4

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Authorized Distributor

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[TE Connectivity:](#)

[1855370-2](#)