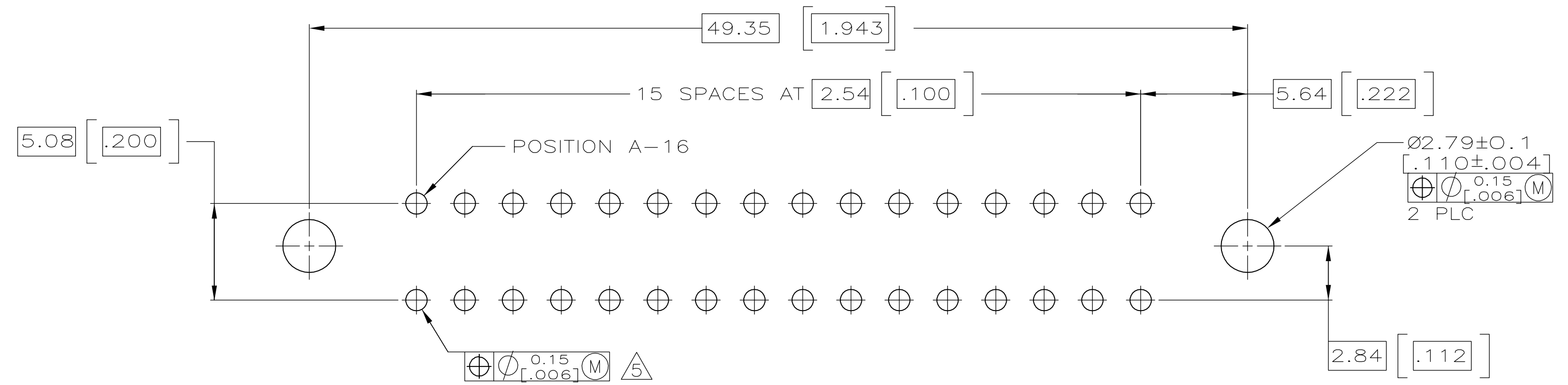
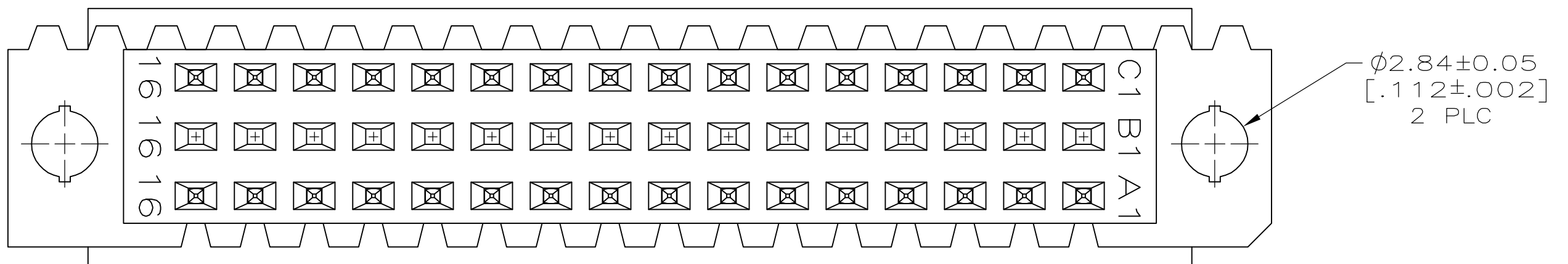
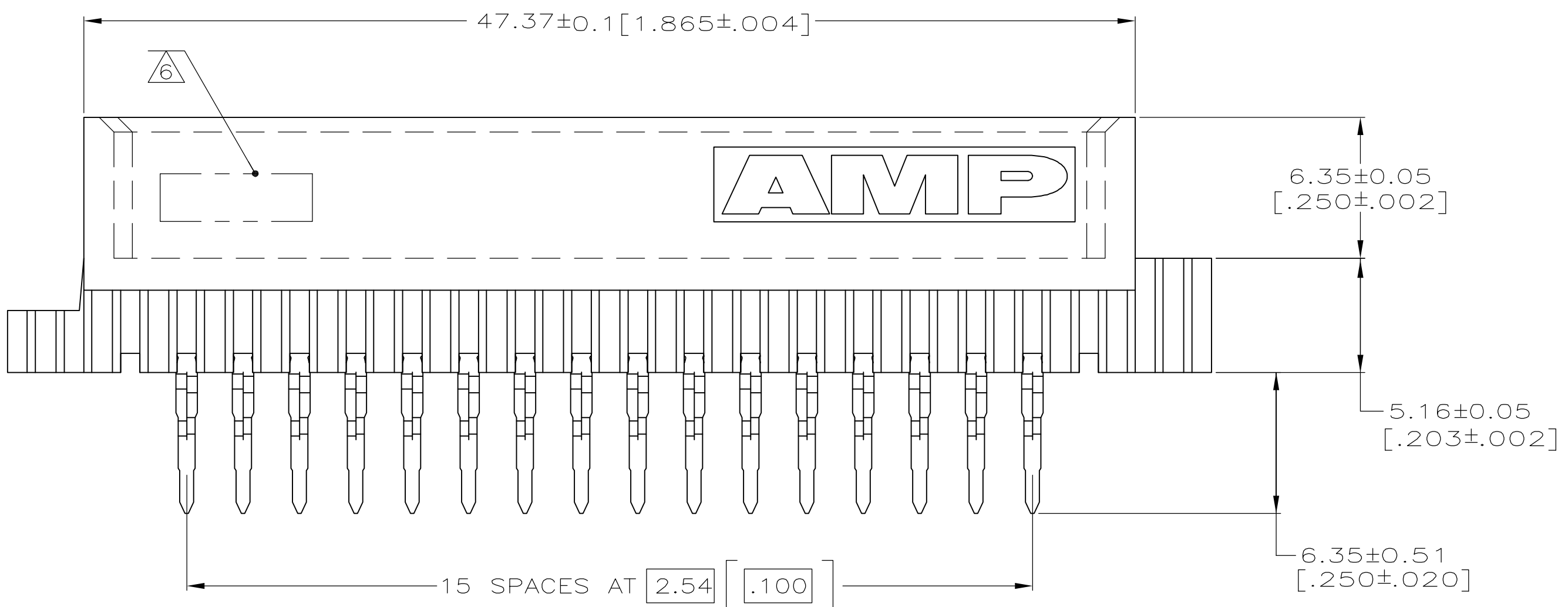
