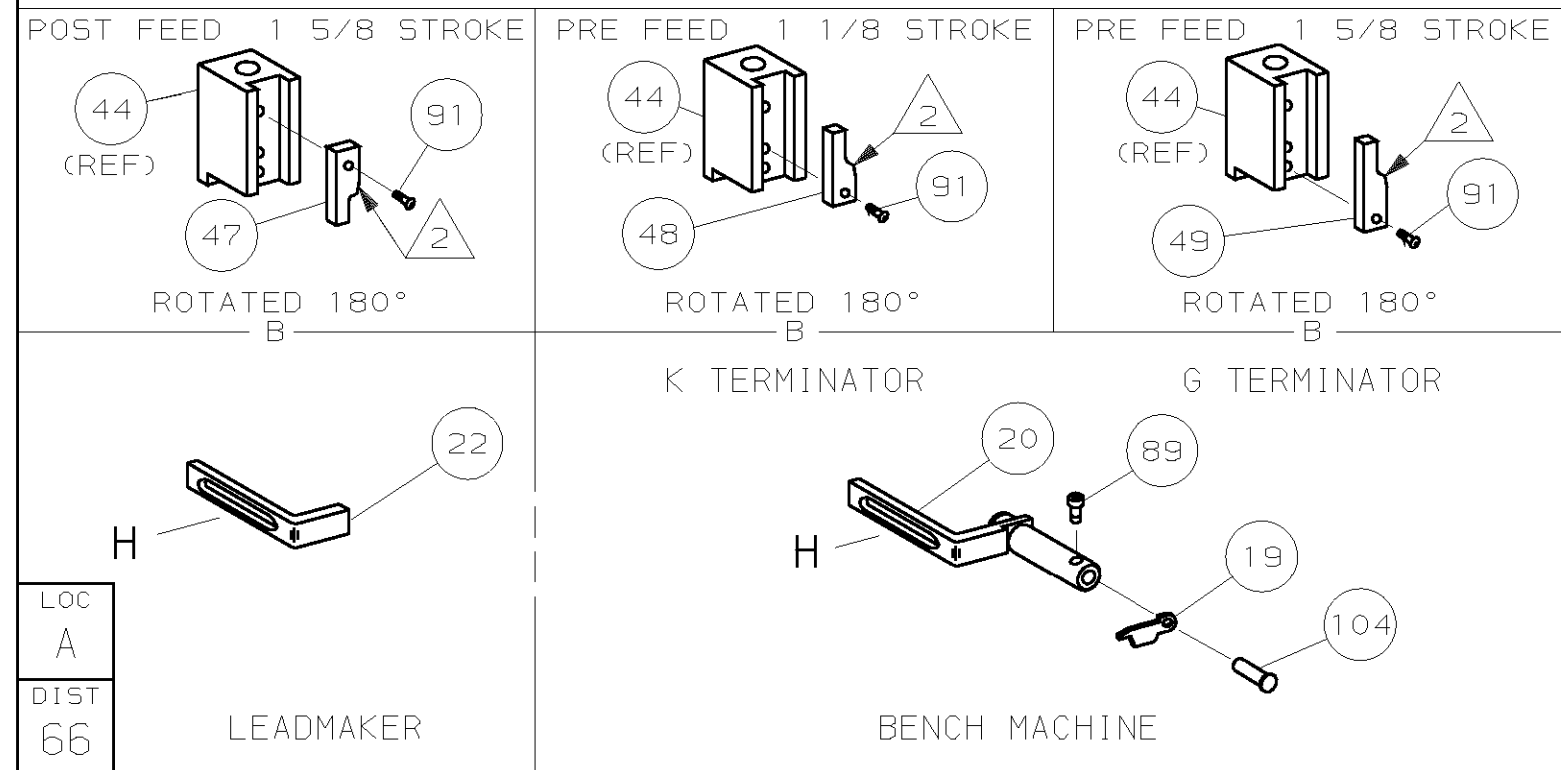
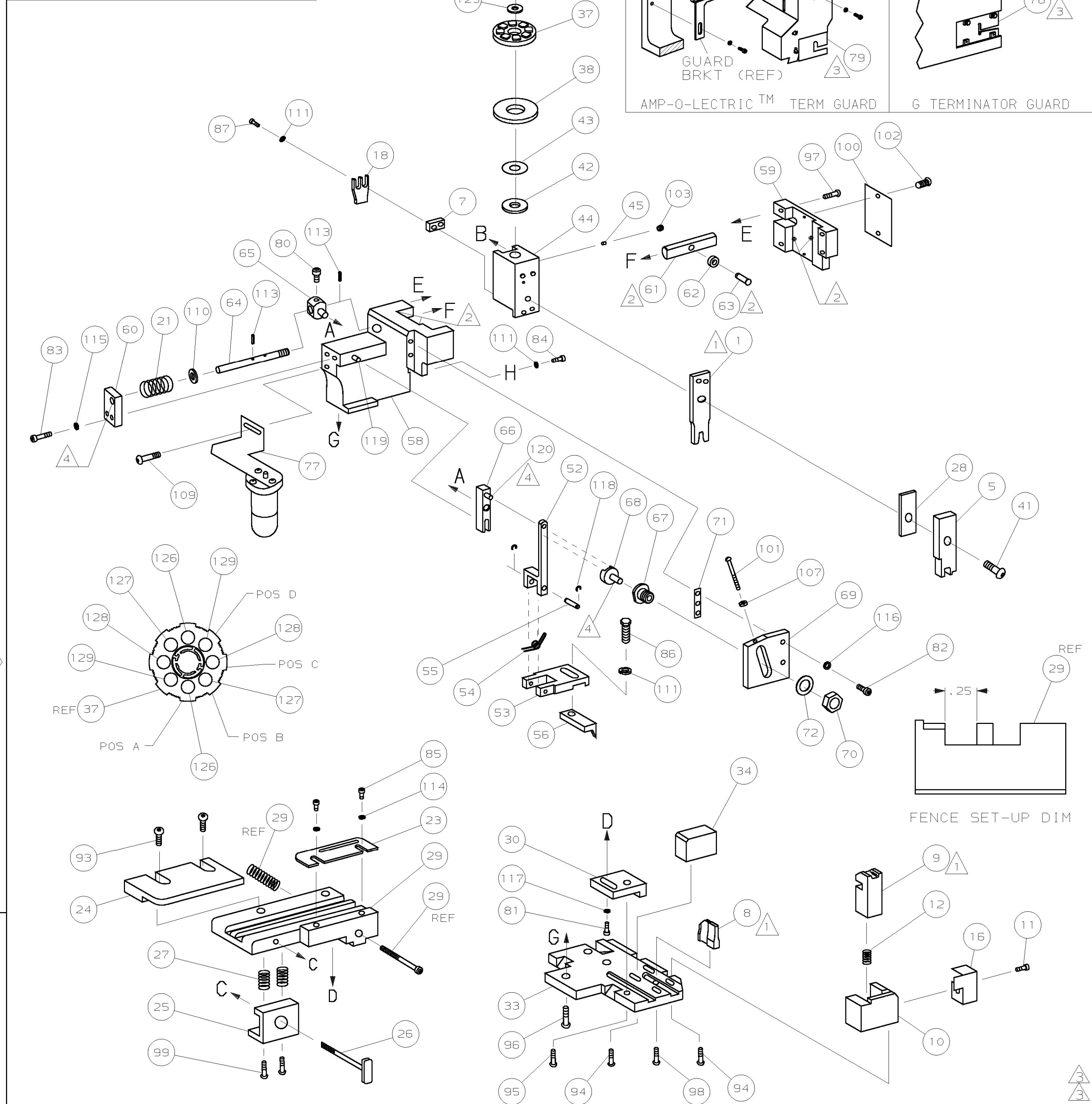


PART NUMBER	REV	FIRST USED
1385206-1	A	122500-1
1385206-2	A	565435-5
1385206-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: TERMINAL									
AMP PN		MFR PN		ITT CANNON TERMINAL		AMP CRIMP SPECS			
286903-1		SC16M156		PAD LTR		CRIMP HEIGHT		WIRE SIZE	
				A		.056 ±.002		16	
				B		.050 ±.002		18	
				C		.045 ±.002		20	
				D		.042 ±.002		22	
				CRIMP		SIZE		TYPE	
				WIRE		.090		F	
				INSUL		-		-	
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	
.203-.250		NONE		.350		408-8040		458637-1	
								L2465	
2	2	2	-	C	5-354779-4	PIN, WIRE DISC (.3260)D		129	
2	2	2	-	C	4-354779-6	PIN, WIRE DISC (.3220)C		128	
2	2	2	-	C	3-354779-6	PIN, WIRE DISC (.3170)B		127	
2	2	2	-	C	2-354779-4	PIN, WIRE DISC (.3110)A		126	
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION		125	
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE		124	
1	1	1	-	-	4088040	SF APPL INST 408-8040		123	
								122	
								121	
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (ø.187x.50) LEVER		120	
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (ø.187x1.25) HOUSING		119	
REF	REF	REF	-	A	21045-3	RING,RET "C" (ø.187) FD FING PIN		118	
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK		117	
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE		116	
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD		115	
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE		114	
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (ø.125x.50) ADJ ROD		113	
								112	
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER		111	
REF	REF	REF	-	A	21899-4	WASHER, FLAT (ø5/16) SCREW ADJ		110	
-	1	-	-	A	2-21002-6	SCR, BHC (10-32x.38) LUBE ASSY		109	
								108	
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32) FEED ADJ		107	
								106	
								105	
1	1	-	-	A	992031-1	PIN, CLEVIS		104	
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM		103	
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE		102	
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ		101	
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION		100	
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG		99	
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL		98	
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP		97	
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING		96	
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK		95	
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN		94	
2	2	2	-	A	2-21002-1	SCR, BHC (8-32x.38) R STP GDE		93	
								92	
