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LOC

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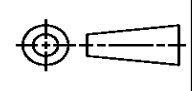
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-13-017851	29NOV13	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151630-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852685
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852685

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1852685	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE		SHEET 1 OF 2	REV A1

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PART NUMBER

REV

FIRST USED

POWER UNIT

FEED TYPE

DESCRIPTION

1852685-1

A

122500-1

LEADMAKER

POST FEED

CUTS CARRIER

1852685-2

A

565435-5

BENCH MODEL K

PRE FEED

CUTS CARRIER

1852685-3

A

354500-1

BENCH MODEL G

PRE FEED

CUTS CARRIER

1852685-6

A

122500-1

LEADMAKER

POST FEED

CONTINUOUS CARRIER

7-1852685-7

A

-

-

-

SPARE PARTS

1

RECOMMENDED SPARE PARTS

2

GREASE LIGHTLY

3

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

5

THE INSULATION RANGE LISTED IS FOR THE TERMINAL. THE INSULATION RANGE FOR THE SEAL IS Ø2-2.9mm.

127

126

POS D

128

128

POS C

127

126

POS A

POS B

24

REF

ITEM 30 LOCATED AT FRONT HOLES

30

REF

FEED TRACK POSITION

GUIDE BY INS. BARREL

8

REF

3.18mm

[.125]

34

REF

TERMINAL SUPPORT

LOCATION

POST-FEED 1 5/8 STROKE

PRE-FEED 1 1/8 STROKE

PRE-FEED 1 5/8 STROKE

47

91

48

91

49

91

AMP-4005 REV 31 MAR2000

Pre/ENGINEER DRAWING

AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

116

115

TERMINAL NAME: FEMALE METRI-PACK 150

286866

12048074

PAD LTR

DELPHI/PACKARD

DELPHI/PACKARD

CRIMP HEIGHT

WIRE SIZE

286866

12048074

WIRE

1.98mm [.078]

F

0.5-1mm2

286867-2

15324973

INSUL

3.68mm [.145]

O

Ø3.454 MAX

WIRE STRIP LENGTH

TERM APPL SPEC

FEED

APPLICATOR INSTRUCTIONS

SET UP GAGE

5.200-6.000

NONE

12.300

408-8040

458637-1

35

36

6-4

37

38

40

112

39

6-2

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20

42

43

44

50

52

51

1

2

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28

5

4-1

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Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852685-2](#)