

	1528038 → 1528038	· · ·	
PART REV FIRST TERMINATOR FEED TYPE	DESCRIPTION		73 m
NUMBER     USED     LENTINATOR     LEDTIN       1528038 - 1     D     -     LEADMAKER     MECH POST FEED		- 1 1 1 1 1 1 1 1528038 PRINT, APPLICATOR LOG SHE	
1528038 - 2 D - BENCH MECH PRE FEED		- 1 1 1 1 1 1 1 1338705-3 DOCUMENTATION PACKAGE	71 a
1528038 - 6 D - LEADMAKER MECH POST FEED			
7-1528038-1         D         -         LEADMAKER         MECH POST FEED           7-1528038-2         D         -         BENCH         MECH PRE FEED	-1 AND SPARE PARTS		68
7-1528038-6 D - LEADMAKER MECH POST FEED	-6 AND SPARE PARTS	-         1         1         1         1         461264-5         PLATE, IDENTIFICATION           -         2         2         2         2         2         2         2         2         2         2         2         1017-2         SCR, DRIVE (#2x.19) ID PLATE	
7-1528038-7 A	SPARE PARTS KIT		65 [
		- 1 1 1 1 1 1 3-18031-0 SCR, SKT SET (M6X6) RAM	64 63
CRIMP DATA yazaki terminal yazaki crimp specs			62
TERMINAL NAME: .090 II TERMINAL	$\bigcirc$	- 2 2 2 2 2 2 2 1-18024-5 SCR, BHC (M5X25) DRAG	61
CRIMP SIZE TYPE RANGE		-         1         1         1         1         18024-7         SCR, BHC (M4X10) ANVIL           -         1         1         1         1         5-18022-2         SCR, HEX (M4X8) FEED FINGE	60 GER 59
WIRE 2.29 [.090 IN] F 0.50-1.25mm <sup>2</sup>			58
INSUL 3.18 [.125 IN] F 1.60-2.10 [.063083 IN]	<b>4</b> (20) (63)	- 1 1 1 1 1 1 1338685-1 PAWL, FEED	57 56
WIRE STRIP LENGTH APPL INSTRUCTION		- 1 1 1 1 1 1 1330005-1 PAWL, FEED	55
	38	- 4 4 4 4 4 4 18024-8 SCR, BHC (M4×12) SHEAR HOLDE	
TERMINAL         -         FEED           APPL SPEC         114-3118         -         12.50 [.492 IN]	(50) "	-         2         2         2         2         2         9-18023-6         SCR, SHC (M4×14) TERM HLD DW           -         1         1         1         1         1         18030-1         NUT, HEX (M3) HOLD DWN	
		- 1 1 1 1 1 1 1 811242-5 BUMPER, HOLDDOWN	51
TERMINALS APPLIED		- 1 1 1 1 1 1 690753-2 SPACER, TONKER	50
	(52) B B	-         1         1         1         1         18024-3         SCR,BHC(M3X10)CAM           -         -         1         -         -         1338675-1         CAM, PRE FEED 30 & 40 mm S	49 ST 48
AMP PN         MPR PN         - <th< td=""><td></td><td>- 1 - 1 1 1 - 1 1338676-1 CAM, POST FEED 30 &amp; 40 mm S</td><td>ST 47</td></th<>		- 1 - 1 1 1 - 1 1338676-1 CAM, POST FEED 30 & 40 mm S	ST 47
286573-1 7114-4021		-         1         1         1         1         1320999-3         APPLICATOR BASIC SUBAS           -         1         1         1         1         690191-1         PLUG, NYLON	ASSY 46 45
		- 1 1 1 1 1 1 1 1338660-1 RAM	44
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WIRE SIZE (CRIMP HEIGHT REF SIZE (KRIMP HEIGHT KREF SETTING (KRIMP HEIGHT KREF		-         1         1         1         1         690125-1         SHIM SUBASSY           28         -         1         1         1         1         469367-7         SPACER, FINE ADJUST	39 38
MIRE SIZE mm <sup>2</sup> AWG		- 1 1 1 1 1 1 879103-2 FINE ADJUST HEAD SUBASS	SY 37
1.25mm <sup>2</sup> 1.15 ±0.05 [.045 ±.002 IN] C 1			36
0.85mm <sup>2</sup> 1.10 ±0.05 [.043 ±.002 IN] C 4		(41) - 1 1 1 1 1 1 1320934-1 SUPPORT, TERMINAL	34
