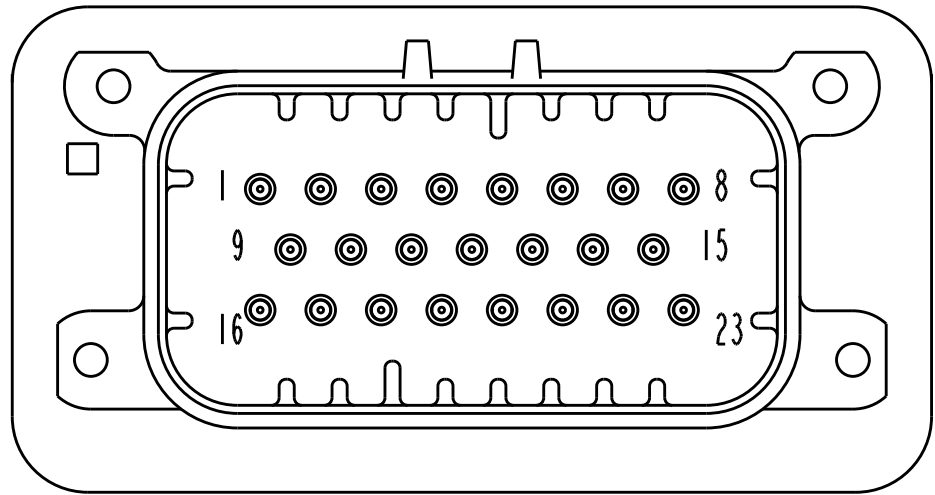
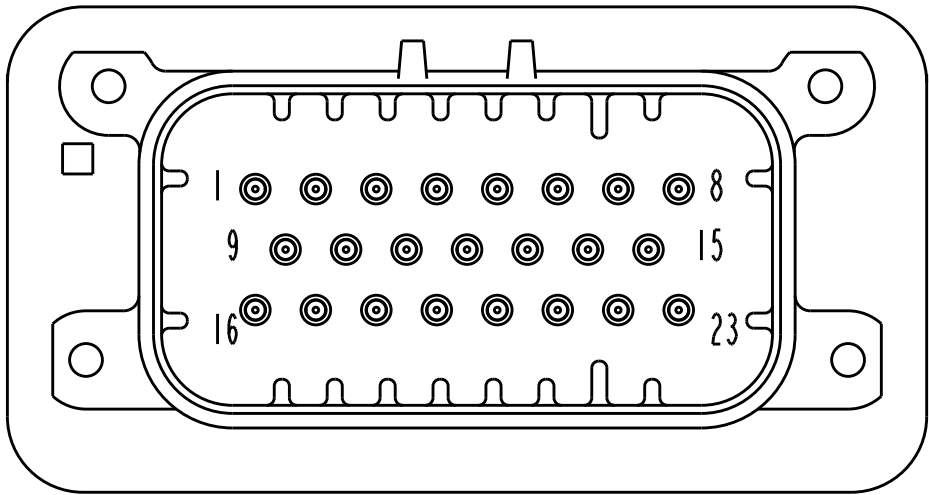
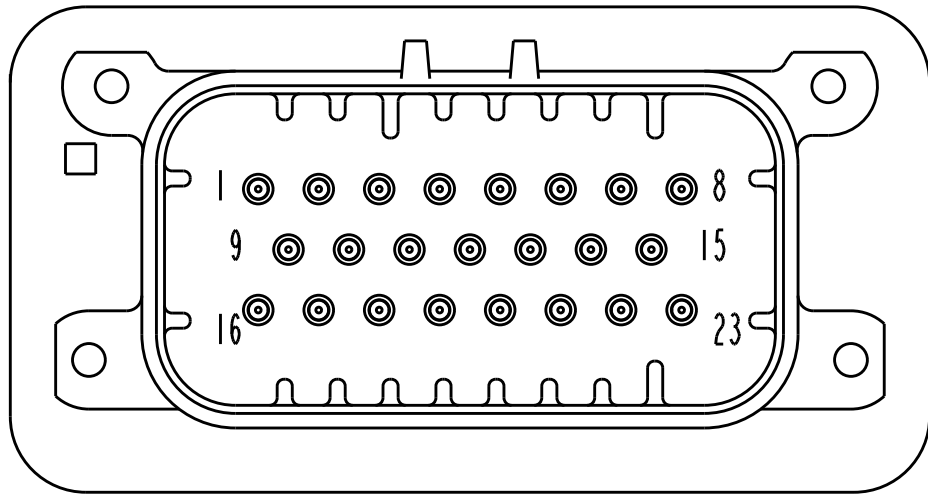




