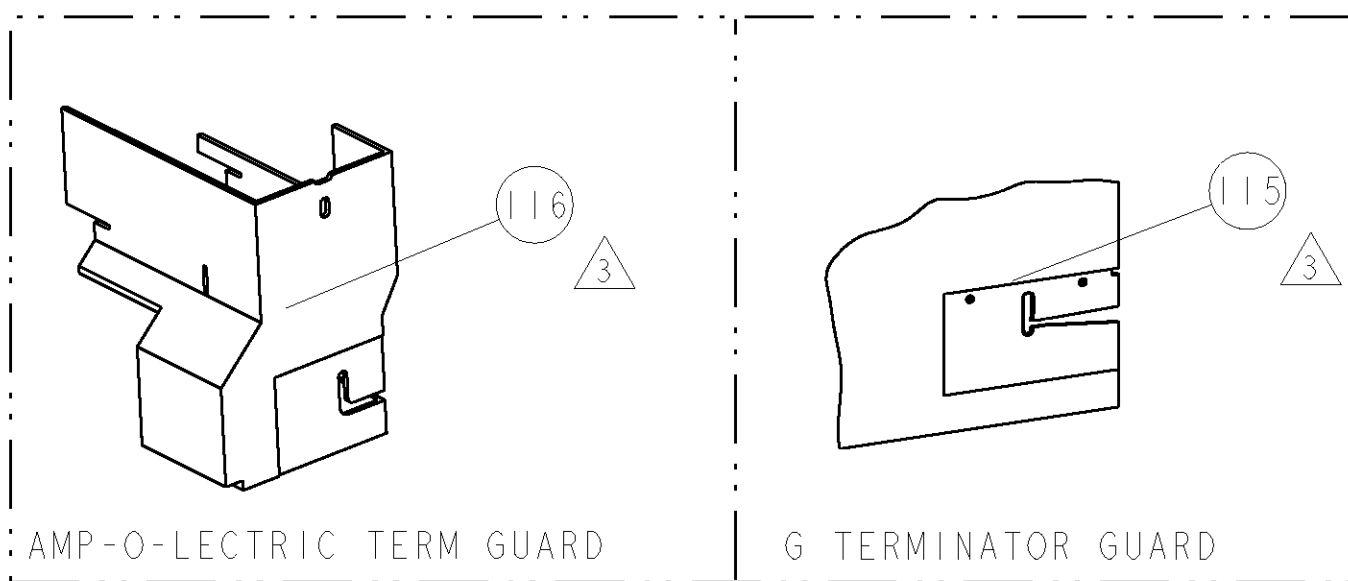


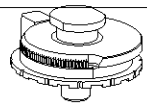
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855473-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855473-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855473-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855473-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855473-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

