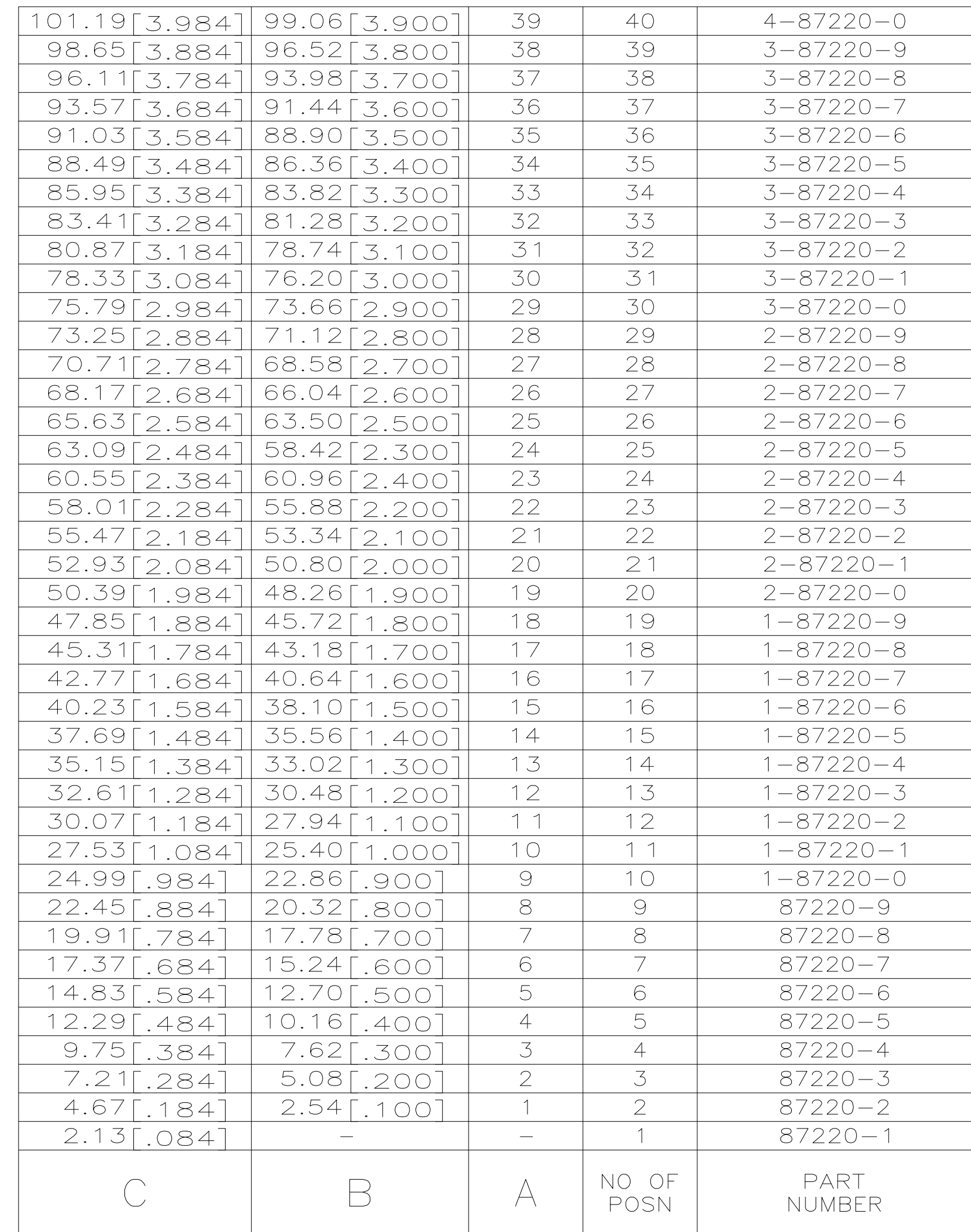
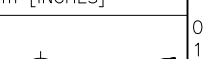




- ① POINT OF MEASUREMENT FOR PLATING THICKNESS
2. TRUE POSITION TOLERANCE OF POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- ③ 0.00076[.000030] GOLD ON CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER 0.00127[.000050] NICKEL
- ④ MATERIAL:
HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK.
POSTS: PHOS BRONZE.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN E. BRANDBERG 26-AUG-97		 TE Connectivity			
		CHK S. SHUEY 26-AUG-97					
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± ± - ANGLES		NAME ASSEMBLY, MOD II, HEADER, SINGLE ROW, 2.54[.100]C/L VERTICAL, 0.64[0.025] SQ POSTS			
		APVD S. SHUEY 26-AUG-97					
		PRODUCT SPEC — APPLICATION SPEC —					
MATERIAL 		FINISH POSTS: 		SIZE A2	CAGE CODE 00779	DRAWING NO C-87220	RESTRICTED TO —
CUSTOMER DRAWING				SCALE 4:1	SHEET 1 of 1	REV K3	

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