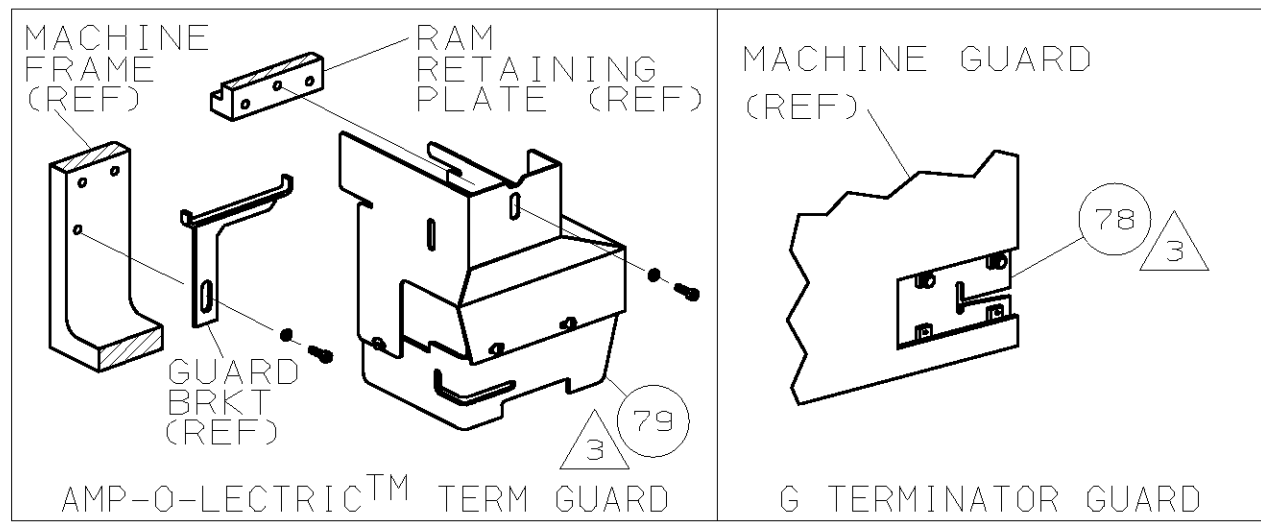
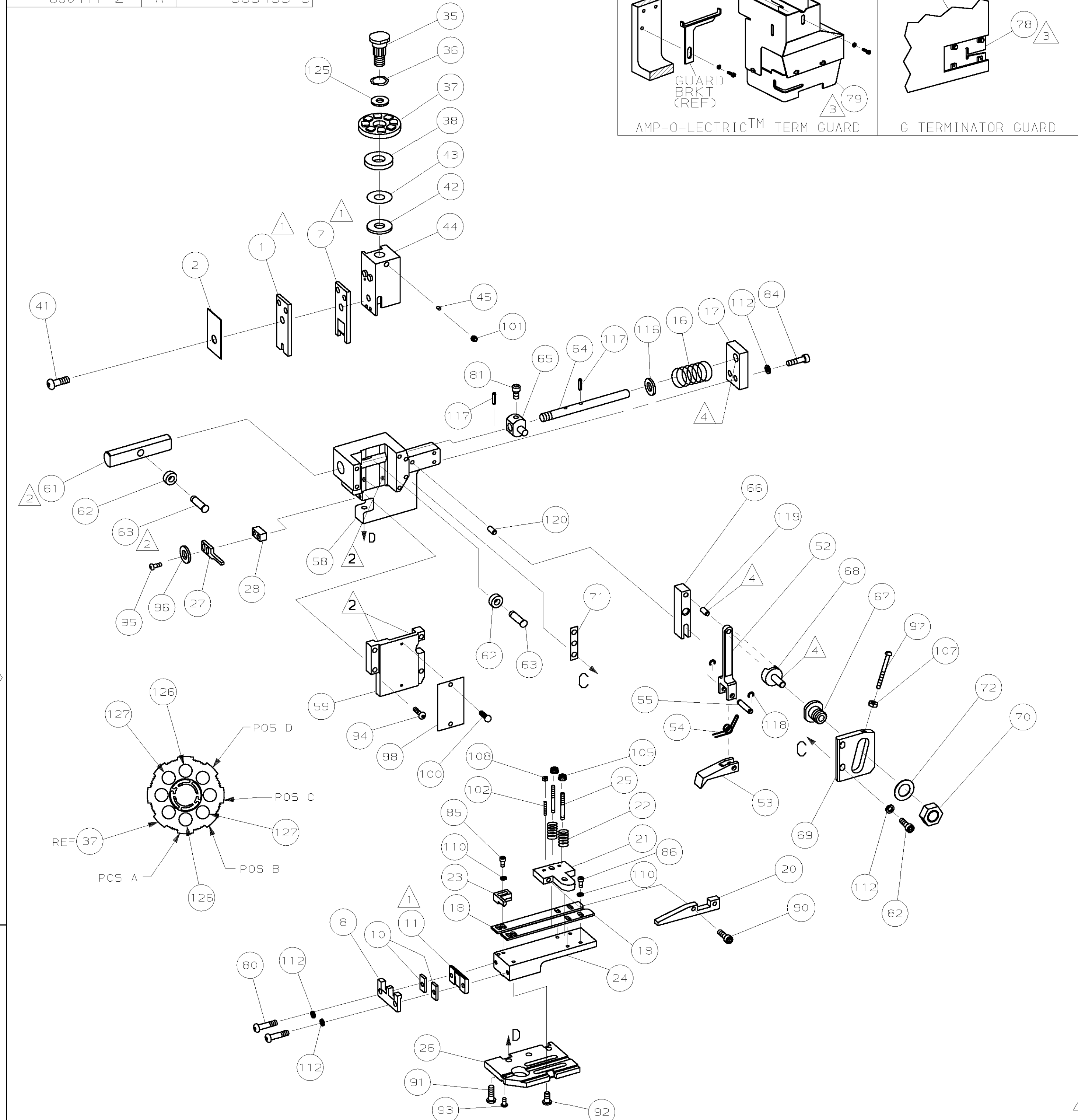


