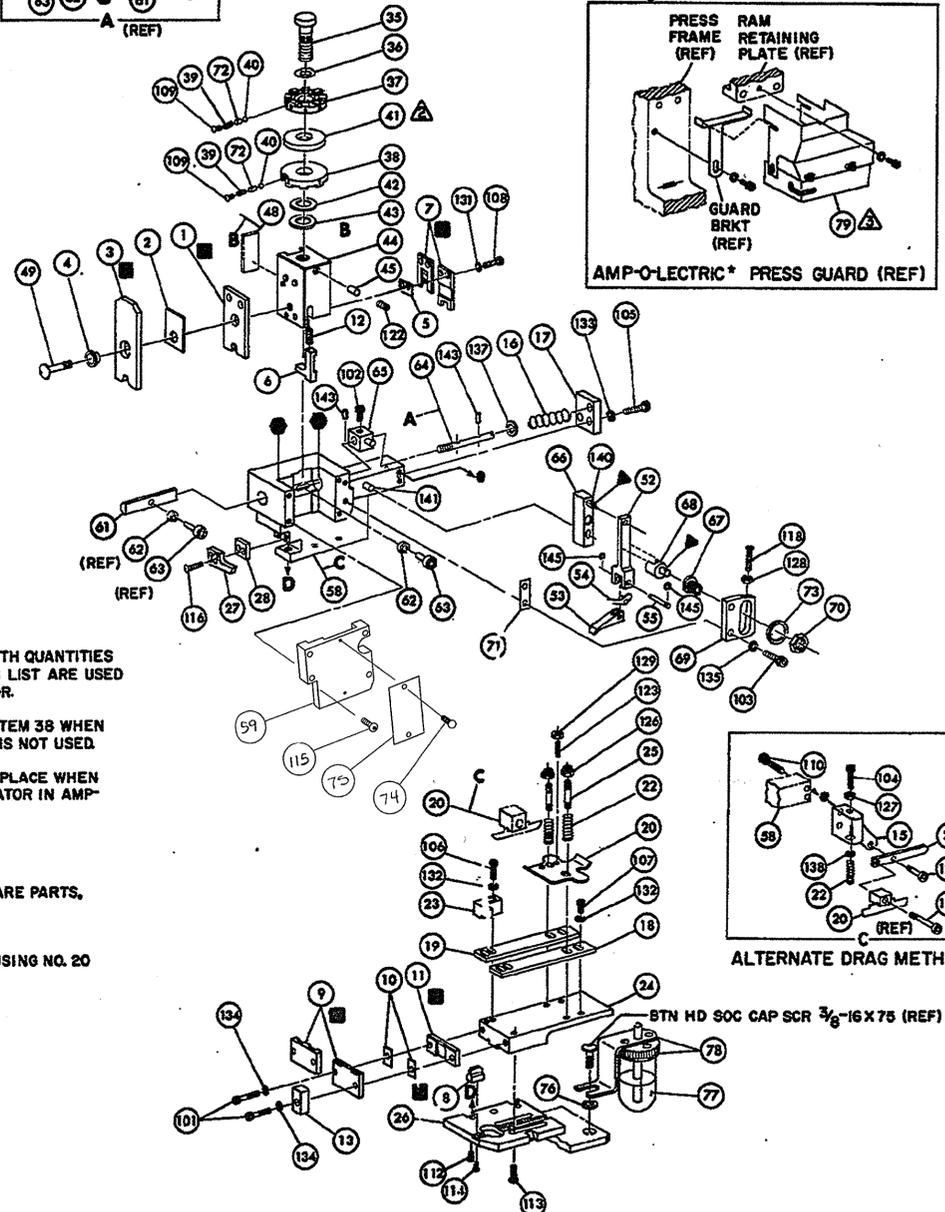
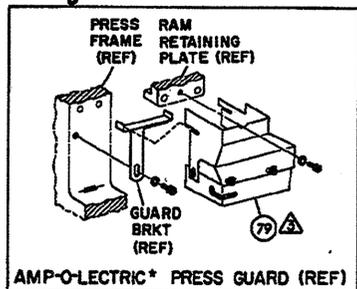
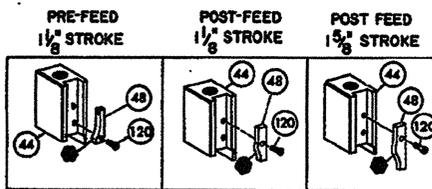
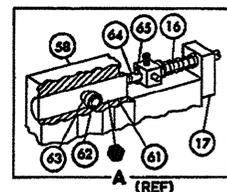


