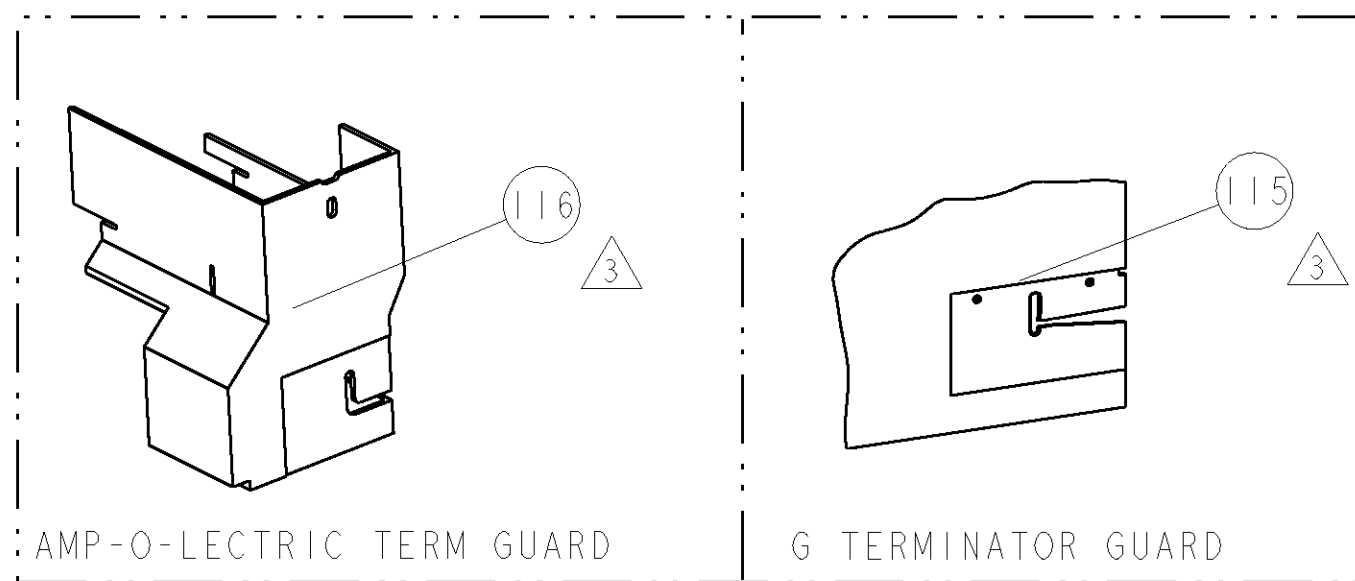
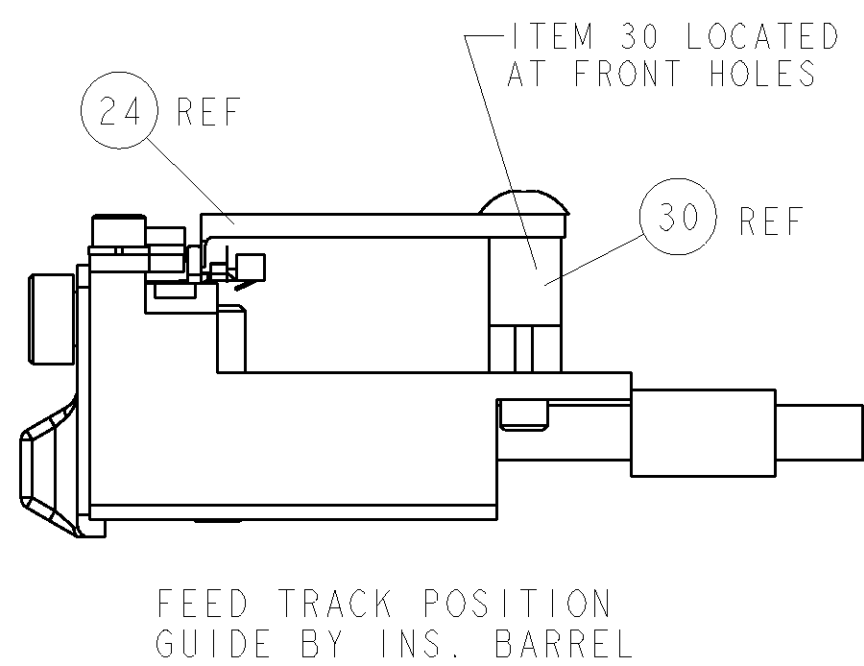
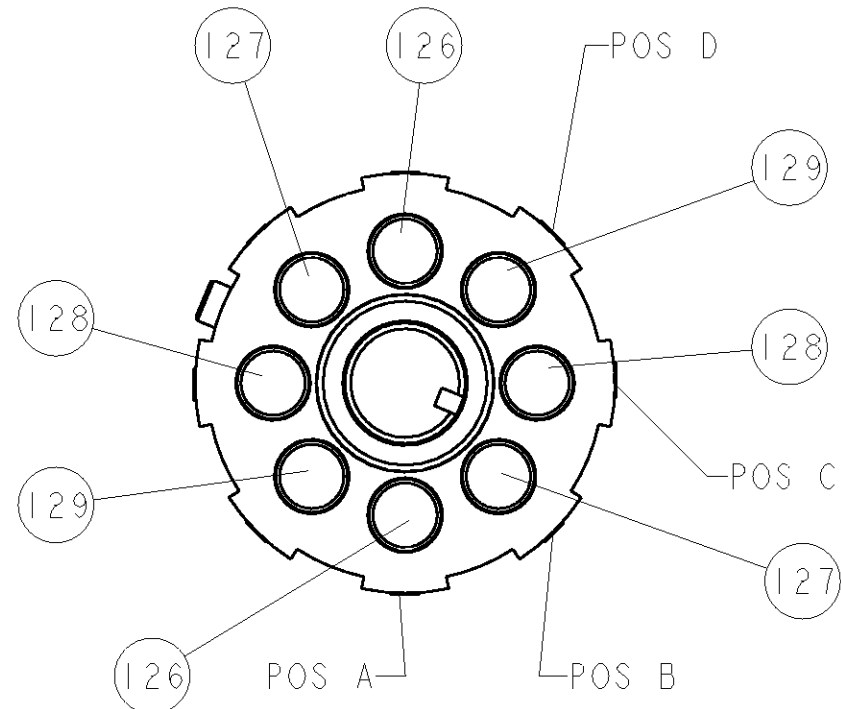
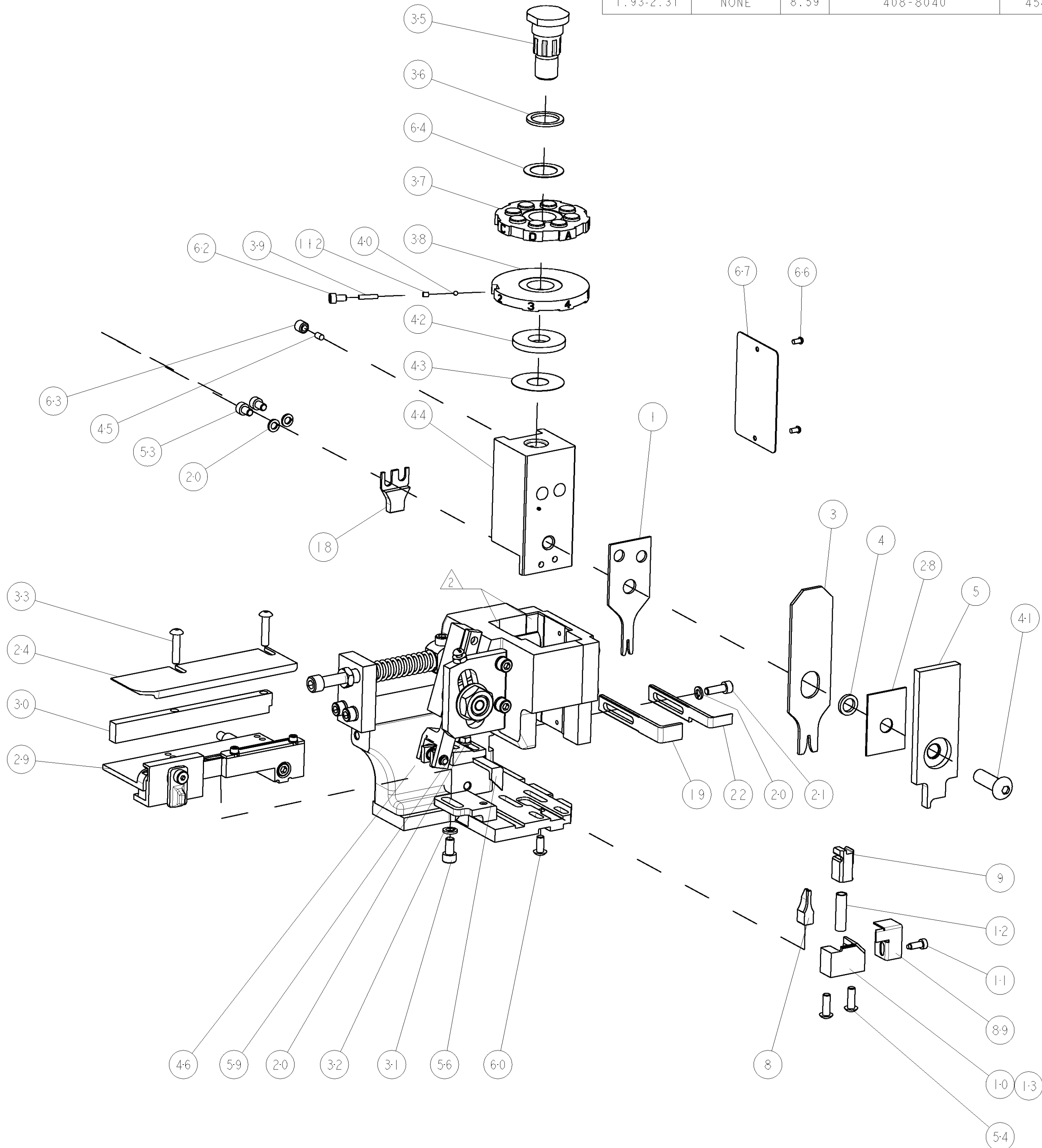


8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
© COPYRIGHT 20				20			
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852814-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852814-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852814-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852814-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852814-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TERMINAL					
TE PN	HISETEC	HISETEC TERMINAL - TE CRIMP SPECS			
1949870	T2500J				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.85mm+.05/- .05 [.033+.002/- .002]	22AWG	
-	-	B	.77mm+.05/- .05 [.030+.002/- .002]	24AWG	
