

THIS DRAWING IS A CONTROLLED DOCUMENT.

PART NUMBER	REV	FIRST USED		
852293-1	AH	122500-1	T-UNIT	
852293-2	AH	680017-4	K-UNIT	
852293-3	AH	354500-1	G-UNIT	
852293-4	AH	122500-1	T-UNIT	
852293-5	AH	ARA APPL	AMP ARA	

 RECOMMENDED SPARE PARTS

2 ITEMS NOT SHOWN

3 TOL $\pm .25$

4 TO RUN THIS APPLICATOR ON THE
AMPOMATOR SEE DOC. PACKAGE
ITEM 146.

5 USE SEALANT PN 1-23419-5 AS SHOWN

7 AFTER QUALIFICATION , DRILL AND
PIN ITEM 2 TO ITEM 1 USING ITEM
169, 2 PLACES. (-4 ONLY)

 GREASE LIGHTLY ITEMS 8 AND 9.

9 CANNOT RUN 2 WIRES ON LEADMAKER.

10 SPRING LOADED TONKER(PN 354853-1)
MUST BE USED WHEN RUNNING
APPLICATOR ON LEADMAKER.

CRIMPING DATA				THIS APPLICATOR WILL APPLY	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	TERMINAL P/N	
A	.073	#14		520963	521547
B	.068	2 #18		521011	521848
C	.064	#16		521081	521997
D	.058	#18		521113	1969104
CRIMP	SIZE TYPE	FEED		521114	1969206
WIRE	.110 F	.760		521367	1969529
INS.	.180 F			521094	-
INSULATION RANGE	WIRE RANGE			521567	-
.120--.170	18--14	AI SHEET 8095 & 8098			
TERM APPL SPEC 114-2124					

									187
									186
									185
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1	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION		181
2	2	2	2	2	-	3-354779-6	PIN, WIRE DISC (.3170)D		180
2	2	2	2	2	-	2-354779-4	PIN, WIRE DISC (.3110)C		179
2	2	2	2	2	-	1-354779-6	PIN, WIRE DISC (.3070)B		178
2	2	2	2	2	-	354779-6	PIN, WIRE DISC (.3020)A		177
									176
2	2	2	2	2	-	21026-4	WASHER, STAR		175
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-	-	REF	-	-	-	679532-1	INSERT, GUARD		172
2	2	2	2	2	-	21017-2	SCR., DRIVE 2 X .19		171
1	1	1	1	1	-	461264-1	TAG, IDENTIFICATION		170
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-	-	-	2	-	-	22311-2	NIPPLE		167
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-	-	-	1	-	-	22307-1	BUSHING, PIPE FITTING		164
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-	-	-	1	-	-	455755-8	GUARD ASS'Y		151
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1	1	1	1	1	-	21007-8	SCR,SOC,SET(1/4-20X.63)		145
1	1	1	1	1	-	459610-3	MOUNT,FEED BRACKET		144
1	1	1	1	1	-	23241-6	BALL,STEEL		143
1	1	1	1	1	-	690603-1	SPRING,ASSIST		142
1	1	1	1	1	-	690170-1	SPRING, COMPRESSION		141
-5	-4	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	
						PARTS LIST			

