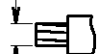
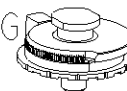
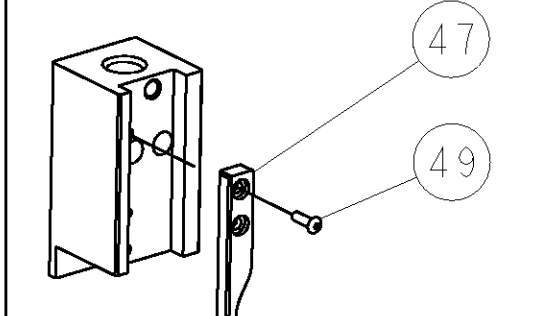
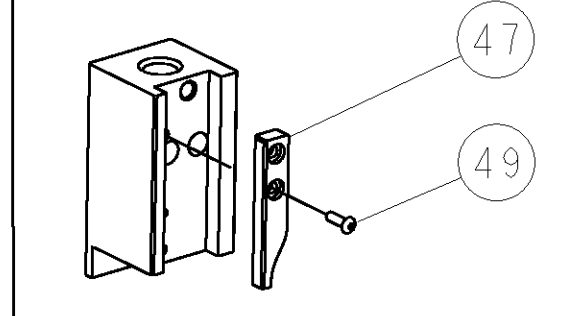
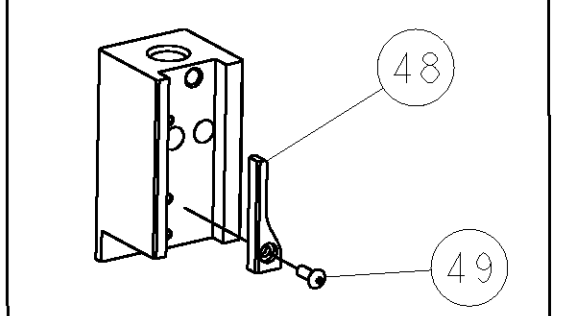
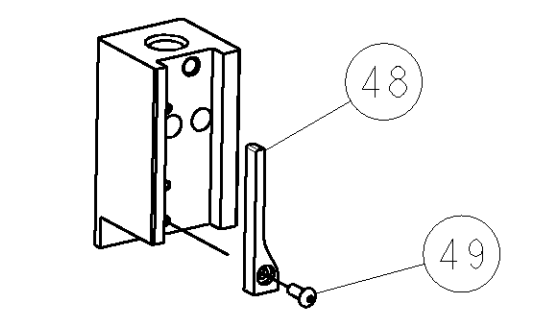


