

4

3

2

1

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION  
 © COPYRIGHT ALL RIGHTS RESERVED.

LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-003332	12MAR2014	GK	HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151350-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911035  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1911035

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV														
DIMENSIONS:		CHK	RAGHAVENDRA														
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA														
<table border="0"> <tr><td>0 PLC</td><td>±</td></tr> <tr><td>1 PLC</td><td>±</td></tr> <tr><td>2 PLC</td><td>±</td></tr> <tr><td>3 PLC</td><td>±</td></tr> <tr><td>4 PLC</td><td>±</td></tr> <tr><td>ANGLES</td><td>±</td></tr> </table>		0 PLC	±	1 PLC	±	2 PLC	±	3 PLC	±	4 PLC	±	ANGLES	±	PRODUCT SPEC	NAME		
0 PLC	±																
1 PLC	±																
2 PLC	±																
3 PLC	±																
4 PLC	±																
ANGLES	±																
MATERIAL		APPLICATION SPEC	SIDE FEED SYSTEM III APPLICATOR														
FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO												
			A3		©- 1911035												
		CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV B1												

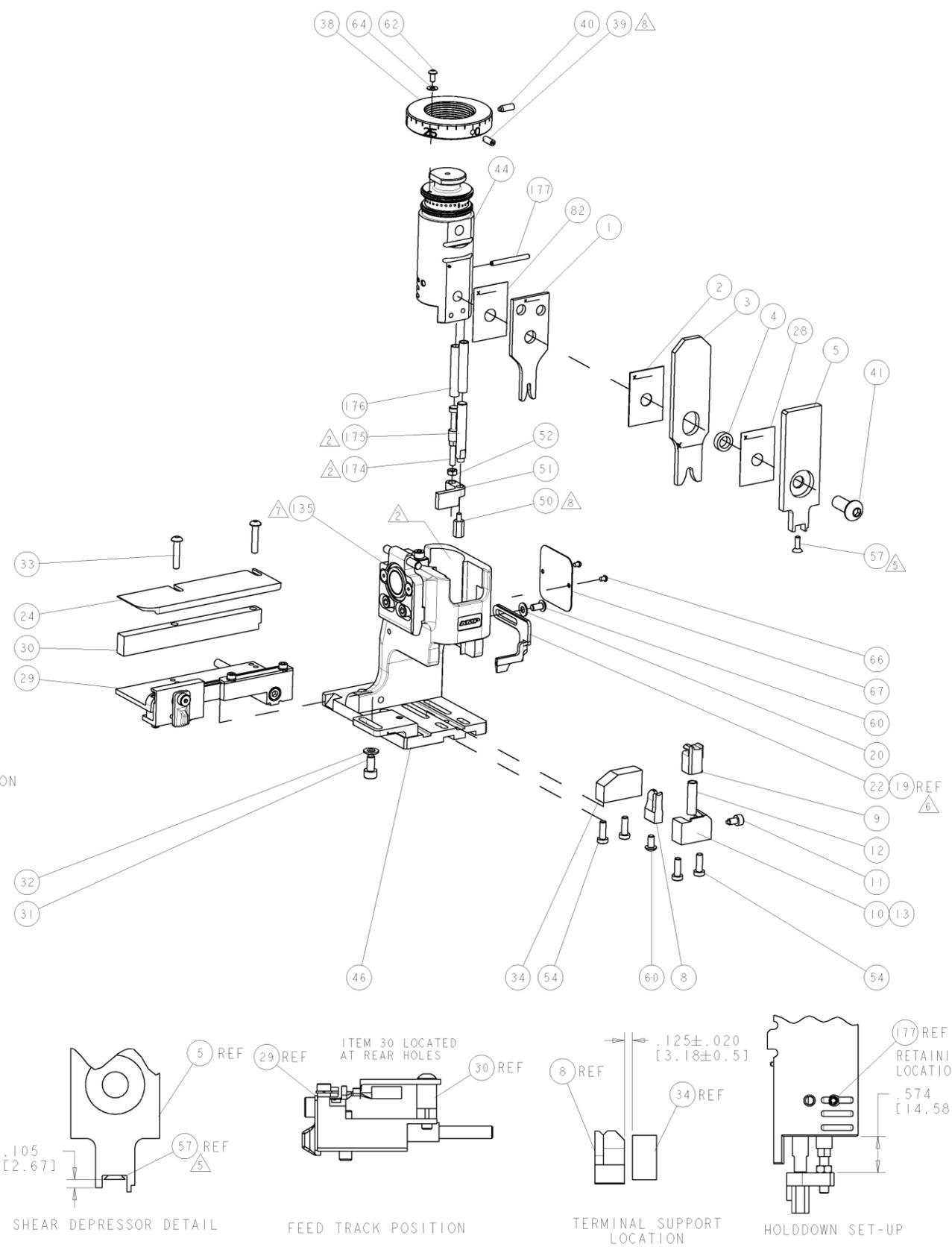


8		7		6		5		4		3		2		1	
THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20															
COPYRIGHT © BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.															
PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP												
1911035-1	B	CUTS CARRIER	8-1911035-1												
1911035-6	B	CONTINUOUS CARRIER	8-1911035-6												
7-1911035-1	B	-1 AND SPARE PARTS	9-1911035-1												
7-1911035-6	B	-6 AND SPARE PARTS	9-1911035-6												
7-1911035-7	A	SPARE PARTS KIT	-												

