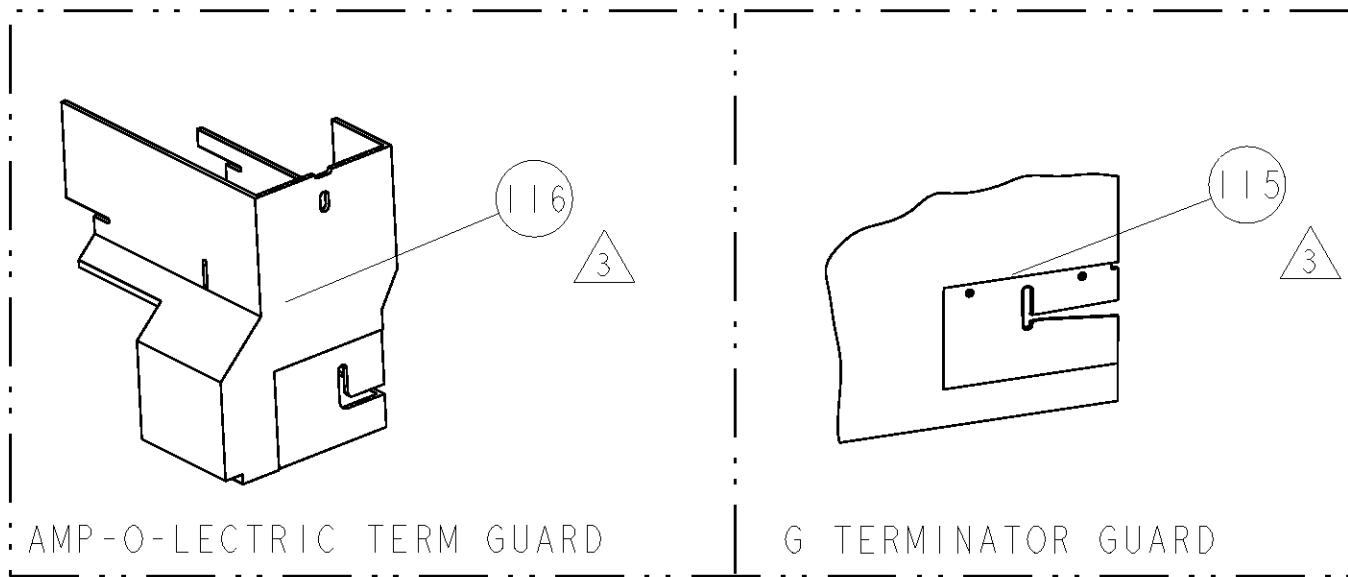


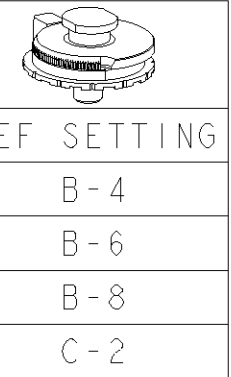
8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855499-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1855499-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1855499-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1855499-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1855499-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