-	-	C	.73mm+.05/- .05 [.029+.002/- .002]	26AWG	
-	-	D	.70mm+.05/- .05 [.027+.002/- .002]	28AWG	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.17mm [.046]	F	22-28 AWG
-	-	INSUL	1.88mm [.074]	F	Ø1.575 - 2.337
WIRE STRIP LENGTH 1.93-2.31	TERM APPL SPEC NONE	FEED 8.59	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



	-	2	2	2	2	-	1-354779-6	PIN, WIRE DISC, .3070	129
	-	2	2	2	2	-	1-354779-4	PIN, WIRE DISC, .3060	128
	-	2	2	2	2	-	1-354779-0	PIN, WIRE DISC, .3040	127
	-	2	2	2	2	-	354779-3	PIN, WIRE DISC, .3005	126
3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	7
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	6
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	53
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-9	RAM, SIDE FEED	44
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	1	-	690124-4	WASHER, RAM (.135)	42
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	23241-6	BALL, STEEL	40
	-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
	-	1	1	1	1	-	690142-1	DISC, INSULATION	38
	-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	455888-8	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	2-690472-3	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	690472-9	STRIPPER	19
	-	1	1	1	1	-	2-690518-6	HOLD DOWN, TERMINAL	18
1	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
1	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	9-1633535-9	ANVIL, COMBINATION	8
	-	-	-	-	-	..	-	-	7
	-	-	-	-	-	..	-	-	6
	-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	4-1633511-3	CRIMPER, INSULATION F	3
	-	-	-	-	-	..	-	-	2
1	1	1	1	1	1	-	6-1633305-7	CRIMPER, WIRE PREMIUM	1
	-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852814-1](#)