

This exploded view diagram illustrates the assembly of a mechanical component, likely a valve or actuator. The diagram shows the following components and their assembly sequence:

- Top Assembly:** A vertical stack of parts including a screw (35), washers (36, 64), a flange (37), a disc (38), a ring (43), a washer (42), and a cap (44). A pin (40) and a pin (45) are also shown.
- Side Assembly:** A bracket (1) is attached to a plate (69) with a spring (70). A pin (2) is used to secure the bracket. A pin (3) is used to secure the plate. A pin (4) is used to secure the bracket. A pin (5) is used to secure the plate. A pin (28) is used to secure the bracket. A pin (57) is used to secure the plate. A pin (41) is used to secure the bracket.
- Bottom Assembly:** A bracket (19) is attached to a plate (20) with a pin (21). A pin (22) is used to secure the bracket. A pin (23) is used to secure the plate. A pin (24) is used to secure the bracket. A pin (25) is used to secure the plate. A pin (26) is used to secure the bracket. A pin (27) is used to secure the plate. A pin (28) is used to secure the bracket. A pin (29) is used to secure the plate. A pin (30) is used to secure the bracket. A pin (31) is used to secure the plate. A pin (32) is used to secure the bracket. A pin (33) is used to secure the plate. A pin (34) is used to secure the bracket. A pin (35) is used to secure the plate. A pin (36) is used to secure the bracket. A pin (37) is used to secure the plate. A pin (38) is used to secure the bracket. A pin (39) is used to secure the plate. A pin (40) is used to secure the bracket. A pin (41) is used to secure the plate. A pin (42) is used to secure the bracket. A pin (43) is used to secure the plate. A pin (44) is used to secure the bracket. A pin (45) is used to secure the plate. A pin (46) is used to secure the bracket. A pin (47) is used to secure the plate. A pin (48) is used to secure the bracket. A pin (49) is used to secure the plate. A pin (50) is used to secure the bracket. A pin (51) is used to secure the plate. A pin (52) is used to secure the bracket. A pin (53) is used to secure the plate. A pin (54) is used to secure the bracket. A pin (55) is used to secure the plate. A pin (56) is used to secure the bracket. A pin (57) is used to secure the plate. A pin (58) is used to secure the bracket. A pin (59) is used to secure the plate. A pin (60) is used to secure the bracket. A pin (61) is used to secure the plate. A pin (62) is used to secure the bracket. A pin (63) is used to secure the plate. A pin (64) is used to secure the bracket. A pin (65) is used to secure the plate. A pin (66) is used to secure the bracket. A pin (67) is used to secure the plate. A pin (68) is used to secure the bracket. A pin (69) is used to secure the plate. A pin (70) is used to secure the bracket.

The diagram includes assembly instructions such as "B" and "C" indicating the direction of assembly. A reference note "(REF)" is also present.

