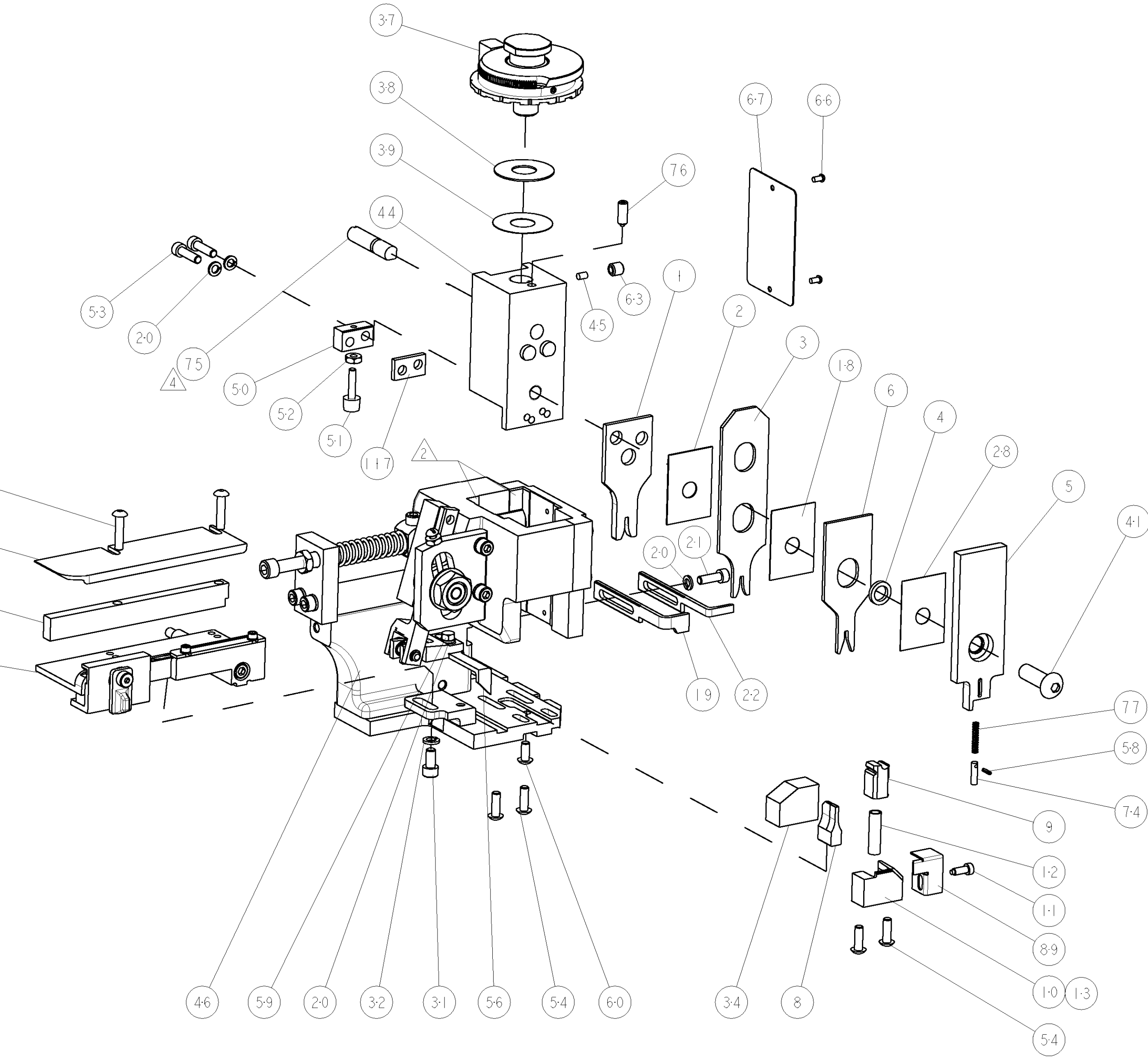
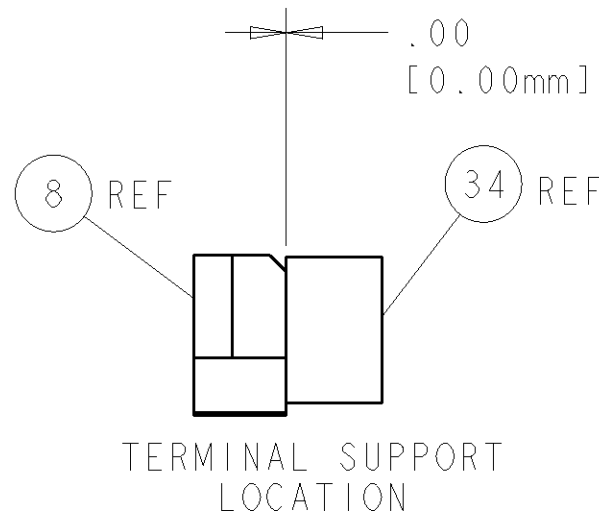
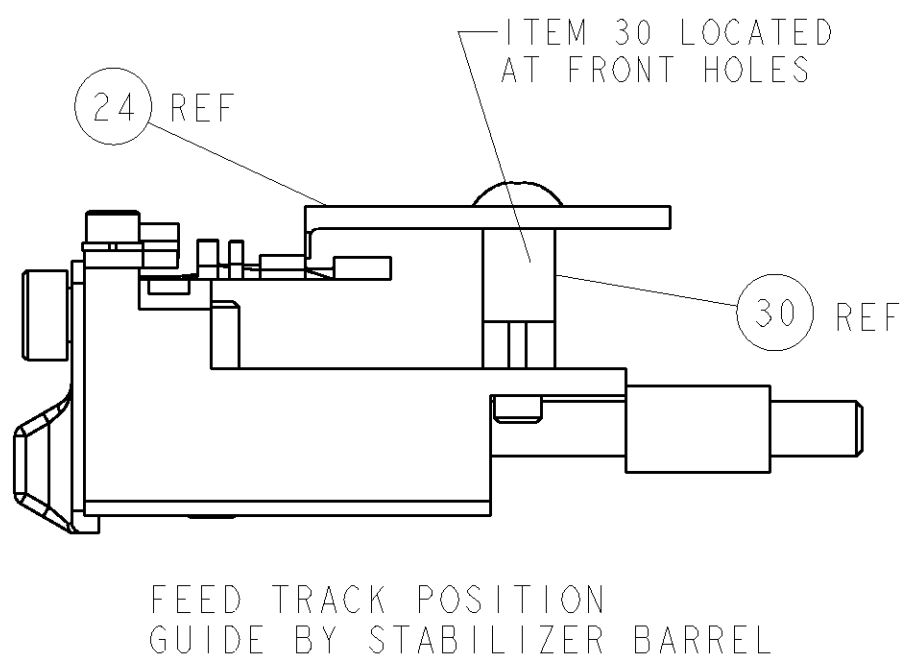


