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C COPYRIGHT		ALL RIGHTS RESERVED.				P	LTR	DESCRIPTION			DATE	DWN	APVD
						B1		ECR-14-002652			12MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2150150-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1855599
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855599

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
0	PLC	1	PLC	2	PLC	3	PLC	4	PLC	ANGLES	±	PRODUCT SPEC		FINE ADJUST AIRFEED END FEED	
												APPLICATION SPEC		HDM APPLICATOR	
												SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
												A3	C- 1855599		

8	7	6	5	4	3	2	1		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	TERMINAL NAME: CIRCULAR WIRE PIN	LOC A	DIST 66		
1855599-1	B	I22500-1	LEADMAKER & BENCH MODEL G	AIR FEED	TE PN -	P LTR	DESCRIPTION DATE DWN APVD		
1855599-2	B	565435-5	BENCH MODEL K	AIR FEED	926933 -	A RELEASED 22OCT2010 BH BH			
7-1855599-7	A	-	SPARE PARTS	-	TE TERMINAL - TE CRIMP SPECS	B ECR-II-014437 12JUL2011 MY GB			
					PAD NUMBER	WIRE CRIMP HEIGHT	WIRE SIZE		
					4	1.55±0.05mm [.061±.002]	1mm2		
					6	1.45±0.05mm [.057±.002]	0.75mm2		
					-	-	-		
					CRIMP	SIZE	TYPE	RANGE	
					-	WIRE .062 [1.57mm]	O	0.75-1.00	
					-	NOSE .062 [1.57mm]	O	-	
TERM APPL SPEC NONE					WIRE STRIP LENGTH 6.35-7.14mm [.250-.281 IN]	FEED 7.65mm	APPL INSTRUCTIONS 408-8039	SET UP GAGE 458638-1	
<p>△ RECOMMENDED SPARE PARTS △ GREASE LIGHTLY △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE △ CRIMP HEIGHT FOR WIRE BARRELS ONLY, ADJUST ITEM 38 TO OBTAIN WIRE CRIMP HEIGHT. △ NOSE CRIMP HEIGHT FOR BOTH WIRE SIZES IS 2.05mm +/- 0.15mm. ADJUST ITEM 37 TO OBTAIN NOSE CRIMP HEIGHT.</p>									
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[1855599-1](#)