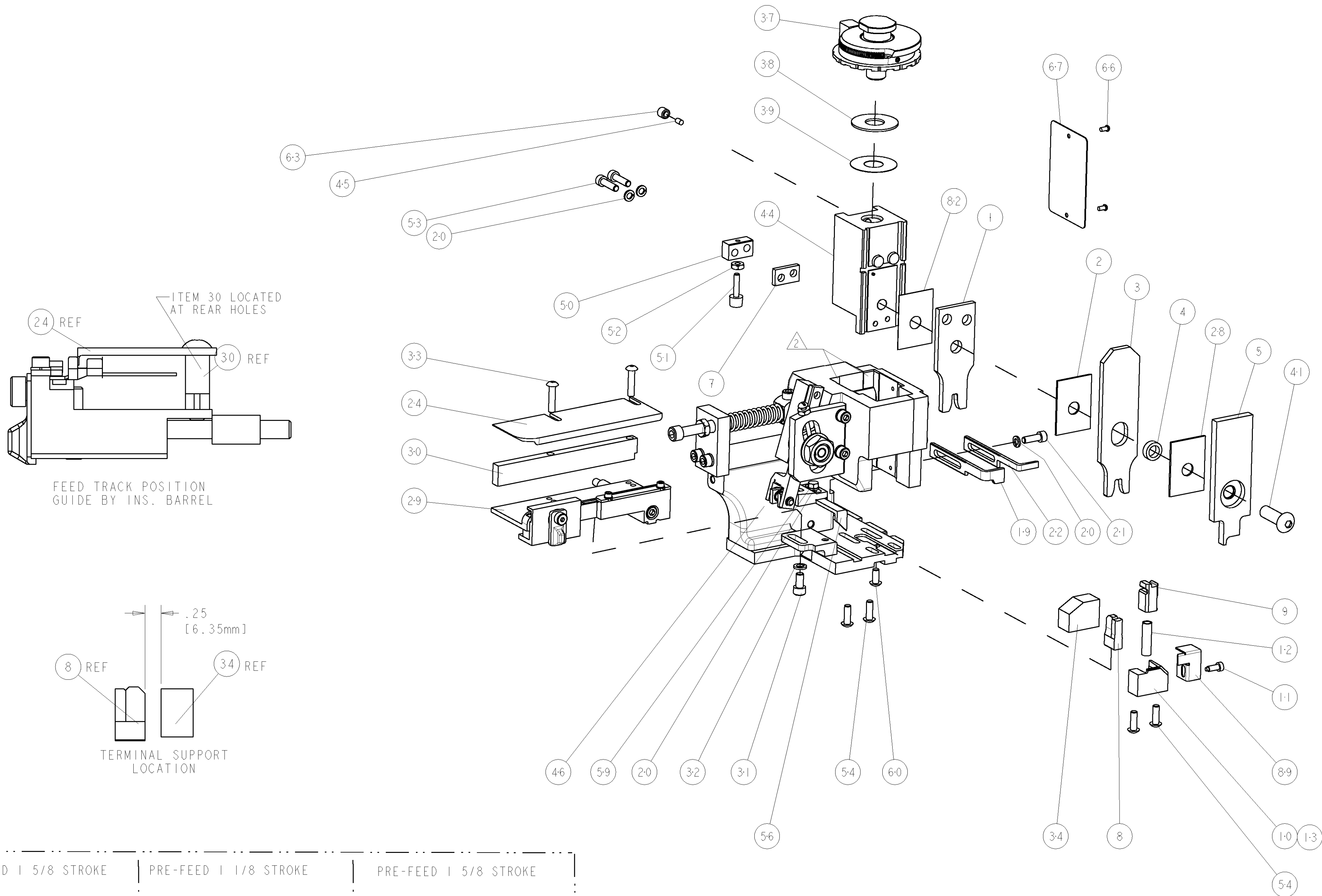
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL, MALE BLADE TYPE					
TE PN	YAZAKI	YAZAKI TERMINAL - YAZAKI CRIMP SPECS			
1949879	7114-2351-02				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	2.40mm+.05/- .05[.094+.002/- .002]		14AWG	B1
-	-	2.15mm+.05/- .05[.085+.002/- .002]		16AWG	D1
-	-	2.05mm+.05/- .05[.081+.002/- .002]		18AWG	D7
-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-		4.00mm [.157]	F	14-18 AWG
-	-	WIRE	5.59mm [.220]	F	Ø 4.450 MAX
-	-	INSUL	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1
WIRE STRIP LENGTH 5.25-5.63	TERM APPL SPEC XW4T-14421-CA	FEED 16.05			



LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	02MAR2009
							LG
							GB



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-		1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-		318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-		455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-		4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-		217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-		461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-		21017-2	SCREW, DRIVE	66
-	1	1	1	1	-		21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-		22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-		2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-		458537-2	PAWL, FEED	56
-	4	4	4	4	-		2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-		2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-		21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-		811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-		690753-1	SPACER, TONKER	50
-	-	1	-	-	..		690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..		690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-		690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-		459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-		690191-1	PLUG,NYLON	45
-	1	1	1	1	-		3-819307-2	RAM, SIDE FEED	44
-	1	1	1	1	-		7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-		690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-		1-469367-1	SHIM	38
-	1	1	1	1	-		879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-		690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	-		2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-		21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-		3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-		1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	-		1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-		1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-		1320928-5	PLATE, STRIP GUIDE	24
-	1	-	-	1	-		690472-2	STRIPPER	22
-	1	1	1	1	-		2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-		21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-		691353-1	STRIPPER	19
1	1	-	-	-	-		679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-		3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-		690461-1	STOP, SHEAR	11
-	-	1	1	1	-		690459-1	SHEAR HOLDER, FRONT	10
1	1	1	1	1	-		454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-		3-1633381-2	ANVIL, COMBINATION	8
-	1	1	1	1	-		240641-5	SPACER	7
-	-	-	-	-	..		-	-	6
-	1	1	1	1	-		2-455889-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-		238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-		456134-2	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-		455888-9	SPACER, CRIMPER	2
1	1	1	1	1	-		8-568176-9	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		05FEB2009		Tyco Electronics	
INCHES		9 PLC ±.01		R.Q.WILSON		06FEB2009		Tyco Electronics	
		1 PLC ±.01		D.W.WRIGHT		06FEB2009		Harrisburg, PA 17105-3608	
		3 PLC ±.001		T.L.ELBIN		06FEB2009		NAME	
		4 PLC ±.0001						FINE ADJUST SIDE FEED	
		FINISH						HDM APPLICATOR	
MATERIAL								SIZE	
								CAGE CODE	
								DRAWING NO	
								RESTRICTED TO	
								A1 00779	
								C=1855473	
								SCALE	
								3:5	
								SHEET	
								1	
								OF	
								REV	
								A	

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