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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855492-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855492-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855492-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855492-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855492-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ STABILIZER CRIMPER SHAFT MUST BE TURNED SO THAT LETTER "B" IS SHOWING (RIGHT SIDE OF RAM).

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: RECEPTACLE					
TE PN	YAZAKI	YAZAKI TERMINAL - YAZAKI CRIMP SPECS			
286538-1	7115-1592				
-	-	△	CRIMP HEIGHT	WIRE SIZE	REF SETTING
-	-	A	1.00mm+.05/- .05[.039+.002/- .002]	22AWG	C3
-	-	B		-	-
-	-	C		-	-
-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-	WIRE	1.78mm [.070]	F	22 AWG
-	-	INSUL	2.08mm [.082]	F	Ø 1.900 MAX
WIRE STRIP LENGTH 5.50-6.00	TERM APPL SPEC NONE	FEED 8.89	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

	-	-	-	REF	-	..	1-240641-6	SPACER	117
3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
	-	-	-	-	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	-	-	-	-	-	318563-1	GUARD, FRONT CHIP	89
	-	-	-	-	-	-	6-22278-8	SPRING, COMPRESSION	77
	-	-	-	-	-	-	22859-7	SPRING PLUNGER	76
4	-	-	-	-	-	-	1-453412-3	SHAFT, STABILIZER CRIMPER ADJUSTER	75
	-	-	-	-	-	-	854769-4	HOLDER, INS	74
	-	-	-	-	-	-	4088040	SF APPL INST 408-8040	72
	-	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	-	-	-	-	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	-	-	-	-	-	21028-2	PIN, SLOTTED SPRING .062 X .250	58
	-	-	-	-	-	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
	-	-	-	-	-	-	21018-5	NUT, HEX, REG 6-32	52
	-	-	-	-	-	-	811242-2	BUMPER, HOLD DOWN	51
	-	-	-	-	-	-	690753-1	SPACER, TONKER	50
	-	-	-	-	-	..	690602-6	CAM, PRE FEED, I 5/8	49
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	-	-	-	-	-	-	690191-1	PLUG,NYLON	45
	-	-	-	-	-	-	817855-1	RAM, SIDE FEED	44
	-	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	-	-	-	-	-	690125-1	SHIM SUB-ASSY	39
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	-	-	-	-	-	-	690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	-	-	-	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	-	-	-	-	-	1-1320908-5	SPACER, STRIP GUIDE	30
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	-	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
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	-	-	-	-	-	-	690461-1	STOP, SHEAR	11
	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
	-	-	-	-	-	-	462006-1	FLOATING SHEAR, FRONT	9
	-	-	-	-	-	-	1-1633566-5	ANVIL, COMBINATION	8
	-	-	-	-	-	-	354753-5	CRIMPER, SPECIAL	6
	-	-	-	-	-	-	854772-1	DEPRESSOR, SHEAR	5
	-	2	2	2	2	-	2-238011-2	BLOCK, CRIMPER SPACER	4
1	-	-	-	-	-	-	189335-4	CRIMPER, INSULATION F	3
	-	-	-	-	-	-	455888-5	SPACER, CRIMPER	2
1	-	-	-	-	-	-	1-817854-7	CRIMPER, WIRE PREMIUM	1

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