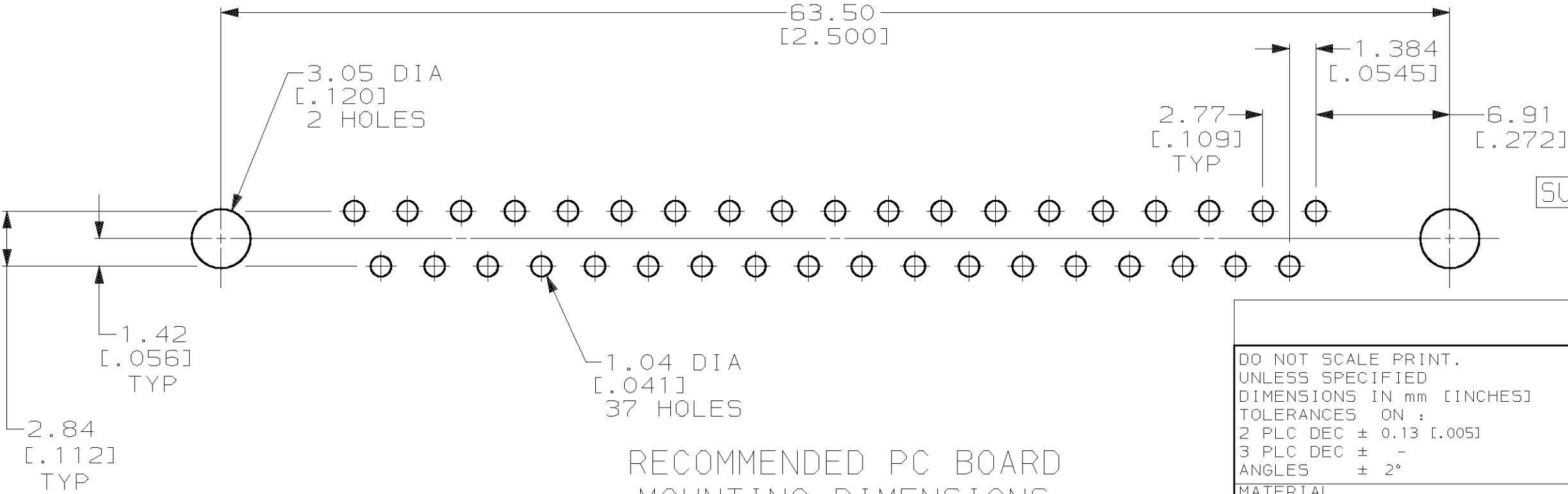
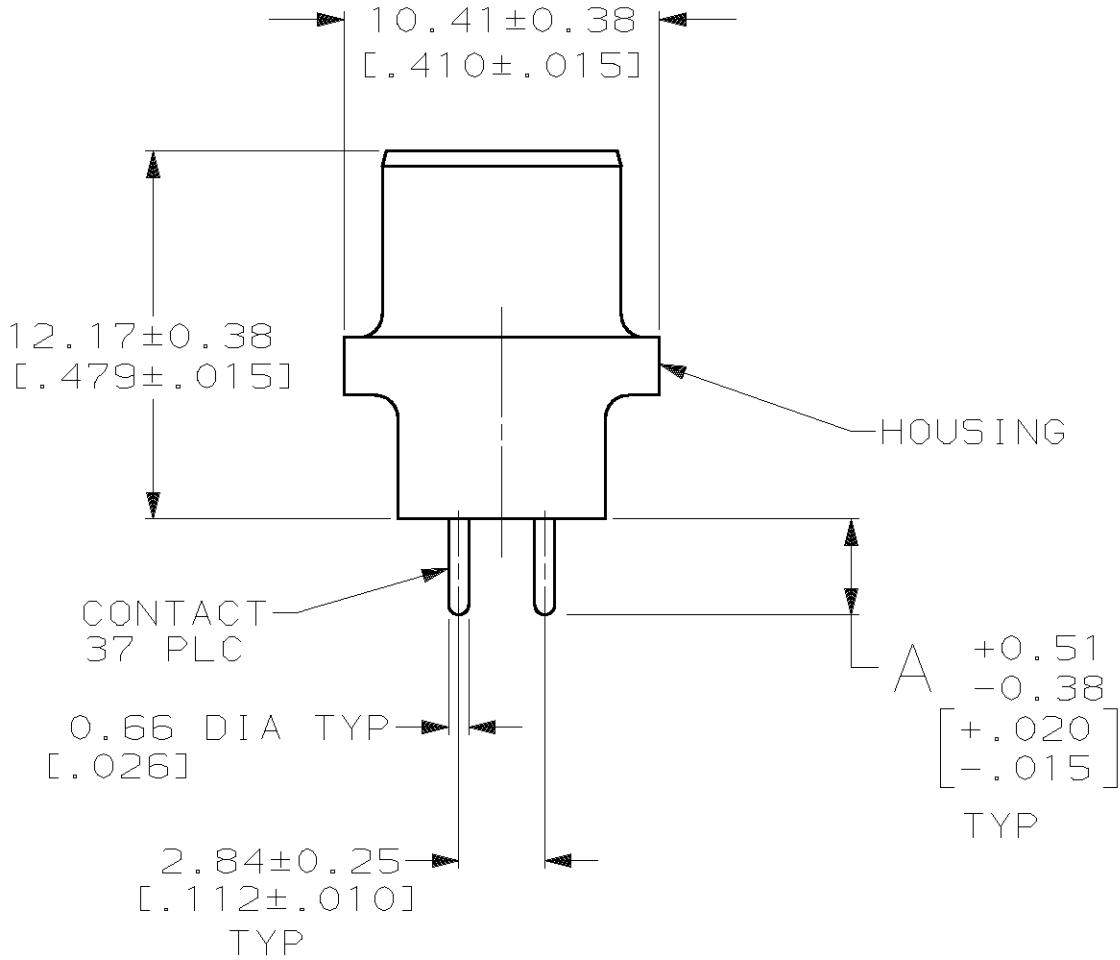