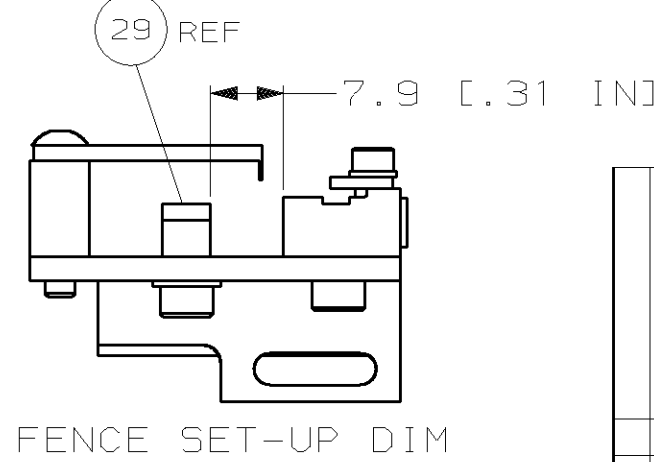
A	-	-	-
	-	-	-
	-	-	-
B	-	-	-
	-	-	-
	-	-	-
C	-	-	-
	-	-	-
	-	-	-
D	-	-	-
	-	-	-
	-	-	-
E	-	-	-
	-	-	-
	-	-	-
F	-	-	-
	-	-	-
	-	-	-
G	-	-	-
	-	-	-
	-	-	-
H	-	-	-
	-	-	-
	-	-	-
I	-	-	-
	-	-	-
	-	-	-
J	-	-	-
	-	-	-
	-	-	-
K	-	-	-
	-	-	-
	-	-	-
L	-	-	-
	-	-	-
	-	-	-
M	-	-	-
	-	-	-
	-	-	-
N	-	-	-
	-	-	-
	-	-	-
O	-	-	-
	-	-	-
	-	-	-
P	-	-	-
	-	-	-
	-	-	-
Q	-	-	-
	-	-	-
	-	-	-
R	-	-	-
	-	-	-
	-	-	-
S	-	-	-
	-	-	-
	-	-	-
T	-	-	-
	-	-	-
	-	-	-
U	-	-	-
	-	-	-
	-	-	-
V	-	-	-
	-	-	-
	-	-	-
W	-	-	-
	-	-	-
	-	-	-
X	-	-	-
	-	-	-
	-	-	-
Y	-	-	-
	-	-	-
	-	-	-
Z	-	-	-
	-	-	-
	-	-	-

- VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

LOC
A
DIST
66

44 (REF)
47
49



	-	1	1	1	1	1	1	1426223	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
	-	1	1	1	1	1	1	576265-3	SPACER, DEPRESSOR (WIRE DP)	71
	-	1	1	1	1	1	1	576266-3	WIRE DEPRESSOR	70
										69
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	68
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19) ID PLATE	67
										66
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	65
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	64
	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	63
	-	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	62
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	61
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	60
										59
	-	1	1	1	1	1	1	985575-3	SCR,FHC(M3X10)DEP	58
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
										56
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4X12)SHEAR HOLDER	55
	-	2	2	2	2	2	2	1-18023-3	SCR,SHC(M4X16)TERM HLD DWN	54
	-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	53
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	52
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	51
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	50
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	49
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	48
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	47
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	46
	-	1	1	1	1	1	1	1338660-1	RAM	45
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	44
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	43
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	42
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	41
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	40
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	39
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	38
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	37
	-	1	1	1	1	1	1	690212-1	POST, RAM	36
	-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	35
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	34
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	33
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	32
	-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	31
	-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	30
	-	1	1	1	1	1	1	1-455888-8	SPACER, FRONT SHEAR DEP	29
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	28
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	27
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	26
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	25
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	24
	-	1	-	1	1	-	1	690472-2	STRIPPER	23
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	22
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	21
	-	-	1	-	-	1	-	690472-1	STRIPPER	20
										19
	-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	18
										17
										16
										15
										14
										13
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-5	HOLDER, SHEAR	11
	-	-	1	1	-	1	1	1-1320921-0	STOP, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	1-1333200-4	ANVIL	8
	-	1	1	1	1	1	1	4-240641-1	SPACER, DEPRESSOR (REAR)	7
										6
	-	1	1	1	1	1	1	1338680-2	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	2-683454-7	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	5-568176-2	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO. (WHEN BLANK, USE DWG REVISION)		

QTY REQD PER ASSY				PARTS LIST							
		DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC +0.5 [0.02 IN] 2 PLC DEC + 3 PLC DEC + ANGLES ± SURF TEXTURE: ✓		MATL - DR 28JUN01 L.LOFHOUSE CHK -		HT TR - APP 28JUN01 F.BACKHURST REL 01-08-01 M.CLIFFORD		FIN -  AMP Incorporated Harrisburg, PA 17105-3608			
TE	11-03	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX		NAME SIDE FEED HD-I APPLICATOR				MACHINE REF HD-I APPL			
MC	AUG01	SCALE -		D		DWG NO 1426223		SHEET 1 of 1		REV B	
APP	DATE	CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO -	

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