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM		91	
								90	
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER		89	
								88	
2	2	2	-	A	2-21000-5	SCR, SHC (8-32x.25) DEP-HOLD		87	
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER		86	
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE		85	
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER		84	
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD		83	
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK		82	
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL		81	
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK		80	
-	REF	-	-	B	455749-1	GUARD, WINDOW		79	
REF	-	-	-	B	679532-1	INSERT, GUARD		78	
-	1	-	-	C	1-465184-0	LUBRICATOR ASSY		77	
								76	
								75	
								74	
								73	
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL		72	
REF	REF	REF	-	A	690517-1	SPACER		71	
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION		ITEM NO	
QTY RECD PER ASSY				PARTS LIST					

-1 LEADMAKER					MECH POST FEED									
-2 BENCH MODEL K					MECH PRE FEED									
-3 BENCH MODEL G					MECH PRE FEED									
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)				70				
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT				69				
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT				68				
REF	REF	REF	-	B	240633-1	BUSHING				67				
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE				66				
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT				65				
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD				64				
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER				63				
REF	REF	REF	-	B	240658-1	ROLLER, CAM				62				
REF	REF	REF	-	B	454398-2	ROD, FEED				61				
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD				60				
REF	REF	REF	-	C	454220-1	CAP, RAM				59				
REF	REF	REF	-	D	454485-1	HOUSING				58				
										57				
1	1	1	-	B	690542-2	PAWL, FEED				56				
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER				55				
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER				54				
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER				53				
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM				52				
										51				
										50				
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST				49				
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST				48				
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST				47				
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)				46				
1	1	1	-	A	690191-1	PLUG, NYLON				45				
1	1	1	-	C	455673-1	RAM				44				