770669-2 & 1-770669-2
KEY LOCATION
SCALE 2:1



770669-4 & 1-770669-4
KEY LOCATION
SCALE 2:1

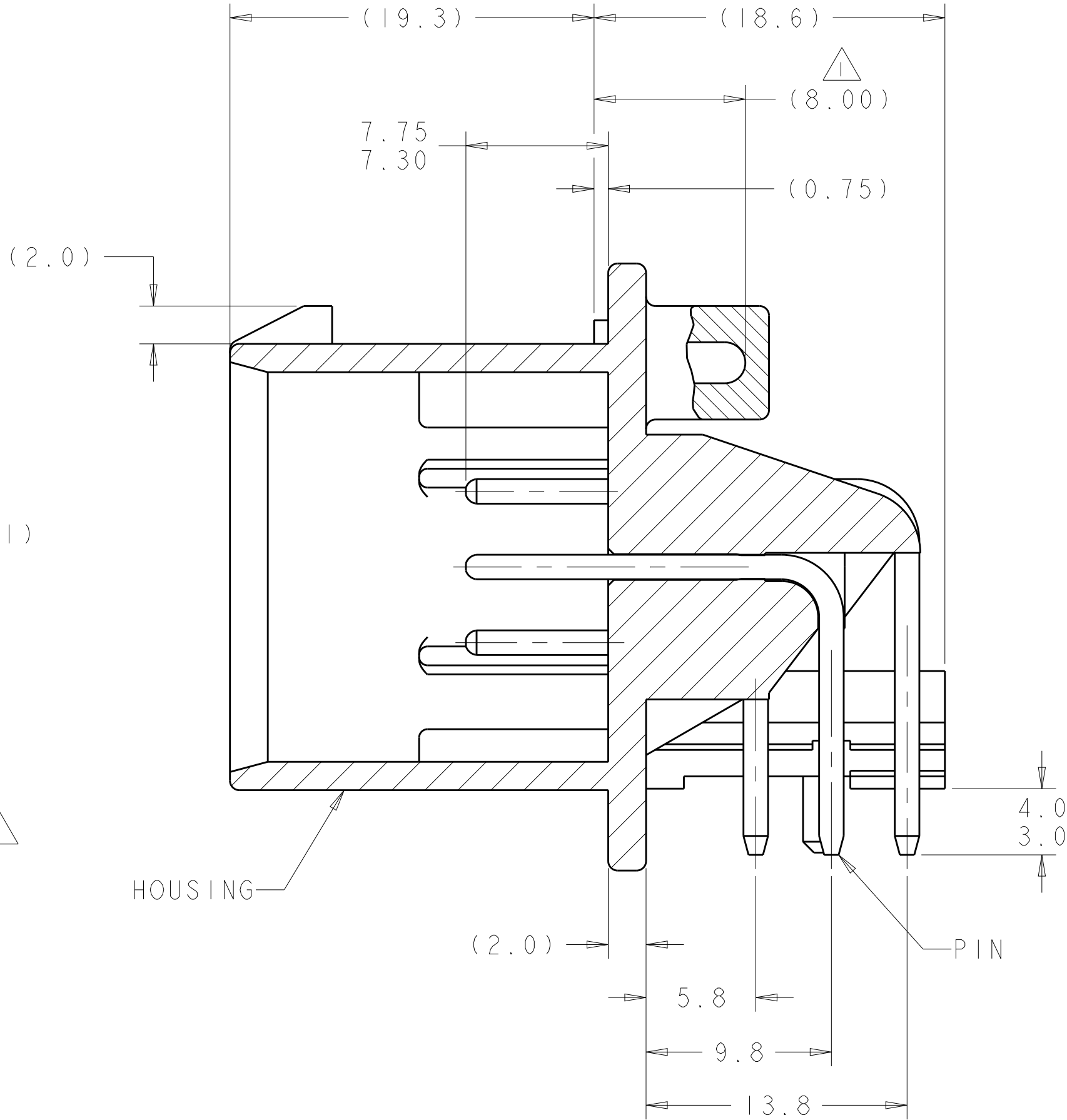
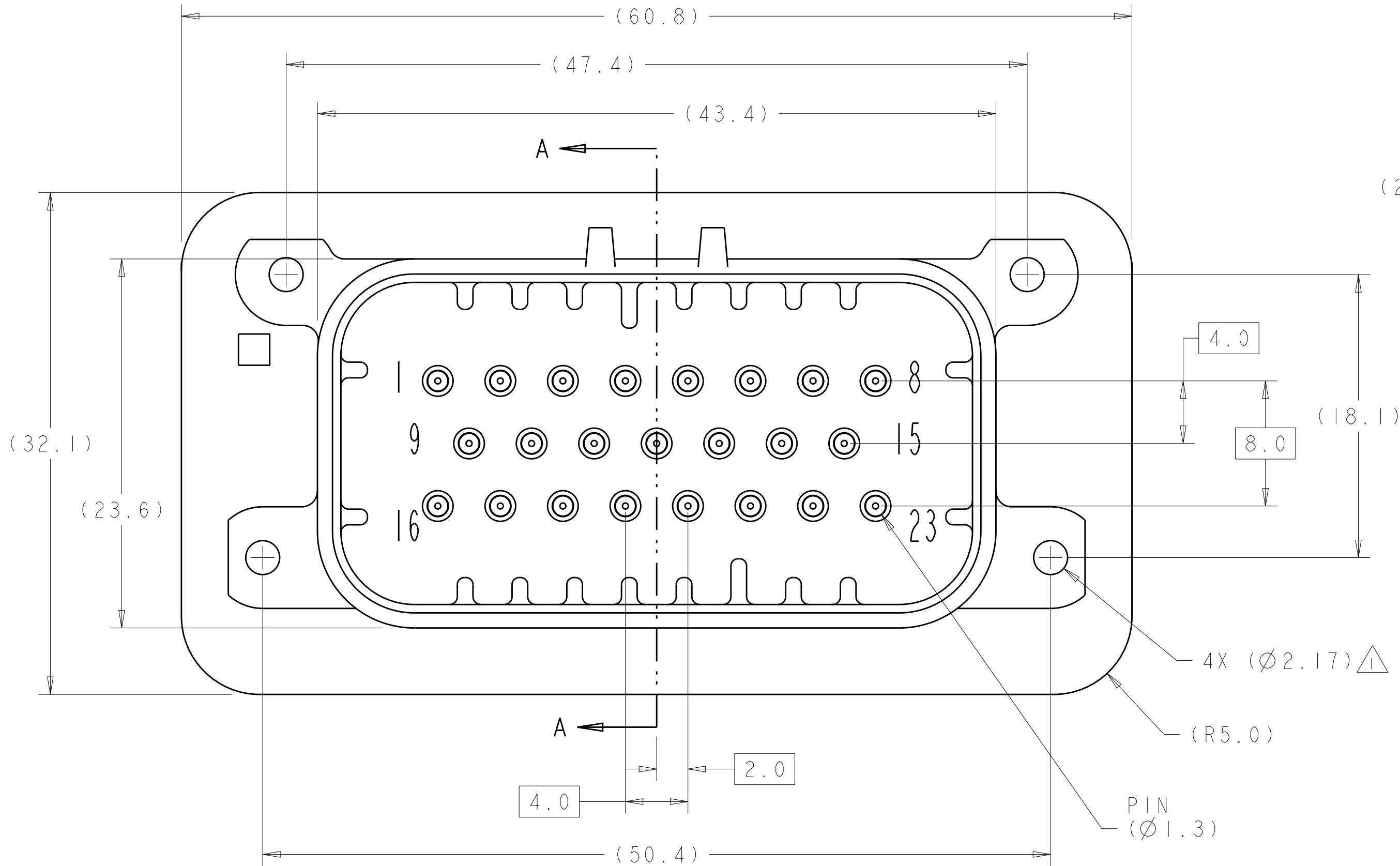