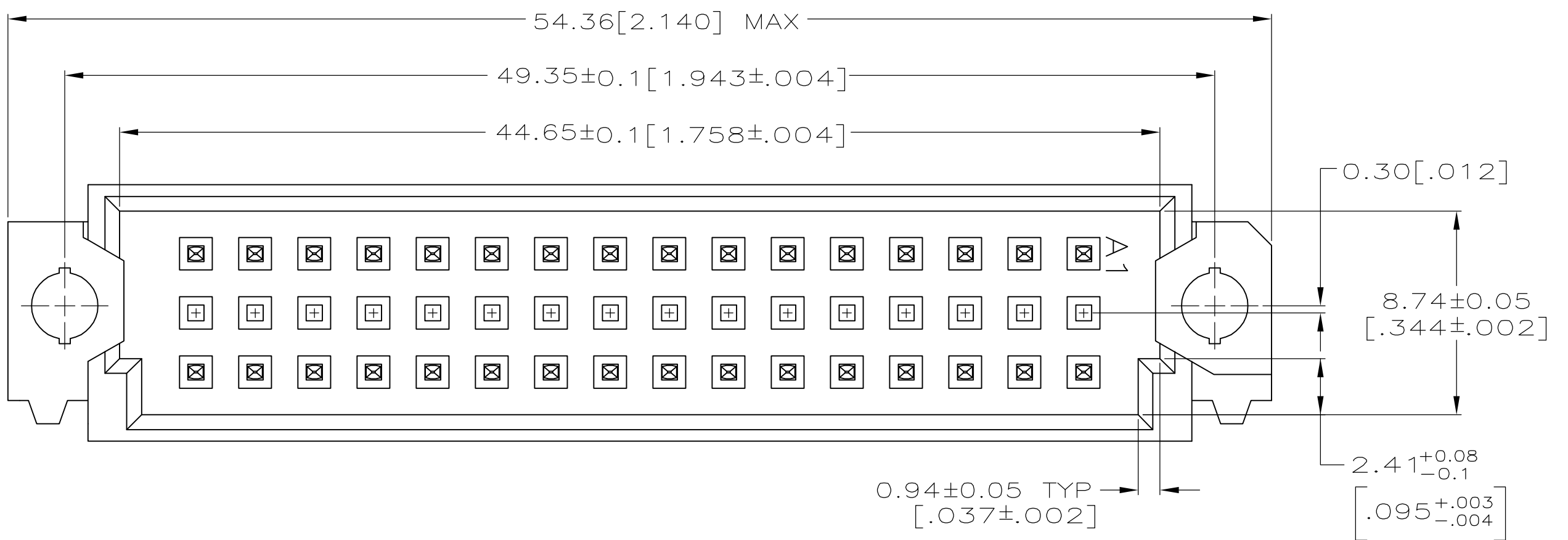
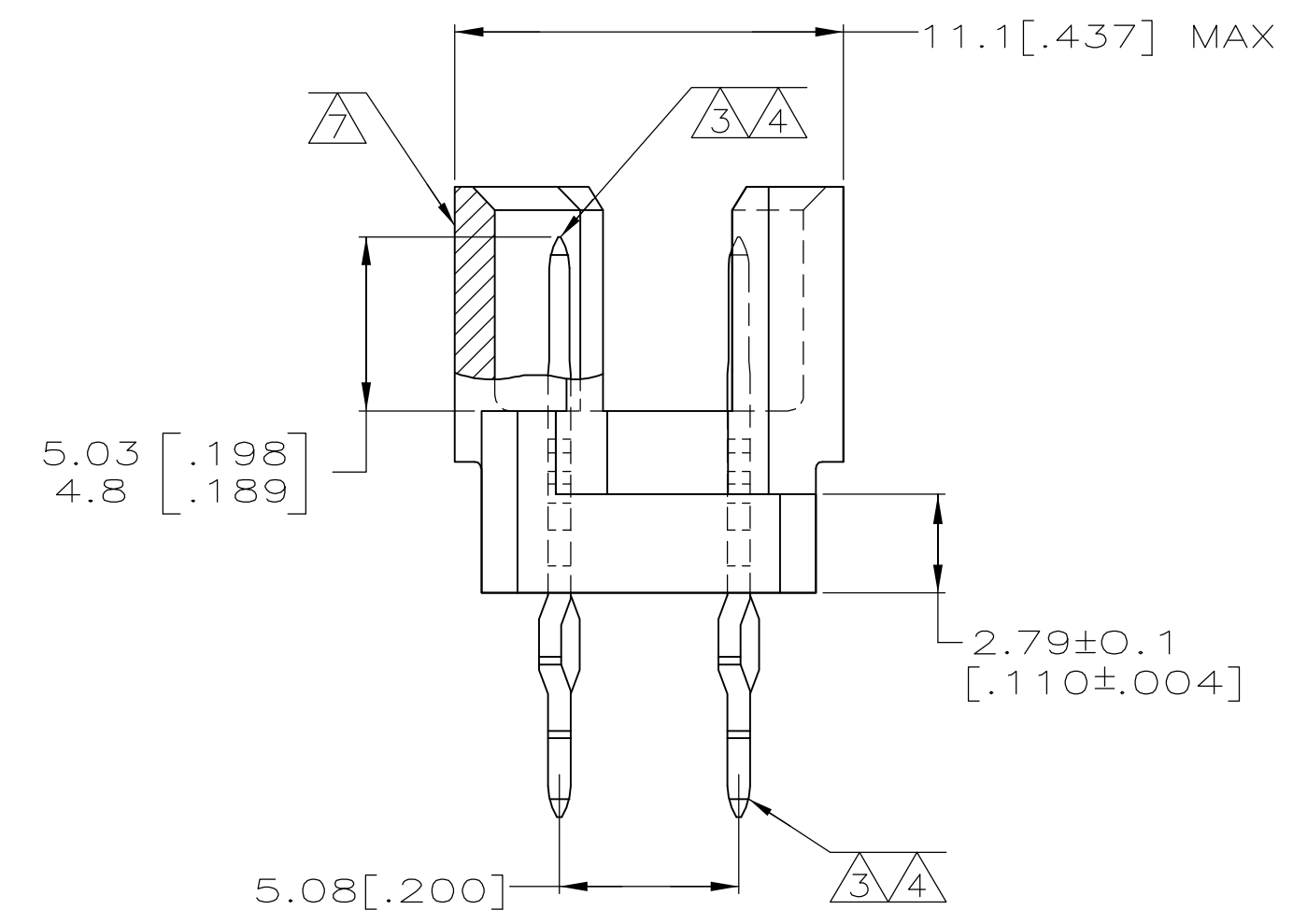


