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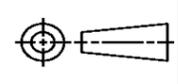
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001887	12FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151403-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911223
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911223

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	SIDE FEED SYSTEM III APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1911223
3 PLC	±		RESTRICTED TO		
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING		SCALE	SHEET 1 OF 2
					REV A1



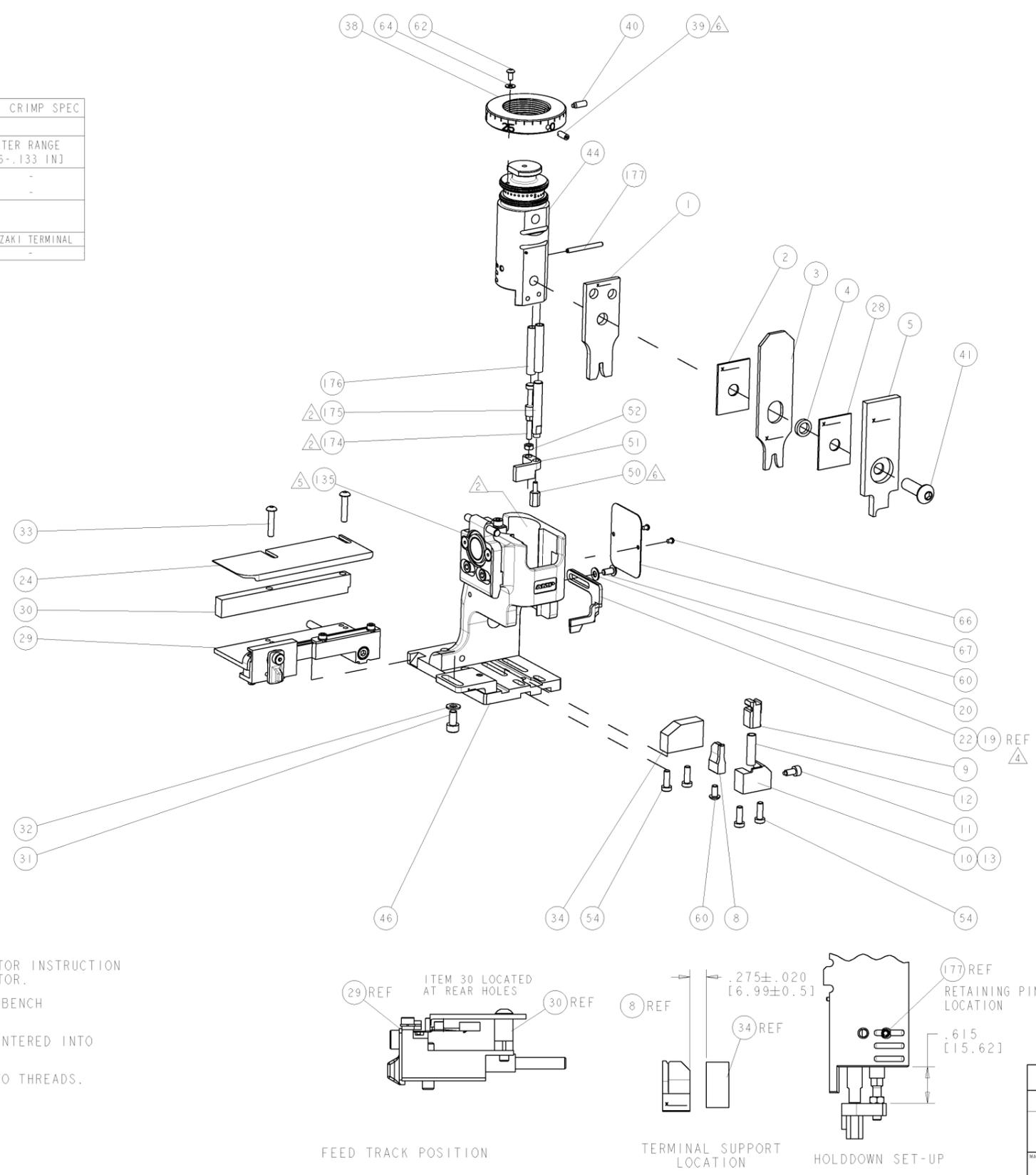
PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911223-1	A	CUTS CARRIER	8-1911223-1
1911223-6	A	CONTINUOUS CARRIER	8-1911223-6
7-1911223-1	A	-1 AND SPARE PARTS	9-1911223-1
7-1911223-6	A	-6 AND SPARE PARTS	9-1911223-6
7-1911223-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.90mm [.114]	F
INSUL	3.81mm [.150]	OV
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: YAZAKI TERMINAL		YAZAKI CRIMP SPEC	
TERMINAL NAME: 6.3 YESC FEMALE TERMINAL			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE		
4.5-5.5 mm [.177-.216 IN]	2.20-3.40mm [.086-.133 IN]		
TERMINAL APPL SPEC	YEPS-15-240		
TERMINALS APPLIED			
TE TERMINAL	YAZAKI TERMINAL	TE TERMINAL	YAZAKI TERMINAL
1572469-1	7116-4121-02	-	-

WIRE SIZE	CRIMP HEIGHT
2.5mm ²	-1.85±.05 [-.073±.002]
1.5mm ²	-1.65±.05 [-.065±.002]

REV	DESCRIPTION	DATE	BY	CHK
A	RELEASED	12MAR2008	ROW	TE



- ▲ RECOMMENDED SPARE PARTS.
- ▲ GREASE BEARING SURFACES LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ▲ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- ▲ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- ▲ APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.

-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	2-1752354-4	STANDOFF, HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW, SET, SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER, BALL, METRIC	39
-	1	1	1	1	1752309-3	RING, INSULATION CRIMP	38
-	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-3	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-3	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
▲	1	-	-	-	1338684-1	SHEAR HOLDER, FRONT	13
▲	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
▲	1	1	1	1	356885-4	STOP, SHEAR	11
▲	-	1	-	-	1320921-1	SHEAR HOLDER, FRONT, CUT	10
▲	1	1	1	1	3-454276-2	FLOATING SHEAR, FRONT	9
▲	1	2	2	1	5-1333225-0	ANVIL, COMBINATION	8
▲	1	1	1	1	3-455889-6	DEPRESSOR, SHEAR	5
▲	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
▲	1	2	2	1	2-854830-5	CRIMPER, INSULATION SPECIAL	3
▲	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
▲	1	2	2	1	4-1490019-8	CRIMPER, WIRE PREMIUM	1

DIMENSIONS (INCHES/mm)	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APPLICATOR SPEC	PRODUCT SPEC
0 PLC	±		
1 PLC	±		
2 PLC	±		
3 PLC	±		
4 PLC	±		
ANVILS	±		

Mouser Electronics

Authorized Distributor

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[7-1911223-7](#)