770669-5 & 1-770669-5
KEY LOCATION
SCALE 2:1

REVISIONS					
P.	LTR	DESCRIPTION	DATE	DWN	APVD
K8		REVISED PER ECO-13-019565	12DEC2013	DD	DS
K9		REVISED PER ECO-15-000100	22JAN2015	DD	DS
K10		REVISED PER ECO-15-003872	25MAR2015	DD	DS
K11		REVISED PER ECO-16-003526	09MAR2016	JM	DS

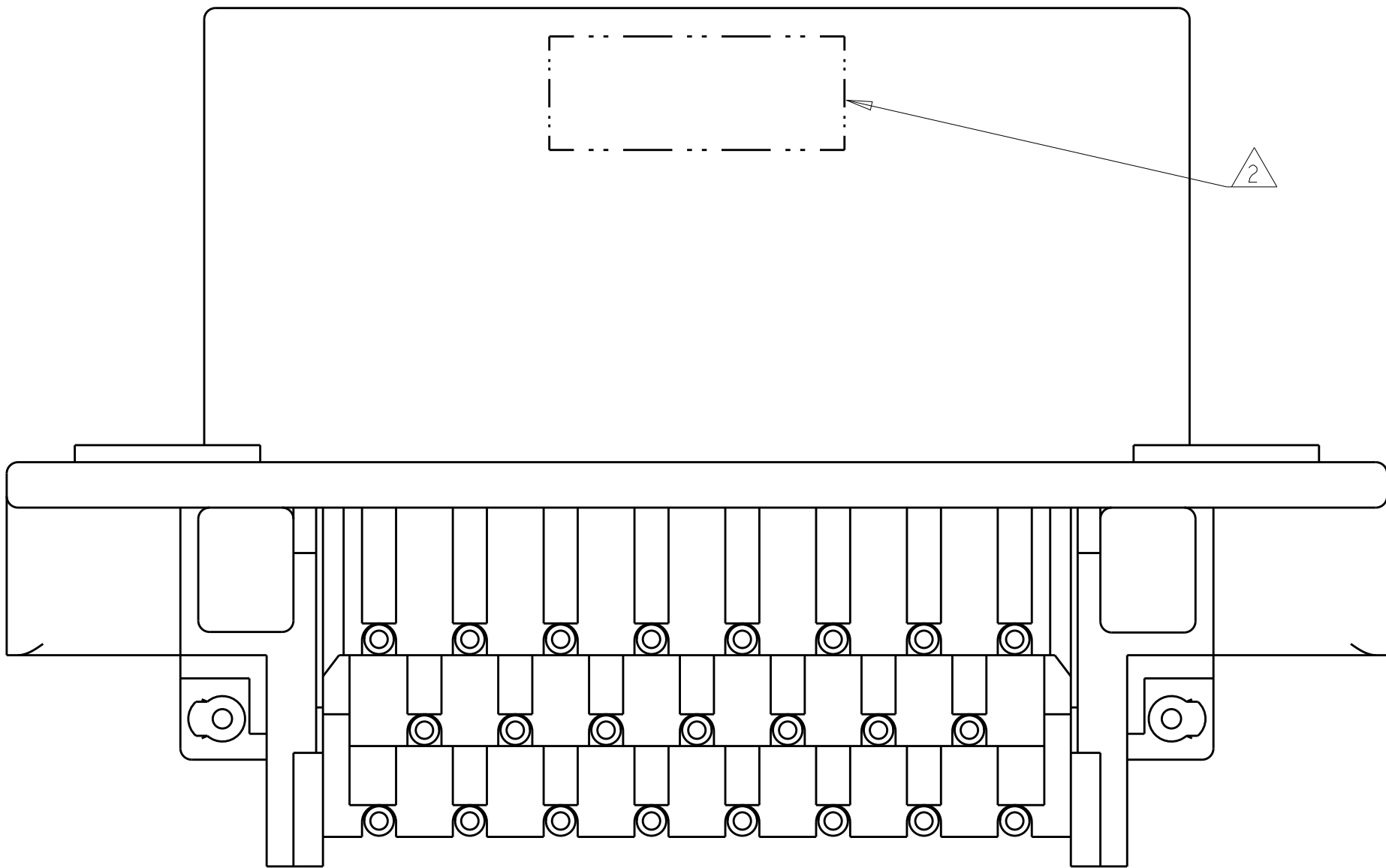
- 1 ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m.
- 2 DATE CODE TO BE BRANDED IN THIS LOCATION PER TE SPEC 102-60 USE 5 DIGIT CODE: FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK LAST DIGIT = DAY
- 3 HOUSING COLORS ARE MECHANICALLY KEYED TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
- 4 MATERIALS: HEADER HOUSING - GLASS FILLED PBT
PINS: TIN OR GOLD PLATED BRASS