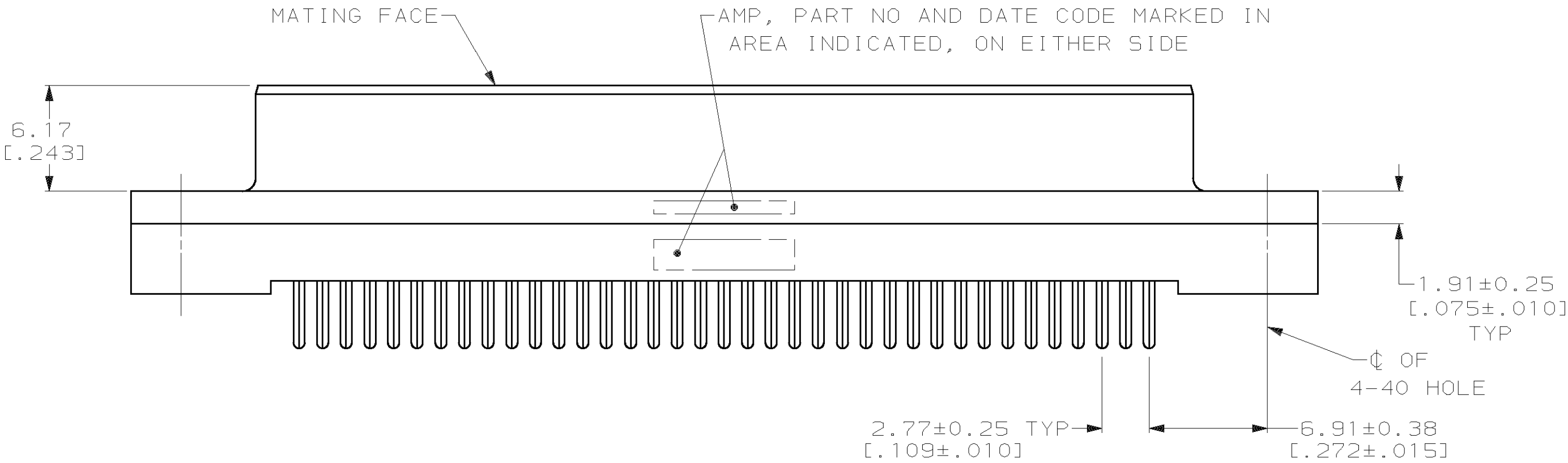
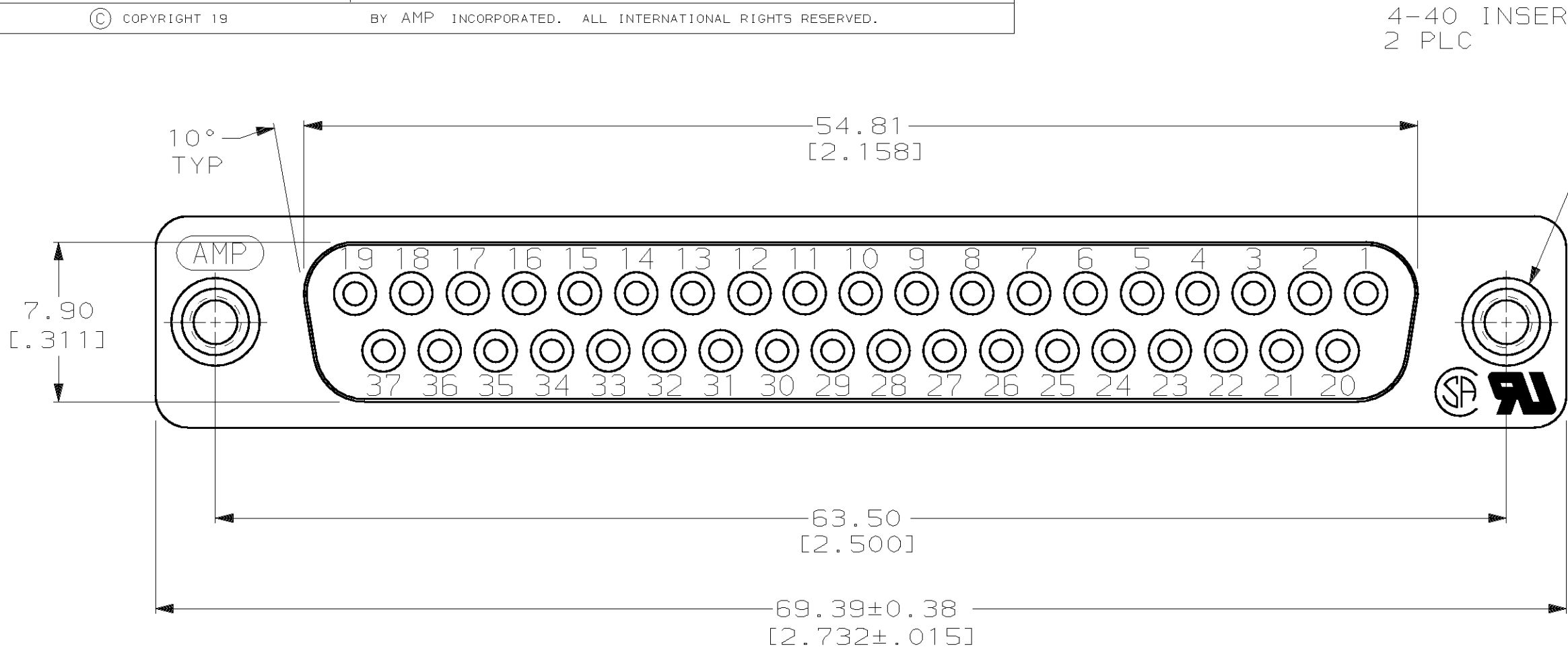