PART NUMBER	REV	FIRST USED
680444-1	A	122500-1
680444-2	A	565435-5



TERMINAL NAME: CIRCULAR WIRE PIN					
		969115	CRIMPING DATA		
		PAD LTR	CRIMP HEIGHT	WIRE SIZE	
		A	.061 ±.002 [1.55 ±0.05mm]	1mm ²	
		B	.057 ±.002 [1.45 ±0.05mm]	0.75mm ²	
		C	NOT	USED	
		D	NOT	USED	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.062 [1.57mm]	0	0.75-1mm ²
		INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.387-.427	114-2088	.413	408-8039	458638-1	L1909

-1	LEADMAKER & BENCH MODEL G				MECH POST FEED	
-2	BENCH MODEL K				MECH POST FEED	
1	1	-	A		22594-8	NUT, HEX
1	1	-	B		240628-1	PLATE, ADJ
1	1	-	B		240626-1	SHAFT, PIVOT
1	1	-	B		240633-1	BUSHING
1	1	-	A		455680-1	LEVER, INTERMEDIATE
1	1	-	B		240629-1	BLOCK, PIVOT
1	1	-	A		240632-2	SCR, ADJ
1	1	-	B		240659-3	PIN, CAM ROLLER
1	1	-	B		240658-1	CAM, ROLLER
1	1	-	B		454398-1	ROD, FEED
1	1	-	C		454220-1	CAP, RAM
1	1	-	D		453736-1	HOUSING
1	1	-	B		240624-1	PIN, FEED FINGER
1	1	-	B		691499-1	SPRING, FEED FINGER
1	1	-	B		240635-1	FINGER, FEED
1	1	-	B		240634-1	LEVER, TERMINAL
1	1	-	B		690501-3	CAM, POST FEED 1 1/8 ST
-	1	-	B		690501-4	CAM, POST-FEED 1 5/8 ST
1	1	-	A		690191-1	PLUG, NYLON
1	1	-	C		455674-6	RAM
1	1	-	A		690125-1	WASHER, LAMINATED
1	1	-	A		690124-9	WASHER, RAM
1	1	-	A		7-21002-9	BOLT, CRIMPER (5/16-24x1.00)
1	1	-	A		690223-2	SPACER, INSULATION DISC
1	1	-	D		354777-1	WIRE DISC, PLASTIC
1	1	-	A		22480-5	WASHER, SPRING
1	1	-	B		690212-1	POST, RAM
1	1	-	B		5-690451-0	SPACER, STRIPPER
1	1	-	A		690455-1	STRIPPER
1	1	-	C		459717-1	PLATE, BASE
2	2	-	A		22354-8	DRAG, STUD
1	1	-	B		455678-1	PLATE, STRIP GUIDE
1	1	-	C		240825-7	PLATE, STRIPHOLD DOWN
2	2	-	A		22281-9	SPRING, DRAG
1	1	-	A		464452-1	ARM, STOCK DRAG
1	1	-	A		464451-1	DRAG, STOCK
2	2	-	C		454204-1	GUIDE, STRIP (FRONT)
1	1	-	A		454178-1	GUIDE, FEED ROD
1	1	-	A		4-22284-9	SPRING, FEED RETURN
1	1	-	B		240644-1	PLATE, REAR SHEAR
2	2	-	C		240645-3	SPACER, SHEAR PLATE
1	1	-	D		4-690618-3	ANVIL
1	1	-	B		459722-3	BLADE, SLUG
1	1	-	B		455888-1	SPACER, CRIMPER
1	1	-	C		3-459492-6	CRIMPER, WIRE



POST-FEED 1 5/8 STROKE	POST-FEED 1 1/8 STROKE	POST-FEED 1 5/8 STROKE
LEADMAKER	K TERMINATOR BENCH MACHINE	G TERMINATOR BENCH MACHINE

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.

