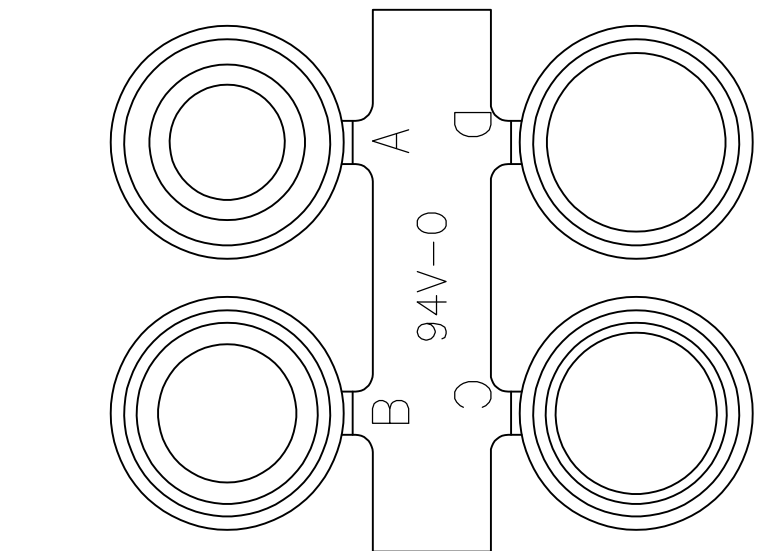
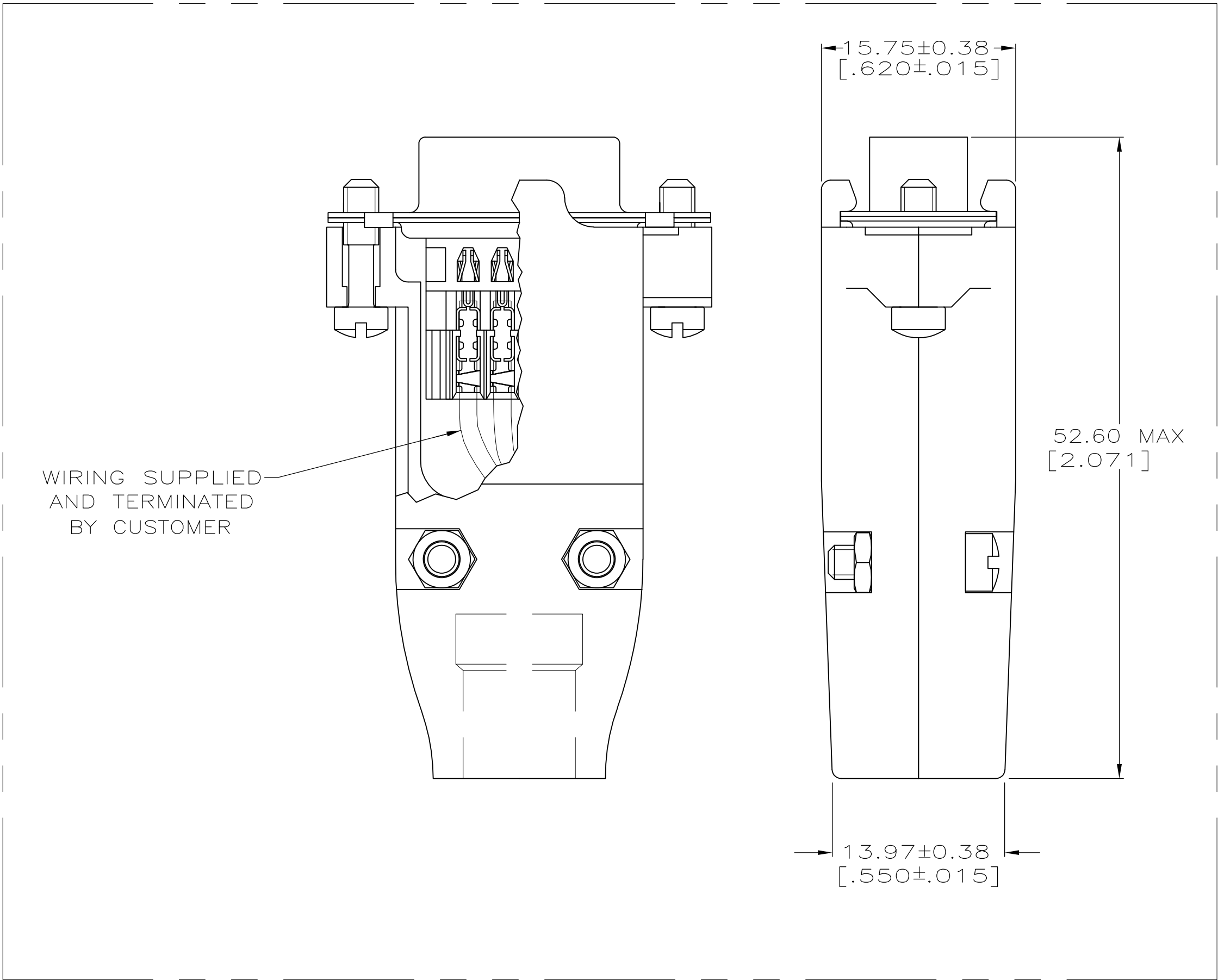
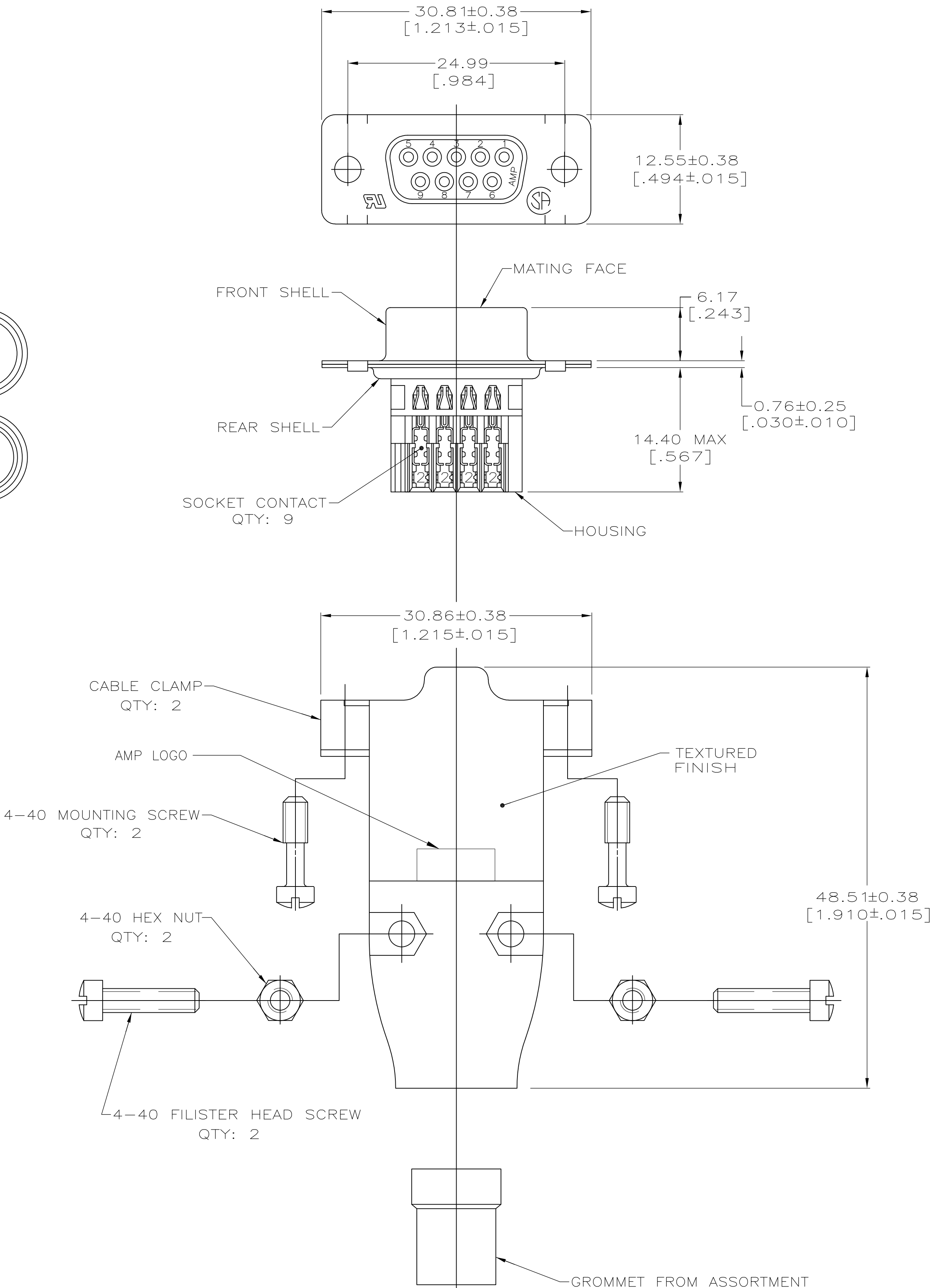


