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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001887	12FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151404-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911224
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911224

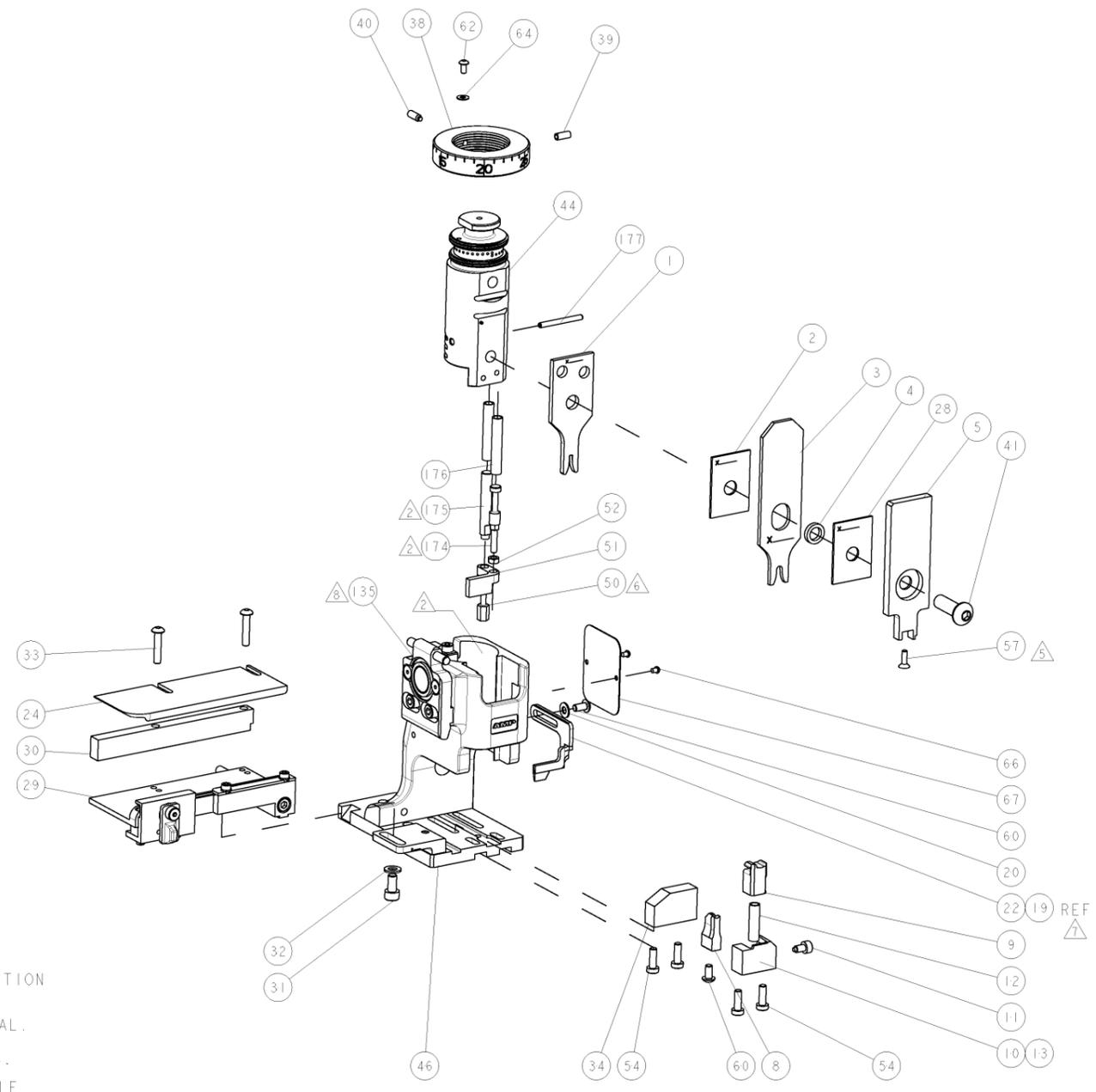
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			TE Connectivity			
DIMENSIONS:		CHK	RAGHAVENDRA			NAME			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	SIII SIDE FEED APPLICATOR				
		0 PLC ±	1 PLC ±	RAGHAVENDRA		PRODUCT SPEC			
MATERIAL		2 PLC ±	3 PLC ±	APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH		4 PLC ±	ANGLES ±	WEIGHT		A3		©- 1911224	
				CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	REV	A1

PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911224-1	A	CUTS CARRIER	8-1911224-1
1911224-6	A	CONTINUOUS CARRIER	8-1911224-6
7-1911224-1	A	-1 AND SPARE PARTS	9-1911224-1
7-1911224-6	A	-6 AND SPARE PARTS	9-1911224-6
7-1911224-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.05mm [.081]	F
INSUL	3.94mm [.155]	0
APPL INSTRUCTIONS 408-10135		

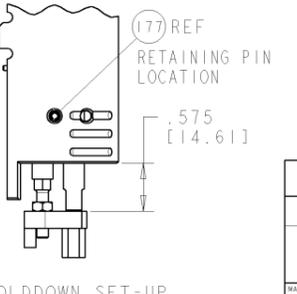
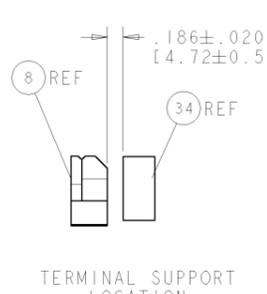
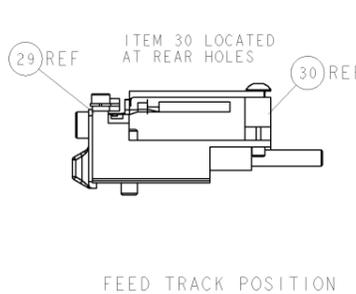
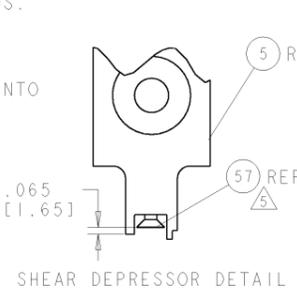
TERMINAL DATA: LEAR TERMINAL		LEAR CRIMP SPEC	
TERMINAL NAME: MKS PLUS TERMINAL			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
4.2-4.6 mm [.167-.182 IN]	1.40-2.10mm [.055-.082 IN]		
TERMINAL APPL SPEC	NONE		
TERMINALS APPLIED			
TE TERMINAL	LEAR TERMINAL	TE SEAL	LEAR SEAL
1949624-1	25678.201.184	828920	-

WIRE SIZE	CRIMP HEIGHT
1mm ²	-1.25±.05 [-.049±.002]
0.75mm ²	-1.20±.05 [-.047±.002]
0.5mm ²	-1.15±.05 [-.045±.002]



QTY	REV	DESCRIPTION	DATE	OWN	APVD
-	1	1-993111-6			
-	2	3-22280-7			
-	1	1752353-1			
-	1	1901680-1			
-	REF	SEE TABLE			
-	1	1633565-1			
-	1	1901048-1			
-	2	21017-1			
-	1	18028-1			
-	1	1655785-9			
-	2	1655785-1			
-	1	985575-3			
-	4	1655783-3			
-	1	1-18030-0			
-	1	1901681-1			
-	1	2-1752354-0			
-	1	1752300-1			
-	1	1752308-1			
-	1	2-1655785-3			
-	1	993002-4			
-	1	1962043-1			
-	1	1752309-5			
-	1	1752356-1			
-	2	3-1655785-3			
-	1	18028-3			
-	1	5-1655316-3			
-	1	1320908-8			
-	1	1901087-7			
-	1	1-455888-0			
-	1	1320928-3			
-	1	1976045-1			
-	1	18028-2			
-	REF	1752311-1			
-	1	1338684-2			
-	1	3-22280-3			
-	1	356885-5			
-	1	1-1320921-0			
-	1	318707-2			
-	1	8-1633138-0			
-	1	1338680-1			
-	1	238011-4			
-	1	7-456135-2			
-	1	1-455888-0			
-	1	3-1633305-0			
-77	-76	-71	-6	-1	PART NO
		DESCRIPTION		ITEM NO	

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE BEARING SURFACES LIGHTLY.
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEE APPL. SPEC. FOR DETAILS.
- 5 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
- 6 APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
- 7 ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATION.
- 8 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.



DIMENSIONS (INCHES/mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED: [Signature]	
0 PLC	±	1 PLC	±	DATE	03MARCH2008
2 PLC	±	3 PLC	±	NAME	C. REICHELDERFER
4 PLC	±	5 PLC	±	DATE	03MARCH2008
MATERIAL		FINISH		PRODUCT SPEC	
				APPLICATION SPEC	
				SEE TABLE	
				WEIGHT	
				CUSTOMER DRAWING	

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[7-1911224-7](#)