2	2	-	C	2-354779-9	PIN, WIRE DISC (.3135)B	127
2	2	-	C	2-354779-5	PIN, WIRE DISC (.3115)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088039	EF APPL INST 408-8039	123
1	1	-	A	1-21030-7	PIN,DOWEL (ø.187x1.50)H5G	120
1	1	-	A	1-21030-1	PIN,DOWEL (ø.187x.50)LEVER	119
2	2	-	A	21045-3	RING,RET"C"(ø.187)FD PIN	118
2	2	-	A	5-21028-1	PIN,STD SPRING(ø.12)FD ADJ ROD	117
1	1	-	A	21899-4	WASHER,FLAT(ø5/16)SCR ADJ	116
1	1	-	A	21024-5	WASHER,LOCK(N0.10)FD ROD GDE	112
6	6	-	A	21024-4	WASHER,LOCK(N0.8)SHEAR BL	110
2	2	-	A	21018-4	NUT,HEX(4-40)DRAG	108
1	1	-	A	21018-5	NUT,HEX(6-32)FD ADJ PL	107
2	2	-	A	21022-2	NUT,HEX SL(8-32)DRAG STUD	105
2	2	-	A	4-21078-8	SCR,SKT SET(4-40x.75)DRAG	102
1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM	99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
1	1	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	97
2	2	-	A	21024-4	WASHER,LOCK(N0.8)	96
2	2	-	A	3-21000-1	SCR,SHC(8-32x1.00)STRIPPER	95
4	4	-	A	2-21002-9	SCR,BHC(10-32x.75)H5G CAP	94
1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	93
4	4	-	A	3-21002-3	SCR,BHC(1/4-20x.50)ST 6D PL	92
3	3	-	A	2-22733-8	SCR,BHC(1/4-20x.62)BASE PL	91
1	1	-	A	458109-1	WASHER, FLAT (SPECIAL)	72
1	1	-	A	690517-1	SPACER	71
REF	-	-	A	455745-1	GUARD, WINDOW	79
-	REF	-	A	679532-1	INSERT, GUARD	78
1	1	-	A	458109-1	WASHER, FLAT (SPECIAL)	72
1	1	-	A	690517-1	SPACER	71
-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY. REQD PER ASSY		PARTS LIST				

1	1	-	C	454220-1	CAP, RAM	59
1	1	-	D	453736-1	HOUSING	58
						57
						56
1	1	-	B	240624-1	PIN, FEED FINGER	55
1	1	-	B	691499-1	SPRING, FEED FINGER	54
1	1	-	B	240635-1	FINGER, FEED	53
1	1	-	B	240634-1	LEVER, TERMINAL	52
						51
						50
						49
1	-	-	B	690501-3	CAM, POST FEED 1 1/8 ST	48
-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
						46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455674-6	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-9	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41
						40
						39
1	1	-	A	690223-2	SPACER, INSULATION DISC	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
						34
						33
						32
						31
						30
						29
1	1	-	B	5-690451-0	SPACER, STRIPPER	28
1	1	-	A	690455-1	STRIPPER	27
1	1	-	C	459717-1	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	455678-1	PLATE, STRIP GUIDE	24
1	1	-	C	240825-7	PLATE, STRIPHOLD DOWN	23
2	2	-	A	22281-9	SPRING, DRAG	22
1	1	-	A	464452-1	ARM, STOCK DRAG	21
1	1	-	A	464451-1	DRAG, STOCK	20
						19
2	2	-	C	454204-1	GUIDE, STRIP (FRONT)	18
1	1	-	A	454178-1	GUIDE, FEED ROD	17
1	1	-	A	4-22284-9	SPRING, FEED RETURN	16
						15
						14
						13
						12
1	1	-	B	240644-1	PLATE, REAR SHEAR	11
2	2	-	C	240645-3	SPACER, SHEAR PLATE	10
						9
1	1	-	D	4-690618-3	ANVIL	8
1	1	-	B	459722-3	BLADE, SLUG	7
						6
						5
						4
						3
1	1	-	B	455888-1	SPACER, CRIMPER	2
1	1	-	C	3-459492-6	CRIMPER, WIRE	1
-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)						
QTY REQD PER ASSY			PARTS LIST			

LOC A
DIST 66

LEADMAKER

K TERMINATOR BENCH MACHINE

G TERMINATOR BENCH MACHINE

1
2
3
4
5

RECOMMENDED SPARE PARTS.
GREASE LIGHTLY.
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
LUBRICATE DAILY USING NO. 20 MACHINE O

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