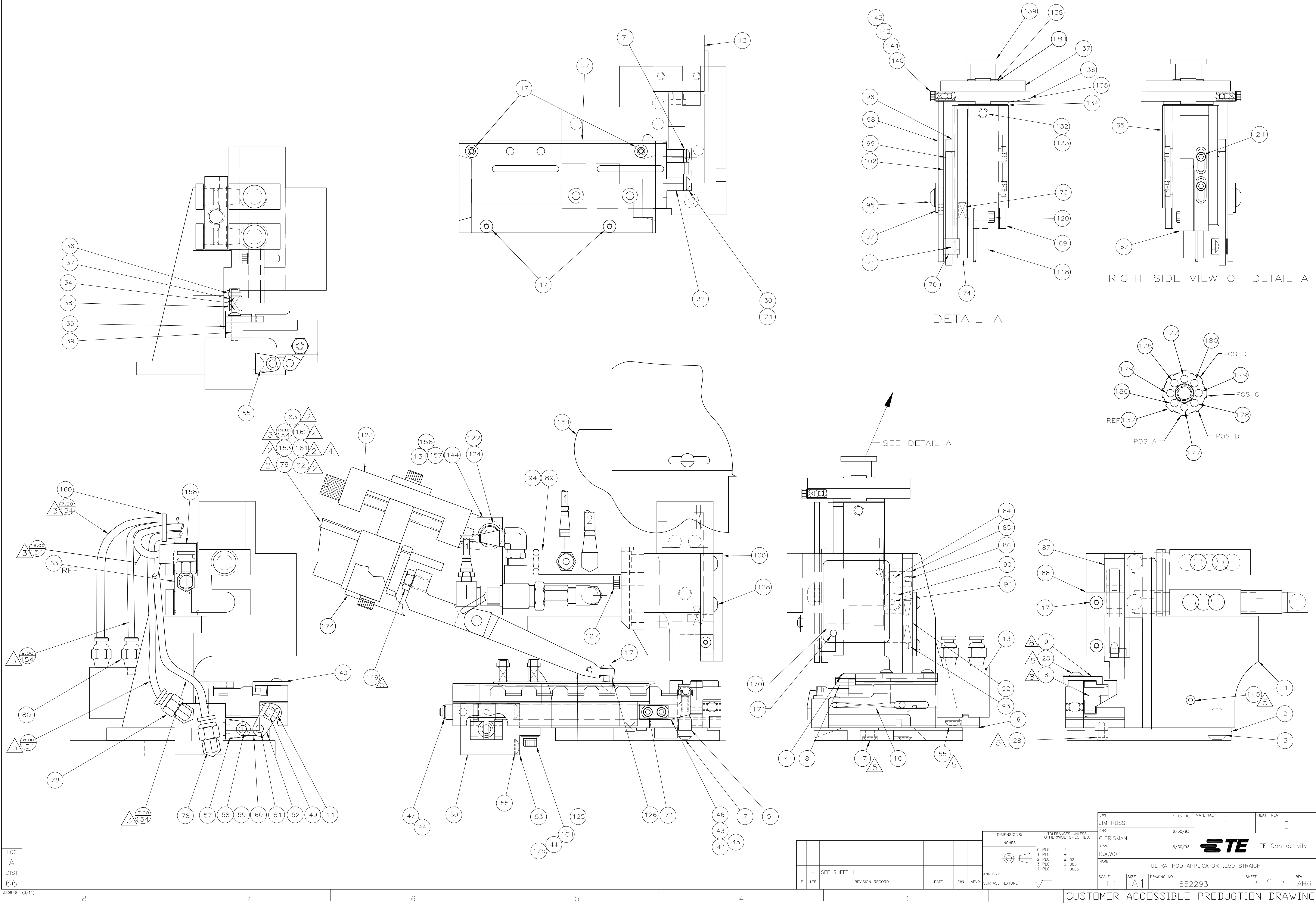
1	1	1	1	1	—	23030-1	SCR,SOC HD CAP 6-32 X .25 LG	140
1	1	1	1	1	—	690212-1	POST, RAM	139
1	1	1	1	1	—	22480-5	WASHER, SPRING	138
1	1	1	1	1	—	354777-1	DISC,WIRE	137
1	1	1	1	1	—	690142-1	DISC, INSULATION	136
1	1	1	1	1	—	690124-9	WASHER, RAM	135
1	1	1	1	1	—	690125-1	WASHER, LAMINATED	134
1	1	1	1	1	—	21009-2	SCR,SOC SET 1/4-20 X .25 LG	133
1	1	1	1	1	—	690191-1	PLUG,NYLON	132
1	1	1	1	1	—	461690-1	SPACER	131
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1	1	1	1	1	—	1-455888-6	SPACER, CRIMPER	96
1	1	1	1	1	—	7-21002-7	SCR,BUT. HD.5/16 UNF-24 X .75	95
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1	1	1	1	1	—	1-22183-7	PIN, GROOVE TYP .67 .125 DIA X .63	93
1	1	1	1	1	—	2-22286-2	SPRING, EXT. LE-031B-2	92
1	1	1	1	1	—	1-21919-1	PIN,DOWEL .094 DIA X .375	91
1	1	1	1	1	—	852281-2	ROLLER	90
—	1	1	1	1	—	354385-2	PNEUMATIC ASSY	89
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-5	-4	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
						PARTS LIST		

