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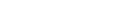
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						A2	ECR-15-000199			07JAN2015	GK	HMR		

**REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150491-2**

FOR REPLACEMENT PARTS FOR APPLICATOR 1529129
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1529129

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV	 TE Connectivity		
		CHK RAGHAVENDRA			
DIMENSIONS:		APVD RAGHAVENDRA			
 0 PLC ±		PRODUCT SPEC			
		1 PLC ±			
		2 PLC ±			
		3 PLC ±			
		4 PLC ANGLES ±			
MATERIAL		WEIGHT	FINE ADJ END FD HD-I APPL		
		CUSTOMER DRAWING			
		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		A3	C- 1529129		
		SCALE	SHEET 1 OF 2	REV A2	

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1529129-1	A		- BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1529129-1	A		- BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1529129-7	A		-	-	SPARE PARTS KIT

CRIMP DATA G & H TERMINAL AMP CRIMP SPECS

TERMINAL NAME: 2.8 X 0.8 TAB CONTACT

CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [.090 IN]	F	0.50mm ² – 1.00mm ²
INSUL	3.56 [.140 IN]	OW	1.45–2.10 [.057–.083 IN]
WIRE STRIP LENGTH	3.90–4.70 [.154–.185 IN]	—	APPL INSTRUCTION

TERMINAL -  - FEED
APPL SPEC NONE  24.50 [.965 IN]

TERMINALS APPLIED

AMP PN	MFR PN	—	—	—
1572637-1	25628.213.009	—	—	—
1572637-2	25628.213.111	—	—	—
1572637-3	25628.123.009	—	—	—
1572637-4	25628.123.111	—	—	—
1572637-5	25628.123.141	—	—	—
		—	—	—

WIRE SIZE mm ² AWG	CRIMP *	HEIGHT	REF SETTING
1.00mm ²	1.45 ±0.05 [.057 ±.002 IN]		B 9
0.75mm ²	1.40 ±0.05 [.055 ±.002 IN]		C 2
0.50mm ²	1.35 ±0.05 [.053 ±.002 IN]		C 6

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- **1** RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- **4** CUT TO LENGTH AT ASSEMBLY.
- **5** CRIMP DATA CALCULATED BY TYCO.

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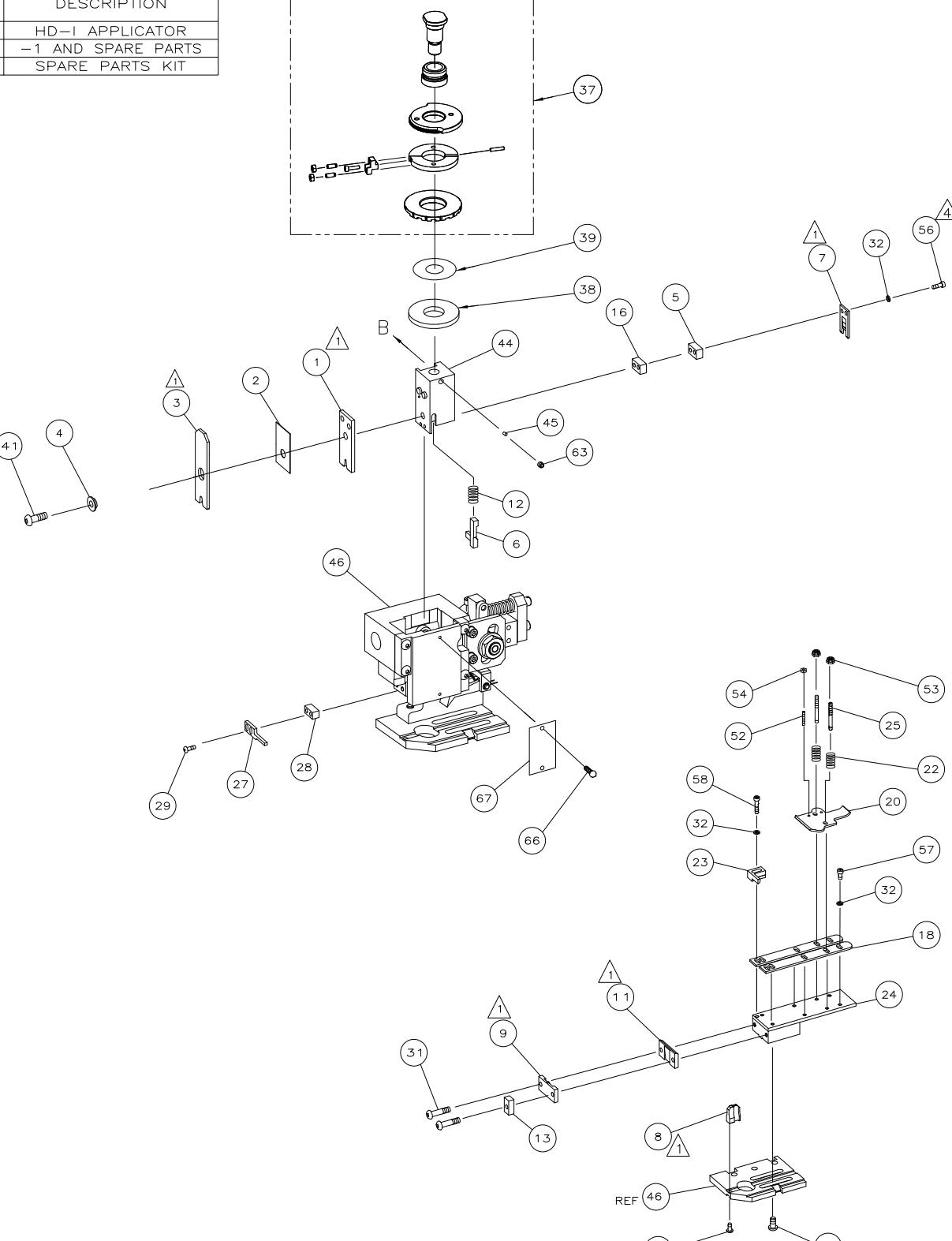
VIEW B ROTATED 180°

LOC A	POST-FEED 40 mm STROKE	POST-FEED 30 mm STROKE
DIST 66	LEADMAKER OR BENCH G	

K TERMINATOR BENCH MACHINE

* WARNING

WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING.
USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL
CAUSE DAMAGE TO CRIMP TOOLING.



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