LOC	DIST	P	F	REVISIONS				
				ZONE	LTR	DESCRIPTION	DATE	APPD
BD	77				C	REDRAWN & REVISED, ECN BD3361	11-89	SS
				D	OBS 745059-1 BD6038	06/09/92	CR	
				E	SUPSD-5 & OBS-7 PER EC 0020-964-93	04/11/94	CR	
				F	OBS -3, -6 AND REV PER OU1D-0126-00	01 NOV 00	RF	

- 1
- HOUSING: BLACK POLYESTER, UL 94V-0 RATED; CONTACTS: PHOSPHOR BRONZE PER QQ-B-750; INSERTS: BRASS PER QQ-B-626.
- 2
- GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 3
- GOLD FLASH FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54µm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm[.000050] MIN NICKEL.
- 4
- 0.76µm[.000030] MIN GOLD FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54µm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm[.000050] MIN NICKEL.



OBSOLETE	6.35 [2.50]	4	745059-8
OBSOLETE	6.35 [2.50]	3	745059-7
OBSOLETE	4.32 [1.70]	4	745059-6
SUPERSEDED BY 745059-6		3	745059-5
	3.18 [1.25]	4	745059-4
OBSOLETE	3.18 [1.25]	3	745059-3
OBSOLETE	3.56 [1.40]	3	745059-1

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13 [.005] 3 PLC DEC ± - ANGLES ± 2°		DR 11-15-89 J McCLINTON		AMP AMP INCORPORATED Harrisburg, Pa. 17105		
MATERIAL		CHK 2-1-90 R.STONE				
1		APPD 2-2-90 S.SCHIEFERLY		NAME RECEPTACLE ASSEMBLY, SIZE 4, 37 POSN, VERTICAL, AMPLIMITE® HD-20		
		APPD 2-2-90 C.ROHDE				
		PRODUCT SPEC 108-40025				
FINISH 2 CONTACT: SEE TABLE		APPLICATION SPEC -		SIZE C	CAGE CODE 00779	DRAWING NO 745059
WEIGHT -		SCALE 4:1		SHEET 1 OF 1		

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[745059-4](#)