5. HEADER MATES TO PLUG ASSEMBLY 770680 WHICH USES REELED TERMINALS 770520 OR LOOSE PIECE TERMINALS 770854



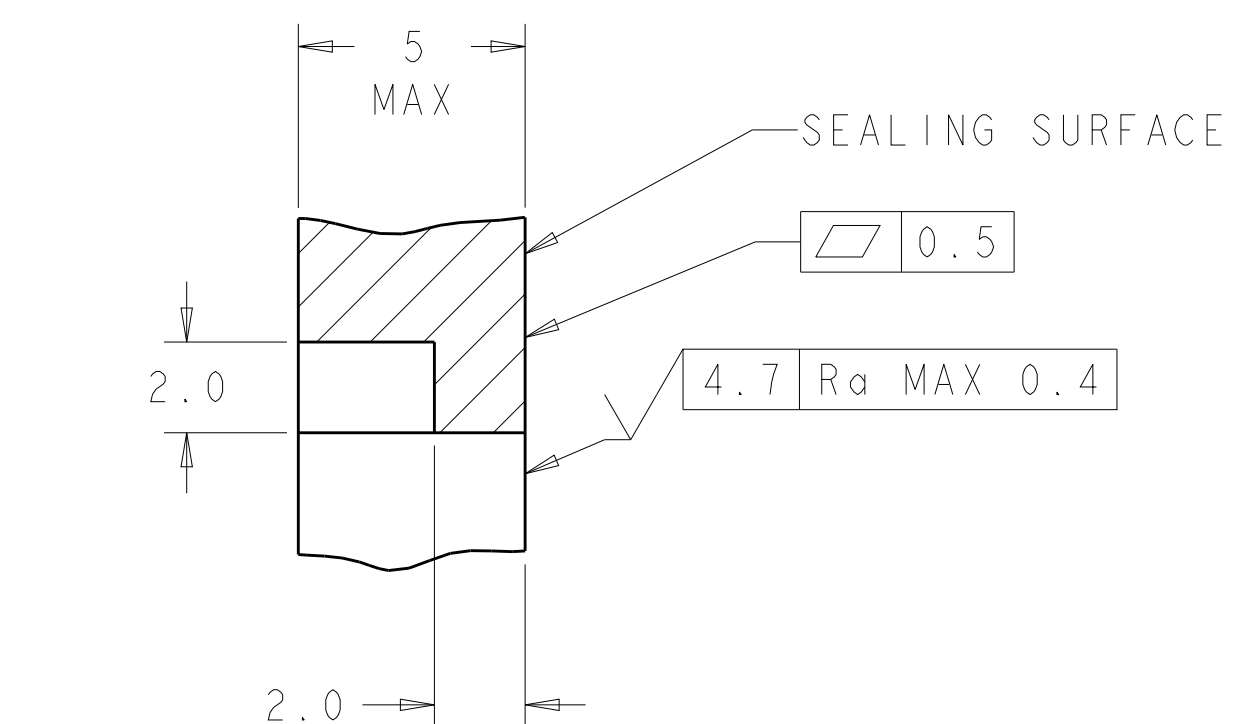
SECTION A-A

770669-1 & 1-770669-1
KEY LOCATION AS SHOWN



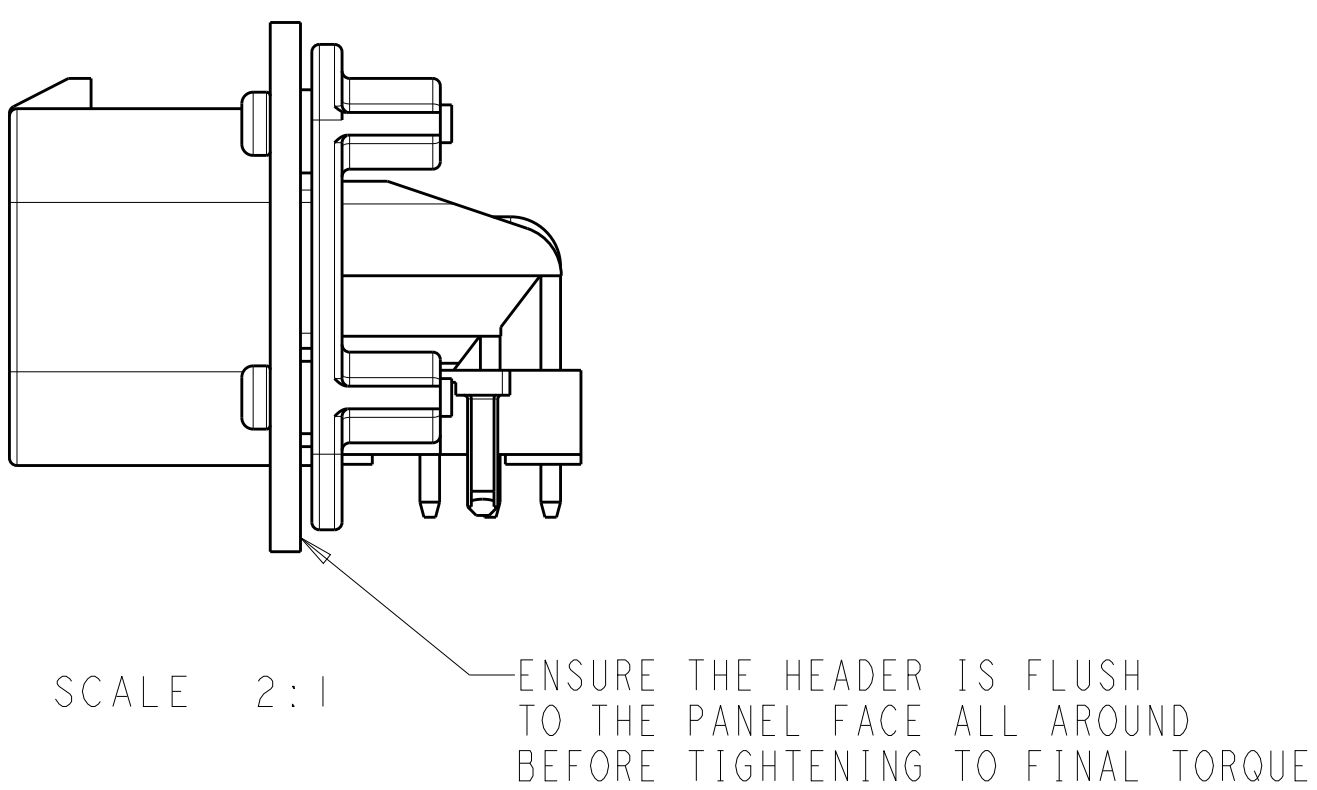
DURAGOLD	BLUE	1-770669-5
DURAGOLD	GRAY	1-770669-4
DURAGOLD	NATURAL	1-770669-2
DURAGOLD	BLACK	1-770669-1
TIN	BLUE	770669-5
TIN	GRAY	770669-4
TIN	NATURAL	770669-2
TIN	BLACK	770669-1
PLATING	HEADER COLOR/3	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN R. VESTAL 31DEC2002	 TE Connectivity					
DIMENSIONS:			CHK D. CROWE 31DEC2002						
mm			APVD D. CROWE 31DEC2002	NAME	HEAD ASSEMBLY, 23 POSITION, RIGHT ANGLE AMPSEAL				
			PRODUCT SPEC						
			108-1329						
			APPLICATION SPEC						
			114-16016						
MATERIAL			WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
			-	A	00779	C=770669	-		
FINISH				CUSTOMER DRAWING		SCALE	SHEET	OF	REV
						2:1	1	2	K11



Technical drawing of a square seal with the following specifications:

- Overall width: 5 MAX
- Top-left chamfer: 45°
- Top-right surface: SEALING SURFACE
- Surface texture symbol (top right): $\sqrt{\text{ }} \quad 0.5$
- Surface texture symbol (bottom right): $4.7 \quad R_a \text{ MAX } 0.4$
- Bottom dimension: 1.0

4805 (3/13)

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[770669-4](#)