D



PC BOARD LAYOUT

- 1 HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
- 2 POST MATERIAL: PHOSPHOR BRONZE.
- 3 POST FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- 4 POST FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD PLATE ON POSTS.
- 5 ACTION PIN POSTS REQUIRE 2.36 [0.093] MIN THICK PC BOARD. RECOMMENDED PC BOARD HOLES ARE Ø1.151 [0.0453] PLATED THROUGH WITH 0.02-0.08 [0.001-0.003] COPPER AND 0.008 [0.0003] MIN TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING, Ø0.94-1.09 [0.037-0.043].
- 6 PART NUMBER, DATE CODE MARKED THIS APPROXIMATE AREA.
- 7 MARKING ON THIS SIDE.



OBSOLETE	3	1-16	X	-	X	32	650931-9
OBSOLETE	4	1-16	X	-	X	32	650931-5
	4	1-16	X	-	X	32	650931-4
NOTES	POSITIONS LOADED	ROWS LOADED	C	B	A	NO. OF LOADED POSITION	ASSY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. BRINER 3/18/91	Tyco Electronics Corporation Harriaburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		CHK D.C. RUBENDALL 3/26/91	NAME D.C. RUBENDALL 3/26/91	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		
0 PLC ± -		APPLICATION SPEC		
1 PLC ± -		SIZE		
2 PLC ± -		CAGE CODE		
3 PLC ± 0.13 [0.005]		DRAWING NO		
4 PLC ± -		RESTRICTED TO		
ANGLES ± -		A1 00779 650931		
FINISH		CUSTOMER DRAWING		
SCALE 5:1		SHEET 1 OF 1		

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[TE Connectivity:](#)

[650931-4](#)