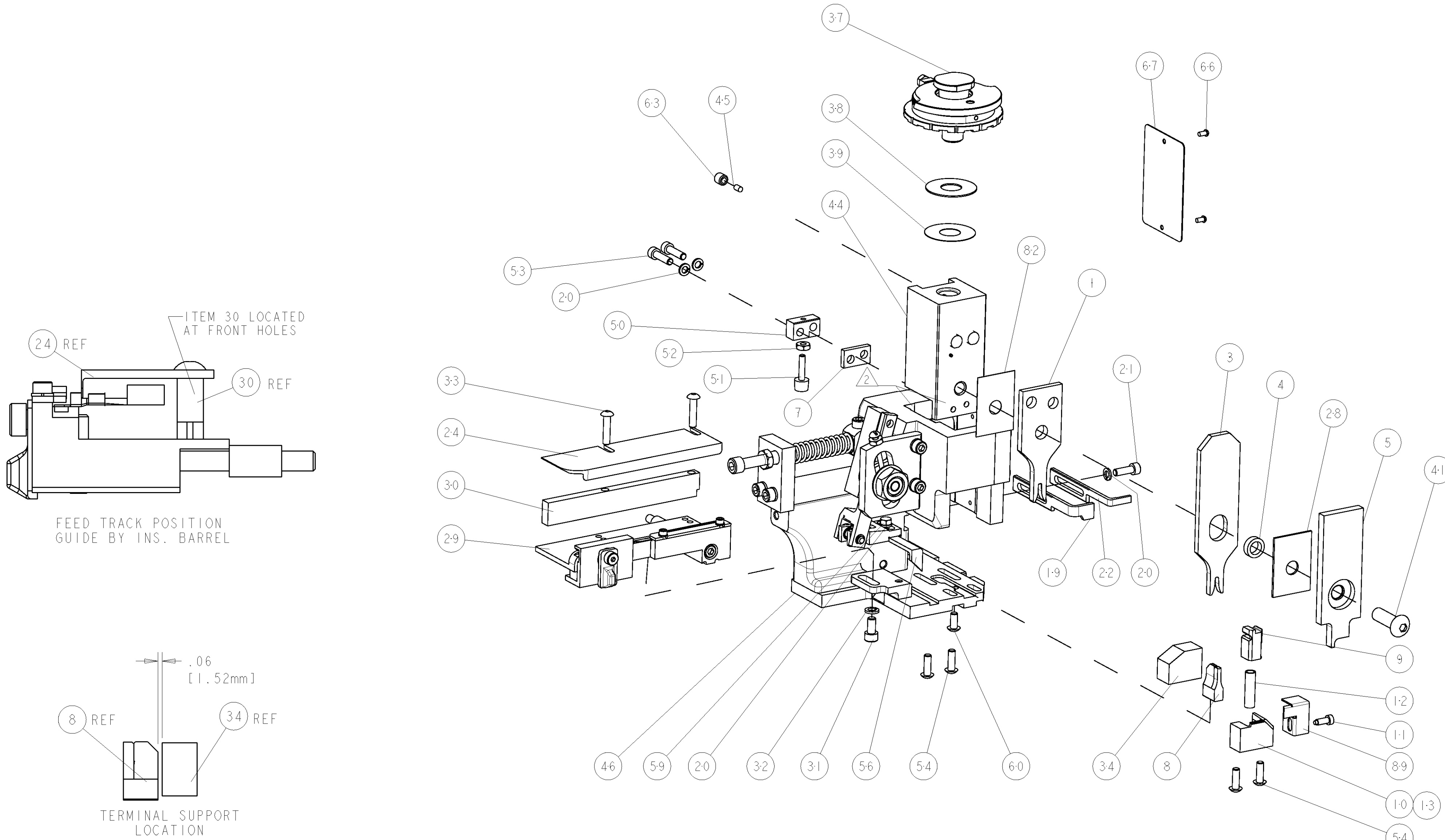


TERMINAL NAME: 2.8 NGP TERMINAL					
TE PN	-	TE TERMINAL - TE CRIMP SPECS			
1801459	-				
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	1.25mm+.05/- .05 [.049+.002/- .002]		0.75mm2	
-	-	1.23mm+.05/- .05 [.048+.002/- .002]		(2) 0.35mm2	
-	-	1.20mm+.05/- .05 [.047+.002/- .002]		0.6mm2	
-	-	1.16mm+.05/- .05 [.046+.002/- .002]		0.5mm2	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.03mm [.080]	F	0.35mm2-0.75mm2
-	-	INSUL	2.54mm [.100]	O	Ø 2.400 MAX
WIRE STRIP LENGTH 3.81-5.50	TERM APPL SPEC 114-15098	FEED 17.00	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



REF SETTING
B-4
B-6
B-8
C-2

ADDITIONAL CRIMP HEIGHTS		
CRIMP HEIGHT	WIRE SIZE	REF SETTING
.043±.002 [1.091±0.05mm]	0.35mm2	C-7
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-



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