LOC		DIST		REVISIONS				
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
			A	REVISED PER ECO-08-004975	3MAR08	JDP	CWR	



GROMMET ASSORTMENT



ASSEMBLED VIEW

1. CONTACTS ACCEPT 22-26 AWG RANGE.
2. HOUSING: POLYESTER OR NYLON, GLASS FILLED, UL94V-0 RATED, COLOR BLACK.
GROMMETS: PVC, UL94V-0 RATED, COLOR BLACK.
CONTACTS: PHOSPHOR BRONZE.
SHELLS: CARBON STEEL.
CABLE CLAMPS: ZINC.
SCREWS & NUTS: CARBON STEEL.
3. CONTACTS: GOLD FLASH FOR A LENGTH OF 3.81[.150] MIN FROM MATING END 2.54µm[.000100] MIN TIN ON OPPOSITE END FOR A LENGTH OF 6.60[.260] MIN, BOTH OVER 0.76µm[.000030] NICKEL ON ENTIRE CONTACT.
SHELLS: 5.08µm[.000200] MIN TIN OVER 1.27µm[.000050] MIN COPPER.
MOUNTING SCREWS & NUTS: 3.81µm[.000150] MIN ZINC, CLEAR CHROMATE COATED.
FILISTER HEAD SCREWS: ZINC, CLEAR CHROMATE COATED.
4. CABLE CLAMPS: NICKEL OVER COPPER.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. GERACE	22MAR08	Tyco Electronics Corporation Tyco Electronics Corporation Harrisburg, PA 17105-3608			
		CHK C. ROHDE	22MAR08				
DIMENSIONS: INCHES		APVD M. WALMSLEY	22MAR08	NAME			
		PRODUCT SPEC		RECEPTACLE KIT, SIZE 1, 9 POS, METAL SHELL, UNASSEMBLED, AMPLIMITE HDE-20			
		APPLICATION SPEC					
		114-40003					
MATERIAL		WEIGHT		SIZE			
		—		A1 00779			
				CUSTOMER DRAWING			
				SCALE			
				3:1			
				SHEET			
				1 OF 1			
				REV			
				A			

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