FEED FINGER 1901694-1	SET UP GAGE 1901040-1	LOC A	DIST 66	REVISIONS				
				REV	DESCRIPTION	DATE	BY	APPV
				A	RELEASED	19JUN2007	MEH	GB
				B	ECR 07-016129	19JUL2007	MEH	ND

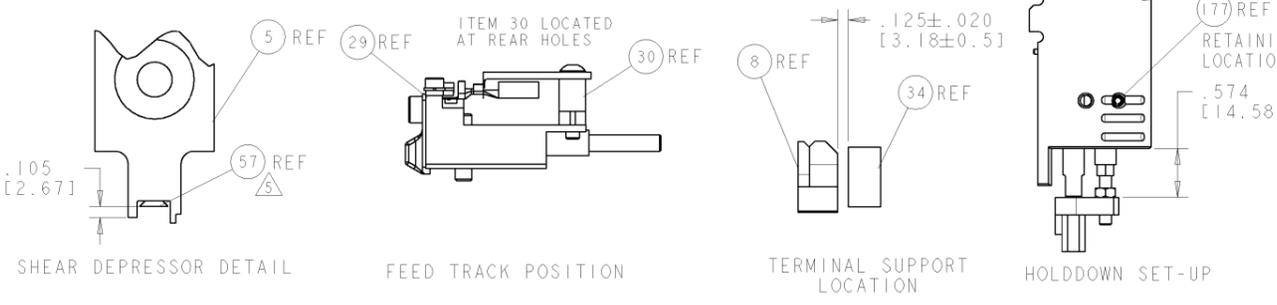
APPLICATOR DATA			
CRIMP	SIZE	TYPE	
WIRE	.080 [2.03mm]	F	
INSUL	.200 [5.08mm]	O	
APPL INSTRUCTIONS 408-10135			
TERMINAL DATA: GH TERMINAL GROTE & HARTMANN CRIMP SPEC			
TERMINAL NAME: GHW, VKR PLUS			
WIRE STRIP LENGTH .157-.177 [4.0-4.5 mm]	INSULATION DIAMETER RANGE .055-.079 [1.40-2.00mm]		
TERMINAL APPL SPEC	26570		
TERMINALS APPLIED			
TE TERMINAL	GH TERMINAL	TE SEAL	GH SEAL
1572392-1	26570.201.184	1572407	14414.627.626
1572392-2	26570.201.707	1572408	14415.627.670

WIRE SIZE	CRIMP HEIGHT
1mm <sup>2</sup>	.059±.002 [1.50±.05]
18AWG	.057±.002 [1.45±.05]
0.75mm <sup>2</sup>	.055±.002 [1.40±.05]
0.5mm <sup>2</sup>	.053±.002 [1.35±.05]



-	-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	-	1	1	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	-	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
1	-	REF	REF	REF	REF	1901689-1	MEMORY CHIP	135
-	-	1	1	1	1	455888-1	SPACER, CRIMPER	82
-	-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	-	1	1	1	1	2-1752354-8	STANDOFF, HOLD-DOWN	50
-	-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	-	1	1	1	1	1752308-1	RAM	44
-	-	1	1	1	1	2-1655785-2	SCR, BTN SKT HD CAP (M8 X 20)	41
-	-	1	1	1	1	993002-4	SCREW, SET, SFT TIP	40
-	-	1	1	1	1	1962043-1	PLUNGER, BALL, METRIC	39
-	-	1	1	1	1	1752309-3	RING, INSULATION CRIMP	38
-	-	1	1	1	1	1-1752356-2	SUPPORT, TERMINAL	34
-	-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	-	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	1901087-3	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	455888-2	SPACER, CRIMPER	28
-	-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	-	1	1	1	1	1976045-1	STRIPPER	22
-	-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	-	1	1	1	1	1338684-2	SHEAR HOLDER, FRONT	13
-	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	1	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10
-	-	1	1	1	1	318707-2	FLOATING SHEAR, FRONT	9
-	-	1	2	2	1	7-1333204-9	ANVIL, COMBINATION	8
-	-	1	1	1	1	1338680-2	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	4-238011-5	BLOCK, CRIMPER SPACER	4
-	-	1	2	2	1	1-1583690-3	CRIMPER, INSUL O	3
-	-	1	1	1	1	455888-5	SPACER, CRIMPER	2
-	-	1	2	2	1	1-456405-6	CRIMPER, WIRE PREMIUM	1
-79	-77	-76	-71	-6	-1	PART NO	DESCRIPTION	ITEM NO

- △ RECOMMENDED SPARE PARTS.
- △ GREASE BEARING SURFACES LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEE APPL. SPEC. FOR DETAILS.
- △ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- △ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATION.
- △ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- △ APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.



DIMENSIONS: INCHES (mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: G. HOFFNER 4APR2007		Tyco Electronics Harrisburg, PA 17105-3608	
0 PLC	±	0.0005	±	APPV: N. DEMING 5APR2007	NAME: SIDE FEED SYSTEM III APPLICATOR		
1 PLC	±	0.001	±	PRODUCT SPEC:	SIZE: CAGE CODE DRAWING NO		
2 PLC	±	0.0015	±	APPLICATION SPEC:	RESTRICTED TO		
3 PLC	±	0.002	±	SEE TABLE	A   00779   1911035		
4 PLC	±	0.0025	±	CUSTOMER DRAWING	SCALE: 3:5 SHEET 1 OF 1 REV: B		

# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[7-1911035-7](#)