1	1	1	-	A	690125-1	WASHER, LAMINATED				43				
1	1	1	-	A	690124-1	WASHER, RAM				42				
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)				41				
										40				
										39				
1	1	1	-	A	690223-2	SPACER, INSULATION DISC				38				
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC				37				
1	1	1	-	A	22480-5	WASHER, SPRING				36				
1	1	1	-	B	690212-1	POST, RAM				35				
1	1	1	-	B	3-690786-4	SUPPORT, TERMINAL				34				
REF	REF	REF	-	D	455675-1	PLATE, BASE				33				
										32				
										31				
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ				30				
1	1	1	-	C	318042-1	STRIP GUIDE PLATE ASSY				29				
1	1	1	-	C	1-455888-9	SPACER, FRONT SHEAR DEP				28				
2	2	2	-	A	1-22284-0	SPRING, DRAG				27				
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE				26				
1	1	1	-	B	240792-1	DRAG, TERMINAL				25				
1	1	1	-	D	6-690504-2	GUIDE, STRIP (REAR)				24				
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)				23				
-	-	1	-	B	690472-2	STRIPPER				22				
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN				21				
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY				20				
1	1	-	-	B	458949-1	STRIPPER				19				
1	1	1	-	B	189369-2	HOLDER, TERMINAL				18				
										17				
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT				16				
										15				
										14				
										13				
1	1	1	-	A	5-22280-0	SPRING, SHEAR				12				
1	1	1	-	B	690461-1	STOP, SHEAR				11				
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)				10				
1	1	1	-	C	454276-1	SHEAR, FLOAT (FRONT)				9				
1	1	1	-	C	3-805887-3	ANVIL				8				
1	1	1	-	C	3-240641-9	SPACER, DEPRESSOR (REAR)				7				
										6				
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)				5				
										4				
										3				
										2				
1	1	1	-	C	5-456406-4	CRIMPER, WIRE				1				
-3	-2	-1	U/M	DWG SIZE	PART NO					DESCRIPTION	ITEM NO			
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)									
QTY REQD PER ASSY					PARTS LIST									
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.02 3 PLC DEC ±-.0005 4 PLC DEC ±-.001 ANGLES ±.001 SURF TEXTURE: REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					MATL		HT TR		FIN					
					-		-		-		-			
					-		-		-		-			
					DR A.ANDERSON		28NOV00 APP T.ELBIN		28NOV00					
					CHK -		REL -		AMP		AMP Incorporated Harrisburg, PA 17105-3608			
					NAME SIDE FEED HDM APPLICATOR							MACHINE REF MINI APPL		
					SCALE -		D		DWG NO 1385206		SHEET 1 OF 1		REV A	
CASE CODE 00779					CUSTOMER AND ASSEMBLY DRAWING							RESTRICTED TO		

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