0.50mm <sup>2</sup> 1.00 ±0.05 [.039 ±.002 IN] D 1		Q         -         2         2         2         2         1 <th1< th=""> <th1< th=""> <th1< th=""> <th1< th=""></th1<></th1<></th1<></th1<>	IDE 33 32
Y		- 1 1 1 1 1 1 1 18027-2 WASHER, FLAT (M4) - 1 1 1 1 1 1 1 1-18023-2 SCR, SKT CAP (M4X12) MOUNT BLO	
		- 1 1 1 1 1 1 1 1320908-1 SPACER, STRIP GUIDE	30
38		-         1         1         1         1         1633073-1         STRIP GUIDE PLATE ASSY           -         1         1         1         1         1-455888-7         SPACER, FRONT SHEAR DE	
		- 2 2 2 2 2 2 2 1-22284-0 SPRING, DRAG	27
		-         1         1         1         1         356835-1         LEVER, DRAG RELEASE           -         1         1         1         1         240792-1         DRAG, TERMINAL	26 25
		- 1 1 1 1 1 1 1 1 1320928-1 PLATE, STRIP GUIDE	23
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		- 4 4 4 4 4 4 18025-2 WASHER,LOCK(M4)STRIPPE	PER 20
	29) REF	1 - 1 - 690472-1 STRIPPER	19
		A - 1 1 1338684-1 HOLDER, SHEAR, FRONT (NO-CU	
RECOMMENDED SPARE PARTS.			16
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.			15
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION			13
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		- 1 1 - 1 1 1320921-1 HOLDER, SHEAR, FRONT (CL	
с		A - 1 1 1 1 1 1 454276-1 SHEAR, FLOAT (FRONT)	9
	(REF)	<u>     1 1 2 2 2 1 1 1 2-1333205-7 ANVIL     - 1 1 1 1 1 1 1 240641-2 SPACER, DEPRESSOR (REA </u>	8 EAR) 7
			6
		(17)/1     -     1     1     1     1     1-455889-4     DEPRESSOR, SHEAR (FROM -       -     1     1     1     1     1     2-238011-2     SPACER, BLOCK CRIMPER	
ORA TEC		1 2 2 2 1 1 1 8-683453-9 CRIMPER, INSULATION	3
L NC OST		-     1     1     1     1     1     1-455888-0     SPACER, CRIMPER       ↓     1     2     2     1     1     1     1-456406-6     CRIMPER, WIRE	2
VIEW B ROTATED 180°		-77 - 76 - 72 - 71 - 6 - 2 - 1 PART NO DESCRIPTION	I TEM NO
POST FEED 40 mm STROKE POST FEED 30 mm STROKE PRE FEED 30 mm STROKE PRE FEED	40 mm STROKE	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG RE	
		OTY REQD PER ASSY         PARTS LIST           DIMENSIONS, mm (INCHES)         HT TR _         FIN _	
$(\operatorname{REF})$ $(\operatorname{REF})$ $(\operatorname{REF})$ $(\operatorname{REF})$ $(\operatorname{44})$ $(\operatorname{44})$ $(\operatorname{44})$	Image: State Sta	DO NOT SCALE PRINT	
	ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE	1 PLC DEC ±0.5 [.02 IN] M-CLIFFUKD F. BACKHUKSI AMP AFFIGURGP A	ated A 17105-3608
	JAUN SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP	D ECR-06-001536 RK JANO6 2 PLC DEC ± L.LOFTHOUSE	INE REF
$\begin{array}{c c} & & & & \\ \hline & & & \\ \hline \\ \hline$	HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.	B 0150-0312-02 DS B-02 ANGLES ± -	- I APPL
Image: Second		C     EC     EC     DS     B-O2     NAGLES ± -       B     0150-0312-02     DS     MARO2     SURF TEXTURE.     ✓       A     SEE     ECN 015A-0690-01     LJL AUG01     REMOVE BURRS, BREAK     SCALE     D     DWG     1528038     SHET       P     F     LTR     REVISION RECORD     APP DATE     SHARP     EOGES R0.38 MAX     -     D     DWG     1528038     SHET	

## CUSTOMER DRAWING

## DRAWING NUMBER - 1528038 SHEET 2 OF 2 REV. D1

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TE Connectivity: 1528038-2