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- NOTES**
- 1 ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	REV	QTY	PART NO	DESCRIPTION	REV
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	1	454220-1	CAP, RAM	59
2	3-21028-1	PIN, SLOT SPG (.12 DIA X .50) FE ADJ ROD	143	1	453736-1	HOUSING	58
1	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	1	240624-1	PIN, FEED FINGER	55
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	1	691499-1	SPRING, FEED FINGER	54
1	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	139	1	240635-5	FINGER, FEED	53
1	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137	1	240634-3	LEVER, TERMINAL	52
2	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	690686-1	BOLT, CRIMPER	49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690501-4	CAM, POST FEED 1 5/8\"/>	
2	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
2	21018-4	NUT, HEX MACH (4-40) DRAG	130	1	455674-1	RAM	44
1	21068-5	NUT, HEX MACH (6-32) FE ADJ PLATE	129	1	690125-1	WASHER, LAMINATED	43
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	128	1	690124-1	WASHER, RAM	42
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	127				41
1	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	126	2	23241-6	BALL, STEEL	40
1	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	125	2	690170-1	SPRING, COMPRESSION	39
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	124	1	690142-1	DISC, INSULATION	38
1	22651-9	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	123	1	1-690692-6	DISC, WIRE	37
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	122	1	22480-5	WASHER, SPRING	36
1	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	121	1	690212-1	POST, RAM	35
1	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	119				34
4	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	118				33
1	24073-2	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	117				32
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	116				31
3	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	115				30
1	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	114				29
2	3-23857-8	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	113	1	690455-1	SPACER, STRIPPER	28
2	2-21000-5	SCR, SKT HD CAP (8-32 X .62) SHEAR BLADE	112	2	22354-8	DRAG, STUD	27
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	111	1	455676-1	PLATE, BASE	26
1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	110	2	4-22281-1	SPRING, DRAG	25
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FE ROD GUIDE	109	1	455678-1	PLATE, STRIP GUIDE	24
1	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	108	1	22354-8	DRAG, STUD	23
2	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FE ADJ PLATE	107	1	4-22281-1	SPRING, DRAG	22
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	106	1	240636-1	LEVER, DRAG	21
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	105	1	454177-1	DRAG, STOCK	20
REF	455750-3	GUARD ASSY	79				19
1	465184-9	LUBRICATO, ASSY	78				18
1	455985-1	OIL, LUBRICATING	77				17
1	454406-1	SPACER, LUB BRACKET	76				16
1	461264-1	PLATE, ID	75	1	240644-1	SPACER, HOLD DOWN	15
2	21017-2	SCR, DRIVE (42 X .19) ID PLATE	75	2	2-240645-5	SPRING, HOLD DOWN	14
1	458109-1	WASHER, FLAT (SPECIAL)	74	1	240642-1	PLATE, REAR SHEAR	13
2	690503-1	SPRING, ASSIST	73	1	8-240642-9	ANVIL	12
1	690517-1	SPACER	72	1	2-240651-5	BLADE, SLUG	11
1	22594-8	NUT, HEX	71				10
1	240628-1	PLATE, ADJ	70	1	6-240641-8	HOLD DOWN, TERMINAL	9
1	240626-1	SHAFT, PIVOT	69	1	238009-2	SPACER, SHEAR BLADE	8
1	240633-1	BUSHING	68	1	2-456134-4	SPACER, TUBULAR	7
1	455680-1	LEVER, INTERMEDIATE	67	1	455288-5	CRIMPER, INSULATION	6
1	240629-1	BLOCK, PIVOT	66	1	456428-8	SPACER, INSULATION	5
1	240632-2	SCREW, ADJ	65	1			4
1	240659-3	PIN, CAM ROLLER	64				3
1	240658-1	CAM, ROLLER	63				2
1	454398-1	ROD, FEED	62				1

CRIMPING DATA				APPLICATOR WILL APPLY	
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	180	F	1.096	A1 8039	160134
INSUL	250	F			160163
WIRE RANGE	12-10				160334
INSULATION RANGE	150-240				

REMARKS: LEADMAKER & BENCH G

APPL USED ON MACHINE PART NO	MACH SERIAL NO	NO TO APPLY TERMINAL
CUSTOMER NAME	APPL SERIAL NO	DISTRIBUTION
ADDRESS	PURCHASE ORDER	ORIGINAL
CITY	ENG APP	CUSTOMER COPY
		FIELD ENG COPY

REVISION RECORD

REV	DATE	DESCRIPTION
1		

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