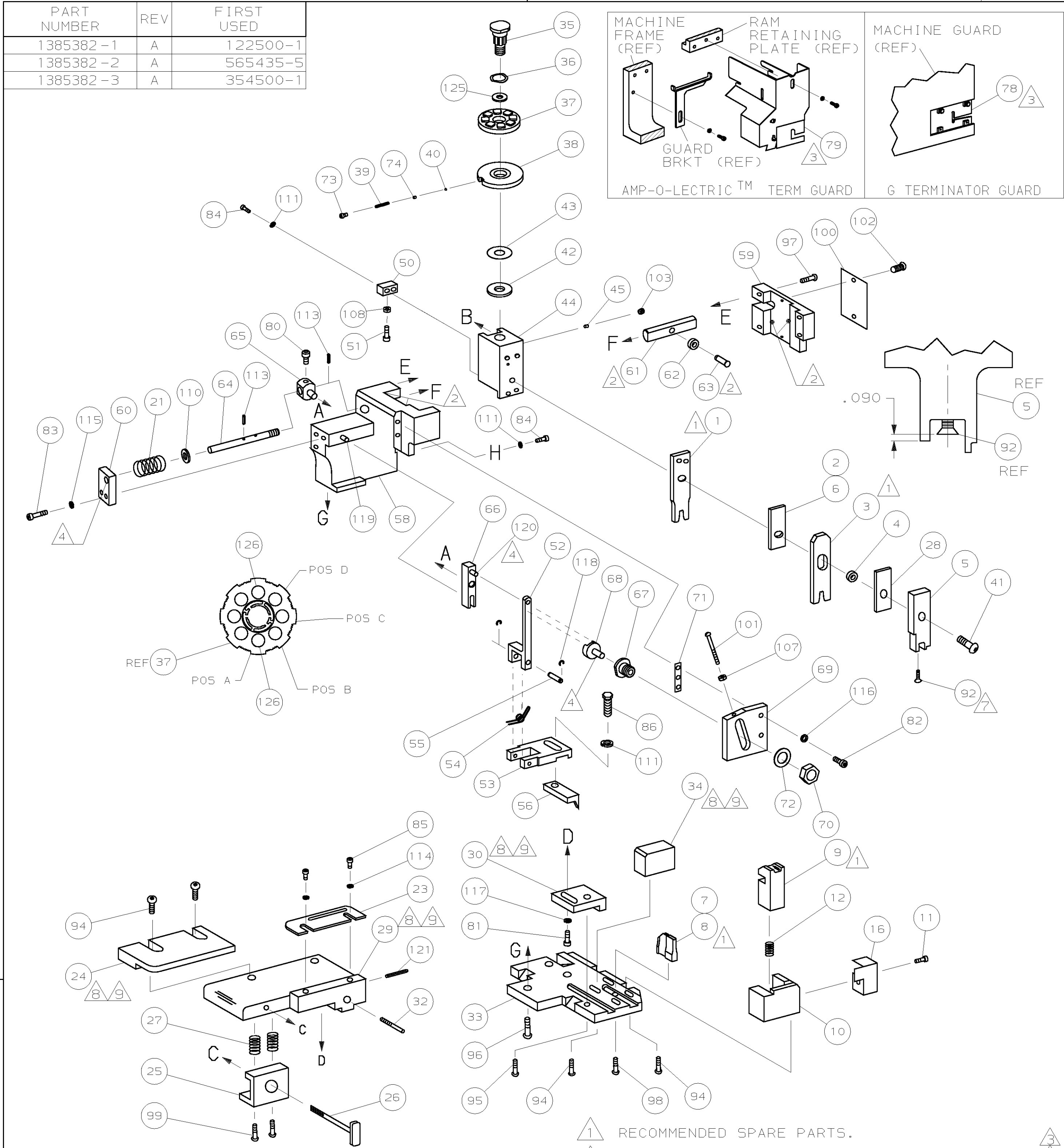
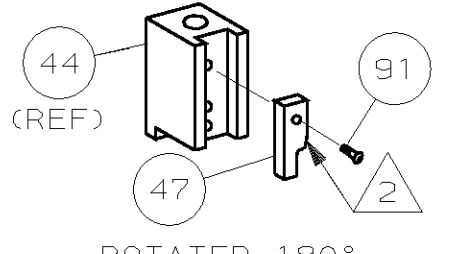
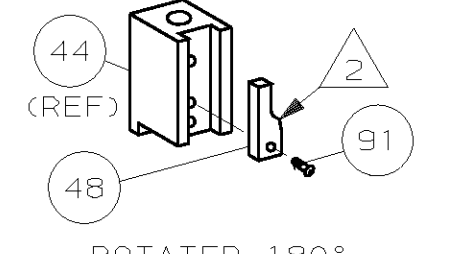
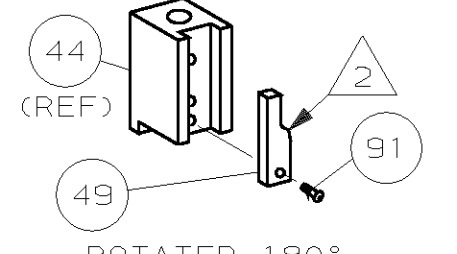
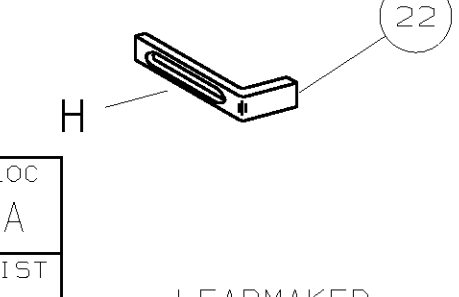
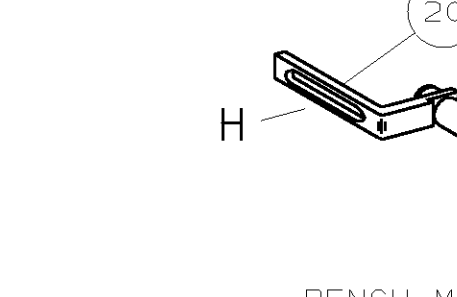