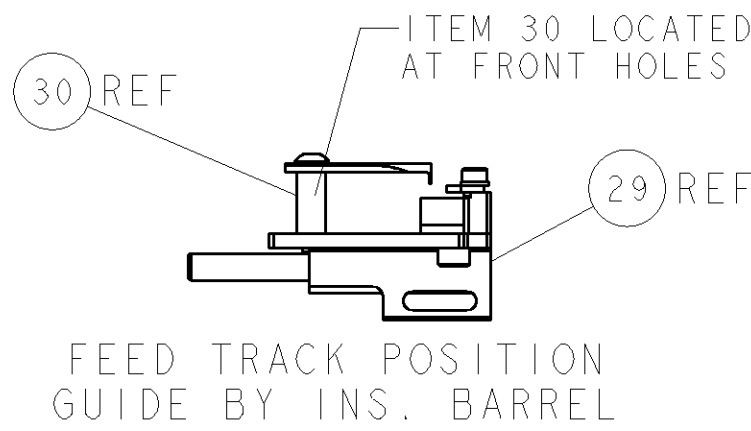
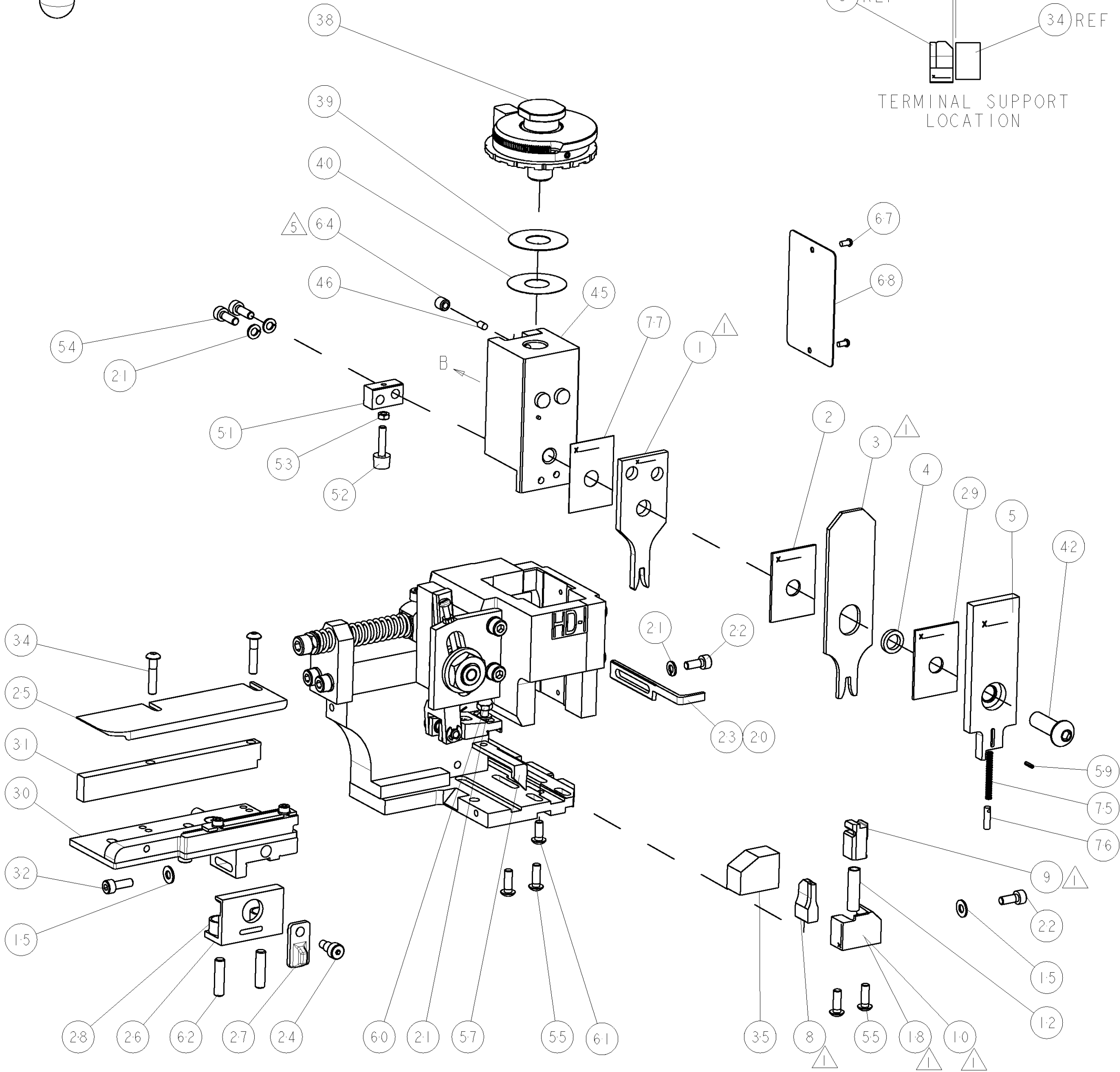
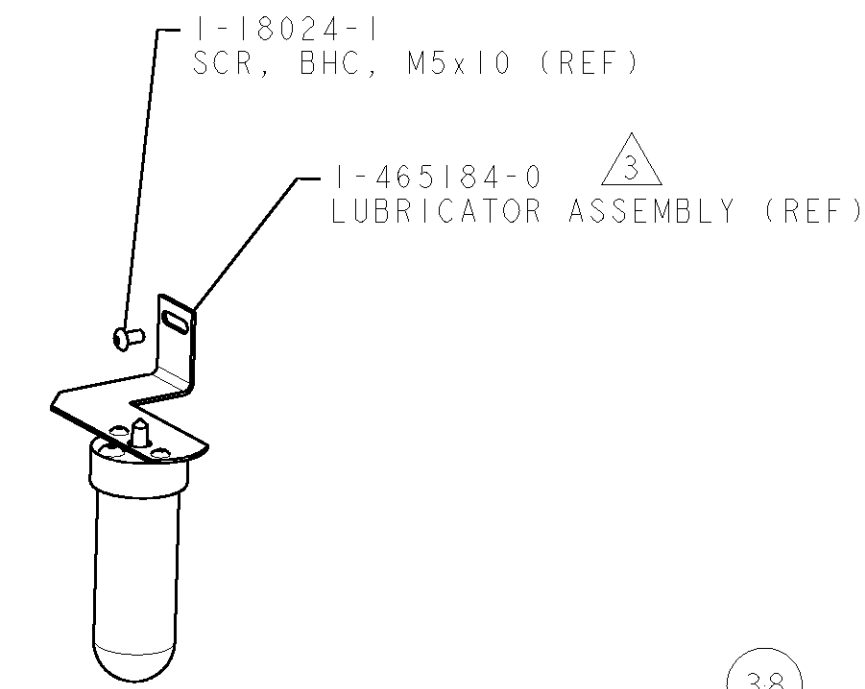
8				7			
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20				20			
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PART NUMBER		REV	TERMINATOR	FEED TYPE	DESCRIPTION		
1530060-1		A	LEADMAKER	MECH POST FEED	CUTS CARRIER		
1530060-2		A	BENCH	MECH PRE FEED	CUTS CARRIER		
1530060-6		A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER		
7-1530060-1		A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS		
7-1530060-2		A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS		
7-1530060-6		A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS		
7-1530060-7		A	-	-	SPARE PARTS KIT		

