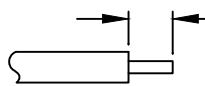
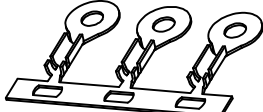
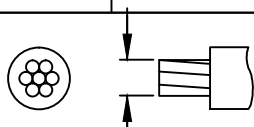
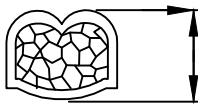
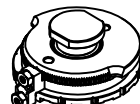


THIS DRAWING IS A CONTROLLED DOCUMENT.

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528179-1	D	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528179-2	D	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528179-6	D	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528179-1	D	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528179-2	D	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528179-6	D	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528179-7	D	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: STANDARD POWER TIMER CONTACT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.03 [.080 IN]	F	0.5mm ² -1mm ²	
INSUL	3.30 [.130 IN]	0V	2-2.7 [.079-.106 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
3.4-4 [.134-.157 IN]			408-8322 & 408-8490 	
TERMINAL		-		FEED
APPL SPEC 114-18037-1		-		15 [.63 IN]
TERMINALS APPLIED 				
927827	-	-	-	-
1241834	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE		CRIMP HEIGHT		REF SETTING
mm ² AWG		*		
1mm ²		1.56	±0.05 [.061 ±.002 IN]	A3
0.75mm ²		1.47	±0.05 [.058 ±.002 IN]	A8
(2)0.35mm ²		1.47	±0.05 [.058 ±.002 IN]	A9
20		1.39	±0.05 [.055 ±.002 IN]	B3
0.5mm ²		1.38	±0.05 [.054 ±.002 IN]	B5
-		-	-	-
-		-	-	-
-		-	-	-
-		-	-	-
-		-	-	-
-		-	-	-
-		-	-	-
-		-	-	-
-		-	-	-
-		-	-	-



