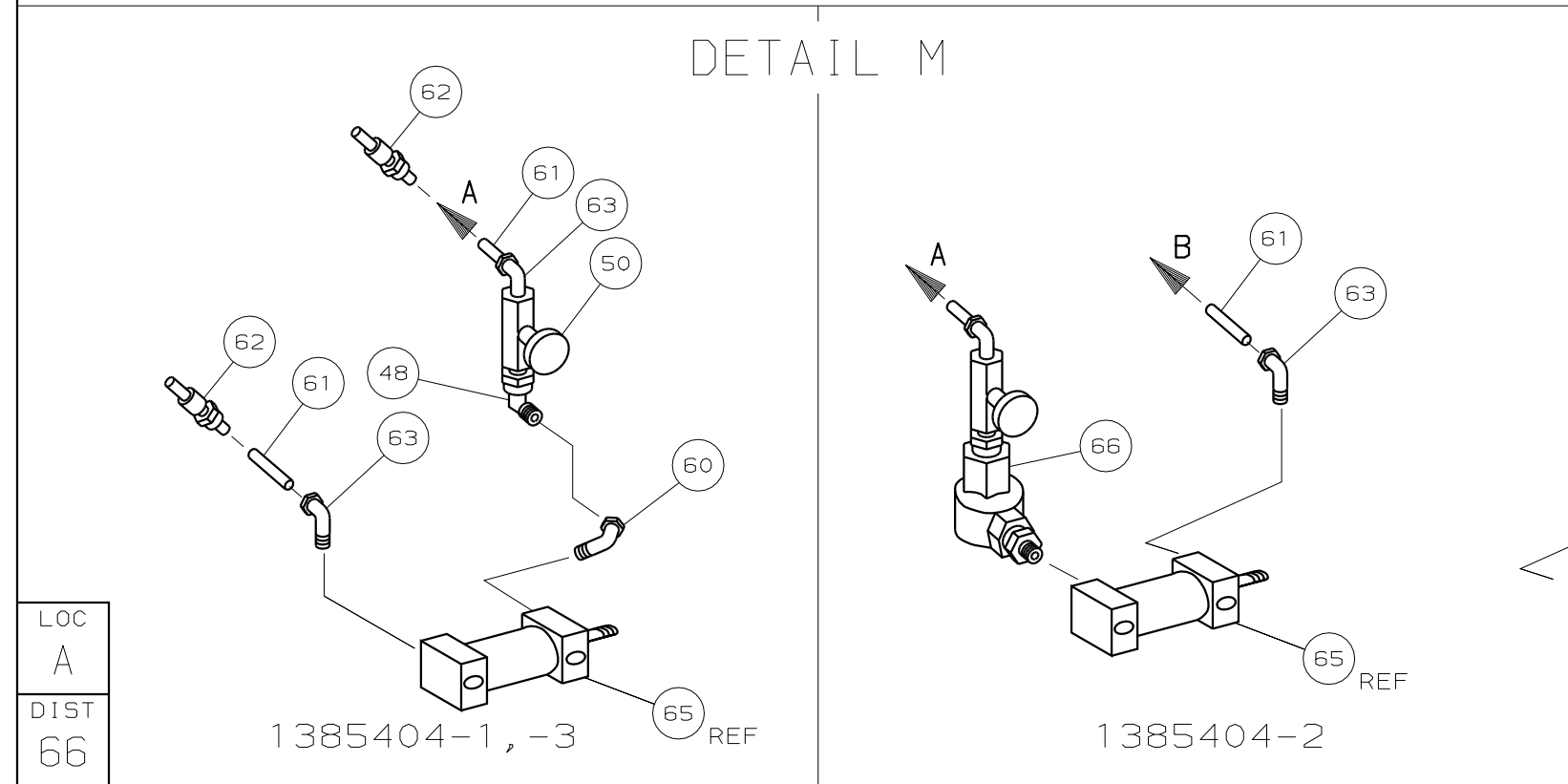
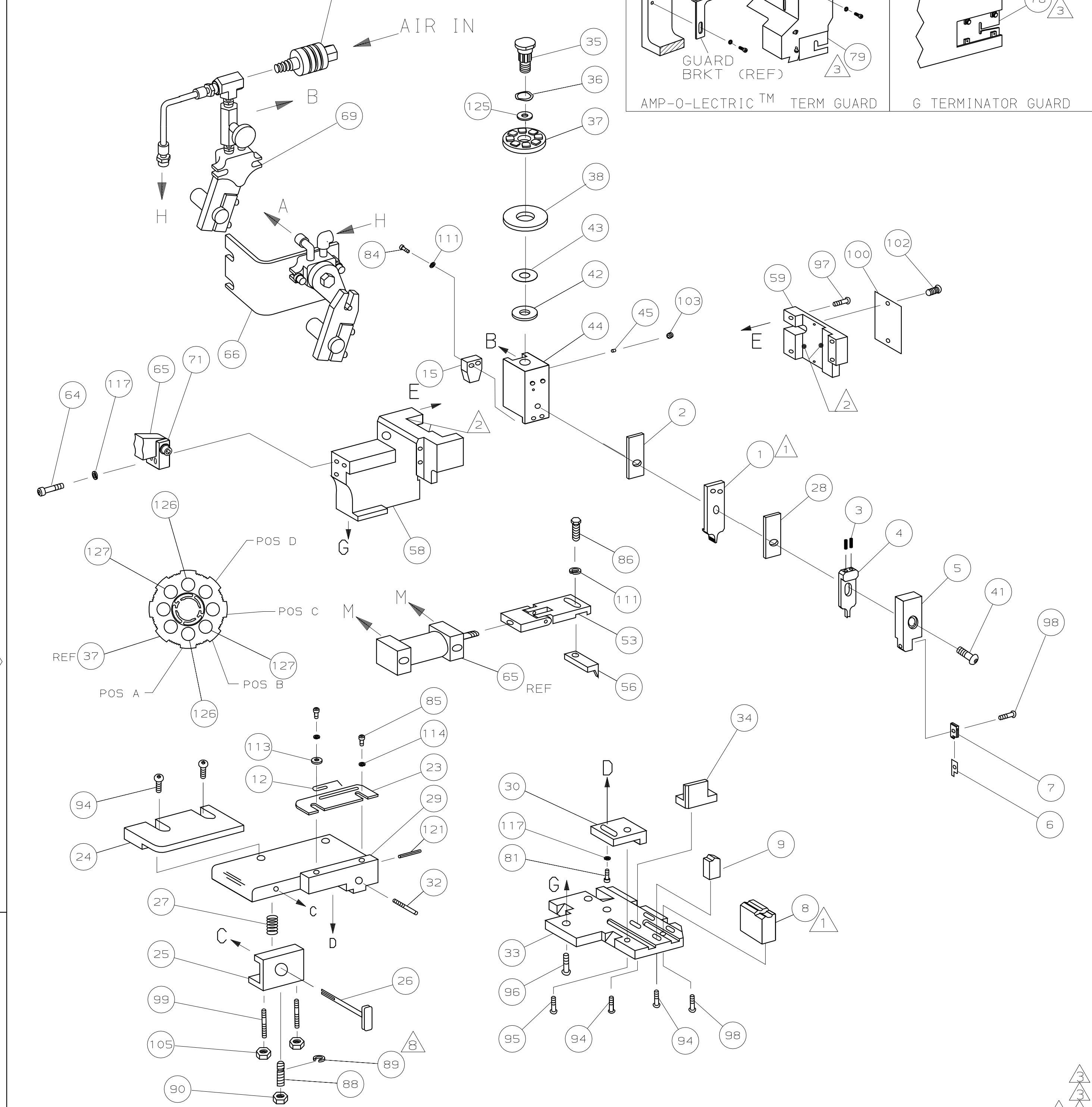
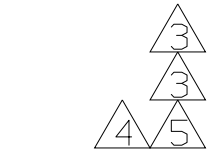


