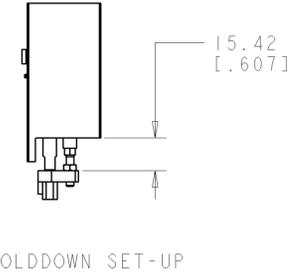
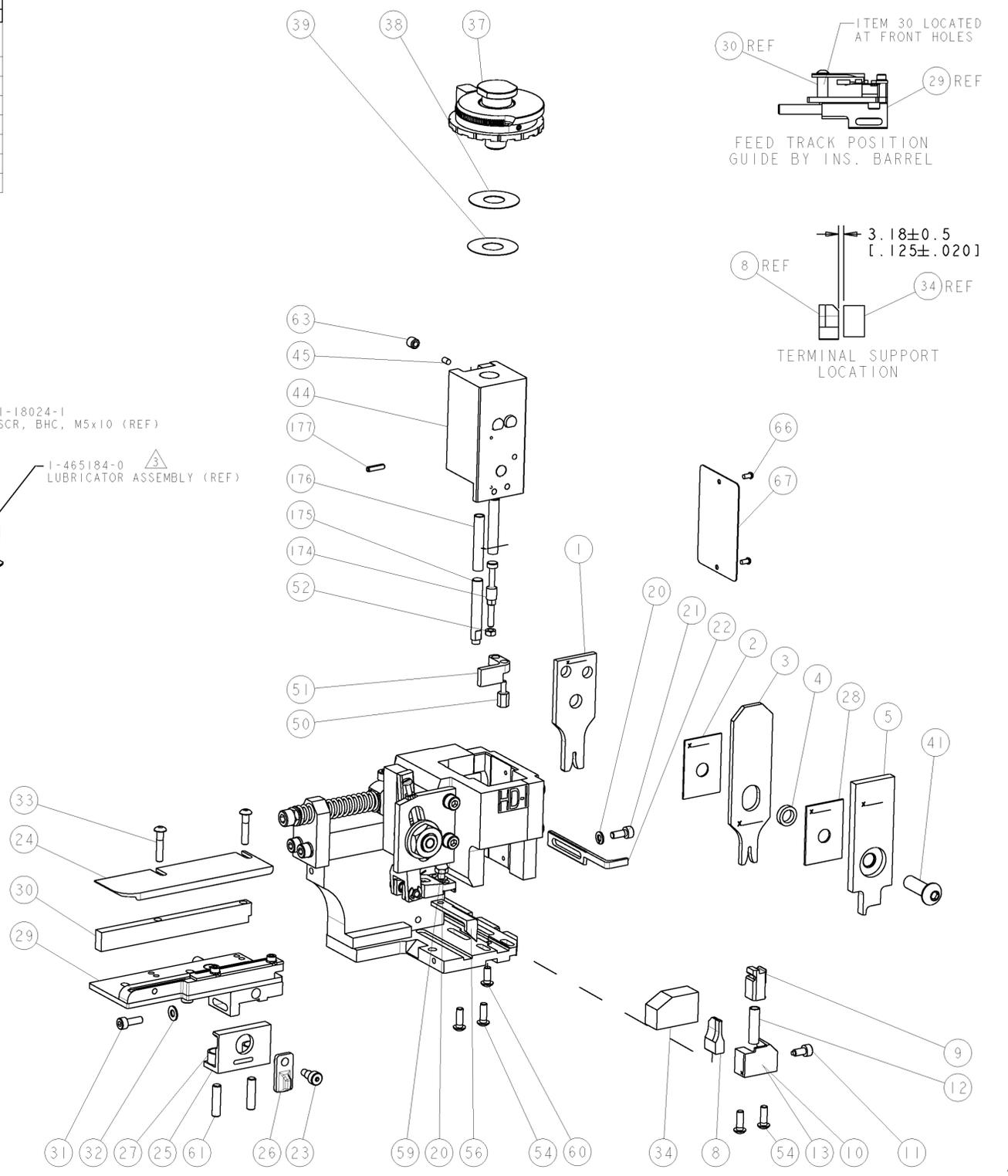
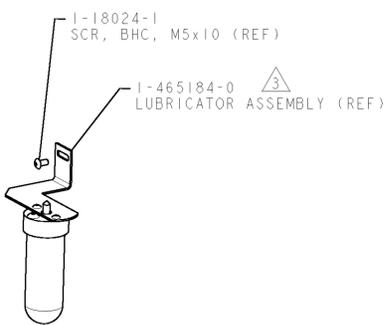
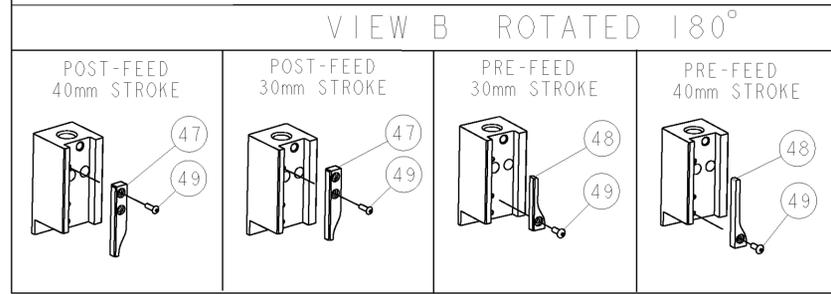


PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1530091-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1530091-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1530091-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1530091-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1530091-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1530091-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1530091-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		FORD TERMINAL	TE CRIMP SPECS
TERMINAL NAME: RECEPTACLE			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [ .070 IN ]	F	20-18 AWG
INSUL	2.03 [ .080 IN ]	O	1.78-1.98 [ .070-.078 IN ]
WIRE STRIP LENGTH 2.00-3.00 [ .078-.118 IN ]		APPL INSTRUCTIONS 408-8322 & 408-8490	
TERMINAL APPL SPEC	NONE		FEED [ 1.51 [ .453 IN ]
TERMINALS APPLIED			
TE PN	MANUF PN		
1949915-1	XW4T-14474-UA	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE	CRIMP HEIGHT	REF SETTING	
0.82mm <sup>2</sup> (18AWG)	1.32 ± 0.05 [ .052 ± .002 IN ]	C0	
0.51mm <sup>2</sup> (20AWG)	1.17 ± 0.05 [ .046 ± .002 IN ]	D2	
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

**\* WARNING**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



LOC	DIST	REV	DESCRIPTION	DATE	DWN	APVD
A	66	A	RELEASED	24MAR2009	MEH	TE

QTY	REV	DESCRIPTION	ITEM NO	
1	1	993111-8	PIN, SLOTTED SPRING 3.0 X 12.0	177
2	2	3-22280-7	SPRING, COMPRESSION	176
1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
1	1	1338705-3	DOCUMENTATION PACKAGE	71
1	1	461264-5	PLATE, IDENTIFICATION	67
2	2	21017-2	SCREW, DRIVE	66
1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
1	1	1338685-1	PAWL, FEED	56
4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
1	1	1-18030-0	NUT, HEX, REG M3.5	52
1	1	1901681-1	HOLDDOWN, TERMINAL	51
1	1	1-1752354-8	STANDOFF, HOLD-DOWN	50
1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
1	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
1	1	690191-1	PLUG, NYLON	45
1	1	1633724-1	RAM, (SIDE FEED)	44
1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
1	1	690125-1	SHIM SUB-ASSY	39
1	1	1-469367-0	SHIM	38
1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	37
1	1	2-1752356-0	SUPPORT, TERMINAL	34
2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
1	1	18027-2	WASHER, FLAT, REG M4	32
1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
1	1	1-1320908-5	SPACER, STRIP GUIDE	30
1	1	1-1633073-5	STRIP GUIDE ASSEMBLY	29
1	1	1-455888-0	SPACER, CRIMPER	28
2	2	1-22284-0	SPRING, COMPRESSION	27
1	1	356835-1	LEVER, DRAG RELEASE	26
1	1	240792-1	DRAG, TERMINAL	25
1	1	1320928-1	PLATE, STRIP GUIDE	24
1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
1	1	690472-2	STRIPPER	22
1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
2	2	18025-2	WASHER, SPRG LOCK, REG M4	20
1	1	690472-1	STRIPPER	19
1	1	1338684-1	SHEAR HOLDER, FRONT	13
1	1	3-22280-3	SPRING, COMPRESSION	12
1	1	356885-4	STOP, SHEAR	11
1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
1	1	1-454276-9	FLOATING SHEAR, FRONT	9
1	2	3-1633130-7	ANVIL, COMBINATION .070	8
1	1	-	-	7
1	1	-	-	6
1	1	1-455889-4	DEPRESSOR, SHEAR	5
1	1	238011-2	BLOCK, CRIMPER SPACER	4
1	2	1-904741-5	CRIMPER, INSUL O PREMIUM	3
1	1	455888-7	SPACER, CRIMPER	2
1	2	3-456404-9	CRIMPER, WIRE PREMIUM	1

QTY	REV	DESCRIPTION	ITEM NO						
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[7-1530091-7](#)