PART NUMBER	REV	FIRST USED
1385382-1	A	122500-1
1385382-2	A	565435-5
1385382-3	A	354500-1



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
		
ROTATED 180° B	ROTATED 180° B	ROTATED 180° B

LOC A	DIST 66
	
LEADMAKER	BENCH MACHINE

TERMINAL NAME: SOCKET AND PIN TERMINALS			
AMP TERM PN	MFR TERM PN	FURUKAWA TERMINAL	AMP CRIMP SPECS
1572056	FW-F-B085	PAD LTR	CRIMP HEIGHT
1572057	FW-M-085	A	.049 ±.002 [1.24 ±0.05mm]
		B	NOT
		C	NOT
		D	NOT
		CRIMP	SIZE
		WIRE	.080 [2.03mm]
		INSUL	.140 [3.56mm]
		FEED	.431
		APPL INSTRUCTION	408-8040
		SET UP GAGE	458637-1
		LAYOUT	L2630

2	2	2	-	C	3-354779-3	PIN, WIRE DISC (.3155)A	129
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	128
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	127
1	1	1	-	-	4088040	SF APPL INST 408-8040	126
1	1	1	-	A	4-21028-0	PIN,SLT SPR(φ.093x.75)ST 6DE PL	125
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL(φ.187x.50)LEVER	124
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL(φ.187x1.25)HOUSING	123
REF	REF	REF	-	A	21045-3	RING,RET "C"(φ.187)FD FING PIN	122
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	121
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)ADJ PLATE	120
REF	REF	REF	-	A	21024-5	WASHER,LOCK(#10)FEED GDE ROD	119
2	2	2	-	A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	118
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(φ.125x.50)ADJ ROD	117
4	4	4	-	A	21024-4	WASHER,LOCK(#8)STRIPPER	116
REF	REF	REF	-	A	21899-4	WASHER,FLAT(φ5/16)SCREW ADJ	115
1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN	114
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32)FEED ADJ	113
1	1	-	-	A	992031-1	PIN, CLEVIS	112
1	1	1	-	A	21009-2	SCR,SKT 5ET(1/4-20x.25 LW)RAM	111
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	110
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	109
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	108
2	2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG	107
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	106
REF	REF	REF	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	105
REF	REF	REF	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	104
REF	REF	REF	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	103
6	6	6	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	102
1	1	1	-	A	1-21003-9	SCR,FHC(6-32x.38)DEP	101
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM	100
1	1	-	-	A	7-21000-9	SCR,SHC(4-40x.19)STRIPPER	99
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	98
2	2	2	-	A	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	97
3	3	3	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	96
REF	REF	REF	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	95
REF	REF	REF	-	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	94
1	1	1	-	A	7-21000-6	SCR,SHC(10-32x.31)SG ADJ BL	93
REF	REF	REF	-	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	92
-	REF	-	-	B	455749-1	GUARD, WINDOW	91
REF	-	-	-	B	679532-1	INSERT, GUARD	90
1	1	1	-	A	690603-1	SPRING, ASSIST	89
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	88
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	87
REF	REF	REF	-	A	690517-1	SPACER	86
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

NT		.095 (TERMINAL 1572056)				
TERMINALS		.180 (TERMINAL 1572057)				
NT						
TERMINALS		ITEM 34				
		ITEM 7 & 8				
					A	PRODUCT RELEASE
				P F LTR		REVISION RECORD

-1	LEADMAKER				MECH POST FEED		
-2	BENCH MODEL K				MECH PRE FEED		
-3	BENCH MODEL G				MECH PRE FEED		
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	690542-2	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	B	3-690786-3	SUPPORT, TERMINAL	34
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
							31
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	455671-4	PLATE, STRIP GUIDE	29
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	9-690504-8	GUIDE, STRIP (REAR)	24
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1	STRIPPER	19
							18
							17
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
							15
							14
							13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-2	STOP, SHEAR	11
1	1	1	-	C	1-690459-0	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	318707-1	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	6-662186-6	ANVIL (TERMINAL 1572056)	8
1	1	1	-	C	6-662186-5	ANVIL (TERMINAL 1572057)	7
1	1	1	-	C	455888-5	SPACER, CRIMPER	6
1	1	1	-	C	318701-1	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	1-238011-0	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	5-683454-0	CRIMPER, INSULATION	3
1	1	1	-	C	1-455888-8	SPACER, CRIMPER	2
1	1	1	-	C	1-456405-6	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

				REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
QTY REQD PER ASSY		PARTS LIST					
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL		HT TR		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 07FEB02 C. REICHELDERFER		APP 07FEB02 T. ELBIN		AMP AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC ±		CHK -		REL -			
3 PLC DEC ±							
4 PLC DEC ±							
ANGLES ±							
SURF TEXTURE: ✓							
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX							
CASE CODE 00779		SIDE FEED HDM APPLICATOR				MACHINE REF MINI APPL	
		SCALE -		DWG NO 1385382		SHEET 1 OF 1 REV A	
CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO -	

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