

	1528038 → 1528038	· · ·	
PART REV FIRST TERMINATOR FEED TYPE	DESCRIPTION		73 m
NUMBER USED LENTINATOR LEDTIN 1528038 - 1 D - LEADMAKER MECH POST FEED		- 1 1 1 1 1 1 1 1528038 PRINT, APPLICATOR LOG SHE	
1528038 - 2 D - BENCH MECH PRE FEED		- 1 1 1 1 1 1 1 1338705-3 DOCUMENTATION PACKAGE	71 a
1528038 - 6 D - LEADMAKER MECH POST FEED			
7-1528038-1 D - LEADMAKER MECH POST FEED 7-1528038-2 D - BENCH MECH PRE FEED	-1 AND SPARE PARTS		68
7-1528038-6 D - LEADMAKER MECH POST FEED	-6 AND SPARE PARTS	- 1 1 1 1 461264-5 PLATE, IDENTIFICATION - 2 2 2 2 2 2 2 2 2 2 2 1017-2 SCR, DRIVE (#2x.19) ID PLATE	
7-1528038-7 A	SPARE PARTS KIT		65 [
		- 1 1 1 1 1 1 3-18031-0 SCR, SKT SET (M6X6) RAM	64 63
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TERMINAL NAME: .090 II TERMINAL	\bigcirc	- 2 2 2 2 2 2 2 1-18024-5 SCR, BHC (M5X25) DRAG	61
CRIMP SIZE TYPE RANGE		- 1 1 1 1 18024-7 SCR, BHC (M4X10) ANVIL - 1 1 1 1 5-18022-2 SCR, HEX (M4X8) FEED FINGE	60 GER 59
WIRE 2.29 [.090 IN] F 0.50-1.25mm ²			58
INSUL 3.18 [.125 IN] F 1.60-2.10 [.063083 IN]	4 (20) (63)	- 1 1 1 1 1 1 1338685-1 PAWL, FEED	57 56
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	38	- 4 4 4 4 4 4 18024-8 SCR, BHC (M4×12) SHEAR HOLDE	
TERMINAL - FEED APPL SPEC 114-3118 - 12.50 [.492 IN]	(50) "	- 2 2 2 2 2 9-18023-6 SCR, SHC (M4×14) TERM HLD DW - 1 1 1 1 1 18030-1 NUT, HEX (M3) HOLD DWN	
		- 1 1 1 1 1 1 1 811242-5 BUMPER, HOLDDOWN	51
TERMINALS APPLIED		- 1 1 1 1 1 1 690753-2 SPACER, TONKER	50
	(52) B B	- 1 1 1 1 18024-3 SCR,BHC(M3X10)CAM - - 1 - - 1338675-1 CAM, PRE FEED 30 & 40 mm S	49 ST 48
AMP PN MPR PN - <th< td=""><td></td><td>- 1 - 1 1 1 - 1 1338676-1 CAM, POST FEED 30 & 40 mm S</td><td>ST 47</td></th<>		- 1 - 1 1 1 - 1 1338676-1 CAM, POST FEED 30 & 40 mm S	ST 47
286573-1 7114-4021		- 1 1 1 1 1320999-3 APPLICATOR BASIC SUBAS - 1 1 1 1 690191-1 PLUG, NYLON	ASSY 46 45
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WIRE SIZE (CRIMP HEIGHT REF SIZE (KRIMP HEIGHT KREF SETTING (KRIMP HEIGHT KREF		- 1 1 1 1 690125-1 SHIM SUBASSY 28 - 1 1 1 1 469367-7 SPACER, FINE ADJUST	39 38
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1.25mm ² 1.15 ±0.05 [.045 ±.002 IN] C 1			36
0.85mm ² 1.10 ±0.05 [.043 ±.002 IN] C 4		(41) - 1 1 1 1 1 1 1320934-1 SUPPORT, TERMINAL	34
0.50mm ² 1.00 ±0.05 [.039 ±.002 IN] D 1		Q - 2 2 2 2 1 <th1< th=""> <th1< th=""> <th1< th=""> <th1< th=""></th1<></th1<></th1<></th1<>	IDE 33 32
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		- 1 1 1 1 1 1 1 1320908-1 SPACER, STRIP GUIDE	30
38		- 1 1 1 1 1633073-1 STRIP GUIDE PLATE ASSY - 1 1 1 1 1-455888-7 SPACER, FRONT SHEAR DE	
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		- 4 4 4 4 4 4 18025-2 WASHER,LOCK(M4)STRIPPE	PER 20
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		A - 1 1 1338684-1 HOLDER, SHEAR, FRONT (NO-CU	
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2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.			15
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION			13
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		- 1 1 - 1 1 1320921-1 HOLDER, SHEAR, FRONT (CL	
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	(REF)	<u> 1 1 2 2 2 1 1 1 2-1333205-7 ANVIL - 1 1 1 1 1 1 1 240641-2 SPACER, DEPRESSOR (REA </u>	8 EAR) 7
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		(17)/1 - 1 1 1 1 1-455889-4 DEPRESSOR, SHEAR (FROM - - 1 1 1 1 1 2-238011-2 SPACER, BLOCK CRIMPER	
ORA TEC		1 2 2 2 1 1 1 8-683453-9 CRIMPER, INSULATION	3
L NC OST		- 1 1 1 1 1 1-455888-0 SPACER, CRIMPER ↓ 1 2 2 1 1 1 1-456406-6 CRIMPER, WIRE	2
VIEW B ROTATED 180°		-77 - 76 - 72 - 71 - 6 - 2 - 1 PART NO DESCRIPTION	I TEM NO
POST FEED 40 mm STROKE POST FEED 30 mm STROKE PRE FEED 30 mm STROKE PRE FEED	40 mm STROKE	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG RE	
		OTY REQD PER ASSY PARTS LIST DIMENSIONS, mm (INCHES) HT TR _ FIN _	
(REF) (REF) (REF) (REF) $(\operatorname{44})$ $(\operatorname{44})$ $(\operatorname{44})$	Image: State Sta	DO NOT SCALE PRINT	
	ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE	1 PLC DEC ±0.5 [.02 IN] M-CLIFFUKD F. BACKHUKSI AMP AFFIGURGP A	ated A 17105-3608
	JAUN SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP	D ECR-06-001536 RK JANO6 2 PLC DEC ± L.LOFTHOUSE	INE REF
$\begin{array}{c c} & & & & \\ \hline & & & \\ \hline \\ \hline$	HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.	B 0150-0312-02 DS B-02 ANGLES ± -	- I APPL
Image: Second		C EC EC DS B-O2 NAGLES ± - B 0150-0312-02 DS MARO2 SURF TEXTURE. ✓ A SEE ECN 015A-0690-01 LJL AUG01 REMOVE BURRS, BREAK SCALE D DWG 1528038 SHET P F LTR REVISION RECORD APP DATE SHARP EOGES R0.38 MAX - D DWG 1528038 SHET	

CUSTOMER DRAWING

DRAWING NUMBER - 1528038 SHEET 2 OF 2 REV. D1

Mouser Electronics

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TE Connectivity: 1528038-2