9mm Diameter Water-proof with Round Terminals (Radial Type)

A round terminal type with highly efficient PC board mounting with excellent dust-proof and water-proof performance





■ Typical Specifications

Items	Specifications
Rating (max.)	50mA 12V DC
Rating (min.)	10μA 1V DC
Initial contact resistance	500mΩ max.
Travel (mm)	0.25

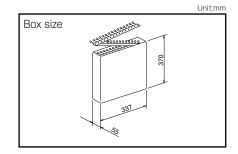
■ Product Line

Product No.	Product No. Operating force Operating di		ating direction Operating life	Stem color	Minimum order unit (pcs.)	
T TOUGGE TVO.	Operating force	Operating direction	(5mA 5V DC)	Otom color	Japan	Export
SKRCACD010	1.57N	Top push	100,000 cycles	Dark gray	900	900
SKRCADD010	2.55N	Top pasit		Red		

■ Packing Specifications

Radial Taping

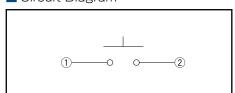
Number of packages (pcs.)		Export package measurements	
1 box	1 case / Japan	1 case / export packing	(mm)
900	9,000	9,000	353×764×309



Dimensions

Dimensions	Unit:mm_
Style	PC board mounting hole dimensions (Viewed from switch mounting face)
12.7 Stem 99 93.8 12.7 12.7	5 Sorting

■ Circuit Diagram





■ Water Resisting Performance

Temperature of water	209
Depth of water	10cm
Immersion duration	240h

Notes

- 1. Please use 1.6mm thick PC boards.
- 2. Be sure to apply a coating over the terminals after attaching the switch for resistance efficiency.
- 3. Avoid using coating material containing toluene or xylene. For more information on coating material, please contact us.

	Type	Sharp Feeling Type				
	Type	Snap-in				Radial
	Series	SKHL	sкнн	SKQJ	SKQB	SKRC
	Photo				S)	866
	Features	_	_	_	_	Round terminal type
	Water-proof	_	_	_	•	•
	Dust-proof	_	_	•	•	•
	IP standard	_	_	_	_	_
Operatir		_	_	_	_	•
directio	Side push	•	•	•	•	_
	W	7.3	7.5	7.5	11.5	10
Dimension (mm)	ons D	7.22	7.85	7.85	11.9	φ 9
(,	Н	4.3	7.4	7.3	11.3	13
Operation force coverage	2N to 3N		Ţ	Ţ	\$	1
Travel (mm)		0.25		0.3	0.25	
G	round terminal	• •		_	_	_
Operating temperature range		-40℃ ·	to +90℃	-20℃ to +70℃	-40℃ to +95℃	-30°C to +85°C
А	utomotive use	•	•	_	•	_
	Life Cycle	2	* 2	* 2	* 2	2
	Rating (max.) (Resistive load)			50mA 12V DC		
Electrical	Rating (min.) (Resistive load)			10μA 1V DC		
erformance	Insulation resistance	100MΩ min. 100V DC 1min.				
	Voltage proof	250V AC 1min.				
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively				
	Lifetime	Shall be in accordance with individ		ccordance with individual	al specifications.	
	Cold	-40	-40℃ 96h		-40°C	0 96h
nvironmental performance	Dry heat	90°C 96h 80°C 96h		90°C 96h		
	Damp heat	60°C, 90 to 95%RH 96h		60°C, 90 to 99	5%RH 1,000h	
	Page	186	188	193	195	242

W: Width. The most outer dimension excluding terminal portion.

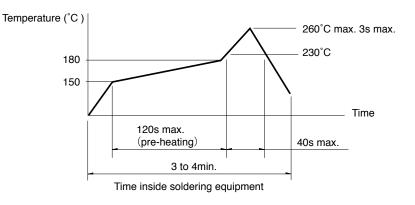
Notes

- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. Indicates applicability to all products in the series.

 $[\]mathsf{D}$: Depth. The most outer dimension excluding terminal portion. H : Height. The minimum dimension if there are variances.

■ Condition for Reflow Available for Surface Mount Type.

Temperature profile



TACT Switch™ / Soldering Conditions

Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHH Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHLTop Push Type, SKQJ Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

Manual Soldering

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKHH, SKHW Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKTD, SKTG, SKQJ Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

Notes

- 1. Prevent flux penetration from the top side of the TACT Switch TM .
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA CORPORATION, or equivalents.)



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ALPS:

SKRCADD010 SKRCACD010