1	1	1	1	1	1	—	852248-1	STRIPPER	70
	1	1	1	1	1	—	852245-1	CAM, INSERT	69
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	5	5	5	5	5	—	6-21002-1	SCR, BHC 10-24 X .25	55
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	1	1	1	1	1	—	852297-1	ARM,PIVOT	52
1	1	1	1	1	1	—	856265-1	ANVIL	51
	1	1	1	1	1	—	985314-1	AIR CYL., 3/4 BORE X 7/16 ST.	50
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	1	1	1	1	1	—	21021-4	NUT,FLEXLOC 10-32	47
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	1	1	1	1	1	—	852294-3	BACKUP, TERMINAL .120	43
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	1	1	1	1	1	—	90594-1	GUIDE, REAR STRIP	35
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1	1	1	1	1	1	—	853981-1	SHEAR, RIGHT	30
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	1	1	1	1	1	—	5-21028-1	PIN, SPRING .125 DIA x .50	11
	1	1	1	1	1	—	1-23470-7	SPRING, COMP. LC-035C-19	10
	1	1	1	1	1	—	90777-1	GIB, HOUSING	9
	1	1	1	1	1	—	318198-1	INSERTOR, POD	8
	1	1	1	1	1	—	22733-8	SCR.,BUT.HD.8-32X.38	7
	1	1	1	1	1	—	90775-1	HOUSING, INSERT SLIDE	6
								5	
	1	1	1	1	1	—	1338955-1	HOLDDOWN, SPRING	4
	3	3	3	3	3	—	2-22733-8	SCR. BUT HD 1/4-20 X .62	3
	1	1	1	1	1	—	314866-2	PLATE, BASE	2
	1	1	1	1	1	—	852221-1	HOUSING, APPLICATOR	1
X	-5	-4	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
							PARTS LIST		
							QTY REQD PER ASSY		

DWN	7-16-90	MATERIAL	HEAT TREAT
JIM RUSS		-	-
D-K	6/30/93	-	-
C.ERISMAN		 TE Connectivity	
APVD	6/30/93		
B.A.WOLFE			
NAME			
ULTRA-POD APPLICATOR .250 STRAIGHT			
SCALE	SIZE	DRAWING NO	SHEET
1:1	A1	852293	1 OF 2
			REV AH6

		AH6 ECR-14-000592		1-2014	MY	GB
P	LTR	REVISION RECORD		DATE	DWN	APVD

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
INCHES			
	0 PLC	± -	
	1 PLC	± -	
	2 PLC	± .02	
	3 PLC	± .005	
	4 PLC	± .0005	
ANGLES ±		-	
SURFACE TEXTURE			



DWN	7-16-90	MATERIAL	HEAT TREAT
JIM RUSS		-	-
CHK	6/30/93		-
C.ERISMAN			TE Connectivity
APVD	6/30/93		
B.A.WOLFE			
NAME			
ULTRA-POD APPLICATOR .250 STRAIGHT			
SCALE	SIZE	DRAWING NO	SHEET
1:1	A 1	852293	2 OF 2
			REV AH6

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