CRIMP DATA		LEAR TERMINAL		TE CRIMP SPECS	
TERMINAL NAME: RECEPTACLE TERMINAL					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.79 [.110 IN]	F	16-14 AWG		
INSUL	3.05 [.120 IN]	F	Ø 3.05mm MAX [Ø.120 MAX]		
WIRE STRIP LENGTH 4.75-5.13 [.187-.202 IN]			APPL INSTRUCTIONS 408-8322 & 408-8490		
TERMINAL APPL SPEC		NONE	-		FEED 18.67 [.735 IN]
TERMINALS APPLIED					
TE PN		MNF PN		-	-
1949009-1		771416-HK200		-	-
1949009-2		771416-FK200		-	-
-		-		-	-
-		-		-	-
-		-		-	-
WIRE SIZE	 ↑ 	CRIMP HEIGHT *			REF SETTING * 
14AWG		2.11 ±0.05 [.083 ±.002 IN]		C1	
16AWG		1.88 ±0.05 [.074 ±.002 IN]		D8	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			



SET UP GAGE
458637-3

LOC		DIST		REVISIONS			
A		66		DESCRIPTION	DATE	OWN	APPRO
				1 DEVELOPMENT	21JAN2009	K.H	S.X
				A RELEASED	20MAR2009	BH	BH

-	-	-	-	-	-	-	-	-	-	73
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
-	-	-	-	-	-	-	-	-	-	71
-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	69
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	68
-	2	2	2	2	2	2	2	21017-2	SCREW, DRIVE	67
-	-	-	-	-	-	-	-	-	-	66
-	-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	64
-	-	-	-	-	-	-	-	-	-	63
-	2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	62
-	1	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	61
-	1	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	60
-	1	1	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	59
-	-	-	-	-	-	-	-	-	-	58
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	57
-	-	-	-	-	-	-	-	-	-	56
-	4	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	55
-	2	2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	54
-	1	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	53
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	52
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	51
-	1	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	50
-	-	1	-	-	1	-	-	1338675-1	CAM, UNIVERSAL PRE FEED	49
-	1	-	1	1	-	1	-	1338676-1	CAM, UNIVERSAL POST-FEED	48
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	47
-	1	1	1	1	1	1	1	690191-1	PLUG,NYLON	46
-	1	1	1	1	1	1	1	1333257-1	RAM	45
-	-	-	-	-	-	-	-	-	-	44
-	-	-	-	-	-	-	-	-	-	43
-	1	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	42
-	-	-	-	-	-	-	-	-	-	41
-	1	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	40
-	1	1	1	1	1	1	1	1-469367-0	SHIM	39
-	1	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	38
-	-	-	-	-	-	-	-	-	-	37
-	-	-	-	-	-	-	-	-	-	36
-	1	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	35
-	2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	34
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	33
-	1	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	32
-	1	1	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	31
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	30
-	1	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	29
-	2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	28
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	27
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	26
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	25
-	1	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	24
-	1	-	1	1	-	1	-	690472-2	STRIPPER	23
-	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	22
-	4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	21
-	-	1	-	-	1	-	-	690472-1	STRIPPER	20
-	-	-	-	-	-	-	-	-	-	19
-	1	-	-	1	-	-	-	1338684-1	SHEAR HOLDER, FRONT	18
-	-	-	-	-	-	-	-	-	-	17
-	-	-	-	-	-	-	-	-	-	16
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	15
-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	11
-	-	1	1	-	1	1	-	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	1	1-454276-9	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	1	5-1333207-1	ANVIL, COMBINATION .100	8
-	-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1	1-854772-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	1	1-456134-0	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	456408-6	CRIMPER, WIRE PREMIUM	1

-77 -76 -72 -71 -6 -2 -1			PART NO		DESCRIPTION			ITEM NO
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				CHK S XI	21JAN2009	Harrisburg, PA 17105-3608		
DIMENSIONS: mm [IN]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	FINE ADJUST SIDE FEED HDI APPLICATOR			
		9 PLC ±		PRODUCT SPEC	-			
		9 PLC ±		-				
		2 PLC ±		-				
		3 PLC ±		APPLICATION SPEC				
		4 PLC ±		See Table				
		ANGLES ±		WEIGHT				
MATERIAL	FINISH			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
-	-	-	-	A	00779	C-1530060	-	
CUSTOMER DRAWING				SCALE	3:5	SHEET	1	OF
								REV
								A

-	1	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	77
-	1	1	1	1	1	1	1	854769-4	HOLDER, INS	76
-	1	1	1	1	1	1	1	1-22278-0	SPRING, COMPRESSION	75
-	-	-	-	-	-	-	-	-	-	74
-77 -76 -72 -71 -6 -2 -1	PART NO		DESCRIPTION		ITEM NO					

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