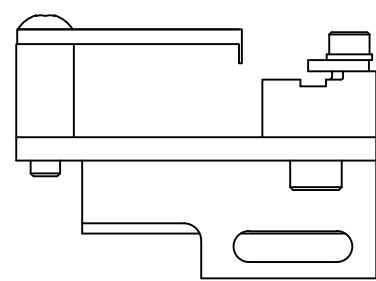
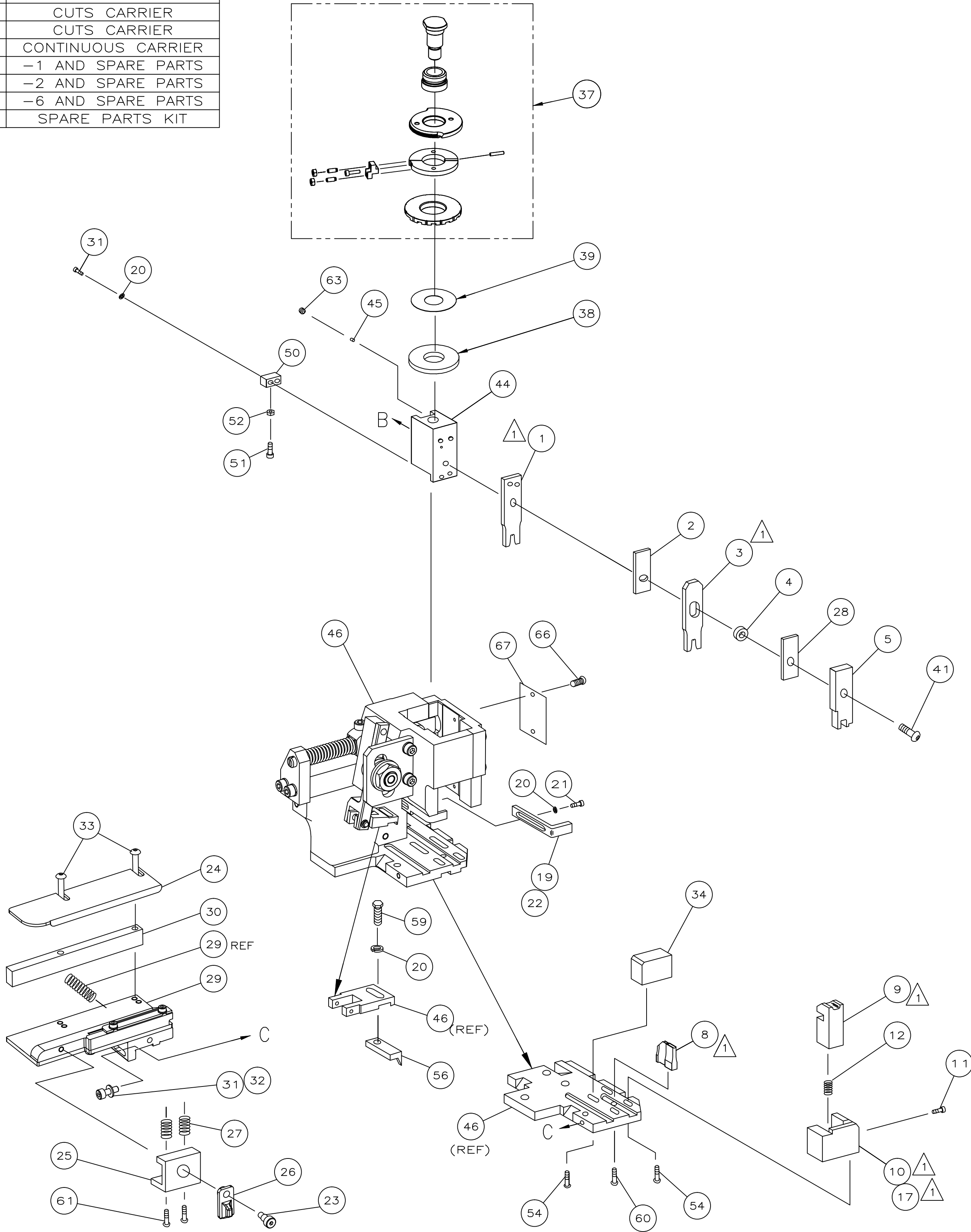
- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 - LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A			
DIST 66			

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



P	F	L	R	REVISION	RECORD	APP	DATE
D	ECR-16-000722	RS	JAN16				
C	ECR-06-020044	TM	AUG06				
B	ECR-06-005434	RK	MAR06				

-	1	1	1	1	1	1	1528179	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
									71
									70
									69
									68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
									65
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	64
									63
-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET(M5X20)DRAG	62
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	61
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	60
									59
									58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
									53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
									43
									42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
									40
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
									36
									35
-	1	1	1	1	1	1	1-1320934-2	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-2	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	18
									17
									16
									15
									14
									13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	2-1333204-5	ANVIL	8
									7
									6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	2-854830-3	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-9	SPACER, CRIMPER	2
1	2	2	2	1	1	1	6-1803188-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1			
QTY REQD PER ASSY							PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							PARTS LIST		
DIMENSIONS: mm (INCHES)							MATL	HT TR	FIN
DO NOT SCALE PRINT.							DR	29MAY03	APP
TOLERANCES UNLESS OTHERWISE SPECIFIED:							C.ERISMAN	29MAY03	F.BACKHURST
1 PLC DEC ±-							CHK	REL	
2 PLC DEC ±-							TE Connectivity		
3 PLC DEC ±-							NAME		
ANGLES ±-							FINE ADJ SIDE FD HD-I APPL		
SURF TEXTURE: ✓							MACHINE REF		
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX							HD-I APPL		
SCALE							DWG NO	1528179	SHEET 1 of 1
CASE CODE							REV D		
00779							CUSTOMER AND ASSEMBLY DRAWING		
RESTRICTED TO									

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