PART NUMBER	REV	FIRST USED
1385404-1	B	122500-1
1385404-2	B	565435-5
1385404-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS.
- 5 ITEM NOT SHOWN ON ASSEMBLY.
- 6 CRIMP HEIGHT FOR TERMINAL 1241002-1 INSULATION Ø.110 MAX.



TERMINAL NAME: TUBULAR END-SLEEVE W/PLASTIC SLEEVE			
1241002		CRIMPING DATA	
PAD LTR	CRIMP HEIGHT		WIRE SIZE
	A	.035 ±.002[0.89 ±0.05mm]	18
	B	NOT	USED
	C	NOT	USED
CRIMP	SIZE		TYPE
	WIRE	.090 [2.29mm]	D
	INSUL	-	-
	WIRE STRIP LENGTH	10mm	TERM APPL SPEC
NONE		FEED	4.2mm
APPL INSTRUCTION		408-8040	SET UP GAGE
LAYOUT		L2651	458637-1

							129
							128
							127
2	2	2	-	C	1-354779-4	PIN, WIRE DISC (.3060)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
1	1	1	-	A	4-21028-0	PIN,5LT SPR(Ø.093x.75)ST GDE PL	121
							120
							119
							118
3	3	3	-	A	21024-5	WASHER, LOCK(Ø10)ADJ BLOCK	117
							116
							115
2	2	2	-	A	21024-2	WASHER,LOCK(Ø4)FRONT STP GUIDE	114
1	1	1	-	A	21055-4	WASHER,FLAT(Ø4)FRONT STP GUIDE	113
							112
2	2	1	-	A	21024-4	WASHER, LOCK(Ø8)	111
							110
							109
							108
							107
							106
2	2	2	-	A	21021-4	NUT, SELF LOCK(10-32)DRAG	105
							104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE(Ø2x.19)ID PLATE	102
							101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	5-21006-9	STUD (10-32x1.25) DRAG	99
2	2	2	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
6	6	6	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
							93
							92
							91
1	1	1	-	A	22202-1	NUT, JAM, 1/4-20	90
1	1	1	-	A	1-21986-3	CLIP, E-RING	89
1	1	1	-	A	1490895-1	SCR,SKT SET(1/4-20x.75)MOD	88
							87
1	1	1	-	A	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	-	A	1-21000-4	SCR,SHC(4-40x.38)F ST GUIDE	85
2	2	-	-	A	2-21000-5	SCR,SHC(8-32x.25)F ST GUIDE	84
							83
							82
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
							80
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
-	-	1	-	A2	662516-4	WIRE FUNNEL ASSEMBLY	77
							76
							75
							74
							73
							72
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				PARTS LIST			

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